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Comments of Joseph T. Dalum,

Executive Vice President, DUECO, Inc.

and President of Odyne Systems, LLC

September 16, 2009 following the September 9, 2009 California Energy Commission Electric Drive Technical Workshop Diamond Bar, California

On the AB 118 2010-2011 Investment Plan

For the Alternative and Renewable Fuel and Vehicle Technology Program

California Energy Commission Dockets Office, MS-4 Re: Docket No. 09-ALT-1 1516 Ninth Street Sacramento, CA 95814-5512

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Overview

DUECO, Inc. and Odyne appreciate the opportunity to participate in the California Energy Commission's (CEC's) Electric Drive Technical Workshop for the 2010 - 2011 Investment Plan for the Alternative and Renewable Fuel and Vehicle Technology Program, and share our comments.

DUECO and Odyne commend the CEC staff for developing a sound, comprehensive investment strategy. We strongly encourage the CEC to fully implement proposals to aid in the improvement, demonstration and deployment of near-commercial plug-in hybrid electric medium-duty and heavy-duty trucks, defined as trucks that weigh over 14,000 pounds, and support the development of retrofit plug-in hybrid electric technologies for medium and heavy-duty trucks.

Additionally, Odyne / DUECO urges the CEC to leverage and broaden its support for research, development, and demonstration projects for plug-in hybrid electric medium-and heavy-duty trucks by providing matching funds to Congressionally-directed funds projects (or other federally-funded projects), which may be administered by the U.S. Department of Energy or other agencies.

The plug-in hybrid technology developed by Odyne / DUECO will enable California to more effectively achieve its 2020 and 2050 goals. We are working on engineering design improvements and retrofit kits that offer a logical path to continually reduce medium-duty and heavy-duty vehicle greenhouse gas emissions over time, by enhancing the scalability, scope and technology capabilities of plug-in hybrid electric heavy-duty vehicles made by OEMs and latter-stage manufacturers such as Odyne / DUECO.

Odyne / DUECO's current plans for 2009-2010 include (i) expanding production of our current plug-in hybrid system, and (ii) enhancing our system through a \$1.9 million Congressionally-directed funds project managed by the U.S. Department of Energy. Odyne / DUECO are required to have matching funds for this project. Odyne / DUECO requests that the CEC explicitly determine whether 2010 - 2011 Investment Plan funds from the California Energy Commission are capable of serving as matching funds to leverage non-ARRA federal funding, for appropriate projects. Specifically, Odyne / DUECO wishes to determine whether the CEC is capable, and interested, in leveraging Investment Plan funding to match our \$1.9 million Congressionally-directed federal funds. Odyne / DUECO would use the CEC funding to extend demonstration projects to California customers, deploying new plug-in hybrid medium-and heavy-duty trucks with advanced battery systems, smaller and lighter weight components, and improved engineering design to reduce manufacturing costs and position Odyne / DUECO to achieve greater economies of scale. (The scope of the Congressionally-directed funds project is described in greater detail in a later section.)

Odyne / DUECO's demonstration goals for 2010 – 2011 include: (i) a large-scale demonstration (100 or more vehicles) of plug-in hybrid electric technology in new medium- and heavy-duty trucks, and (ii) a plug-in retrofit program for medium- and heavy-duty trucks. Our goals for the large-scale demonstration program include targeting a wide variety of applications and measuring duty cycles to help assess and match technologies with specific customer applications. Goals for the retrofit program include targeting conventional work truck applications (with high fuel consumption), and leveraging the Congressionally-directed funds project insights to identify smaller, light weight, robust components suitable for use in retrofit applications. Local job creation is envisioned for retrofit activities. Funding support for demonstrations and customer participation are needed to help make the goals a reality.

Odyne / DUECO's development goals for 2010-2011 are to continue to forge improvements to plug-in hybrid electric technology for medium- and heavy-duty trucks. With appropriate support and partnership between government and industry, Odyne /

DUECO could pursue some of the following projects with 2010- 2011 Investment Plan funding from the California Energy Commission: (i) Implementation of advanced battery technology and evaluation of larger stored energy systems (e.g., 70 kWh) for larger trucks over 33,000 lbs. GVWR; (ii) Development of a CNG-powered plug-in hybrid medium- or heavy-duty truck; (iii) Development of PHEV retrofit kits for conventional medium- and heavy-duty trucks in use today; (iv) Smart-grid interface projects; and (v) R & D projects such as plug-in hydraulic hybrids and/or combination series/parallel hybrid medium- or heavy-duty trucks.

Introduction

I would like to take a few moments to introduce DUECO and Odyne, and then further address our recommendations for the CEC's 2010 - 2011 Investment Plan.

