

Renewable Diesel "Keep Options Open"

June, 2007 Update



Company Profile

- An international, integrated energy company. 11.4 billion BOE reserves
- The 3rd largest integrated energy company in the United States.
- 2nd largest refiner in U.S. Approx 11% of the U.S. fuels market.
- 19 Refineries (15 wholly owned), 2.9 MBDP Worldwide.
- Pipelines and terminals operator for product and crude
- Approximately 38,000 employees worldwide
- Technology innovator and developer

National Biofuels Policy Goals

Energy Conservation / Security

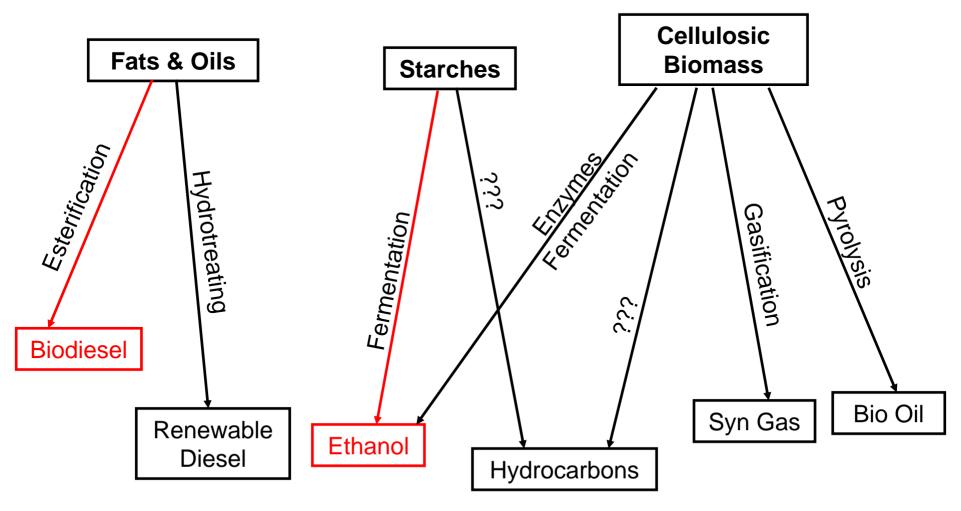
Agricultural / Rural Economic Support

Climate Change / Sustainability

Second Generation Biofuels

- Large volume, low cost renewable resource
 Ag/forest waste and oils, wood, grass, cane,
- Want flexible, efficient conversion technology
 - Makes the most of the resource
 - □ Should integrate with manufacturing infrastructure
 - Linked to distribution infrastructure
- Need conversion to market compatible fuel
 - Gasoline, Diesel
- Other Issues: Sustainability, Economics, Environment

Biomass To Biofuels

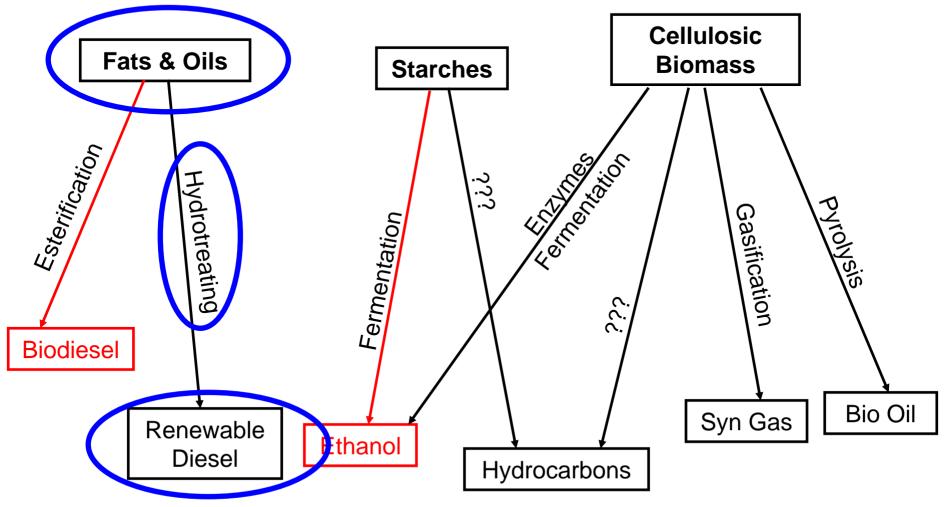


First Opportunity: <u>Renewable Diesel</u>

New Way to Make Diesel Fuel

- Refinery Scale and Costs
- Uses Fuel Distribution Infrastructure
- Stable Product

