



DOCKET	
79-AFC-4C	
DATE	DEC 14 2006
RECD.	DEC 14 2006

770 L Street, Suite 800
Sacramento, California 95814
main 916.447.0700
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www.stoel.com

December 14, 2006

JOHN A. MCKINSEY
Direct (916) 319-4746
jamckinsey@stoel.com

BY E-MAIL AND HAND DELIVERY

Mr. Christopher Meyer
Compliance Project Manager
California Energy Commission
1516 Ninth Street, MS-
Sacramento, CA 95814

**Re: Bottle Rock Power Plant (79-AFC-4C)
Compliance Submittal - Condition of Certification 10-5**

Dear Mr. Meyer:

Dear Mr. Meyer:

On December 13, 2006, at the regularly scheduled Business Meeting for the California Energy Commission ("CEC"), the Commission unanimously approved Bottle Rock Power, LLC's ("BRP") Petition to Re-Start the Bottle Rock Power Plant ("BRPP"). To that end, compliance activities related to BRPP's re-start have begun. BRP addresses these activities herein.

Condition of Certification ("COC") 10-5, related to *Structural Engineering*, requires the project owner to file with the CEC Compliance Project Manager ("CPM") substantial design changes to the final plans as required by CBSC 2001. "Substantial changes" are defined to include "all changes requiring an alteration in design concept and preparation of new design plans consistent with the [Application for Certification] conditions of certification..." Therefore, the following changes are considered "substantial" pursuant to COC 10-5. As such, BRP submits the enclosed detailed information in compliance with COC 10-5 regarding the following:

- Installation of vacuum pumps to maintain vacuum in the condenser versus reliance upon steam injectors;
- Installation of a distributive control system for the plant;
- Addition of mercury vapor filter system upstream of the Stretford H₂S abatement system;
- Addition of air spargers in the oxidizer tanks of the Stretford H₂S abatement system; and,
- Changes to the design and operation of the secondary H₂S abatement system.

Oregon
Washington
California
Utah
Idaho



Mr. Christopher Meyer
December 14, 2006
Page 2

Should you have any questions or require additional information regarding these documents, please do not hesitate to contact me at the above number.

Very truly yours,


John A. McKinsey

JAM:kjh

Enclosures.

cc: Ronald E. Suess, JD, President, Bottle Rock Power, LLC

BOTTLE ROCK POWER CORPORATION (BRPC) VACUUM PUMP INSTALLATION

BRPC is recommending that two 50% capacity vacuum pumps be installed at the facility to assist in the removal of non-condensable gas (NCG). The current NCG removal system is two stages of ejectors. The existing ejector system will be rebuilt and will remain fully functional and serve as a backup system to the proposed vacuum pumps. The seal water from the vacuum pumps will be returned to either the hot-well or to the rich condensate system (both options are currently piped and available). Vacuum pumps are slightly more energy efficient than the ejectors but the main advantages to the plant are as follows:

- The use of vacuum pumps will significantly reduce (almost eliminate) the need to vent unabated steam or NCG's during a plant start. Vacuum can be pulled with the pumps and then the steam line warmed up through the turbine bypass directly to the condenser.
- The vacuum pumps will forward the NCG stream to the Stretford Process at a higher pressure. This will reduce back pressure shut downs and problems caused by minor restrictions (plugging) in the Stretford.
- Vacuum pumps produce less ambient noise than ejectors.

Please see attached drawing showing pumps installed with existing ejectors.