My name is Joe Dalum, and I am Executive Vice President of DUECO and President of Odyne Systems, LLC (Odyne). Headquartered in Waukesha, Wisconsin, DUECO is one of the largest final stage manufacturers of utility trucks in the country. DUECO employs over 300 people, and has sold thousands of medium and heavy-duty vehicles over the past 10 years. DUECO is a privately owned business operating for over 50 years, with a 100,000 sq. foot manufacturing facility in Waukesha, Wisconsin, and additional facilities located in South Dakota, Minnesota, Indiana, Ohio and Pennsylvania. DUECO is a final stage manufacturer of trucks with aerial devices, digger derricks, cranes and other equipment that are sold to electric and gas utilities for the maintenance of their transmission and distribution power lines and underground gas delivery infrastructure, in a 15 state region. In addition to serving the electric utility industry, DUECO provides equipment and services for the telecommunications, contractor, electrical cooperative, municipality, gas utility and tree care markets. In California and other markets outside of our 15 state region, DUECO partners with other companies, such as Terex Utilities, to provide local sales and service support. Our trucks are also used by companies throughout the country through our rental and leasing company, Utility Equipment Leasing Corporation (UELC). UELC has been in business for over 40 years, and has direct facilities in California (both in Sacramento and Ontario), as well as Florida and Texas.



DUECO

Manufacturing facility Waukesha, WI

Odyne, an affiliate of both DUECO and UELC, is a clean technology company that develops and manufactures propulsion systems for advanced Plug-in Hybrid Electric Vehicles for medium and heavy-duty trucks, by integrating our proprietary and patented hybrid technology combining electric power conversion, electric power control and energy storage systems with a range of standard components including electric motors and storage batteries. Our Plug-in Hybrid Electric Vehicle systems are optimized for different applications. Our environmentally friendly and cost-effective Plug-in Hybrid Electric Vehicle system allows vehicles to operate at lower costs and with lower vehicle emissions.

Odyne's Plug-in Hybrid Electric Vehicle solution offers several advantages to stand-alone alternatively fueled vehicles and vehicles powered by conventional internal combustion engines, including lower vehicle emissions and lower operating costs through greater fuel efficiency and lower maintenance costs, along with quieter job-site operations. Odyne's Plug-in Hybrid Electric Vehicle system integrates off-the-shelf products, advanced control systems and our modular and versatile propulsion system. This combination allows our Plug-in Hybrid Electric Vehicle system to be competitively priced while retaining the flexibility to build to customer specifications and enabling later modifications to extend the life of a vehicle and meet evolving customer needs. The Plug-in Hybrid Electric Vehicle can be recharged overnight by plugging into a high-capacity 220-volt electrical outlet. To protect the value of our Plug-in Hybrid Electric Vehicle system, we have filed patent applications to cover our vehicular battery carriers and cooling systems, vehicle monitoring and control systems, battery management systems, vehicle charging system and overall system architecture.

In 2006, DUECO began to assess alternative hybrid vehicle technologies. Those activities led to a collaborative effort between DUECO and Odyne Corporation. Our efforts resulted in the introduction of the utility industry's first commercial plug-in hybrid heavy-duty truck in the Fall of 2007. Since 2007, DUECO and Odyne have produced over 20 plug-in hybrid medium and heavy-duty trucks for use by several utilities around the country, including two trucks to Pacific Gas & Electric Company (PG&E) in California, as well as Arizona Public Service (APS), Progress Energy, Florida Power and Light (FP&L), American Electric Power (AEP), We Energies, Dayton Power & Light (DPL), Xcel Energy and others.



Plug-in hybrid medium-duty truck with Odyne system produced for PG&E

Odyne was originally founded in 2001 to develop and produce electric and hybrid electric propulsion systems for large trucks. In January of this year, Odyne's assets were acquired by an affiliate of DUECO, Inc. and Utility Equipment Leasing Corporation (UELC), leaders in the final stage manufacturing and rental of medium and heavy duty trucks for the utility and related industries. Odyne Systems, LLC (Odyne) has expanded manufacturing

and development of plug-in hybrid drive systems, further strengthening our commitment to the plug-in hybrid electric medium and heavy-duty truck market.

Plug-in hybrid technology for medium and heavy-duty trucks is in the early stages of testing and deployment. Low production volume and high cost threaten to delay wide-scale adoption. In order to rapidly accelerate the use of plug-in hybrid electric trucks in the next five years, a large increase in resources directed toward research, development, engineering and production will be required. With the aid of government funding and support, Odyne / DUECO could produce a substantial volume of plug-in hybrid medium and heavy-duty trucks over the next few years. Production could be further expanded to thousands of units through strategic partnerships with other final stage manufacturers and with chassis manufacturers.

