July 11, 2011

SY-9986

Mr. Chris Marxen
Compliance Office Manager
California Energy Commission
1516 Ninth Street
Sacramento, CA 95814

Re: Sycamore Cogeneration Company (84-AFC-6C)
Petition For Insignificant Amendment

Dear Mr. Marxen:

This petition is being submitted to request the operation of the combustion gas turbine units at Sycamore Cogeneration Company in an extended startup mode. The petition requests a new category and 12 hour duration of start up with the same permitted emission limits as the normal two hour startup period. The 12 hour startup period is used to tune the units, typically following a combustion hardware replacement.

This petition is consistent with a similar petition submitted to the San Joaquin Valley Air Pollution Control District (SJVAPCD). Appendix A of the attached petition includes the complete copy of the SJVAPCD application.

The petition requires the modification of applicable conditions of certification, however, the proposed changes pose no potential for adverse environmental impacts due to the request to not increase the permitted daily emission limits.

If you have any questions, please contact Daniel Beck at (661) 615-4660.

N.E. Burgess

CLE:ah

Attachments
OVERVIEW

Sycamore Cogeneration Company (Sycamore) received original approval (84-AFC-6C) in December 1986 from the California Energy Commission (CEC) for a 300 megawatt (MW) cogeneration plant in Kern County, California. The facility consists of four (4) 75 MW (nominal) natural-gas fired General Electric Frame 7EA combustion turbines equipped with enhanced Dry Low NOx (DLN1+) combustors, four (4) unfired heat recovery steam generators (HRSGs), each capable of generating up to 450,000 pounds per hour (lb/hr) of steam for delivery to the adjacent oilfield operator for use in enhanced oil recovery and ancillary equipment. Sycamore is owned jointly by Chevron and Edison Mission Energy. A post-certification petition to install Dry Low NOx (DLN) combustors on the turbines to comply with the San Joaquin Valley Air Pollution Control District (SJVAPCD) Rule 4703 was approved on December 14, 1994. Another post-certification petition to increase the NOx limits due to a higher volume air compressor required for the DLN hardware was approved on July 29, 1998. Another post-certification petition for the operation of two of the four combustion turbines in simple cycle mode and extension of the license was approved by the CEC on December 1, 2004. An additional post-certification petition to approve the installation of DLN1+ combustors was approved on May 21, 2008.

This petition is being submitted to request that Sycamore be permitted to operate all four of the combustion gas turbine units in an extended start-up period for the purpose of conducting tuning of the units following removal and replacement of combustion hardware. Sycamore submitted an application on April 13, 2011 to the San Joaquin Valley Air Pollution Control District (SJVAPCD) for the same request of an extended start-up to conduct tuning of the gas turbine units. This petition is consistent with the attached application submittal to the SJVAPCD (see Appendix A). The petition requests the addition, elimination or modification of applicable conditions of certification. The proposed changes pose no potential for adverse environmental impacts, due to the request to not increase the permitted daily emission limits.

This petition for a post-certification amendment of Sycamore is being submitted under the provisions of Section 1769 of Title 20, California Administrative Code (CEC Rules of Practice and Procedure and Power Plant Site Certification Regulations) to seek a
Sycamore Cogeneration Company (84-AFC-6C) – Petition for Insignificant Amendment

minor modification to the air quality conditions of certification. The petition is organized to address the informational requirements of Section 1769 in the order they appear in the section. The requirement appears in **bold italics** followed by a narrative response.

2.0 INFORMATION REQUIRED BY SECTION 1769

(A) A complete description of the proposed modifications, including new language for any conditions that will be affected

Sycamore Cogeneration Company (Sycamore) is a cogeneration facility located in the Kern River oilfield near Bakersfield, CA. The facility employs four (4) General Electric Frame 7EA combustion turbines (CTs) and four (4) unfired heat recovery steam generators (HRSGs) to cogenerate 300 MW (nominal rating) of electricity and 1.8 million pounds per hour of steam for enhanced oil recovery. Each CT/HRSG generates approximately ¼ of the total steam and electricity output. Each CT is equipped with enhanced Dry Low NOx (DLN1+) combustor technology capable of meeting the current SJVAPCD Rule 4703 NOx limit for gas turbines of 3 ppmvd at 15% O2, and a CO emissions limit of 25 ppmvd at 15% O2.

The proposed change involves the need for tuning of the units following removal and replacement of combustion hardware. As like in kind combustion hardware is installed during routine replacement, there will be slight changes in the tolerances of the assembly that will result in a change to the emissions profile. This emissions profile variation requires the unit to undergo dynamic performance testing and corresponding operating optimization set point adjustments of the combustion system, referred to as tuning. The tuning of the unit is conducted to achieve the optimum emissions profile and ensure the safety and parts longevity of the unit. The period of time required for tuning a unit is 12 hours. These tuning periods are required after the completion of a maintenance outage, however additional tuning may be required depending upon the results of the initial post-outage tuning period. Tuning may also be recommended as a repair option if emissions performance begins to decline.

As the turbines are currently permitted, tuning will exceed the units’ emissions limits during normal operation. To date, Sycamore has petitioned the APCD hearing board for variances to tune the units. However, Sycamore was informed by the APCD compliance staff that they
would like to reduce the number of variances granted by the District. Following discussions with APCD staff, Sycamore has submitted an application to the APCD for a modification of each unit’s Permit to Operate (PTO) to eliminate the need for further variance petitioning. This petition to the CEC requests the same permitted tuning operations requested of the APCD.

Each turbine has daily emission limits of: PM 10 - 120.0 lb/day, SOx (as SO2) - 21.6 lb/day, NOx (as NO2) - 552.8 lb/day, VOC - 60.0 lb/day, and CO - 1056.0 lb/day. These limits will not be changed as a result of this application.

Sycamore requests a new operating parameter: Tuning start-up

Sycamore is requesting a permit modification that will allow existing start-up emission limits throughout an extended start-up period defined as a tuning start-up. After a 12 hour tuning start-up, the unit is set to normal base load operations and meets 3 hour average permitted emission limits.

A tuning start-up will last 12 hours -

- Will result in no daily emissions limit changes
- Will result in no start-up NOx and CO emissions limit changes
- Tuning start-up transitional operation period duration allowed per SJVAPCD Rule 4703, Section 5.3.3

The 12 hour duration tuning start-up period being proposed is allowed per SJVAPCD Rule 4703, Section 5.3.3.

As such, the following modifications are proposed, with new language shown double-underlined and bolded, and deleted language shown in strikethrough:

**AQ-18**

a. Start up or planned shutdown of a CTG shall not exceed a time period of two (2) continuous hours, except tuning startup periods as defined here in.

b. For all CTG’s the following emission limits shall apply during times of start up or shutdown or tuning startup and shall be averaged over the time period specified below:

\[
\begin{align*}
\text{NO}_2 & \quad 140 \text{ lbm/hr (2-hr average)} \\
\text{CO} & \quad 200 \text{ lbm/hr (1-hr average), and 140 lbm/hr (2-hr average)}
\end{align*}
\]
Dynamic performance testing and corresponding operating optimization set point adjustments of the combustion system of the CGT shall be defined as a tuning start-up used to tune the CGT combustion system to meet permitted emission limits. A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence.

Verification: Sycamore Cogeneration Company shall maintain records necessary to submit quarterly reports to show start up or planned shut down days and daily emissions for those days. This information shall be included in the quarterly reports already submitted to the CEC and SJVUAPCD.

AQ-19

Pollutant emissions from each combustion turbine prior to being retrofitted with the DLN combustors shall not exceed the following limits, except during times of start up, or shutdown, or tuning start up, as defined in Condition AQ-18 or transitional periods as defined here in:

Gas Fired Case:
- Particulates
- Sulfur Compounds
- Hydrocarbons
- Carbon Monoxide

Sulfur Compounds
-0.5 lbm/hr as SO₂
-0.6 lbm/hr as SO₄

Hydrocarbons
-2.5 lbm/hr (Non-meth)

Carbon Monoxide
-392 lbm/day

Pollutant emissions from each DLN CTG shall not exceed the following limits, except during times of start up, or shutdown, or tuning start up, as defined in Condition AQ-18:

Gas Fired Case:
- Particulates
- Sulfur Compounds
- Hydrocarbons
- Carbon Monoxide

Sulfur Compounds
-0.5 lbm/hr as SO₂
-0.6 lbm/hr as SO₄

Hydrocarbons
-2.5 lbm/hr (Non-meth)

Carbon Monoxide
-1056 lbm/day and 25 ppmv at 15% O₂

After April 30, 2008, the emissions of oxides of nitrogen from each combustion turbine shall not exceed the following limits (these limits are to supersede the NOₓ emission limits shown above):

Oxides of Nitrogen
-552.8 lbm/day and
-12.4 lbm/hr as NO₂ and 3 ppmv at 15% O₂ calculated on a 3 hour rolling average.

For nitrogen dioxide, the Sycamore Cogeneration Company (SCC) shall identify the following for each day of operation, except during times of start up, or shutdown or tuning startup, as defined in Condition AQ-18:
(1) the daily maximum hourly mass emission rate (lbs/hr),
(2) the daily maximum rolling 3-hour average mass emission rate (lbs/hr) and
(3) the total daily mass emissions (lbs/day).

For carbon monoxide, Sycamore shall identify the total daily mass emissions (lbs/day) for each day of operation, except during times of start up or shutdown, or tuning startup, as defined in Condition AQ-18.

For particulate matter (PM10), sulfur compounds (SO2 and SO4) and non-methane hydrocarbons, SCC shall determine through the initial source test, the fuel based emission factors (lbs/mmBtu) for each pollutant. Using these factors, SCC shall determine the maximum allowable fuel input rate (mmBtu/hr) that would comply with the above stated emission limits (lbs/hr) (i.e., emission limit / emission factor = fuel input rate). SCC shall then compare these fuel input rates (as determined above) with the actual daily maximum fuel input rate (mmBtu/hr) for each day of operation, except during times of start up or shutdown, or tuning startup, as defined in Condition AQ-18.

SCC shall submit all excess emission reports and break down reports to demonstrate compliance with all concentration limits.

A transitional period is defined as a primary re-ignition period which must meet the following three conditions:
- Shall not exceed one hour
- NOx emissions shall not exceed 15 ppmvd @ 15% O2 during that hour
- CO emissions shall not exceed 25 ppmvd @ 15% O2.

Verification: SCC shall submit quarterly emission reports with all the information identified in the above protocol to the CEC compliance project manager.

(B) A discussion of the necessity for the proposed modifications
The modifications are necessary in order to allow Sycamore to tune the unit following replacement of combustion hardware, without needing a variance.

(C) If the modification is based on information that was known by the petitioner during the certification proceeding, an explanation why the issue was not raised at that time
The modification is not based on information that was known to the petitioner at the time of the certification. The DLN1+ combustor is a recent GE technology that was not available at the time of the original approved decision, and the tuning requirements of the DLN1+ technology were not known at that time.

(D) If the modification is based on new information that changes or undermines the assumptions, rationale, findings, or other bases of the final decision, an explanation of why the change should be permitted.

The proposed modification is based on new information that was not available at the time of the original decision. The tuning of the DLN1+ combustion technology does not undermine the basis for the original CEC approval, due to the tuning operations not exceeding the daily permitted emission limits, which are currently lower than what was approved in the original decision.

(E) An analysis of the impacts the modification may have on the environment and proposed measures to mitigate any significant adverse impacts.

A complete analysis of the proposed changes is being performed by the SJVAPCD. The proposed change will not increase allowable daily or annual emissions from the facility. Based on the above, the proposed change will not have any significant adverse air quality impact. No other environmental issues or concerns are impacted by the proposed change and no additional analysis is needed for other environmental issue areas.

(F) A discussion of the impact of the modification on the facility's ability to comply with applicable laws, ordinances, regulations, and standards.

The proposed changes will comply with all applicable laws, ordinances, regulations and standards, pending SJVAPCD analysis and approval.

(G) A discussion of how the modification affects the public.
The proposed revisions will not change the effect on the public since the current daily permitted emission limits will not be exceeded.

(H) A list of property owners potentially affected by the modification

There are no property owners that will be affected by the proposed modification. A single property owner is located within 1000 feet of the Sycamore site, Chevron. The applicable contact information for Chevron is provided below:

<table>
<thead>
<tr>
<th>Physical Address</th>
<th>Mailing Address</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chevron</td>
<td>P.O. Box 1392</td>
</tr>
<tr>
<td>1546 China Grade Loop</td>
<td>Bakersfield, CA</td>
</tr>
<tr>
<td>Bakersfield, CA 93308</td>
<td>93302</td>
</tr>
</tbody>
</table>

(I) A discussion of the potential effect on nearby property owners, the public and the parties in the application proceedings

The proposed revisions will not change the effect on the public since the current daily permitted emission limits will not be exceeded.

3.0 SCHEDULE

The SJVAPCD has received the application with the proposed change (see Appendix A). We respectfully request that the CEC process this petition to approve the described change in the method of operation of the facility expeditiously as is possible, so that Sycamore has the ability to conduct tuning operations in accordance with the anticipated SJVAPCD approved permits.