BOTTLE ROCK POWER CORPORATION
COBB, CALIFORNIA

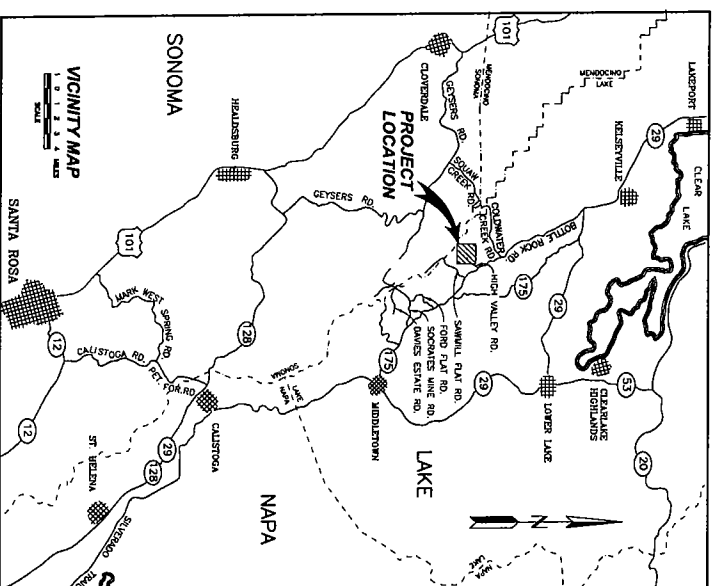
CONTRACT DRAWINGS

FOR CONSTRUCTION OF

VACUUM PUMP INSTALLATION

LAKE COUNTY, CALIFORNIA

JUNE 2006



DRAWING LIST

SHT #	TITLE	SHT #	TITLE
1	TITLE SHEET	7A	SEAL, WATER SUPPLY & RETURN PLAN
2	NOTES, LEGEND AND ABBREVIATIONS	8	STANDARD DETAILS
3	GENERAL PLAN	9	FOUNDATION AND GROUNDING DETAILS
4A	P & ID LEGEND - SHT 1	10	VACUUM PUMP AREA E & I PLAN
4B	P & ID LEGEND - SHT 2	11	VACUUM PUMP SINGLE LINE DIAGRAM
4C	P & ID LEGEND - SHT 3	12	VACUUM PUMP TYPICAL CONTROLLER
4D	P & ID	13	VACUUM PUMP INSTRUMENTATION
5	VACUUM PUMP & PIPING PLAN	14	SEPARATOR LEVEL CONTROL DETAILS
6	VACUUM PUMP DETAILS - 1	15	I & C DETAILS
7	VACUUM PUMP DETAILS - 2		

WARNING	
IF BAR BELOW	
DOES NOT	
INDICATE	
1 INCH	
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TO SCALE	
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1. NO CHANGES TO THE WORK SPECIFIED ON THESE DRAWINGS SHALL BE MADE WITHOUT THE WRITTEN APPROVAL OF THE ARCHITECT. ANY CHANGES TO THE WORK SHALL BE INDICATED ON THE PLANS, DETAILS OR SPECIFICATIONS SHALL BE REPRODUCED TO REFLECT THE WORK. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ADJUSTING PRIOR TO PROCEEDING WITH THE WORK.
2. EXISTING UTILITIES SHOWN ARE BASED ON BEST AVAILABLE INFORMATION. THE CONTRACTOR SHALL VERIFY THE LOCATION, SIZE, TYPE AND ELEVATION OF ALL UTILITIES PRIOR TO CONSTRUCTION AND SHALL REVEAL THE EXPOSED IF ANY DISCREPANCIES.
3. CONTRACTOR SHALL PROTECT ALL UNDERGROUND UTILITIES EXISTING AS A RESULT OF THE WORK. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ANY DAMAGE TO UTILITIES PRIOR TO THE REPAIRED WORK. REPORT ANY COLLISIONS TO ENGINEER IMMEDIATELY.
4. INSULATION IS EXIST. DAMAGED. CONTRACTOR IS RESPONSIBLE FOR REPLACING INSULATION DAMAGED DURING CONSTRUCTION.

PIPELINE SCHEDULE					
LINE DESCRIPTION	LINE SIZE	BEND TYPE	FLANGE CLASS	INSULATION	
MC GAS HEADER	16" 0.188"	LR	150	NONE	NONE
MC GAS VACUUM PUMP SUCTION	8" 0.148"	LR	150	NONE	NONE
MC GAS VACUUM PUMP DISCHARGE	6" 0.134"	LR	150	NONE	NONE
MC GAS START-UP RECIRC LINE	3" 0.216"	LR	150	NONE	NONE
SEGA WATER SUPPLY	1-1/2" 0.316"	LR	150	NONE	NONE
	2" 0.154"	LR	150	NONE	NONE
SEGA WATER RETURN	2" 0.154"	LR	150	NONE	NONE

[illegible]

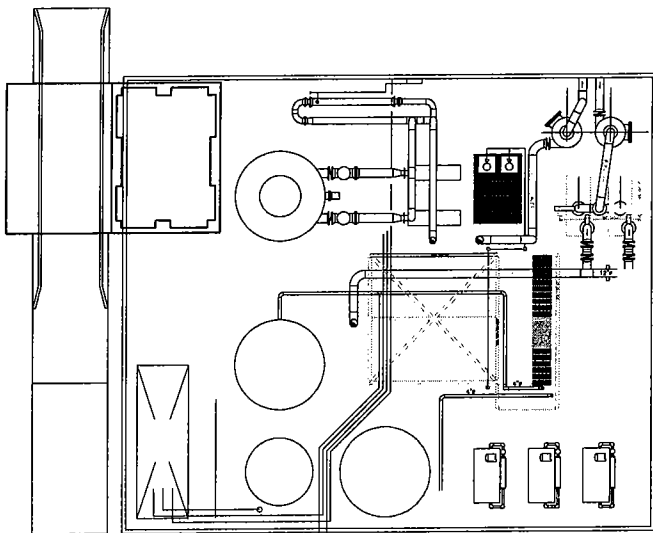
TURBINE GENERATOR BLDG.