Background

According to the U.S. Department of Energy, approximately 80% of all the goods transported in the U.S. are moved by truck. In total, the U.S. consumed about 140 billion gallons of gasoline, and 40 billion gallons of diesel fuel, in 2004 for on-road transportation. Heavy-duty trucks – while fewer in number than passenger vehicles – generate a disproportionately larger share of pollution and greenhouse gas (GHG) emissions. The utility bucket truck segment, served by Odyne / DUECO, uses diesel fuel, and generates substantial emissions, while idling for several hours at a time at job sites. Plug-in hybrid electric technology offers significant potential to reduce both petroleum fuel consumption and GHG and other emissions in a large number of medium and heavy-duty trucks.

Medium and heavy-duty trucks are typically manufactured and marketed to customers much differently than cars and light-duty trucks. Due to lower volumes of trucks sold (vs. passenger cars) and the high level of specialized applications, the truck manufacturing industry has evolved to enable a high degree of customization. Most medium and heavyduty trucks are typically built in multiple stages. During the first stage, an original equipment manufacturer builds an incomplete vehicle, commonly known as a chassis. The vehicle is then often completed by a different company, known as a final stage manufacturer. Final stage manufacturers typically evaluate the intended application of the vehicle, perform engineering analysis, and then install an appropriate body, equipment and interface components with chassis systems in a manufacturing operation.

Medium and heavy-duty trucks may also have multiple companies involved in the marketing of the final product. A chassis manufacturer may market directly to an end user, and a final stage manufacturer may also market to the same end user. Because multiple companies are involved in the manufacturing and marketing of medium and heavy-duty trucks, the overall process is more customized than in the car and light-duty truck market.

As a logical extension of our role as a final stage manufacturer, Odyne / DUECO have begun to offer customers the opportunity to procure medium and heavy-duty trucks that

incorporate a parallel plug-in hybrid electric drive system that Odyne / DUECO and its business partners design, manufacture and install. Many of Odyne / DUECO's vehicles utilize a chassis provided by International or GMC, with an Allison transmission. The Allison transmission is built by the OEM with an opening already in place for a connection to a Power Take Off (PTO) unit, which Odyne / DUECO utilizes for two-way mechanical communications for the plug-in hybrid drive connection.

Odyne / DUECO's connection of its parallel plug-in hybrid electric drive system does not alter in any way the OEM-provided transmission, engine or emissions control equipment, but rather complements these systems. Our integration of the parallel plug-in hybrid electric system is a new phase in a continuum of engineering analysis, design and installation of vehicle modifications for our customers. It is a logical expansion of the typical manufacturing and marketing routine for our target customers.

Odyne / DUECO's Parallel Plug-in Hybrid Electric Trucks

Odyne / DUECO's parallel plug-in hybrid electric medium and heavy-duty trucks offer unique opportunities to reduce fuel use and lower GHG and other emissions due to the typical mission and duty cycle of our customers. Odyne / DUECO's customers typically use their medium and heavy-duty trucks-- that is, trucks with aerial lifts, digger derricks, cranes, or other equipment such as air compressors mounted onto them - while working at a job site. While most of Odyne / DUECO's trucks have been sold to utilities, the technology developed can be used on a wide variety of medium and heavy duty truck applications and market segments. With a conventional diesel-powered truck, while at the job site, the truck would be idling with the engine on, to power heating or cooling for the cab or to operate truck-mounted equipment such as an aerial lift. By contrast, using Odyne / DUECO's parallel plug-in hybrid electric trucks, the 35 kWh battery pack powers the climate controls and the hydraulics operating the lift, crane, or air compressor, so the diesel engine can be turned off for hours while operating at a work site. Odyne / DUECO's plugin hybrid system eliminates or reduces diesel fuel consumption and emissions during jobsite operations. In addition, the PHEV system improves diesel fuel economy while driving, further reducing emissions.

Here are some examples of Odyne / DUECO's parallel plug-in hybrid vehicles in the field.



Odyne / DUECO's HRX55 Plug-In Hybrid Electric Utility Truck

Odyne / DUECO's TL50M Plug-In Hybrid Electric Utility Truck



A diagram of a plug-in hybrid system is shown below. Electrical energy is used to increase efficiency while driving through hybrid launch assist and regenerative braking. Electrical energy also powers equipment loads at a job site, potentially eliminating the need to run the engine.



Several of Odyne / DUECO's hybrid heavy-duty trucks are currently being tested with early adopters, including several major electric utilities around the country, like PG&E. Our units are being tested in the field, in regular fleet operations to maintain power lines. Using a 35 kWh battery system and interfacing with an Allison transmission, the plug-in hybrid system provides the opportunity for all-electric operation at a jobsite for a typical day; hybrid launch assist; regenerative braking; power for hydraulically operated equipment; electrically powered air conditioning and heating; and 120 VAC exportable power. Odyne / DUECO currently uses AGM lead-acid batteries made by EnerSys, electric motors supplied by Bosch, and truck-mounted Terex aerial devices and digger derricks.