4.0 PETITION CONTACTS
Questions regarding this petition should be directed to:

Daniel Beck  
HES Supervisor  
Sycamore Cogeneration Company  
P.O. Box 81438  
Bakersfield, CA 93380  
Phone: (661) 615-4660  
Fax: (661) 615-4610  
Email: dlbeck@sycamore.com

5.0 SUMMARY

This minor amendment will require changes to existing conditions of certification, but will have no significant environmental impacts.

Expedited processing of this petition is respectfully requested.
APPENDIX A

APPLICATION SUBMITTED TO THE SJVAPCD
Mr. Leonard Scandura
San Joaquin Valley APCD
34946 Flyover Court
Bakersfield, CA 93308

Re:  Permit Modification Applications: S-511

Dear Mr. Scandura:

Sycamore Cogeneration Company (Sycamore) is applying to modify the permits of the four combustion gas turbine units. Please find attached a check for $284.00 and applications for each turbine unit. A check for $76.00 and a Certificate of Conformity review request is also included with this application.

Sycamore operates four GE combustion gas turbines that use a combustion hardware technology (DLN1+) capable of meeting 3 ppm NOx and 25 ppm CO permitted limits. As like in kind combustion hardware is installed during routine replacement, there will be slight changes in the tolerances of the assembly that will result in a change to the emissions profile. This emissions profile variation requires the unit to undergo dynamic performance testing and corresponding operating optimization set point adjustments of the combustion system, referred to as tuning. The period of time required for tuning a unit is approximately 12 hours.

To date, Sycamore has petitioned the APCD hearing board for variances to tune the units. However, Sycamore was informed by the APCD compliance staff that they would like to reduce the number of variances granted by the District. Following discussions with APCD staff, Sycamore is applying for a modification of each unit’s Permit to Operate (PTO) to eliminate the need for further variance petitioning. As such, Sycamore is proposing a new operating parameter (tuning start-up) that will allow for the required performance testing following parts replacement.
Please contact Cory Eagar at (661) 615-4681 or Daniel Beck at (661) 615-4660 if you have any questions.

CLE: yh

Attachments

xc: D. Jordan – EPA (w/attachments)
   R. Fletcher – CARB (w/attachments)
San Joaquin Valley Air Pollution Control District
www.valleyair.org

Permit Application For:

[ ] AUTHORITY TO CONSTRUCT (ATC) - New Emission Unit
[X] AUTHORITY TO CONSTRUCT (ATC) - Modification Of Emission Unit With Valid PTO/Valid ATC
[ ] AUTHORITY TO CONSTRUCT (ATC) - Renewal of Valid Authority to Construct
[ ] PERMIT TO OPERATE (PTO) - Existing Emission Unit Now Requiring a Permit to Operate

1. PERMIT TO BE ISSUED TO: Sycamore Cogeneration Company

2. MAILING ADDRESS: P.O. Box 80598
   STREET: SW China Grade Loop
   CITY: Bakersfield
   STATE: CA
   9-DIGIT ZIP CODE: 93380
   MAILING ADDRESS: P.O. Box 80598
   STREET: SW China Grade Loop
   CITY: Bakersfield
   STATE: CA
   9-DIGIT ZIP CODE: 93380

3. LOCATION WHERE THE EQUIPMENT WILL BE OPERATED:
   STREET: SW China Grade Loop
   CITY: Bakersfield
   WITHIN 1,000 FT OF A SCHOOL? [ ] YES [X] NO
   S.I.C. CODE(S) OF FACILITY (if known): 4931
   INSTALL DATE: 1984

4. GENERAL NATURE OF BUSINESS: Power and steam generation

5. TITLE V PERMIT HOLDERS ONLY: Do you request a COC (EPA Review) prior to receiving your ATC (if yes, please complete and attach a Compliance Certification form (TVFORM-009)?
   [X] YES [ ] NO

6. DESCRIPTION OF EQUIPMENT OR MODIFICATION FOR WHICH APPLICATION IS MADE (include Permit #'s if known, and use additional sheets if necessary)
   Modification of Sycamore Combustion Gas Turbine Unit #1 (S-511-1-13) PTO to allow tuning of the unit during tuning start-up periods with higher than normal emissions, eliminating the need to obtain a variance. Administrative clean up modifications of conditions are also submitted.

7. PERMIT REVIEW PERIOD: Do you request a three- or ten-day period to review the draft Authority to Construct permit? Please note that checking “YES” will delay issuance of your final permit by a corresponding number of working days. See instructions for more information on this review process.
   [X] 3-day review
   [ ] 10-day review
   [ ] No review requested

8. HAVE YOU EVER APPLIED FOR AN ATC OR PTO IN THE PAST?
   [X] YES [ ] NO
   If yes, ATC/PTO #:_____

9. IS THIS APPLICATION FOR THE CONSTRUCTION OF A NEW FACILITY?
   (If “Yes” is checked, please complete the CEQA Information form)
   [X] YES [ ] NO

10. IS THIS APPLICATION SUBMITTED AS THE RESULT OF EITHER A NOTICE OF VIOLATION OR A NOTICE TO COMPLY?
    [X] YES [ ] NO
    If yes, NOV/NTC #:_____

12. TYPE OR PRINT NAME OF APPLICANT: Neil E. Burgess

13. SIGNATURE OF APPLICANT: Neil E. Burgess
    DATE: 4/13/11

PHONE #: (661) 615-4660
FAX #: (661) 615-4610
E-MAIL: dlbeck@sycamore.com

FOR APCD USE ONLY:

DATE STAMP:
FILING FEE
RECEIVED: $________
CHECK #:________
DATE PAID:________
PROJECT #:________
FACILITY ID:________
San Joaquin Valley Air Pollution Control District
www.valleyair.org

Permit Application For:

[X] AUTHORITY TO CONSTRUCT (ATC) - Modification Of Emission Unit With Valid PTO/Valid ATC

I. PERMIT TO BE ISSUED TO: Sycamore Cogeneration Company

2. MAILING ADDRESS: P.O. Box 80598
   STREET/P.O. BOX: Bakersfield
   CITY: Bakersfield
   STATE: CA
   ZIP CODE: 93380

3. LOCATION WHERE THE EQUIPMENT WILL BE OPERATED:
   STREET: SW China Grade Loop
   CITY: Bakersfield
   LOCATION WHERE THE EQUIPMENT WILL BE OPERATED: WITHIN 1,000 FT OF A SCHOOL? [ ] YES [X] NO
   SECTION 32 TOWNSHIP 28S RANGE 28E
   INSTALL DATE: 1984

4. GENERAL NATURE OF BUSINESS: Power and steam generation

5. TITLE V PERMIT HOLDERS ONLY: Do you request a COC (EPA Review) prior to receiving your ATC? [ ] YES [X] NO
   INSTALL DATE: 1984
   S.I.C. CODE(S) OF FACILITY (if known): 4931

6. DESCRIPTION OF EQUIPMENT OR MODIFICATION FOR WHICH APPLICATION IS MADE (include Permit #s if known, and use additional sheets if necessary)
   Modification of Sycamore Combustion Gas Turbine Unit #2 (S-511-2-14) PTO to allow tuning of the unit during tuning start-up periods with higher than normal emissions eliminating the need to obtain a variance. Administrative clean up modifications of conditions are also submitted.

7. PERMIT REVIEW PERIOD: Do you request a three- or ten-day period to review the draft Authority to Construct permit? Please note that checking "YES" will delay issuance of your final permit by a corresponding number of working days. See instructions for more information on this review process.
   [X] 3-day review
   [X] 10-day review
   [ ] No review requested

8. HAVE YOU EVER APPLIED FOR AN ATC OR PTO IN THE PAST? [X] YES [ ] NO
   If yes, ATC/PTO #:_________________________

9. IS THIS APPLICATION FOR THE CONSTRUCTION OF A NEW FACILITY?
   (If "Yes" is checked, please complete the CEQA Information form)
   [ ] YES [X] NO

10. IS THIS APPLICATION SUBMITTED AS THE RESULT OF EITHER A NOTICE OF VIOLATION OR A NOTICE TO COMPLY?
    If yes, NOV/NTC #:_________________________

11. DO YOU WANT TO RECEIVE INFORMATION ABOUT EITHER OF THE FOLLOWING VOLUNTARY PROGRAMS?

12. TYPE OR PRINT NAME OF APPLICANT: Neil E. Burgess
    TITLE OF APPLICANT: Executive Director

13. SIGNATURE OF APPLICANT:
    DATE: 4/13/11

FOR APCD USE ONLY:

DATE STAMP: ____________________________
FILING FEE
RECEIVED: ____________________________ CHECK #: ____________________________
DATE PAID: ____________________________
PROJECT #: ____________________________ FACILITY ID: ____________________________

Northern Regional Office * 4800 Enterprise Way * Modesto, California 95356-8718 * (209) 557-6400 * FAX (209) 557-6475
Central Regional Office * 1990 East Gettysburg Avenue * Fresno, California 93726-0244 * (559) 230-5900 * FAX (559) 230-6061
Southern Regional Office * 34946 Flyover Court * Bakersfield, California 93308 * (661) 392-5500 * FAX (661) 392-5585
Rev. April 2010
**San Joaquin Valley Air Pollution Control District**

www.valleyair.org

**Permit Application For:**

- [ ] AUTHORITY TO CONSTRUCT (ATC) - New Emission Unit
- [X] AUTHORITY TO CONSTRUCT (ATC) - Modification Of Emission Unit With Valid PTO/Valid ATC
- [ ] AUTHORITY TO CONSTRUCT (ATC) - Renewal of Valid Authority to Construct
- [ ] PERMIT TO OPERATE (PTO) - Existing Emission Unit Now Requiring a Permit to Operate

1. **PERMIT TO BE ISSUED TO:** Sycamore Cogeneration Company

2. **MAILING ADDRESS:** P.O. Box 80598
   STREET/O. D. BOX: Bakersfield
   CITY: Bakersfield
   ZIP CODE: 93380

3. **LOCATION WHERE THE EQUIPMENT WILL BE OPERATED:**
   STREET: SW China Grade Loop
   CITY: Bakersfield
   TOWNSHIP: 28E
   RANGE: 28E
   STREET/P.O. BOX: Bakersfield
   CITY: Bakersfield
   WITHIN 1,000 FT OF A SCHOOL? [ ] YES [X] NO
   S.I.C. CODE(S) OF FACILITY (If known): 4931
   INSTALL DATE: 1984

4. **GENERAL NATURE OF BUSINESS:** Power and steam generation

5. **TITLE V PERMIT HOLDERS ONLY:** Do you request a COC (EPA Review) prior to receiving your ATC (If yes, please complete and attach a Compliance Certification form [TVFORM-009])?
   [X] YES [ ] NO

6. **DESCRIPTION OF EQUIPMENT OR MODIFICATION FOR WHICH APPLICATION IS MADE** (include Permit #’s if known, and use additional sheets if necessary)
   Modification of Sycamore Combustion Gas Turbine Unit #3 (S-511-3- (4) PTO to allow tuning of the unit during tuning start-up periods with higher than normal emissions eliminating the need to obtain a variance. Administrative clean up modifications of conditions are also submitted.