Biomass To Biofuels

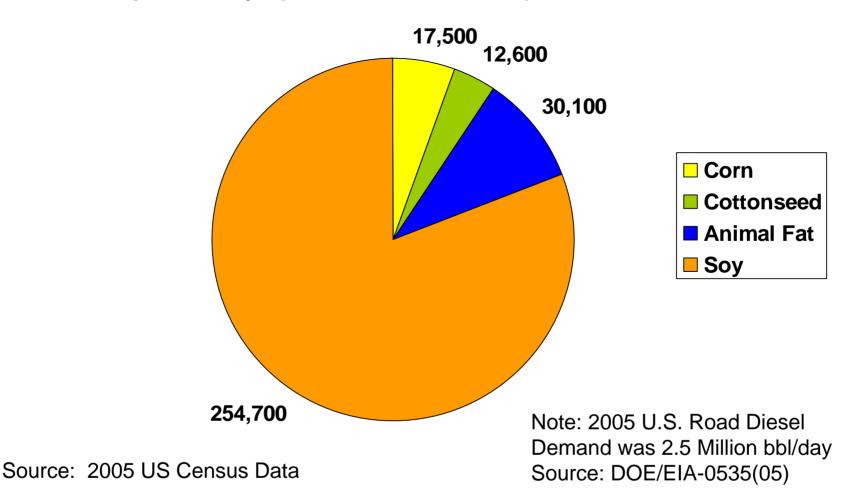


Feedstock

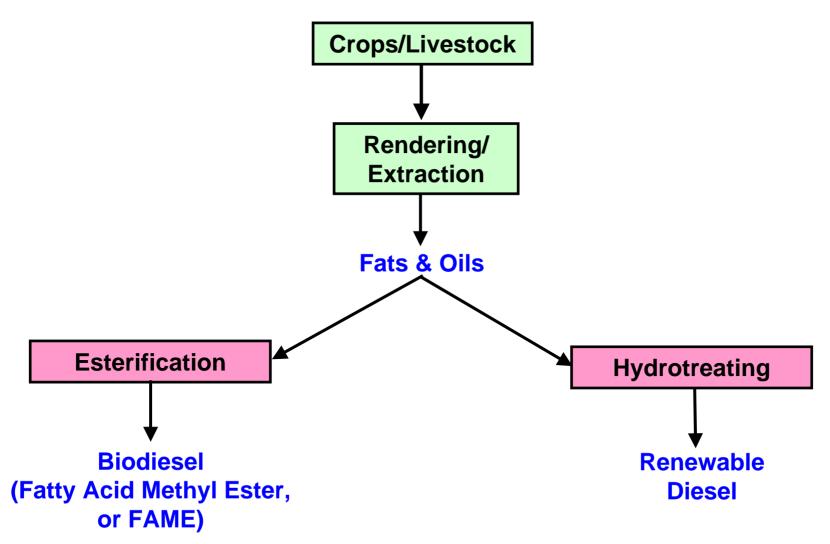
Vegetable Oils, Waste Oils, & Animal Fats
 Biodiesel works best on virgin vegetable oils

Renewable diesel process is insensitive to oil source (different sources have different amounts of hydrogen consumption)

2005 U.S. Fats & Oils Production Barrels per Day (~315,000 total)



Fats & Oils Processing Options



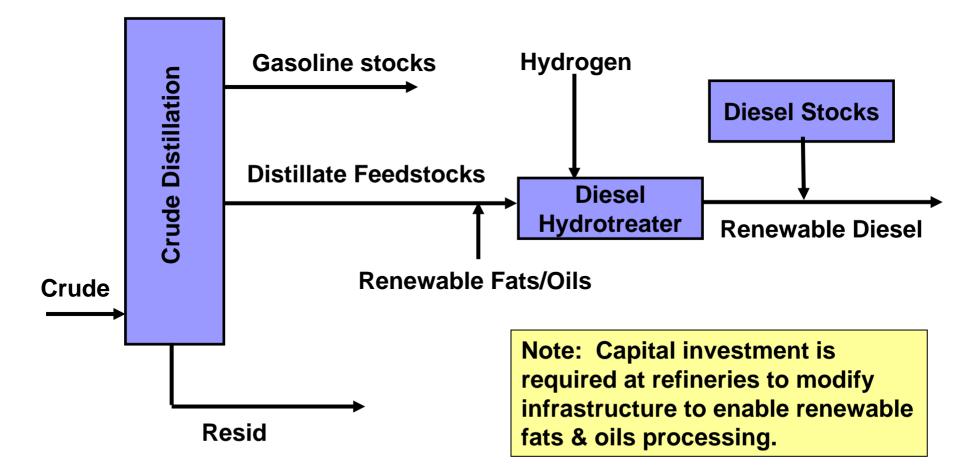
Renewable Diesel

Commercial HDS catalyst Oil/Fat + Hydrogen \rightarrow Renewable Diesel + Propane + H₂O/CO₂

Biodiesel

Oil/Fat + Methanol $\xrightarrow{Caustic}$ Biodiesel + Glycerin

Renewable Diesel Process



Renewable Diesel Process

- Co-feed Renewable Fats/Oils to Diesel Hydrotreater
 - □ 150-2400 psi Hydrogen, 600-800°F
 - □ Normal reaction is sulfur removal (HDS)
- At HDS Conditions Fat Or Oil Conversion To Renewable Diesel Is 100%
 - C₃ backbone converted to propane (not glycerin)
 - \Box Oxygen converted to CO₂ or H₂O