DUECO's Digger Derrick Plug-In Hybrid Truck

The 35 kWh AGM lead-acid battery system is designed to be charged completely in about 8 hours by plugging into the electric grid, optimally during off-peak periods at night. AGM lead-acid battery system performance is well understood, easily recyclable, and currently much more cost effective. Medium and heavy-duty trucks can be designed to incorporate the battery system on the base vehicle and still meet payload requirements. The battery system is modular; the current battery system can be replaced with advanced battery system technology when newer systems become more readily available and lower in cost. With a supportive partnership between government and industry, Odyne / DUECO plans to develop plug-in hybrid electric medium-and heavy-duty trucks that utilize advanced batteries, lighter weight components and other advanced technology.

Odyne / DUECO's PHEV is built utilizing a versatile, modular design with standard components for trucks ranging from 17,500 – 56,000 lbs. GVWR. It affords enhanced reliability with the use of redundant power for critical operations. Advanced diagnostics and data acquisition are available, as is the ability to monitor the vehicle via satellite. The basic design can be used on a variety of chassis configurations including 2 X 2, 4X4, and tandem axle configurations.

Odyne / DUECO's PHEV truck sales to-date incorporate aerial lifts and digger derrick applications. Digger derricks are used by utilities to drill holes, set poles and lift large loads. The demand for power from the plug-in hybrid system can be very high during

certain operations, such as digging in rocky terrain. Other applications, such as telecommunications trucks and gas utility trucks, are also on the drawing board or in prototype development.

Odyne / DUECO's plug-in hybrid electric technology offers numerous benefits in our customer's medium and heavy-duty truck applications. Many of these benefits are well known to the California Energy Commission, and include: reduced diesel fuel consumption; reduced emissions at the job site and during urban stop-and-go driving; reliance on domestically-produced electricity which can offer even greater emissions benefits using a renewable generation mix and lower-cost off-peak charging; lower noise levels during stationary operations; improved vehicle acceleration; standby power capability (9 KW or more exportable power for job site power tools, lighting or temporary restoration of power to facilities); reduced engine maintenance costs (due to fewer daily hours of engine operation); ability to maintain a charge/emergency re-charge via conventional engine; ability to export power from the vehicle for external uses (in the future, it may be possible to export power from the vehicle to the grid to reduce peak loads).

However, the introduction of plug-in hybrid technology faces both technical and commercial challenges. Odyne / DUECO believes that with the appropriate government-industry partnership, these challenges can be addressed and overcome.

Market acceptance of Odyne / DUECO's plug-in hybrid electric medium and heavy-duty vehicles is challenged by several factors:

<u>High acquisition price</u>. Low initial production volume, combined with high start-up costs, contribute to a relatively high acquisition price for current plug-in hybrid systems. The high price deters wide-scale adoption of this technology by commercial customers. The start-up costs include costs for research and development, testing and validation, production floor-space and tooling, low volume manufacturing activities, service and operator training, testing to assess

emissions and fuel economy improvements, marketing and other costs associated with launching a new product. Those costs are spread over an initially low production volume, resulting in higher per unit sell prices. Critical components that are used in the system are also not typically available in high volume, resulting in higher material cost.

- <u>Weak economy and low fuel prices</u>. Commercial truck customers are currently reducing purchases and may have difficulty accessing credit. When purchasing trucks on a limited budget, customers tend to favor low priced products that provide the best short-term return. Low fuel prices and a difficult economy tend to make it more difficult to sell a higher priced product, even if it has substantial benefits over existing products.
- <u>Hesitancy to adopt new technology</u>. Commercial truck buyers are typically quite conservative, and are currently more likely to buy trucks that are very similar to others in their fleet. Trucks that are purchased may remain in the field for 20 years or more, so unless there are substantial incentives, the transition to plug-in hybrid trucks will likely occur incrementally. Our experience has been that some customers have adopted a "wait and see" attitude.
- <u>Weight</u>. Plug-in hybrid systems typically require much larger battery systems. The additional weight can create a problem for certain applications. As lightweight, more advanced batteries enter the market, and become affordable, the number of applications where plug-in hybrid technology can be used will increase.
- <u>Stability of supply chain</u>. Current economic challenges, reduced access to credit and limited manufacturing capacity have negatively affected some suppliers of critical hybrid components. The overall weakness of the automotive supply chain could jeopardize the availability of key components and cause consumers to wait before purchasing technology.