7. **PERMIT REVIEW PERIOD:** Do you request a three- or ten-day period to review the draft Authority to Construct permit? Please note that checking “YES” will delay issuance of your final permit by a corresponding number of working days. See instructions for more information on this review process.
   [ ] 3-day review
   [X] 10-day review
   [ ] No review requested

8. **HAVE YOU EVER APPLIED FOR AN ATC OR PTO IN THE PAST?**
   [X] YES [ ] NO
   If yes, ATC/PTO #: 

9. **IS THIS APPLICATION FOR THE CONSTRUCTION OF A NEW FACILITY?**
   (If “Yes” is checked, please complete the CEQA Information form)
   [ ] YES [X] NO

10. **IS THIS APPLICATION SUBMITTED AS THE RESULT OF EITHER A NOTICE OF VIOLATION OR A NOTICE TO COMPLY?**
    If yes, NOV/NTC #: 

11. **DO YOU WANT TO RECEIVE INFORMATION ABOUT EITHER OF THE FOLLOWING VOLUNTARY PROGRAMS?**
    [ ] “HEALTHY AIR LIVING (HAL) BUSINESS PARTNER”
    [ ] “INSPECT”

12. **TYPE OR PRINT NAME OF APPLICANT:** Neil E. Burgess
    TITLE OF APPLICANT: Executive Director

13. **SIGNATURE OF APPLICANT:** Neil E. Burgess
    DATE: 4/13/11
    PHONE #: (661) 615-4660
    FAX #: (661) 615-4610
    E-MAIL: dlbeck@sycamore.com

FOR APCD USE ONLY:

FILING FEE RECEIVED:
CHECK #:

DATE PAID:
CHECK #:

PROJECT #:
FACILITY ID:

Northern Regional Office * 4800 Enterprise Way * Modesto, California 95356-8718 * (209) 557-6400 * FAX (209) 557-6475
Central Regional Office * 1990 East Gettysburg Avenue * Fresno, California 93726-0244 * (559) 230-5900 * FAX (559) 230-6061
Southern Regional Office * 34946 Flyover Court * Bakersfield, California 93308 * (661) 392-5500 * FAX (661) 392-5585

Rev: April 2010
San Joaquin Valley Air Pollution Control District
www.valleyair.org

Permit Application For:

- [ ] AUTHORITY TO CONSTRUCT (ATC) - New Emission Unit
- [X] AUTHORITY TO CONSTRUCT (ATC) - Modification Of Emission Unit With Valid PTO/Valid ATC
- [ ] AUTHORITY TO CONSTRUCT (ATC) - Renewal of Valid Authority to Construct
- [ ] PERMIT TO OPERATE (PTO) - Existing Emission Unit Now Requiring a Permit to Operate

1. PERMIT TO BE ISSUED TO: Sycamore Cogeneration Company

2. MAILING ADDRESS: P.O. Box 80598
   CITY: Bakersfield
   STREET/P.O. BOX: SW China Grade Loop
   ZIP CODE: 93380
   STATE: CA

3. LOCATION WHERE THE EQUIPMENT WILL BE OPERATED:
   STREET: SW China Grade Loop
   CITY: Bakersfield
   INSTALL DATE: 1984
   4 SECTION 32 TOWNSHIP 28S RANGE 28E
   WITHIN 1,000 FT OF A SCHOOL? [ ] YES [X] NO
   S.I.C. CODE(S) OF FACILITY (if known): 493

4. GENERAL NATURE OF BUSINESS: Power and steam generation

5. TITLE V PERMIT HOLDERS ONLY: Do you request a COC (EPA Review) prior to receiving your ATC (if yes, please complete and attach a Compliance Certification form (TVFORM-009)? [X] YES [ ] NO

6. DESCRIPTION OF EQUIPMENT OR MODIFICATION FOR WHICH APPLICATION IS MADE (include Permit #'s if known, and use additional sheets if necessary)

   Modification of Sycamore Combustion Gas Turbine Unit #4 (S-511-4-14) PTO to allow tuning of the unit during tuning start-up periods with higher than normal emissions eliminating the need to obtain a variance. Administrative clean up modifications of conditions are also submitted.

7. PERMIT REVIEW PERIOD: Do you request a three- or ten-day period to review the draft Authority to Construct permit? Please note that checking "YES" will delay issuance of your final permit by a corresponding number of working days. See instructions for more information on this review process. [X] 3-day review [ ] 10-day review [ ] No review requested

8. HAVE YOU EVER APPLIED FOR AN ATC OR PTO IN THE PAST? [X] YES [ ] NO
   If yes, ATC/PTO #:

9. IS THIS APPLICATION FOR THE CONSTRUCTION OF A NEW FACILITY? [ ] YES [X] NO
   (If "Yes" is checked, please complete the CEQA Information form)

10. IS THIS APPLICATION SUBMITTED AS THE RESULT OF EITHER A NOTICE OF VIOLATION OR A NOTICE TO COMPLY? [ ] YES [X] NO
    If yes, NOV/NTC #:

12. TYPE OR PRINT NAME OF APPLICANT: Neil E. Burgess
    TITLE OF APPLICANT: Executive Director

13. SIGNATURE OF APPLICANT:
    DATE: 4/13/11
    PHONE #: (661) 615-4660
    FAX #: (661) 615-4610
    E-MAIL: dlbeck@sycamore.com

FOR APCD USE ONLY:

DATE STAMP: 
FILING FEE RECEIVED: $ 
DATE PAID: 
PROJECT #: 
FACILITY ID: 

Northern Regional Office · 4800 Enterprise Way · Modesto, California 95356-8718 · (209) 557-6400 · FAX (209) 557-6475
Central Regional Office · 1990 East Gettysburg Avenue · Fresno, California 93726-0244 · (559) 230-5900 · FAX (559) 230-6061
Southern Regional Office · 34946 Flyover Court · Bakersfield, California 93308 · (661) 392-5500 · FAX (661) 392-5585
Rev. April 2010
Sycamore Cogeneration Company (S-511)

Permit Modification Application

Background

Sycamore Cogeneration Company (Sycamore) operates four GE combustion gas turbines that use a combustion hardware technology (DLN1+) capable of meeting 3 ppm NOx and 25 ppm CO permitted limits. As like in kind combustion hardware is installed during routine replacement, there will be slight changes in the tolerances of the assembly that will result in a change to the emissions profile. This emissions profile variation requires the unit to undergo dynamic performance testing and corresponding operating optimization set point adjustments of the combustion system, referred to as tuning. The tuning of the unit is conducted to achieve the optimum emissions profile and ensure the safety and parts longevity of the unit. The period of time required for tuning a unit is approximately 12 hours. These tuning periods are required after the completion of a maintenance outage, however additional tuning may be required depending upon the results of the initial post-outage tuning period. Tuning may also be recommended as a repair option if emissions performance begins to decline.

As the turbines are currently permitted, tuning will exceed the units’ emissions limits during normal operation. To date, Sycamore has petitioned the APCD hearing board for variances to tune the units. However, Sycamore was informed by the APCD compliance staff that they would like to reduce the number of variances granted by the District. Following discussions with APCD staff, Sycamore is applying for a modification of each unit’s Permit to Operate (PTO) to eliminate the need for further variance petitioning.

BACT and Offsets

Each turbine has daily emission limits of: PM 10 - 120.0 lb/day, SOx (as SO2) – 21.6 lb/day, NOx (as NO2) – 552.8 lb/day, VOC – 60.0 lb/day, and CO – 1056.0 lb/day. These limits will not be changed as a result of this application. As such, this request will be exempt from the requirements of BACT and offsets.

Proposed Modification

Sycamore requests a new operating parameter: Tuning start-up
Sycamore is requesting a permit modification that will allow existing start-up emission limits throughout an extended start-up period defined as a tuning start-up. After a 12 hour tuning start-up, the unit is set to normal base load operations and meets 3 hour average permitted emission limits.

A tuning start-up will last 12 hours -

- Will result in no daily emissions limit changes
- Will result in no start-up NOx and CO emissions limit changes
- Tuning start-up transitional operation period duration allowed per District Rule 4703, Section 5.3.3

The 12 hour duration tuning start-up period being proposed is allowed per District Rule 4703, Section 5.3.3, and justified as per the following sub-sections:

5.3.3.1 The maximum allowable duration of a transitional operation period will be determined by the APCO, ARB, and EPA.

- This application requests this approval.

5.3.3.2.1 A clear identification of the control technologies utilized

- Sycamore gas combustion turbines use GE DLN1+ technology capable of meeting 3 ppm NOx and 25 ppm CO permitted limits (see Attachment 1 for more information).

5.3.3.2.2 A description of what physical conditions prevail during the period that prevent the controls from being effective

- As like in kind combustion hardware is installed during routine replacement, there will be slight changes in the tolerances of the assembly that will result in a change to the emissions profile. This emissions profile variation requires the unit to undergo dynamic performance testing and corresponding operating optimization set point adjustments of the combustion system, referred to as tuning. The tuning of the unit is conducted to achieve the optimum emissions profile and ensure the safety and parts longevity of the unit.
- A detailed description of the physical conditions that prevail during the tuning start-up period is included in Attachment 1 - GE Description of Tuning Process.

5.3.3.2.3 A reasonably precise estimate as to when the physical conditions will have reached a state that allows for the effective control of emissions
• The manufacturer’s Technical Information Letter states that the scope of work (tuning start-up period) is 12 hours (see Attachment 2).

5.3.3.2.4 A detailed list of activities to be performed during the period and a reasonable explanation for the length of time needed to complete each activity

• A detailed description of activities to be performed during the tuning start-up period is included in Attachment 1 - GE Description of Tuning Process.

5.3.3.2.5 A description of the material process flow rates and system operating parameters, etc.

• A detailed description of the material process flow rates and system operating parameters during the tuning start-up period is included in Attachment 1 - GE Description of Tuning Process.

5.3.3.2.6 The basis for the requested additional duration.

• The manufacturer’s Technical Information Letter states that the scope of work (tuning start-up period) is 12 hours (see Attachment 2).
• Sycamore was informed by the APCD compliance staff that they would like to reduce the number of variances granted by the District. Following discussions with APCD staff, Sycamore is applying for a modification of each unit’s Permit to Operate (PTO) to eliminate the need for further variance petitioning.

Proposed Permit Conditions

A table of proposed permit conditions for each permit unit is found in Attachment 3 and contains the proposed changes to the PTO with the condition number. Proposed changes of the language in the condition are shown with strikethrough markings for deleted language and underlines for added language. A Compliance Certification Form has also been included as Attachment 4. The current corresponding permits are found in Attachment 5.

Please note that the Sycamore permits are currently undergoing a change with the Title V renewal process. Also please note that some of the proposed permit conditions submitted on this application also modify the permit to change or delete limits that were applicable on or prior to April 30, 2008.
Attachment 1

GE Description of Tuning Process
DLN1+: Overview of the Tuning Process

Dry-Low NOx Combustion Background

In general, industrial gas-turbine Dry-Low NOx (DLN) combustion systems require individual tuning in order to meet their contractual emissions, operability, reliability & durability standards.

The tuning process exists to configure the overall turbine airflow and fueling levels, as well as the detailed staging of fuel within the combustion system. The result is an algorithm that is capable of maintaining emissions compliance and turbine performance over the relevant load and ambient ranges of operation. Many Dry-Low NOx combustion systems are capable of generating pressure instabilities large enough to severely damage combustion system components as well as downstream turbine hardware. It is a critical requirement of the tuning process to establish a fueling algorithm capable of avoiding this type of durability issue.

GE Energy strongly recommends routine tuning for its entire product line of Dry-Low NOx combustion systems. Although many tuning methods and algorithms exist, most utilize the unit-specific measurements of pollutant emission, and combustion dynamic pressure amplitudes. Note that the tuning process is tailored to suit the various needs and constraints of each specific product. In general, advancements in combustion & controls technology that allow for overall performance and flexibility improvements often result in the need for a more rigorous tuning process. The frequency of tuning also varies by product and can be affected by regional ambient ranges. The need for tuning typically results from a hardware change or modification. GE Energy strongly recommends DLN tuning after any turbine hardware is replaced, repaired, or upgraded. Hardware changes outside the scope of the combustion system can have large impacts on combustion system boundary conditions and cannot be ignored. Outside of hardware activity, the next most common reason to initiate a DLN tune is the observance of an unacceptable or deteriorating performance parameter. This could be anything from emissions reliability problems, to the loss of turbine output, or even an excessive combustion instability measurement.

Detailed Tuning Description: 7EA Phase 4 DLN1+

A large fraction of GE's domestic E-Class Heavy Duty Gas Turbine fleet (7E/EA, 6B) is equipped with DLN1 or DLN1+ combustion systems. These Dry-Low NOx systems require tuning in order to maintain their emissions and durability capabilities. Within this class of turbine product, significantly different tuning processes and algorithms are employed. The remainder of this document is dedicated to the tuning process details of the Phase 4 7E/EA DLN1+ combustion system. This system is GE's lowest NOx capable product currently in commercial operation.

The first criterion for DLN tuning is a stable operating condition. This simple criterion imposes an immediate delay to the tuning process. After start-up, a frame turbine enters a period of large thermal transients. Significant quantities of thermal energy are extracted from the hot section and conduct into the large thermal masses of the turbine rotor structure. This unsteady flow of heat (or "heat soak") causes inaccuracies with turbine exhaust temperature control resulting in unstable fuel/air conditions within the combustion system. DLN Tuning cannot progress beyond a rudimentary level until the machine has run under fired conditions. Emissions levels during this period should not exceed 25ppmvd NOx and 75ppmvd CO once full load is achieved.
When the unit has achieved thermal stability at full load, the tuning process moves into an initial combustion boundary-mapping phase. The combustion system’s lean-limit is tested at two conditions that differ slightly in overall fueling levels. This combustion “lean-limit” can be either of two physical boundaries: Flame-Out, or Combustion Pressure Instability. Limits on pressure instabilities (or “Combustion Dynamics”) are specific to frequency ranges, and therefore modes of excitation. It is critical that the location of these boundaries is known precisely and furthermore that the associated emissions levels are also measured accurately. In order to achieve this, the boundary mapping exercise must step toward the lean-limit in small increments, while moving slow enough to capture emissions data. Cumulative NOx emission during this period is primarily driven by flame-out events. When a DLN1+ system experiences a flame-out, the combustion process is recovered by reverting to a non-premixed combustion mode. NOx emission in this mode can exceed 100ppmvd, however the cumulative average NOx emission during this testing should not exceed 20ppmvd. Likewise, average CO Emission should not exceed 50ppmvd.