GAS REMOVAL
SYSTEM
SEE SHEET 5

UTILITY
TRENCH

FRENCH

STRETFORD
PROCESS



NO.	ISSUED FOR CLIENT REVIEW	BY	DATE
1	ISSUED FOR CLIENT REVIEW	SSC	HGV 7/23/08
2	ISSUED FOR CLIENT REVIEW	SSC	HGV 5/23/08

WARNING
IF SHOWN
DOES NOT
WARRANT
TECH. DRAWING
TO SCALE
0 1 INCH

VEIZADES & ASSOCIATES, INC.
CONSULTING ENGINEERS
2 THUMB STREET - SUITE 400 - SAN FRANCISCO - CA 94103
TEL: 415.394.8855 FAX: 415.394.8866

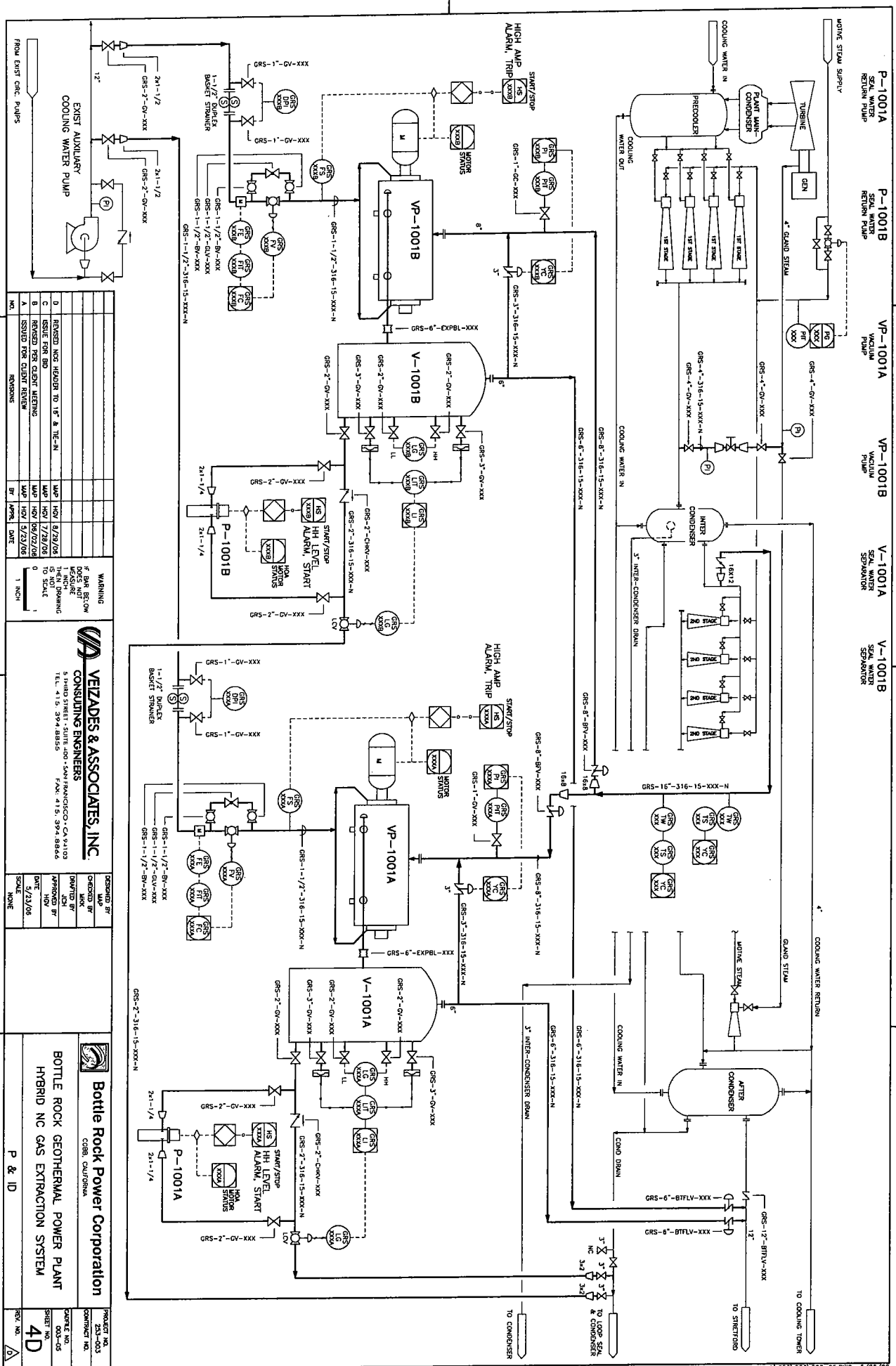
DESIGNED BY	SSC
CHECKED BY	HGV
DATE	5/23/08
SCALE	1/8" = 1'-0"