Technical challenges impede deployment of plug-in hybrid electric technology in medium and heavy-duty applications, including:

- Battery system technology. Existing battery technology either tends to offer battery systems that are relatively low cost, but heavy, large and of limited life, or are relatively expensive, but much lighter, smaller and with potentially longer life. While certain applications of trucks may be able to carry low cost, heavier battery systems, it is generally desirable to minimize battery system weight, size and cost. Development of cost-effective larger advanced battery systems, potentially with energy storage in excess of 35 kWh, or even in excess of 100 kWh, would improve the performance and reduce the operating cost of plug-in hybrid electric heavy-duty trucks. Battery systems for commercial trucks must function well under different conditions and duty cycles than those in light-duty automotive applications. Trucks must often locate the larger battery system on the exterior of the truck, exposed to the elements. Trucks may also operate for much longer duty cycles; commercial vehicles may be driven 12 - 16 hours per day, or operate for multiple shifts. Advanced battery systems that cost-effectively meet heavy-duty truck requirements are needed.
- <u>System architecture</u>: Existing hybrid systems for trucks tend to utilize system architectures that are similar in many ways to that of existing truck power trains. In order to improve fuel economy further, different system architectures that are designed for high-volume production in which the internal combustion engine can be turned off during driving need to be developed. The development of electrically driven sub-systems such as braking, power steering, HVAC and others need to be brought to high volume production for medium and heavy-duty trucks.
- <u>Utility infrastructure</u>: While studies tend to indicate that there is sufficient capacity in the nation's energy grid at off-peak periods to provide power for charging a large number of plug-in vehicles, there has been little testing on the effects of charging a large number of commercial plug-in hybrid trucks. Assessment and testing of the

effects of a large commercial fleet of vehicles, each with a 35 kWh battery pack that needs to be charged overnight, is needed. The use of smart grid technology to control battery charging and minimize the impact on the grid should also be studied.

- <u>Research into specific medium and heavy duty applications:</u> Plug-in hybrid technology has the potential to reduce fuel consumption and GHG emissions in a wide variety of applications. For example, trucks that use cranes, compressors, welding equipment, or are used in applications such as gas utility maintenance, refrigeration, rescue, refuse and construction may benefit from plug-in hybrid technology. Specific information about the energy required for various mobile and stationary applications is typically not available. In order to optimize plug-in hybrid designs, research data needs to be collected from real-world working fleets, in terms of actual fleet utilization, miles driven, time at idle, power requirements, fuel consumption, and other operational factors.
- <u>Accelerated testing</u>. Plug-in hybrid technology for medium and heavy-duty trucks is relatively new and still under development. Assistance is needed to accelerate testing and reduce the costs of large-scale field tests.

Although current plug-in hybrid technology has the potential to provide significant benefits for many applications, shortcomings in certain areas decrease the value proposition of plug-in hybrid systems for medium and heavy-duty trucks. Wide-scale deployment must be driven by demand. It is necessary to improve the value proposition by providing greater performance and fuel savings for less incremental cost. With appropriate partnerships between government and industry, these challenges can be met in a timely manner.

Odyne / DUECO's PHEV Trucks Can Help California Meet Goals

The plug-in hybrid electric technology that Odyne / DUECO designs and installs in medium and heavy-duty trucks can benefit California in three principal ways: (i) improved fuel economy, reducing the amount of diesel fuel consumed by the medium and heavy-

duty truck sector, (ii) reduced greenhouse gas emissions and lower emissions of criteria pollutants, since an electric battery system will provide the power for truck mounted equipment and climate control system used during work at a job site (vs. having a diesel on while working at a job site), and (iii)reduced noise in communities and improved worksite productivity and safety. Deploying this technology in California can also help to stimulate new local job opportunities.

Fuel savings and emission reductions are dependent upon the application and duty cycle of the vehicle. Outlined below are two examples of the estimated fuel savings and greenhouse gas emissions that could accrue from the use of an Odyne / DUECO plug-in hybrid heavy-duty utility bucket truck, over the course of a year.

Example 1:

This example compares an Odyne / DUECO PHEV truck with a conventional diesel utility heavy-duty bucket truck, in a typical workday where a total of about 4 hours are spent at a job site and hydraulic equipment is utilized for two hours. Baseline miles per gallon data were taken from actual measurements of non-hybrid vehicles; idle fuel consumption and PTO mode measurements were taken with the chassis A/C off. The following data is used to calculate the fuel savings and greenhouse gas reductions.