Next the focus turns to achieving entitlement CO emission. A significant factor in achieving low CO emission is controlling chamber-to-chamber variation. To achieve a uniform CO profile, GE utilizes ten fuel trim valves, one located at each combustion chamber, and all associated with one of the turbine fueling circuits. In order to determine the appropriate fuel trim profile, knowledge of the turbine chamber-to-chamber CO distribution is needed. This information is acquired via a perturbation test. In this process, each chamber is successively given an identical fuel (or temperature) perturbation. The impact of this perturbation on CO emission is measured in the turbine exhaust stack. Given the same size perturbation, each chamber will have a differing impact on total turbine CO emission. From this data set, a map of chamber-level CO emission can be generated. Next a series of trim valve positions are produced analytically and are used to step the CO profile toward an optimum (uniform) level. Emissions data is recorded, as the trim valves are stepped toward their targets. The point at which lowest turbine CO emission is achieved is identified and the valves are locked in position. NOx emission during this phase of tuning generally does not exceed 7ppmvd, while average CO emission levels remain below 35ppmvd.

Once the fuel trim valves are locked in position, a more rigorous combustion system lean-boundary mapping is performed. This process includes mapping the combustion lean-limits at seven or more fueling conditions. As was the case in the early boundary mapping, this process must make incremental step changes in a manner that allows for accurate emissions data to be obtained and results in a boundary map with good resolution. This information is used to set a series of control settings and schedules that will be used to negotiate the wide variety of conditions that the combustion system will encounter during its operational profile. Again, average NOx levels during this period are dominated by the number of flame-out events experienced. Even so, the average NOx concentration over this period should not exceed 50ppmvd. Average CO emission should also remain below 50ppmvd.

With data collection complete, the process now enters its final phase of DLN tuning. This is the implementation phase; data collected in previous sections is used to define a final set of control settings. The first set of code updates implements the fuel staging details that will be used in conjunction with emission models to hold compliance as well as maintain operating margin to the physical combustion lean boundaries. Until this point in the process, the tuning process has been driven in a highly manual mode, where the tuning personnel have direct control over almost every turbine parameter. At this point, decision-making is handed over to the system models and control algorithms. This hand-off is initially made at an elevated NOx level to
ensure no boundaries are inadvertently exceeded. Once the hand-off is complete, live feedback of emissions measurement is enabled. This data is used in an automated manner to calibrate the control system's emissions models. With accurate emissions models and the right fuel staging definition, the system is ready for ultra-low NOx operation. The NOx set-points are now moved to their final values and the control system settles into compliant operation. Average NOx levels over this period should not exceed 5ppmvd, while CO concentrations should not exceed 25ppm. This concludes the tuning process; total elapsed time is generally 12 hours.
Attachment 2
DLN1+ Manufacturer’s Tuning Requirements
Technical Information Letter
**6B, 7E/EA AND 9E DLN1/1+ TUNING REQUIREMENTS**

**APPLICATION**
This TIL applies to frames 6B, 7E/EA and 9E with DLN1/1+ combustion systems.

**PURPOSE**
This TIL is being issued to inform the DLN1 and DLN1+ fleet of circumstances under which retuning is recommended to help ensure reliable unit operation and help optimize emissions.

**Compliance Category**

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<thead>
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<th>Code</th>
<th>Description</th>
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**Timing Code**

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<th>Description</th>
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<td>1</td>
<td>Prior to Unit Startup / Prior to Continued Operation (forced outage condition)</td>
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<tr>
<td>2</td>
<td>At First Opportunity (next shutdown)</td>
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<tr>
<td>3</td>
<td>Prior to Operation of Affected System</td>
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<tr>
<td>4</td>
<td>At First Exposure of Component</td>
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<td>5</td>
<td>At Scheduled Component Part Repair or Replacement</td>
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<td>6</td>
<td>Next Scheduled Outage</td>
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<td>7</td>
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BACKGROUND DISCUSSION

Tuning is a process that is performed to improve the functionality of the combustion system, help ensure safe unit operation, and help optimize emissions across an ambient temperature and humidity range. Tuning includes split checks to find the optimum splits for low emissions, as well as adjusting control constants to optimize power. Tuning also helps address issues such as dynamics and primary re-ignitions (PRIs).

Experience indicates that operation of these units is highly sensitive to the fuel air ratio. Whenever there may have been a change in the fuel air ratio there is a need to check the operability of the unit, which can be accomplished by the tuning process.

The following events may cause a change in the fuel air ratio:

1. Hot Gas Path (HGPI upgrade)
2. When any combustion hardware is removed and reinstalled or replaced
3. After all scheduled maintenance and outages such as CI, HGPI and Major

The events mentioned above are not all-inclusive, and other likely situations will be reviewed by engineering on a case-by-case basis though the PAC system.

RECOMMENDATIONS

GE recommends that all units undergo a scheduled retune process after any of the following events, not restricted to just these events:

1. When there is a HGP upgrade
2. When any combustion hardware is removed and reinstalled or replaced
3. After all scheduled maintenance and outages such as CI, HGPI and Major
4. When there is a change in fuel gas composition (Example: Changing gas supplier)
5. When any hardware is added or removed that affect operating conditions of the combustion system, such as addition of inlet bleed heat (IBH), evaporative cooler, compressor air extraction, etc.

PLANNING INFORMATION

Compliance
- Compliance Category: M
- Timing Code: 3

Manpower Skills
The tuning process requires a trained controls TA on site with necessary emissions monitoring device and combustion dynamics monitoring system (if applicable).

Parts
NA

Special Tooling
NA

Reference Documents
NA

Previous Modifications
NA
Scope of Work
Approximately 12 hrs

Contact your local GE Service Manager or Contract Performance Manager for assistance or for additional information.

Contact your local GE Service Manager or Contract Performance Manager in order to update GE unit record sheets for changes incurred by this TIL.

NOTE: If you would like to receive future TILs by email, contact your local GE Service Manager or Contract Performance Manager for assistance.
TIL COMPLIANCE RECORD

Compliance with this TIL must be entered in local records. GE requests that the customer notify GE upon compliance of this TIL.

Complete the following TIL Compliance Record and FAX it to:

<table>
<thead>
<tr>
<th>TIL Compliance Record</th>
<th>For Internal Records Only #</th>
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<tbody>
<tr>
<td>Site Name:</td>
<td>Customer Name:</td>
</tr>
<tr>
<td>Customer Contact Information</td>
<td>GE Contact Information</td>
</tr>
<tr>
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Turbine Serial Number(s):

INSTALLED EQUIPMENT

<table>
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<tr>
<th>Unit Numbers:</th>
<th>Part Description:</th>
<th>Part Number</th>
<th>MLI Number</th>
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</thead>
</table>

TIL Completed Date: __________________________

100% TIL Completed: __________________________

Comments:

NOTE: If there are any redlined drawings that pertain to this TIL implementation, please FAX the drawings along with this TIL Compliance Record.

FAX this form to: TIL Compliance
FAX: (678) 844-3451
Toll free FAX: 1-888-896-TILS (1-888-896-8457)
Attachment 3

Proposed Permit Conditions
## Sycamore Unit #1

### PTO S-511-1-13 Proposed Modifications

<table>
<thead>
<tr>
<th>Condition #</th>
<th>Proposed PTO Modification</th>
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</thead>
<tbody>
<tr>
<td>14</td>
<td>Records shall be maintained and shall contain the following: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements.</td>
</tr>
<tr>
<td>46</td>
<td>Emission rates from CGT, except during start-up, shutdown transitional operation and/or reduced load periods, shall not exceed any of the following: NOx (as NO2) – 3 ppmv at 15% O2, 12.4 lb/hr on a 3-hr avg, or CO – 25 ppmv at 15% O2, 44.0 lb/hr on a 3-hr avg.</td>
</tr>
<tr>
<td>47</td>
<td>During start-up, and shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg.</td>
</tr>
<tr>
<td>New proposed condition</td>
<td>Dynamic performance testing and corresponding operating optimization set point adjustments of the combustion system of the CGT shall be defined as a tuning start-up used to tune the CGT combustion system to meet the emission limits of this permit and District Rule 4703. A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence.</td>
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### Sycamore Unit #2

**PTO S-511-2-14 Proposed Modifications**

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<td>14</td>
<td>Records shall be maintained and shall contain the following: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements.</td>
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<tr>
<td>18</td>
<td>Delete condition due to conditions required being redundant.</td>
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<tr>
<td>35</td>
<td>The CGT combustors shall be a dry low NOx design capable of achieving 16.4 3 ppm or lower at 15% O2.</td>
</tr>
<tr>
<td>47</td>
<td>Delete condition due to conditions required prior to April 30, 2008.</td>
</tr>
<tr>
<td>48</td>
<td>Delete condition due to conditions required prior to April 30, 2008.</td>
</tr>
<tr>
<td>49</td>
<td>After April 30, 2008, emission rates from CGT shall not exceed any of the following: PM10 – 120.0 lb/day, SOx (as SO2) – 21.6 lb/day, NOx (as NO2) – 552.8 lb/day, VOC 60.0 lb/day, or CO – 1056.0 lb/day.</td>
</tr>
<tr>
<td>50</td>
<td>After April 30, 2008, emission rates from CGT, except during start-up, and/or shutdown, transitional operation periods, shall not exceed any of the following: NOx (as NO2) – 3.0 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO – 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg.</td>
</tr>
<tr>
<td>51</td>
<td>During start-up, shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg.</td>
</tr>
<tr>
<td><strong>New proposed condition</strong></td>
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### Sycamore Unit #3
#### PTO S-511-3-14 Proposed Modifications

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<td>16</td>
<td>Records shall be maintained and shall contain the following: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements.</td>
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<td>The CGT combusters shall be a dry low NOx design capable of achieving 16.4 3 ppm or lower at 15% O2.</td>
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</tr>
<tr>
<td>51</td>
<td>Emission rates from CGT shall not exceed any of the following: PM10 – 120.0 lb/day, SOx (as SO2) – 21.6 lb/day, NOx (as NO2) – 1,629.6552.8 lb/day, VOC 60.0 lb/day, or CO – 1056.0 lb/day.</td>
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<td>52</td>
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<td>53</td>
<td>During start-up, and shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg.</td>
</tr>
<tr>
<td><strong>New proposed condition</strong></td>
<td>Dynamic performance testing and corresponding operating optimization set point adjustments of the combustion system of the CGT shall be defined as a tuning start-up used to tune the CGT combustion system to meet the emission limits of this permit and District Rule 4703. A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence.</td>
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## Sycamore Unit #4

**PTO S-511-4-14 Proposed Modifications**

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<td>Records shall be maintained and shall contain the following: the occurrence and duration of any start-up, shutdown, tuning start-up, or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM’s that have been installed pursuant to District Rule 1080, and emission measurements.</td>
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<tr>
<td>46</td>
<td>Delete condition due to conditions required prior to April 30, 2008.</td>
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<tr>
<td>47</td>
<td>Delete condition due to conditions required prior to April 30, 2008.</td>
</tr>
<tr>
<td>48</td>
<td>After April 30, 2008, emission rates from CGT shall not exceed any of the following: PM10 – 120.0 lb/day, SOx (as SO2) – 21.6 lb/day, NOx (as NO2) – 552.8 lb/day, VOC 60.0 lb/day, or CO – 1056.0 lb/day.</td>
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<td>49</td>
<td>After April 30, 2008, emission rates from CGT, except during start-up and shutdown, transitional operation periods, shall not exceed any of the following: NOx (as NO2) – 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO – 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg.</td>
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<tr>
<td>50</td>
<td>During start-up, and shutdown, and tuning start-up periods, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg.</td>
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**New proposed condition**

Dynamic performance testing and corresponding operating optimization set point adjustments of the combustion system of the CGT shall be defined as a tuning start-up used to tune the CGT combustion system to meet the emission limits of this permit and District Rule 4703. A tuning start-up period shall not exceed a time period of 12 consecutive hours per occurrence.
Attachment 4

Compliance Certification Form
San Joaquin Valley
Unified Air Pollution Control District

TITLE V MODIFICATION - COMPLIANCE CERTIFICATION FORM

I. TYPE OF PERMIT ACTION (Check appropriate box)

[ ] SIGNIFICANT PERMIT MODIFICATION  [ ] ADMINISTRATIVE AMENDMENT
[X] MINOR PERMIT MODIFICATION

COMPANY NAME: Sycamore Cogeneration Company
FACILITY ID: S-511

1. Type of Organization: [ ] Corporation [ ] Sole Ownership [ ] Government [X] Partnership [ ] Utility

2. Owner's Name: Chevron Global Power Co./Edison Mission Operations & Maintenance, Inc.

3. Agent to the Owner: Neil E. Burgess, Executive Director

II. COMPLIANCE CERTIFICATION (Read each statement carefully and initial all circles for confirmation):

☑ Based on information and belief formed after reasonable inquiry, the equipment identified in this application will continue to comply with the applicable federal requirement(s).

☑ Based on information and belief formed after reasonable inquiry, the equipment identified in this application will comply with applicable federal requirement(s) that will become effective during the permit term, on a timely basis.

☑ Corrected information will be provided to the District when I become aware that incorrect or incomplete information has been submitted.

☑ Based on information and belief formed after reasonable inquiry, information and statements in the submitted application package, including all accompanying reports, and required certifications are true, accurate and complete.