Renewable Diesel Compatibility

- High Level of Quality Control
- Meets ASTM D 975
- No New Molecules
- Can Blend Biodiesel
- No Transportation Limitations

□ Use existing pipeline & trucking infrastructure

Environmental Performance

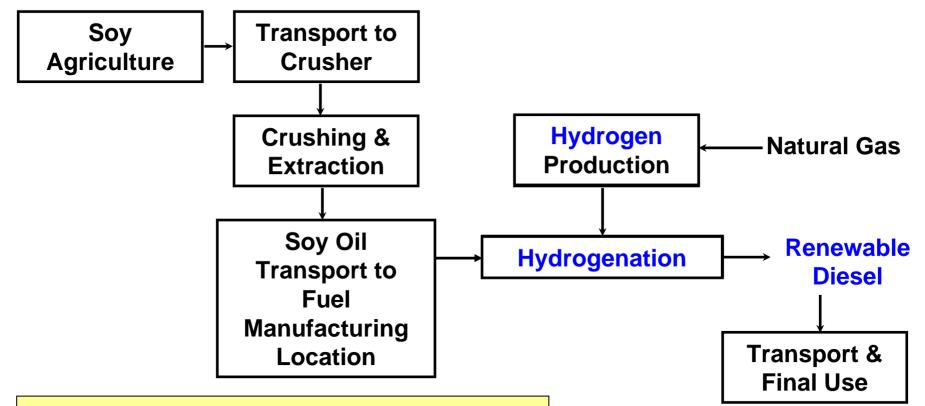
Criteria Pollutant Screening

- Renewable diesel blends have lower criteria pollutant emissions than ultra-low-sulfur-diesel (ULSD) for all four categories, nitrogen oxides (NOx), hydrocarbon (HC), carbon monoxide (CO) and particulate matter (PM).
- Renewable diesel also has similar energy content to petroleum diesel and has no mileage penalty.

CO₂ - Life Cycle Analysis Results

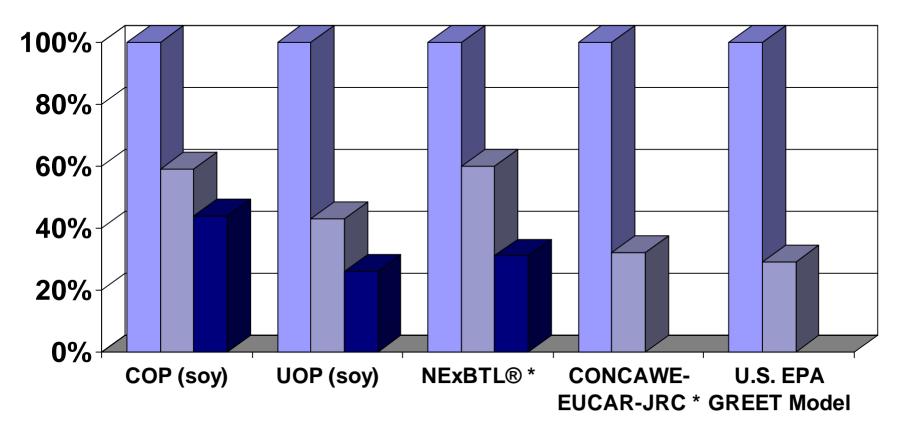
Biomass conversion and use as a fuel has been identified as beneficial in reducing green house gases relative to conventional hydrocarbon fuels when assessed on a full life cycle basis. Life cycle analysis (LCA) shows the renewable diesel has lower CO2 emissions than ULSD.

Bio/Renewable Diesel Lifecycle



Similar life cycle analysis can be performed for other renewable diesel feedstocks including beef tallow, canola (rapeseed), poultry fat and yellow grease.

Relative CO₂ Life Cycle Emissions



Petroleum Diesel Biodiesel, B100 Co-processed Renewable Diesel, R100eq

^{*} Rapeseed Feedstock

COP Renewable Diesel Activity

Commercial Production

Ireland: Diesel fuel with renewable content meeting EN 590 European diesel specification

Tyson Partnership Announced 4-16-07
 Up to 12,000 bbl/day from animal fat
 Begin late 2007

Ongoing Product & Process Testing

Renewable Diesel Summary

- Excellent Way To Incorporate Renewable Fats
 & Oils Into Diesel Fuel
- Feedstock Flexible
 - Converts Any Fat/Oil to Normal Diesel Fuel
- High Level Of Quality Control
- Meets ASTM D 975 Diesel Specification
- Transparent To Users
- Expands Opportunities For Farm Community

Hydrotreating Advantages

Fuel Properties

□ Molecules already in diesel

- □ Stability—no double bonds or oxygen
- □ Higher cetane
- Infrastructure Compatible
 - □ Goes into pipeline
 - □ No terminal expenses
- Existing Refining Assets and Support
 - □ Time to implement
 - □ Fewer locations at quantity
 - Can splash blend biodiesel ester

Achieving Goals

Energy Conservation / Security Larger scale = increased adoption

Agricultural / Rural Economic Support Fuels size markets for agri-output

Climate Change / Sustainability Low carbon fuels consistent with goals