Vehicle Type	Class 7 Utility bucket truck with aerial lift
Weight	33,000 lbs.
Horsepower	255
Driving Fuel Consumption	5.7 mpg
Idling Fuel Consumption	.9 gallons per hour
Power Take Off Mode (use	1.3 gallons per hour
hydraulics while vehicle is	
stationary)	
Battery Pack (PHEV)	35 kWh
GHG Emission Reductions	22.2 lbs CO2 per gallon of fuel reduced

The example assumes that the vehicle drives 30 miles to the work site and that the nonhybrid vehicle engine remains on during the time period where work is being done at the job site, under the assumption that the engine is needed to power hydraulic equipment and/or for cab climate control systems. Alternatively, it is assumed that the Odyne / DUECO PHEV utility truck has the engine turned off during work time at a job site, and the hydraulic equipment and cabin climate controls are powered by the 35 kWh battery pack. A total work time of 4 hours per day is assumed. Odyne / DUECO's testing has demonstrated about 6.7 miles per gallon in urban driving for a plug-in hybrid truck, representing an 18% improvement in fuel economy. Odyne / DUECO's testing has also shown a complete elimination of fuel consumption and emissions while stationary at the job site for typical aerial bucket truck applications.

Using the assumptions and data listed above, the Odyne / DUECO PHEV would generate the following fuel savings and GHG emission reductions.

Activity	Baseline	Dueco Plug-
	Vehicle	In Hybrid
	(gallons)	(gallons)
Drive 30 miles to job site	5.26	4.47
Idle at job site for 1 hour	.9	0
Operate in PTO mode for 2 hours	2.6	0
Idle at job site for 1 hour	.9	0
Drive 30 miles back to garage	5.26	4.47
Total	14.93	8.96

The total estimated fuel reduction is over 40 percent or approximately 6.0 gallons per day. Annually the fuel savings are estimated to be over 1,400 gallons of diesel, based upon 250 work days per year. This translates to over 30,000 lbs (over 15 tons) of CO2 greenhouse gas reduction each year *per truck*.

Example 2:

This example compares an Odyne / DUECO PHEV truck with a conventional diesel utility heavy-duty bucket truck, for a typical workday in which idle time is greater and drive distance is shorter than shown in Example 1. In this example a total of about 6 hours are spent at a job site and hydraulic equipment is utilized for 5 hours. All of the other parameters except for drive distance remain the same as in Example 1. Baseline miles per gallon data were taken from actual measurements of non-hybrid vehicles. The following data is used to calculate the fuel savings and greenhouse gas reductions.

Vehicle Type	Class 7 Utility bucket truck with aerial lift
Weight	33,000 lbs.
Horsepower	255
Driving Fuel Consumption	5.7 mpg
Idling Fuel Consumption	.9 gallons per hour
Power Take Off Mode (use	1.3 gallons per hour
hydraulics while vehicle is	
stationary)	
Battery Pack (PHEV)	35 kWh
GHG Emission Reductions	22.2 lbs CO2 per gallon of fuel reduced

The example assumes that the vehicle drives 15 miles to the work site and that the nonhybrid vehicle engine remains on during the time period where work is being done at the job site, under the assumption that the engine is needed to power hydraulic equipment and/or for cab climate control systems. Alternatively, it is assumed that the Odyne / DUECO PHEV utility truck has the engine turned off during work time at a job site, and the hydraulic equipment and cabin climate controls are powered by the 35 kWh battery pack. A total work time of 6 hours per day is assumed. Odyne / DUECO's testing has demonstrated about 6.7 miles per gallon in urban driving for a plug-in hybrid truck, representing an 18% improvement in fuel economy. Odyne / DUECO's testing has also shown a complete elimination of fuel consumption and emissions while stationary at the job site for typical aerial bucket truck applications.

Using the assumptions and data listed above, the Odyne / DUECO PHEV would generate the following fuel savings and GHG emission reductions.

Activity	Baseline	Dueco Plug-
	Vehicle	In Hybrid
	(gallons)	(gallons)
Drive 15 miles to job site	2.63	2.24
Idle at job site for .5 hour	.45	0
Operate in PTO mode for 5 hours	6.5	0
Idle at job site for .5 hour	.45	0
Drive 15 miles back to garage	2.63	2.24
Total	12.66	4.48

The total estimated fuel reduction is 65 percent or 8.2 gallons daily. Annually the fuel savings are estimated to be over 2,000 gallons of diesel based upon 250 work days per year. This translates to over 44,000 lbs (over 22 tons) of CO2 greenhouse gas reduction each year *per truck*.

As stated previously, results will depend upon the drive cycle, specific application and other factors. Vehicles that are used less often have fewer urban miles or idle less may have lower savings than the examples.

Odyne / DUECO is currently testing one of its heavy-duty plug-in hybrid electric trucks at the Southwest Research Institute to gather independent data on the emissions and fuel economy improvements associated with its vehicles (versus conventional diesel counterparts).

Based on the number of heavy-duty utility trucks in California, clearly the potential emissions benefits are substantial. According to the U.S. Department of Transportation, the United States had about 110.5 million trucks, and California had about 13.8 million trucks in 2007. An estimated 18,700 vehicles were medium- duty or heavy-duty aerial trucks. Not counting retirements, an average of 800 medium and heavy duty aerial trucks are added each year. **If half of those new trucks were PHEVs, the greenhouse gas emissions reduction would be over 6,000 tons per year.** Criteria pollutants such as NOx and PM10 would also be substantially reduced. Other work truck applications could benefit from this technology, potentially increasing total plug-in hybrid medium and heavy duty trucks and further reducing emissions.