I declare, under penalty of perjury under the laws of the state of California, that the foregoing is correct and true:

__________________________________________
Signature of Responsible Official

Neil E. Burgess

Name of Responsible Official (please print)

Executive Director

Title of Responsible Official (please print)

Mailing Address: Central Regional Office * 1990 E. Gettysburg Avenue * Fresno, California 93726-0244 * (559) 230-5900 * FAX (559) 230-6061

TVFORM-009
Rev: July 2005
Attachment 5

Current PTO's
San Joaquin Valley  
Air Pollution Control District

PERMIT UNIT: S-511-1-13  EXPIRATION DATE: 11/30/2008

SECTION: 31  TOWNSHIP: 28S  RANGE: 28E

EQUIPMENT DESCRIPTION:
75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE COGENERATION UNIT WITH GE ENHANCED DRY LOW NOX DLN1+ COMBUSTOR TECHNOLOGY DISCHARGING TO ATMOSPHERE THROUGH A BYPASS STACK WHEN OPERATED IN SIMPLE CYCLE MODE OR THROUGH UNFIRED 450,000 LB/HR HEAT RECOVERY STEAM GENERATOR WHEN OPERATED IN COGENERATION MODE (SYCAMORE UNIT #1)

PERMIT UNIT REQUIREMENTS

1. CGT shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District NSR Rule; Kern County Rule 407] Federally Enforceable Through Title V Permit

2. Reduced Load Period shall be defined as the time during which a gas turbine is operated at less than rated capacity in order to change the exhaust gas diverter gate not exceeding one hour. [District Rule 4703, 3.23] Federally Enforceable Through Title V Permit

3. Operator shall conform with the compliance testing procedures described in District Rule 1081. [District Rule 1081] Federally Enforceable Through Title V Permit

4. If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072, D 3246, D 4468 or D 6667. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit

5. If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested in accordance with the requirements of 40 CFR 60.334 (h) and 40 CFR 60.334(i). [40 CFR 60.334 (h) and 40 CFR 60.334(i)] Federally Enforceable Through Title V Permit

6. The HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [District Rule 4703, 6.4.5] Federally Enforceable Through Title V Permit

7. The owner or operator shall provide source test information annually regarding the exhaust gas NOx and CO concentration corrected to 15% O2 (dry). EPA Methods 7E or 20 shall be used for NOx emissions. EPA Methods 10 or 10B shall be used for CO emissions. EPA Methods 3, 3A, or 20 shall be used for Oxygen content of the exhaust gas. [40 CFR 60.8(a), 40 CFR 60.335(b) and District Rule 4703, 5.1, 6.3.1, 6.4.1, 6.4.2, and 6.4.3] Federally Enforceable Through Title V Permit

8. The owner or operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703 (as amended 4/25/02), 5.1.1 and 6.4.6. [40 CFR 60.332(a) and (b) and District Rule 4703, 5.1.1 and 6.4.6] Federally Enforceable Through Title V Permit

9. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201, 3.1] Federally Enforceable Through Title V Permit

10. Sulfur compound emissions shall not exceed 0.015% by volume, 150 ppmv, on a dry basis averaged over 15 consecutive minutes. [40 CFR 60.333(a); County Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
11. All continuous monitoring systems and monitoring devices shall be installed and operational prior to conducting performance tests. Verification of operational status shall, as a minimum, include completion of the manufacturer's written requirements or recommendations for installation, operation, and calibration of the device. [40 CFR 60.13(b)] Federally Enforceable Through Title V Permit

12. Operations during periods of startup and shutdown shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit

13. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit

14. Records shall be maintained and shall contain the following: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit

15. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

16. The owner or operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

17. Results of the CEM system shall be averaged over a three hour period, using consecutive 15-minute sampling periods in accordance with either EPA Method 7E or EPA Method 20 for NOx, EPA Test Methods 10 or 10B for CO, or EPA Methods 3, 3A, or 20 for O2, or, if continuous emission monitors are used, all applicable requirements of CFR 60.13. [40 CFR 60.13 and District Rule 4703, 5.1, 6.4] Federally Enforceable Through Title V Permit

18. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the following: the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 85-09, X.D.I] Federally Enforceable Through Title V Permit

19. Operator shall operate and maintain in calibration a system which continuously measures and records the following: control system operating parameters, elapsed time of operation, the exhaust gas NOx and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit

20. CEM cycling times shall be those specified in 40 CFR, Part 51, Appendix P, Sections 3.4 and 3.4.2, or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080, 6.4] Federally Enforceable Through Title V Permit

21. The continuous NOx and O2 monitoring system shall meet the performance specification requirements in 40 CFR 60, Appendix F, 40 CFR 51, Appendix P, and Part 60, Appendix B, or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080, 6.3, 6.5, 6.6 and 7.2] Federally Enforceable Through Title V Permit

22. The owner or operator shall, upon written notice from the APCO, provide a summary of the data obtained from the CEM systems. This summary of data shall be in the form and the manner prescribed by the APCO. [District Rule 1080, 7.1] Federally Enforceable Through Title V Permit

23. The owner or operator shall maintain records that contain the following: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, calibrations, checks, adjustments, any periods during which a continuous monitoring system or monitoring device is inoperative, maintenance of any CEM system that has been installed pursuant to District Rule 1080 (as amended 12/17/92), and emission measurements. [40 CFR 60.8(d) and District Rule 1080, 7.0] Federally Enforceable Through Title V Permit
24. APCO or an authorized representative shall be allowed to inspect, as he or she determines to be necessary, the monitoring devices required by this rule to ensure that such devices are functioning properly. [District Rule 1080, 11.0] Federally Enforceable Through Title V Permit

25. Operator shall submit a quarterly report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(i)] Federally Enforceable Through Title V Permit

26. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit

27. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rules 1080, 10.0 and 1100, 6.1; PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

28. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus) as of the date of permit issuance. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

29. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: 40 CFR 60.332(a), (a)(1), (a)(2) 60.333 (a) and (b); 60.334 (a), (b), (c), (h) and (j)(2), (j)(5) and 60.335(a) and (b); District Rule 4703 (as amended 4/25/02), Sections 5.1.1, 5.2, 6.1, 6.3.1, 6.3.3, 6.4, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

30. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: 40 CFR 60.7(b), 60.8, 60.8(d), 60.13, and 60.13(b); District Rules 1080 (as amended 12/17/92), Sections 6.3, 6.4, 6.5, 7.0, 7.1, 7.2, 7.3, 8.0, 9.0, 10.0, and 11.0; and 1081 (as amended 12/16/93) as of the date of permit issuance. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

31. Operators of CEMs installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include the following: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 85-09, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit

32. The written report for each calendar quarter shall also include the following: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 85-09, X.E. [District Rule 1080, 8.0; PSD SJ 85-09, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit

33. The CGT combustors shall be a dry low NOx design capable of achieving 3 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit

34. Each CGT shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District NSR Rule] Federally Enforceable Through Title V Permit

35. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District NSR Rule] Federally Enforceable Through Title V Permit

36. CGT may exhaust either through unfired 450,000 lb/hr heat recovery steam generator or through bypass stack. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: SYCAMORE COGENERATION CO
Location: HEAVY OIL CENTRAL,CA
S-511-1-13, Oct 5 2010 9:00AM - MSROMD
37. When operating in cogeneration mode, exhaust gas ducting from CGT's through HRSG's to the atmosphere shall be gas-tight. [District NSR Rule] Federally Enforceable Through Title V Permit

38. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District NSR Rule] Federally Enforceable Through Title V Permit

39. Each CGT shall have a fuel consumption monitor/recorder. [District NSR Rule and PSD SJ 85-09, X.D.1] Federally Enforceable Through Title V Permit

40. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District NSR Rule] Federally Enforceable Through Title V Permit

41. Each exhaust stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081] Federally Enforceable Through Title V Permit

42. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Sycamore Cogeneration Company. [District NSR Rule] Federally Enforceable Through Title V Permit

43. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CGT fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit

44. Emission rates from CGT shall not exceed any of the following: PM10 - 5.0 lb/hr, SOx (as SO2) - 0.9 lb/hr, or VOC - 2.5 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit

45. Emission rates from CGT shall not exceed any of the following: PM10 - 120.0 Ib/day, SOx (as SO2) - 21.6 lb/day, NOx (as NO2) - 552.8 lb/day, VOC - 60.0 lb/day, or CO - 1056.0 lb/day. [District Rule 2201 and PSD SJ 85-09, X.E] Federally Enforceable Through Title V Permit

46. Emission rates from CGT, except during startup, shutdown and/or reduced load periods, shall not exceed any of the following: NOx (as NO2) - 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO - 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703, and PSD SJ 85-09, X.E] Federally Enforceable Through Title V Permit

47. During startup and shutdown, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201] Federally Enforceable Through Title V Permit

48. Startup shall be defined as the period of time during which a unit is brought from a shutdown status to its operating temperature and pressure, including the time required by the unit's emission control system to reach full operations. Shutdown shall be defined as the period of time during which a unit is taken from an operational to a non-operational status as the fuel supply to the unit is completely turned off. [District Rule 4703, 3.29 and 3.26] Federally Enforceable Through Title V Permit

49. The duration of each startup or shut down time shall not exceed two hours. Startup and shutdown emissions shall be counted toward all applicable emission limits. [District Rule 4703, 3.1] Federally Enforceable Through Title V Permit

50. The emission control systems shall be in operation and emissions shall be minimized insofar as technologically feasible during startup and shutdown. [District Rule 4703, 5.3.2] Federally Enforceable Through Title V Permit

51. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit

52. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit

53. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
54. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit

55. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CGT flue gas stream, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 85-09, X.D.1 and .2] Federally Enforceable Through Title V Permit

56. All continuous emissions monitoring systems shall be calibrated and operated according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a one-hour average. [District Rule 1080 and PSD SJ 85-09 X.D.2] Federally Enforceable Through Title V Permit

57. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

58. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

59. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

60. Startup and shutdown of CGT, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit

61. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit

62. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit

63. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

64. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

65. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

66. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 85-09] Federally Enforceable Through Title V Permit
67. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

68. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

69. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

70. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

71. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 85-09] Federally Enforceable Through Title V Permit

72. The cogeneration facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

73. All correspondence as required by this permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA, 95814; c) Director, SJVUAPCD, 1990 East Gettysburg, Fresno, CA, 93726-0244; and d) the California Energy Commission, 1516 Ninth Street, Sacramento, CA, 95814-5512. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

74. The operator shall perform source testing for PM 10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: Sycamore Cogeneration Co
Location: HEAVY OIL CENTRAL, CA
S-511-1-13, Oct 2010 ©SIM – SHRMID
San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: S-511-2-14  EXPIRATION DATE: 11/30/2008

SECTION: 31  TOWNSHIP: 28S  RANGE: 28E

EQUIPMENT DESCRIPTION:
75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE COGENERATION UNIT
WITH GE ENHANCED DRY LOW NOX DLN1+ COMBUSTORS DISCHARGING TO ATMOSPHERE THROUGH A
BYPASS STACK WHEN OPERATED IN SIMPLE CYCLE MODE OR THROUGH UNFIRED 450,000 LB/HR HEAT
RECOVERY STEAM GENERATOR WHEN OPERATED IN COGENERATION MODE (SYCAMORE UNIT #2)

PERMIT UNIT REQUIREMENTS

1. CGT shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be
pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District Rule 220; Kern
County Rule 407] Federally Enforceable Through Title V Permit

2. Reduced Load Period shall be defined as the time during which a gas turbine is operated at less than rated capacity in
order to change the exhaust gas diverter gate not exceeding one hour. [District Rule 4703, 3.19] Federally Enforceable
Through Title V Permit

3. Operator shall conform with the compliance testing procedures described in District Rule 1081. [District Rule 1081]
Federally Enforceable Through Title V Permit

4. If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the
turbine shall be determined using ASTM method D 1072, D 3246, D4468 or D6667. [40 CFR 60.335(d)] Federally
Enforceable Through Title V Permit

5. If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested in
accordance with the requirements of 40 CFR 60.334(h) and 40 CFR 60.334(i). [40 CFR 60.334(h) and 40 CFR
60.334(i)] Federally Enforceable Through Title V Permit

6. The HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [District Rule
4703, 6.4.5] Federally Enforceable Through Title V Permit

7. The owner or operator shall provide source test information annually regarding the exhaust gas NOx and CO
concentration corrected to 15% O2 (dry). EPA Methods 7E or 20 shall be used for NOx emissions. EPA Methods 10
or 10B shall be used for CO emissions. EPA Methods 3, 3A, or 20 shall be used for Oxygen content of the exhaust
gas. [40 CFR 60.8(a), 40 CFR 60.335(b) and District Rule 4703, 5.1, 6.3.1, 6.4.1, 6.4.2, and 6.4.3] Federally
Enforceable Through Title V Permit