The availability of retrofit kits for in-use heavy duty utility aerial lift trucks would also greatly increase potential fueling savings and GHG emission reductions. Installing plug-in hybrid drive systems to 20% of the existing aerial bucket truck market in California would result in an estimated 3,700 systems. The same retrofit plug-in hybrid technology can be applied to other medium and heavy duty truck segments, increasing fuel savings and emission reductions much further, along with creating new employment opportunities.

Odyne / DUECO's Recommendations for the CEC 2010-2011 Investment Plan

Odyne and DUECO support the framework developed by the CEC for setting priorities in its 2008 – 2009 Investment Plan for the Alternative and Renewable Fuel and Vehicle Technology Program established under Assembly Bill (AB) 118.

Our comments below specifically address funding recommendations for the CEC Investment Plan in FY 2010 - 2011:

(1) <u>Continued funding for pre-commercial, demonstration, and deployment of plug-in</u> <u>hybrid electric medium and heavy-duty trucks.</u> Odyne / DUECO agree that a partnership with government is needed to accelerate pre-commercial testing and demonstration of plug-in hybrid technology in medium and heavy-duty truck applications. Funding support for pre-commercial testing and demonstrations of medium and heavy-duty plug-in hybrid electric vehicles, followed by funding support for more wide-scale deployment of these trucks, is critically needed to foster this market.

Odyne / DUECO urges the CEC to continue to jump-start the market by providing financial assistance to spur the use of advanced batteries and other advanced technology in plug-in hybrid electric medium- and heavy-duty trucks, as well as reduce the incremental cost to customers who participate in deployment and demonstration programs. Odyne/DUECO seeks funding to support deployment of 100 or more plug-in hybrid electric medium- or heavy-duty trucks in California, to gather information on a wide variety of applications and to generate manufacturing economies of scale. A comprehensive service and parts network would need to be established in California to support deployment of these PHEV trucks, and training support would also be required – generating local California jobs and enhancing skills to support the green economy.

(2) <u>Odyne / DUECO is seeking explicit confirmation from the CEC that Investment</u> <u>Plan funding can be used as matching funds for appropriate projects that receive federal</u> <u>(non- ARRA) funds.</u> Odyne/ DUECO are interested in CEC matching funds for our current Congressionally-directed funds project (See project description below).

(3) <u>Co-fund new technology and market demonstrations</u>. Field testing data is limited on the performance, fuel economy, and emissions benefits of the pre-commercial medium – and heavy-duty plug-in hybrid electric trucks. Odyne / DUECO encourages the CEC to co-fund new technology and market demonstrations and incorporate acquisition of data on fuel economy savings and emissions benefits as part of the plug-in hybrid heavy-duty truck demonstration programs. For example, Odyne / DUECO are interested in exploring the use of advanced battery technology and evaluating the use of larger stored energy systems (e.g., 70 kWh) for larger trucks over 33,000 lbs. GVWR. Odyne / DUECO would also like to create plug-in hybrid systems that optimize the emissions and fuel economy benefits for specific industry applications and duty cycles. Additionally Odyne / DUECO are interested in exploring the development of medium- and/or heavy-duty CNG-powered plug-in hybrid electric trucks. Evaluations of CNG vs. diesel plug-ins, vs. conventional trucks, could prove extremely useful in terms of technology evaluation and market development.

(4) <u>Funding support for the development and use of Retrofit kits for Medium and</u> <u>Heavy-duty plug-in hybrid trucks</u>. DUECO and Odyne's parallel plug-in hybrid electric technology can potentially benefit a much larger market than just new medium and heavyduty truck sales in our target market. By focusing R & D on the development of a retrofit application designed to convert appropriate medium and heavy-duty trucks in the field, a much greater opportunity to reduce greenhouse gas emissions could evolve. Development of such a retrofit kit could extend the reach of parallel plug-in hybrid technology to many more trucks in fleet operation today, potentially reducing greenhouse gas emissions years before truck turnover would present such opportunities. Odyne / DUECO supports the CEC Investment Plan goals to fund, and implement, retrofit kits to convert existing fleet vehicles to plug-in hybrid electric trucks, in the medium and heavy-duty truck market. The production of a retrofit kit could also potentially create significant job opportunities within the state of California. The kits could be installed on fleets locally, reducing transportation costs and bringing jobs to the state.