8. The owner or operator shall provide source test information annually regarding the demonstrated percent efficiency
(EFF) as defined in District Rule 4703 (as amended 4/25/02), 5.1.1 and 6.4.6. [40 CFR 60.332(a) and (b) and District
Rule 4703, 5.1.1 and 6.4.6] Federally Enforceable Through Title V Permit

9. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201, 3.1] Federally
Enforceable Through Title V Permit

10. Sulfur compound emissions shall not exceed 0.015% by volume, 150 ppmv, on a dry basis averaged over 15
consecutive minutes. [40 CFR 60.333(a); County Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San
Joaquin, Tulare, Kern, and Stanislaus)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
11. All continuous monitoring systems and monitoring devices shall be installed and operational prior to conducting performance tests. Verification of operational status shall, as a minimum, include completion of the manufacturer's written requirements or recommendations for installation, operation, and calibration of the device. [40 CFR 60.13(b)] Federally Enforceable Through Title V Permit

12. Operations during periods of startup and shutdown shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit

13. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit

14. Records shall be maintained and shall contain the following: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit

15. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

16. The owner or operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

17. Results of the CEM system shall be averaged over a three hour period, using consecutive 15-minute sampling periods in accordance with either EPA Method 7E or EPA Method 20 for NOx, EPA Test Methods 10 or 10B for CO, or EPA Methods 3, 3A, or 20 for O2, or, if continuous emission monitors are used, all applicable requirements of CFR 60.13. [40 CFR 60.13 and District Rule 4703, 5.1, 6.4] Federally Enforceable Through Title V Permit

18. The owner or operator shall not operate the gas turbine after April 30, 2008, or within 90 days following a Major Overhaul if the overhaul occurs after April 30, 2004, under load conditions, excluding the thermal stabilization period or reduced load period, which results in the measured NOx emissions concentration exceeding 3 ppmv @ 15% O2. [District Rule 4703, 5.1.2.1] Federally Enforceable Through Title V Permit

19. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the following: the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 85-09, X.D.1] Federally Enforceable Through Title V Permit

20. Operator shall operate and maintain in calibration a system which continuously measures and records the following: control system operating parameters, elapsed time of operation, the exhaust gas NOx and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit

21. When CGT exhausts to bypass stack, the CEM probe located in the transition section shall be used to measure exhaust gas NOx, CO and O2 or CO2 concentration. [District Rule 2201] Federally Enforceable Through Title V Permit

22. CEM cycling times shall be those specified in 40 CFR, Part 51, Appendix P, Sections 3.4 and 3.4.2, or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080, 6.4] Federally Enforceable Through Title V Permit

23. The continuous NOx and O2 monitoring system shall meet the performance specification requirements in 40 CFR 60, Appendix F, 40 CFR 51, Appendix P, and Part 60, Appendix B, or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080, 6.3, 6.5, 6.6 and 7.2] Federally Enforceable Through Title V Permit

24. The owner or operator shall, upon written notice from the APCO, provide a summary of the data obtained from the CEM systems. This summary of data shall be in the form and the manner prescribed by the APCO. [District Rule 1080, 7.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
25. The owner or operator shall maintain records that contain the following: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, calibrations, checks, adjustments, any periods during which a continuous monitoring system or monitoring device is inoperative, maintenance of any CEM system that has been installed pursuant to District Rule 1080 (as amended 12/17/92), and emission measurements. [40 CFR 60.8(d) and District Rule 1080, 7.0] Federally Enforceable Through Title V Permit

26. APCO or an authorized representative shall be allowed to inspect, as he or she determines to be necessary, the monitoring devices required by this rule to ensure that such devices are functioning properly. [District Rule 1080, 11.0] Federally Enforceable Through Title V Permit

27. Operator shall submit a quarterly report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(i)] Federally Enforceable Through Title V Permit

28. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit

29. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0; PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

30. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus) as of the date of permit issuance. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: 40 CFR 60.332(a), (a)(1), (a)(2) 60.333 (a) and (b); 60.334 (a), (b), (c), (h) and (j)(2), (j)(5) and 60.335(a) and (b); District Rule 4703 (as amended 4/25/02), Sections 5.1.1, 5.2, 6.1, 6.3.1, 6.3.3, 6.4, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: 40 CFR 60.7(b), 60.8, 60.8(d), 60.13, and 60.13(b); District Rules 1080 (as amended 12/17/92), Sections 6.3, 6.4, 6.5, 7.0, 7.1, 7.2, 7.3, 8.0, 9.0, 10.0, and 11.0; and 1081 (as amended 12/16/93) as of the date of permit issuance. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

33. Operators of CEM’s installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include the following: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 85-09, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit

34. The written report for each calendar quarter shall also include the following: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 85-09, X.E. [District Rule 1080, 8.0; PSD SJ 85-09, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit

35. The CGT combustors shall be a dry low NOx design capable of achieving 16.4 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit

36. Each CGT shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District Rule 2201] Federally Enforceable Through Title V Permit
37. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District Rule 2201] Federally Enforceable Through Title V Permit

38. CGT may exhaust either through unfired 450,000 lb/hr heat recovery steam generator or through bypass stack. [District Rule 2201] Federally Enforceable Through Title V Permit

39. When operating in cogeneration mode, exhaust gas ducting from CGT's through HRSG's to the atmosphere shall be gas-tight. [District Rule 2201] Federally Enforceable Through Title V Permit

40. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District Rule 2201] Federally Enforceable Through Title V Permit

41. Each CGT shall have a fuel consumption monitor/recorder. [District Rule 2201 and PSD SJ 85-09, X.D.] Federally Enforceable Through Title V Permit

42. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District Rule 2201] Federally Enforceable Through Title V Permit

43. HRSG stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081] Federally Enforceable Through Title V Permit

44. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Sycamore Cogeneration Company. [District Rule 2201] Federally Enforceable Through Title V Permit

45. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CGT fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit

46. Emission rates from CGT shall not exceed any of the following: PM10 - 5.0 lb/hr, SOX (as SO2) - 0.9 lb/hr, or VOC - 2.5 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit

47. Until April 30, 2008, emission rates from CGT shall not exceed any of the following: PM10 - 120.0 lb/day, SOX (as SO2) - 21.6 lb/day, NOx (as NO2) - 1629.6 lb/day, VOC - 60.0 lb/day, or CO - 1056.0 lb/day. [District Rule 2201 and PSD SJ 85-09, X.E.] Federally Enforceable Through Title V Permit

48. Until April 30, 2008, emission rates from CGT, except during startup, shutdown and/or transitional period, shall not exceed any of the following: NOx (as NO2) - 16.4 ppmvd @ 15% O2, 67.9 lb/hr on a 3-hr avg, 79.7 lb/hr on a 1-hr avg, or CO - 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rule 2201 and PSD SJ 85-09, X.E.] Federally Enforceable Through Title V Permit

49. After April 30, 2008, emission rates from CGT shall not exceed any of the following: PM10 - 120.0 lb/day, SOX (as SO2) - 21.6 lb/day, NOx (as NO2) - 552.8 lb/day, VOC - 60.0 lb/day, or CO - 1056.0 lb/day. [District Rules 2201 and 4703 and PSD SJ 85-09, X.E.] Federally Enforceable Through Title V Permit

50. After April 30, 2008, emission rates from CGT, except during startup and/or shutdown, shall not exceed any of the following: NOx (as NO2) - 3.0 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO - 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703 and PSD SJ 85-09, X.E.] Federally Enforceable Through Title V Permit

51. During startup and shutdown, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201] Federally Enforceable Through Title V Permit

52. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit

53. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit
54. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit

55. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit

56. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CGT flue gas stream, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 85-09, X.D.1 and .2] Federally Enforceable Through Title V Permit

57. All continuous emissions monitoring systems shall be calibrated and operated according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 85-09 X.D.2] Federally Enforceable Through Title V Permit

58. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 85-09, X.D.5] Federally Enforceable Through Title V Permit

59. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

60. Startup and shutdown of CGT, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit

61. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit

62. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit

63. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

64. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

65. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

66. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 85-09] Federally Enforceable Through Title V Permit
68. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

69. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

70. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

71. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

72. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 85-09] Federally Enforceable Through Title V Permit

73. The cogeneration facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

74. All correspondence as required by this permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA, 95814; c) Director, SJVUAPCD, 1990 East Gettysburg, Fresno, CA, 93726-0244; and d) the California Energy Commission, 1516 Ninth Street, Sacramento, CA, 95814-5512. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

75. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: S-511-3-14
EXPIRATION DATE: 11/30/2008

SECTION: NW30  TOWNSHIP: 28S  RANGE: 28E

EQUIPMENT DESCRIPTION:
75 MW GENERAL ELECTRIC MODEL 7EA NATURAL GAS-FIRED COMBUSTION TURBINE COGENERATION UNIT
WITH GE ENHANCED DRY LOW NOX DLN1+ COMBUSTOR TECHNOLOGY DISCHARGING TO ATMOSPHERE
THROUGH A BYPASS STACK WHEN OPERATED IN SIMPLE CYCLE MODE OR THROUGH UNFIRED 450,000 LB/HR
HEAT RECOVERY STEAM GENERATOR WHEN OPERATED IN COGENERATION MODE (SYCAMORE UNIT #3)

PERMIT UNIT REQUIREMENTS

1. CGT shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be
pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District Rule 2201; Kern
County Rule 407] Federally Enforceable Through Title V Permit

2. Reduced Load Period shall be defined as the time during which a gas turbine is operated at less than rated capacity in
order to change the exhaust gas diverter gate not exceeding one hour. [District Rule 4703, 3.23] Federally Enforceable
Through Title V Permit

3. Startup shall be defined as the period of time during which the gas turbine is brought from a shutdown status to its
operating temperature and pressure, including the time required by the gas turbine's emission control system to reach
full operation. [District Rule 4703, 3.29] Federally Enforceable Through Title V Permit

4. Shutdown shall be defined as the period of time during which the gas turbine is taken from an operational to a non­
operational status by allowing it to cool down from its operating temperature to ambient temperature as the fuel supply
to the gas turbine is completely turned off. [District Rule 4703, 3.26] Federally Enforceable Through Title V Permit

5. Operator shall conform with the compliance testing procedures described in District Rule 1081. [District Rule 1081]
Federally Enforceable Through Title V Permit

6. If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the
turbine shall be determined using ASTM method D 1072, D 3246, D4468 or D6667. [40 CFR 60.335(d)] Federally
Enforceable Through Title V Permit

7. If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested in
accordance with the requirements of 40 CFR 60.334 (h) and 40 CFR 60.334(i). [40 CFR 60.334 (h) and 40 CFR
60.334(i)] Federally Enforceable Through Title V Permit

8. The HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [District Rule
4703, 6.4.5] Federally Enforceable Through Title V Permit

9. The owner or operator shall provide source test information annually regarding the exhaust gas NOx and CO
concentration corrected to 15% O2 (dry). EPA Methods 7E or 20 shall be used for NOx emissions. EPA Methods 10
or 10B shall be used for CO emissions. EPA Methods 3, 3A, or 20 shall be used for Oxygen content of the exhaust
gas. [40 CFR 60.8(a), 40 CFR 60.335(b) and District Rule 4703, 5.1, 6.3.1, 6.4.1, 6.4.2, and 6.4.3] Federally
Enforceable Through Title V Permit

10. The owner or operator shall provide source test information annually regarding the demonstrated percent efficiency
(BEF) as defined in District Rule 4703 (as amended 4/25/02), 5.1.1 and 6.4.6. [40 CFR 60.332(a) and (b) and District
Rule 4703, 5.1.1 and 6.4.6] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
11. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201, 3.1] Federally Enforceable Through Title V Permit

12. Sulfur compound emissions shall not exceed 0.015% by volume, 150 ppmv, on a dry basis averaged over 15 consecutive minutes. [40 CFR 60.333(a); County Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus)] Federally Enforceable Through Title V Permit

13. All continuous monitoring systems and monitoring devices shall be installed and operational prior to conducting performance tests. Verification of operational status shall, as a minimum, include completion of the manufacturer's written requirements or recommendations for installation, operation, and calibration of the device. [40 CFR 60.13(b)] Federally Enforceable Through Title V Permit

14. Operations during periods of startup and shutdown shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit

15. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix F, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit

16. Records shall be maintained and shall contain the following: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit

17. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

18. The owner or operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

19. Results of the CEM system shall be averaged over a three hour period, using consecutive 15-minute sampling periods in accordance with either EPA Method 7E or EPA Method 20 for NOx, EPA Test Methods 10 or 10B for CO, or EPA Methods 3, 3A, or 20 for O2, or, if continuous emission monitors are used, all applicable requirements of CFR 60.13. [40 CFR 60.13 and District Rule 4703, 5.1, 6.4] Federally Enforceable Through Title V Permit

20. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the following: the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 85-09, X.D.] Federally Enforceable Through Title V Permit

21. Operator shall operate and maintain in calibration a system which continuously measures and records the following: control system operating parameters, elapsed time of operation, the exhaust gas NOx and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit

22. When CGT exhausts to bypass stack, the CEM probe located in the transition section shall be used to measure exhaust gas NOx, CO and O2 or CO2 concentration. [District Rule 2201] Federally Enforceable Through Title V Permit

23. CEM cycling times shall be those specified in 40 CFR, Part 51, Appendix P, Sections 3.4 and 3.4.2, or shall meet equivalent specifications established by mutual agreement of the District, the ARB and the EPA. [District Rule 1080, 6.4] Federally Enforceable Through Title V Permit

24. The continuous NOx and O2 monitoring system shall meet the performance specification requirements in 40 CFR 60, Appendix F; 40 CFR 51, Appendix P, and Part 60, Appendix B, or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080, 6.3, 6.5, 6.6 and 7.2] Federally Enforceable Through Title V Permit
25. The owner or operator shall, upon written notice from the APCO, provide a summary of the data obtained from the CEM systems. This summary of data shall be in the form and the manner prescribed by the APCO. [District Rule 1080, 7.1] Federally Enforceable Through Title V Permit

26. The owner or operator shall maintain records that contain the following: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, checks, adjustments, any periods during which a continuous monitoring system or monitoring device is inoperative, maintenance of any CEM system that has been installed pursuant to District Rule 1080 (as amended 12/17/92), and emission measurements. [40 CFR 60.8(d) and District Rule 1080, 7.0] Federally Enforceable Through Title V Permit

27. APCO or an authorized representative shall be allowed to inspect, as he or she determines to be necessary, the monitoring devices required by this rule to ensure that such devices are functioning properly. [District Rule 1080, 11.0] Federally Enforceable Through Title V Permit

28. Operator shall submit a quarterly report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(i)] Federally Enforceable Through Title V Permit

29. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit

30. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0] Federally Enforceable Through Title V Permit

31. The APCO shall be notified no later than eight hours after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

32. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus) as of the date of permit issuance. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

33. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: 40 CFR 60.332(a), (a)(1), (a)(2) 60.333 (a) and (b); 60.334 (a), (b), (c), (h) and 60.335(a) and (b); District Rule 4703 (as amended 4/25/02), Sections 5.1.1, 5.2, 6.1, 6.3.1, 6.3.3, 6.4, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

34. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: 40 CFR 60.7(b), 60.8, 60.8(d), 60.13, and 60.13(b); District Rules 1080 (as amended 12/17/92), Sections 6.3, 6.4, 6.5, 7.0, 7.1, 7.2, 7.3, 8.0, 9.0, 10.0, and 11.0; and 1081 (as amended 12/16/93) as of the date of permit issuance. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

35. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include the following: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 85-09, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit

36. The written report for each calendar quarter shall also include the following: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 85-09, X.E. [District Rule 1080, 8.0; PSD SJ 85-09, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
37. The COT combustors shall be a dry low NOx design capable of achieving 16.4 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit

38. Each COT shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District Rule 2201] Federally Enforceable Through Title V Permit

39. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District Rule 2201] Federally Enforceable Through Title V Permit

40. COT may exhaust either through unfired 450,000 lb/hr heat recovery steam generator or through bypass stack. [District Rule 2201] Federally Enforceable Through Title V Permit

41. When operating in cogeneration mode, exhaust gas ducting from COT's through HRSG's to the atmosphere shall be gas-tight. [District Rule 2201] Federally Enforceable Through Title V Permit

42. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District Rule 2201] Federally Enforceable Through Title V Permit

43. Each COT shall have a fuel consumption monitor/recorder. [District Rule 2201 and PSD SJ 85-09, X.D.1] Federally Enforceable Through Title V Permit

44. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District Rule 2201] Federally Enforceable Through Title V Permit

45. HRSG stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081] Federally Enforceable Through Title V Permit

46. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Sycamore Cogeneration Company. [District Rule 2201] Federally Enforceable Through Title V Permit

47. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and COT fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit

48. Emission rates from COT shall not exceed any of the following: PM10 - 5.0 lb/hr, SOx (as SO2) - 0.9 lb/hr, or VOC - 2.5 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit

49. Emission rates from COT shall not exceed any of the following: PM10 - 120.0 lb/day, SOx (as SO2) - 21.6 lb/day, NOx (as NO2) - 552.8 lb/day, VOC - 60.0 lb/day, or CO - 1056.0 lb/day. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

50. Emission rates from COT, except during startup and/or shutdown, shall not exceed any of the following: NOx (as NO2) - 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO - 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rules 2201 and 4703] Federally Enforceable Through Title V Permit

51. Emission rates from COT shall not exceed any of the following: PM10 - 120.0 lb/day, SOx (as SO2) - 21.6 lb/day, NOx (as NO2) - 1,629.6 lb/day, VOC - 60.0 lb/day, or CO - 1056.0 lb/day. [PSD SJ 85-09, X.E] Federally Enforceable Through Title V Permit

52. Emission rates from COT, except during startup and/or shutdown, shall not exceed any of the following: NOx (as NO2) - 16.4 ppmvd @ 15% O2, 67.9 lb/hr on a 3-hr avg, 79.7 lb/hr on a 1-hr avg, or CO - 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [PSD SJ 85-09, X.E] Federally Enforceable Through Title V Permit

53. During startup and shutdown, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
54. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit

55. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit

56. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit

57. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit

58. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit

59. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit

60. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 85-09, X.D.5] Federally Enforceable Through Title V Permit

61. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

62. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

63. Startup and shutdown of CGT, as defined in 40 CFR, Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit

64. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit

65. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit

66. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

67. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 85-09] Federally Enforceable Through Title V Permit
68. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

69. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

70. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

71. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

72. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

73. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

74. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 85-09] Federally Enforceable Through Title V Permit

75. The cogeneration facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

76. All correspondence as required by this permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA, 95814; c) Director, SJVUAPCD, 1990 East Gettysburg, Fresno, CA, 93726-0244; and d) the California Energy Commission, 1516 Ninth Street, Sacramento, CA, 95814-5512. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

77. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CPR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit
San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: S-511-4-14
PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

PERMIT UNIT REQUIREMENTS

1. CGT shall be fired on natural gas only. There shall be no provisions for oil firing. Natural gas used as fuel shall be pipeline quality with sulfur content of 0.3 gr/100 scf or less (0.001% sulfur by weight). [District NSR Rule; Kern County Rule 407] Federally Enforceable Through Title V Permit

2. Reduced Load Period shall be defined as the time during which a gas turbine is operated at less than rated capacity in order to change the exhaust gas diverter gate not exceeding one hour. [District Rule 4703, 3.19] Federally Enforceable Through Title V Permit

3. Operator shall conform with the compliance testing procedures described in District Rule 1081. [District Rule 1081] Federally Enforceable Through Title V Permit

4. If the turbine is not fired on PUC-regulated natural gas, then the sulfur content of the natural gas being fired in the turbine shall be determined using ASTM method D 1072, D 3246, D4468 or D6667. [40 CFR 60.335(d)] Federally Enforceable Through Title V Permit

5. If the turbine is not fired on PUC-regulated natural gas, the sulfur content of each fuel source shall be tested in accordance with the requirements of 40 CFR 60.334 (h) and 40 CFR 60.334(i). [40 CFR 60.334(h) and 40 CFR 60.334(i)] Federally Enforceable Through Title V Permit

6. The HHV and LHV of the fuel shall be determined using ASTM D3588, ASTM 1826, or ASTM 1945. [District Rule 4703, 6.4.5] Federally Enforceable Through Title V Permit

7. The owner or operator shall provide source test information annually regarding the exhaust gas NOx and CO concentration corrected to 15% O2 (dry). EPA Methods 7E or 20 shall be used for NOx emissions. EPA Methods 10 or 10B shall be used for CO emissions. EPA Methods 3, 3A, or 20 shall be used for Oxygen content of the exhaust gas. [40 CFR 60.8(a), 40 CFR 60.335(b) and District Rule 4703, 5.1, 6.3.1, 6.4.1, 6.4.2, and 6.4.3] Federally Enforceable Through Title V Permit

8. The owner or operator shall provide source test information annually regarding the demonstrated percent efficiency (EFF) as defined in District Rule 4703 (as amended 4/25/02), 5.1.1 and 6.4.6. [40 CFR 60.332(a) and (b) and District Rule 4703, 5.1.1 and 6.4.6] Federally Enforceable Through Title V Permit

9. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201, 3.1] Federally Enforceable Through Title V Permit

10. Sulfur compound emissions shall not exceed 0.015% by volume, 150 ppmv, on a dry basis averaged over 15 consecutive minutes. [40 CFR 60.333(a); County Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.
11. All continuous monitoring systems and monitoring devices shall be installed and operational prior to conducting performance tests. Verification of operational status shall, as a minimum, include completion of the manufacturer's written requirements or recommendations for installation, operation, and calibration of the device. [40 CFR 60.13(b)] Federally Enforceable Through Title V Permit

12. Operations during periods of startup and shutdown shall not constitute representative conditions for the purpose of a NOx performance test nor shall NOx emissions in excess of the level of the emission limit shown in this permit during periods of startup and shutdown be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard. [40 CFR 60.8(c)] Federally Enforceable Through Title V Permit

13. Results of continuous emissions monitoring must be reduced according to the procedure established in 40 CFR, Part 51, Appendix P, paragraphs 5.0 through 5.1.3, or by other methods deemed equivalent by mutual agreement with the District, the ARB, and the EPA. [District Rule 1080, 7.2] Federally Enforceable Through Title V Permit

14. Records shall be maintained and shall contain the following: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, calibrations, checks, adjustments, maintenance of any CEM's that have been installed pursuant to District Rule 1080, and emission measurements. [District Rule 1080, 7.3 and 40 CFR 60.7(b)] Federally Enforceable Through Title V Permit

15. If the turbine is fired on PUC-regulated natural gas, then maintain on file copies of natural gas bills. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit

16. The owner or operator of a stationary gas turbine system shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

17. Results of the CEM system shall be averaged over a three hour period, using consecutive 15-minute sampling periods in accordance with either EPA Method 7E or EPA Method 20 for NOx, EPA Test Methods 10 or 10B for CO, or EPA Methods 3, 3A, or 20 for O2, or, if continuous emission monitors are used, all applicable requirements of CFR 60.13. [40 CFR 60.13 and District Rule 4703, 5.1.6.4] Federally Enforceable Through Title V Permit

18. The owner or operator shall not operate the gas turbine after April 30, 2008, or within 90 days following a Major Overhaul if the overhaul occurs after April 30, 2004, under load conditions, excluding the transitional operation period or reduced load period, which results in the measured NOx emissions concentration exceeding 3 ppmv @ 15% O2. [District Rule 4703, 5.1.2.1] Federally Enforceable Through Title V Permit

19. Operator shall maintain a stationary gas turbine operating log that includes, on a daily basis the following: the actual local start-up and stop time, length and reason for reduced load periods, total hours of operation and quantity of fuel used. [40 CFR 60.332(b); District Rules 2520, 9.4.2 and 4703, 6.2.4; PSD SJ 85-09, X.D.I] Federally Enforceable Through Title V Permit

20. Operator shall operate and maintain in calibration a system which continuously measures and records the following: control system operating parameters, elapsed time of operation, the exhaust gas NOx and O2 or CO2 concentration. [40 CFR 60.334(b),(c) and District Rules 2520, 9.4.2 and 4703] Federally Enforceable Through Title V Permit

21. CEM cycling times shall be those specified in 40 CFR, Part 51, Appendix P, Sections 3.4 and 3.4.2, or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080, 6.4] Federally Enforceable Through Title V Permit

22. The continuous NOx and O2 monitoring system shall meet the performance specification requirements in 40 CFR 60, Appendix F, 40 CFR 51, Appendix P, and Part 60, Appendix B, or shall meet equivalent specifications established by mutual agreement of the District, the ARB, and the EPA. [District Rule 1080, 6.3, 6.5, 6.6 and 7.2] Federally Enforceable Through Title V Permit

23. The owner or operator shall, upon written notice from the APCO, provide a summary of the data obtained from the CEM systems. This summary of data shall be in the form and the manner prescribed by the APCO. [District Rule 1080, 7.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
24. The owner or operator shall maintain records that contain the following: the occurrence and duration of any start-up, shutdown or malfunction, performance testing, evaluations, calibrations, checks, adjustments, any periods during which a continuous monitoring system or monitoring device is inoperative, maintenance of any CEM system that has been installed pursuant to District Rule 1080 (as amended 12/17/92), and emission measurements. [40 CFR 60.8(d) and District Rule 1080, 7.0] Federally Enforceable Through Title V Permit

25. APCO or an authorized representative shall be allowed to inspect, as he or she determines to be necessary, the monitoring devices required by this rule to ensure that such devices are functioning properly. [District Rule 1080, 11.0] Federally Enforceable Through Title V Permit

26. Operator shall submit a quarterly report listing any daily period during which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8% by weight. [40 CFR 60.334(i)] Federally Enforceable Through Title V Permit

27. A violation of NOx emission standards indicated by the NOx CEM shall be reported by the operator to the APCO within 96 hours. [District Rule 1080, 9.0] Federally Enforceable Through Title V Permit