Using high-volume/lower cost automotive-grade components, DUECO and Odyne can engineer and design retrofits for numerous in-fleet applications. Certain factors must be considered in a retrofit, such as packaging space for components (batteries, electric motors, electronics), the type of transmission and availability of a PTO opening, drive train communications, and available payload for the additional weight of the PHEV system. (5) Explore Smart-Grid technology to gather key charging data, and continue to help defray costs of chargers and their installation, for both private fleets and public access. Odyne /DUECO supports the CEC Investment Plan funding priorities to date that provide early adopter incentives to help defray the cost of installing charging infrastructure at private fleet and public access locations. As part of these efforts, the CEC could promote the use of Smart Grid technology – especially in the medium- and heavy-duty truck sector. Data gathering is needed to further improve charging equipment design for medium- and heavy-duty trucks, and data acquisition will benefit the electric utility industry's understanding and management of the emerging electric vehicle load among fleets of medium- and heavy-duty plug-in hybrid truck users.

(6)Fund R&D on Medium and Heavy-duty vehicle engine and component design, system architecture design, and hydraulic hybrids. In order to improve fuel economy further, different system architectures that are designed for high volume production in which the internal combustion engine can remain off during driving need to be developed. The development of electrically driven sub-systems such as braking, power steering, HVAC and others need to be brought to high volume production for medium and heavy duty trucks. Future system architectures could also combine the benefits of plug-in hybrid technology, which require battery systems with high energy densities, with that of hydraulic hybrids that have high power densities. The combined plug-in electric hybrid system with hydraulic hybrid components could offer high horsepower during acceleration and recapture more energy during braking while providing enough energy for sustained operation with the engine off. R&D for advanced Series/Parallel power train concepts should also be considered, along with systems specifically designed for class eight longhaul vehicles. Odyne / DUECO urges the 2010 - 2011 CEC Investment Plan to fund research in this area, which offers great potential for emissions reductions and fuel economy.

Odyne / DUECO's Congressionally-directed funds project -- opportunity to leverage CEC matching funds

Odyne / DUECO was awarded \$1.903 million in Congressionally-directed funds under the Omnibus Appropriations Act of 2009 to research, develop, and test advanced plug-in hybrid medium- and heavy-duty trucks with truck-mounted equipment (such as aerial lifts, digger derricks, cranes and other devices) over a two-year period. This project is being administered by the U.S. Department of Energy, and requires matching funds. The total amount of co-funding being sought will depend upon the final project size, however Odyne / DUECO is seeking matching funds from the CEC for \$1.9 million. Odyne /DUECO is also seeking matching funds from the SCAQMD for this project, as well as from customer participants and other funding sources.

Our Congressionally-directed funds project fits into the CEC Investment Plan funding categories under the Electric Drive category, targeting projects that (a) improve mediumand heavy-duty vehicle technologies, and (b) position Odyne / DUECO to better perfect PHEV retrofit technologies for medium- and heavy-duty trucks. The final scope of work for the project is still evolving, as are project partners, but is expected to include California utilities and contractor companies, the Electric Power Research Institute, and California charging infrastructure providers, among others.

Odyne/DUECO is seeking a response from the CEC to determine whether the CEC could potentially be a co-funding partner in our current Congressionally-directed funds project, or future federally-funded projects.

The purpose of our current project is to research, develop, test, validate and deploy 5 - 10 advanced Plug-in Hybrid Electric trucks with truck-mounted equipment for the utility, telecommunications, and municipal markets. To date, Odyne / DUECO has manufactured PHEV heavy-duty trucks over 26,000 lbs. GWVR utilizing conventional lead-acid (Pb-acid) batteries (with a 35 kWh battery pack). Several customers have expressed interest in Odyne / DUECO's plug-in hybrid technology for their vehicle fleet, however (a) they seek

to utilize advanced batteries (such as Lithium- ion or advanced Pb-acid) or (b) they wish to deploy medium-duty PHEVs (14,001 – 26,000 lbs. GWVR).

Odyne / DUECO's project goals are to (1) develop PHEV Class 5 and 6 diesel and gasoline-powered trucks, utilizing smaller, more robust and advanced technologies (including advanced batteries), (2) re-design current heavy-duty diesel PHEVs – using an engine meeting 2010 emissions standards – so that these PHEVs may incorporate smaller, more robust and advanced technologies (including advanced batteries), and explore adaptation for CNG-powered heavy-duty PHEVs, and (3) focus efforts so that Odyne / DUECO is positioned to refine PHEV retrofit kits for use with medium- and heavy-duty trucks.

Odyne/DUECO would be pleased to engage in a dialogue with the CEC regarding whether, and how best, the CEC might leverage Investment Plan funds by working with us on this project, or other matters of interest to the CEC.

DUECO and Odyne appreciate the opportunity to share our suggestions for the CEC's 2010 - 2011 Investment Plan. We are looking forward to working in partnership with the CEC to accelerate the introduction of medium and heavy-duty plug-in hybrid electric technology.