28. The APCO shall be notified no later than one hour after the detection of a breakdown of the CEM. The operator shall inform the APCO of the intent to shut down the CEM at least 24 hours prior to the event. [District Rule 1080, 10.0; PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

29. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following subsumed requirements: Rules 404 (Madera), 406 (Fresno), and 407 (Kings, Merced, San Joaquin, Tulare, Kern, and Stanislaus) as of the date of permit issuance. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

30. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: 40 CFR 60.332(a), (a)(1), (a)(2) 60.333 (a) and (b); 60.334 (a), (b), (c), (h) and (j)(2), (j)(5) and 60.335(a) and (b); District Rule 4703 (as amended 4/25/02), Sections 5.1.1, 5.2, 6.1, 6.3.1, 6.3.3, 6.4, 6.4.5, and 6.4.6. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

31. Compliance with permit conditions in the Title V permit shall be deemed compliance with the following applicable requirements: 40 CFR 60.7(b), 60.8, 60.8(d), 60.13, and 60.13(b); District Rules 1080 (as amended 12/17/92), Sections 6.3, 6.4, 6.5, 7.0, 7.1, 7.2, 7.3, 8.0, 9.0, 10.0, and 11.0; and 1081 (as amended 12/16/93) as of the date of permit issuance. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

32. Operators of CEM's installed at the direction of the APCO shall submit a written report for each calendar quarter to the APCO and EPA. The report is due on the 30th day following the end of the calendar quarter and shall include the following: A. time intervals, data and magnitude of excess emissions (computed in accordance with 40 CFR 60.13(h)), nature and cause of excess (if known), corrective actions taken and preventive measures adopted; B. averaging period used for data reporting corresponding to the averaging period specified in the emission test period used to determine compliance with an emission standard. [District Rule 1080, 8.0 and PSD SJ 85-09, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit

33. The written report for each calendar quarter shall also include the following: C. applicable time and date of each period during which the CEM was inoperative (except for zero and span checks) and the nature of system repairs and adjustments; D. a negative declaration when no excess emissions occurred. Excess emissions shall be defined as any 3-hour period during which the average emissions for CO, as measured by the CEM system, exceeds the emission limit set forth in PSD SJ 85-09, X.B. [District Rule 1080, 8.0; PSD SJ 85-09, X.D.3 and X.D.5.a through e] Federally Enforceable Through Title V Permit

34. The CGT combustors shall be a dry low NOx design capable of achieving 3 ppm or lower at 15% O2. [District Rule 4703 and PSD SJ 85-09, X.B] Federally Enforceable Through Title V Permit

35. Each CGT shall have a maximum heat input rate of 1020 MMBTU/hr on an LHV basis. Firing rate can be increased upon District witnessed emission sampling demonstration that compliance with emission sampling limits can be achieved at higher fuel rates. [District NSR Rule] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
36. Permit unit shall include one unfired heat recovery steam generator (HRSG) for gas turbine engine assembly with rated steam output of 450,000 lb/hr at 80% quality steam production. [District NSR Rule] Federally Enforceable Through Title V Permit

37. CGT may exhaust either through unfired 450,000 lb/hr heat recovery steam generator or through bypass stack. [District Rule 2201] Federally Enforceable Through Title V Permit

38. When operating in cogeneration mode, exhaust gas ducting from CGT's through HRSG's to the atmosphere shall be gas-tight. [District NSR Rule] Federally Enforceable Through Title V Permit

39. Bypass stack valve preceding each HRSG shall be designed to be gas-tight to the atmosphere when exhaust is discharged through HRSG and shall be designed to be gas-tight to the HRSG when exhaust is discharged through the bypass stack. [District NSR Rule] Federally Enforceable Through Title V Permit

40. Each CGT shall have a fuel consumption monitor/recorder. [District NSR Rule and PSD SJ 85-09, X.D.I] Federally Enforceable Through Title V Permit

41. Exhaust gas particulate matter concentration shall not exceed 0.0072 gr/scf calculated at 12% CO2. [District NSR Rule] Federally Enforceable Through Title V Permit

42. Each exhaust stack shall be equipped with permanent stack sampling provisions consistent with District Rule 1081, EPA reference Methods 5 and 8 and OSHA requirements. [District Rule 1081] Federally Enforceable Through Title V Permit

43. Operational records (including but not limited to: fuel characteristics, etc.) shall be maintained by Sycamore Cogeneration Company. [District NSR Rule] Federally Enforceable Through Title V Permit

44. Accurate records of NOx (as NO2) and carbon monoxide (CO) flue gas concentrations corrected to 15% O2, dry and CGT fuel sulfur content shall be maintained and shall be reported as described by District Rule 1080 and upon request. [District Rule 1080] Federally Enforceable Through Title V Permit

45. Emission rates from CGT shall not exceed any of the following: PM10 - 5.0 lb/hr, SOx (as SO2) - 0.9 lb/hr, or VOC - 2.5 lb/hr. [District Rule 2201] Federally Enforceable Through Title V Permit

46. Until April 30, 2008, emission rates from CGT shall not exceed any of the following: PM10 - 120.0 lb/day, SOx (as SO2) - 21.6 lb/day, NOx (as NO2) - 1629.6 lb/day, VOC - 60.0 lb/day, or CO - 1056.0 lb/day. [District Rule 2201 and PSD SJ 85-09, X.E.J] Federally Enforceable Through Title V Permit

47. Until April 30, 2008, emission rates from CGT, except during startup, shutdown and/or transitional period, shall not exceed any of the following: NOx (as NO2) - 16.4 ppmvd @ 15% O2, 67.9 lb/hr on a 3-hr avg, 79.7 lb/hr on a 1-hr avg, or CO - 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rule 2201 and PSD SJ 85-09, X.E.J] Federally Enforceable Through Title V Permit

48. After April 30, 2008, emission rates from CGT shall not exceed any of the following: PM10 - 120.0 lb/day, SOx (as SO2) - 21.6 lb/day, NOx (as NO2) - 552.8 lb/day, VOC - 60.0 lb/day, or CO - 1056.0 lb/day. [District Rule 2201 and PSD SJ 85-09, X.E.J] Federally Enforceable Through Title V Permit

49. After April 30, 2008, emission rates from CGT, except during startup and/or shutdown, shall not exceed any of the following: NOx (as NO2) - 3 ppmvd @ 15% O2, 12.4 lb/hr on a 3-hr avg, or CO - 25 ppmvd @ 15% O2, 44.0 lb/hr on a 3-hr avg. [District Rule 2201 and PSD SJ 85-09, X.E.J] Federally Enforceable Through Title V Permit

50. During startup and shutdown, emissions shall not exceed any of the following: 140.0 lb/hr of NOx on a 2-hr avg, 140 lb/hr of CO on a 2-hr avg, or 200 lb/hr of CO on a 1-hr avg. [District Rule 2201] Federally Enforceable Through Title V Permit

51. Each 1-hour period in a 1, 2 or 3-hour average will commence on the hour. The 3-hour average will be compiled from the three most recent 1-hour periods. The 2-hour average will be compiled from the two most recent 1-hour periods. [District Rule 1080] Federally Enforceable Through Title V Permit

52. Daily Emissions for the unit may be determined from the arithmetic mean of three, 40-minute test runs for NOx and CO, multiplied by the appropriate factor. [District Rule 2520, 9.4.2 and District Rule 4703] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.
53. Source testing to determine NOx and CO emissions and fuel gas sulfur content shall be conducted annually. [District Rule 1081] Federally Enforceable Through Title V Permit

54. Annual compliance tests shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1081] Federally Enforceable Through Title V Permit

55. Continuous emission monitoring system for NOx as NO2 and continuous monitoring system for CO & CO2 shall serve each CGT flue gas stream, shall conform to SJVUAPCD Rule 1080 specifications, shall meet EPA monitoring performance specifications, & shall be operational whenever the turbine is in operation. [District Rule 1080 and PSD SJ 85-09, X.D.1 and .2] Federally Enforceable Through Title V Permit

56. All continuous emissions monitoring systems shall be calibrated and operated according to EPA guidelines as specified in 40 CFR 60, Appendix B and 40 CFR 52, Appendix E. CEM ppm and lb/hr shall be calculated as a three-hour and a 1-hour average. [District Rule 1080 and PSD SJ 85-09 X.D.2] Federally Enforceable Through Title V Permit

57. Quarterly continuous emission monitoring system reports shall be submitted to the District, EPA and CEC, as required by EPA regulations as specified in CFR Title 40, Part 58, Appendix B and Part 60 Appendix B. [District Rule 1080 and PSD SJ 85-09, X.D.5] Federally Enforceable Through Title V Permit

58. Audits of continuous emission monitoring system shall be conducted in accordance with EPA guidelines, witnessed at the District's discretion, and reports shall be submitted to the District within 60 days of such an audit. [District Rule 1080 and PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

59. The Relative Accuracy Audit shall be conducted by an independent laboratory in accordance with EPA guidelines, witnessed or authorized by the District. Results shall be submitted to the District within 60 days. [District Rule 1080 and PSD SJ 85-09, X.D.3] Federally Enforceable Through Title V Permit

60. Startup and shutdown of CGT, as defined in 40 CFR Subpart A 60.2, shall not exceed a time period of two hours and two hours, respectively, per occurrence. [40 CFR 60.8] Federally Enforceable Through Title V Permit

61. NO2 and CO daily emissions during days of startup/shutdown shall be calculated from natural gas combustion rates and CEM results. [District Rule 1080] Federally Enforceable Through Title V Permit

62. Daily records of NO2 and CO emission calculations during days of gas turbine startup/shutdown shall be maintained and such records shall be made readily available for District inspection upon request for a period of five years. [District Rule 1080] Federally Enforceable Through Title V Permit

63. All equipment, facilities, and systems installed or used to achieve compliance with the terms and conditions of this permit shall at all times be maintained in good working order and be operated as efficiently as possible so as to minimize air pollutant emissions. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

64. The Regional Administrator shall be notified by telephone within 48 hours following any failure of air pollution control equipment, process equipment, or of a process to operate in a normal manner which results in an increase in emissions above any allowable emissions limit stated in this permit. In addition, the Regional Administrator shall be notified in writing within 15 days of any such failure. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

65. This notification shall include a description of the malfunctioning equipment or abnormal operation, the date of initial failure, the period of time over which emissions were increased due to the failure, the cause of the failure, the estimated resultant emissions in excess of those allowed under the conditions of this permit, and the methods utilized to restore normal operations. Compliance with this malfunction notification provision shall not excuse or otherwise constitute a defense to any violations of this permit or of any law or regulations which such malfunction may cause. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

66. The owner and operator of the proposed project shall construct and operate the proposed stationary source in compliance with all other applicable provisions of 40 CFR Parts 52, 60 and 61 and all other applicable Federal, State and local air quality regulations. [PSD SJ 85-09] Federally Enforceable Through Title V Permit
67. At such times as specified by the USEPA, permittee shall conduct or cause to be conducted performance tests (as described in 40 CFR 60.8) for CO on the exhaust stack gases and furnish the District, the California ARB and the USEPA a written report of the results of such tests. All performance tests shall be conducted on an annual basis and at the maximum operating capacity of the emissions unit being tested. Upon written request from permittee, and adequate justification, USEPA may waive a specific annual test and/or allow for testing to be done at less than maximum operating capacity. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

68. Performance tests for the emissions of CO shall be conducted and results reported in accordance with the test methods set forth in 40 CFR 60.8 and 40 CFR 60, Appendix A. The performance tests for the emissions of CO shall be conducted using EPA Methods 1 through 4 and 10. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

69. The USEPA shall be notified in writing at least 30 days in advance of such test to allow time for development of an approvable performance test plan and to arrange for an observer to be present at the test. Such prior approval shall minimize the possibility of USEPA rejection of test results for procedural deficiencies. In lieu of the above mentioned test methods, equivalent methods may be used with prior written approval from the USEPA. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

70. Excess emissions indicated by the CEM system shall be considered violations of the applicable emission limit for the purposes of this permit. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

71. For performance test purposes, sampling ports, platforms, and access shall be provided by the facility on the emission unit exhaust system in accordance with 40 CFR 60.8(e). [PSD SJ 85-09] Federally Enforceable Through Title V Permit

72. The cogeneration facility is subject to the federal regulations entitled Standards of Performance for New Stationary Sources (40 CFR 60). The owner or operator shall meet all applicable requirements of Subparts A and GG of this regulation. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

73. All correspondence as required by this permit shall be forwarded to: a) Director, Enforcement Div (Attn: A-5), EPA Region IX, 75 Hawthorne Street, San Francisco, CA, 94105; b) Chief, Stationary Source Control Division, California Air Resource Board, P.O. Box 2815, Sacramento, CA, 95814; c) Director, SJVUAPCD, 1990 East Gettysburg, Fresno, CA, 93726-0244; and d) the California Energy Commission, 1516 Ninth Street, Sacramento, CA, 95814-5512. [PSD SJ 85-09] Federally Enforceable Through Title V Permit

74. The operator shall perform source testing for PM10 concentration and emission rate once per permit term using EPA Method 5. [40 CFR 60.8 (b) and (c)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.