Bottle Rock Power Corporation
CERRILLO, CALIFORNIA

**BOTTLE ROCK GEOTHERMAL POWER PLANT
HYBRID NC GAS EXTRACTION SYSTEM**

GENERAL PLAN

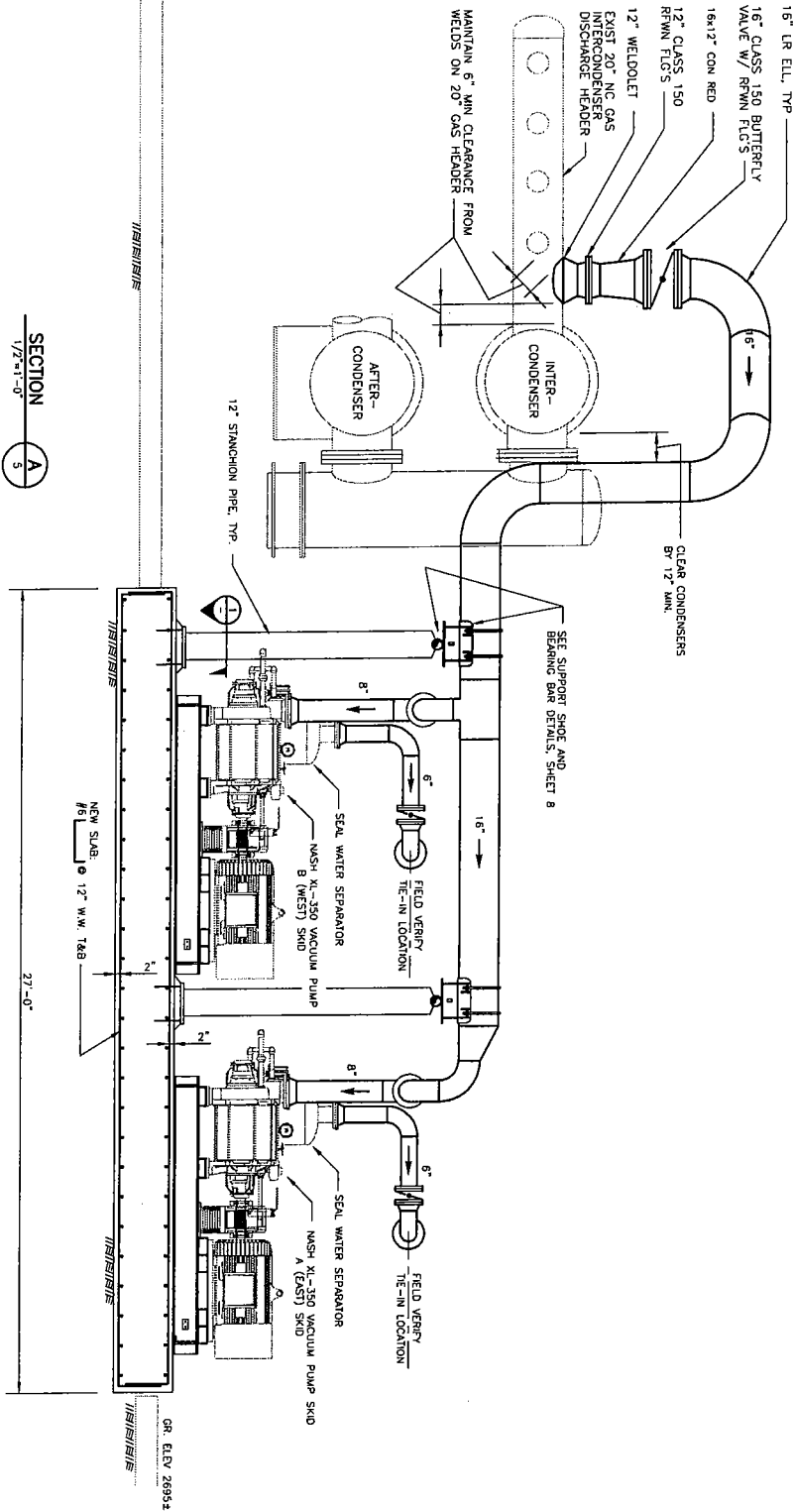
PROJECT NO.	253-003
CONTRACT NO.	003-04
SHEET NO.	3
REV. NO.	A



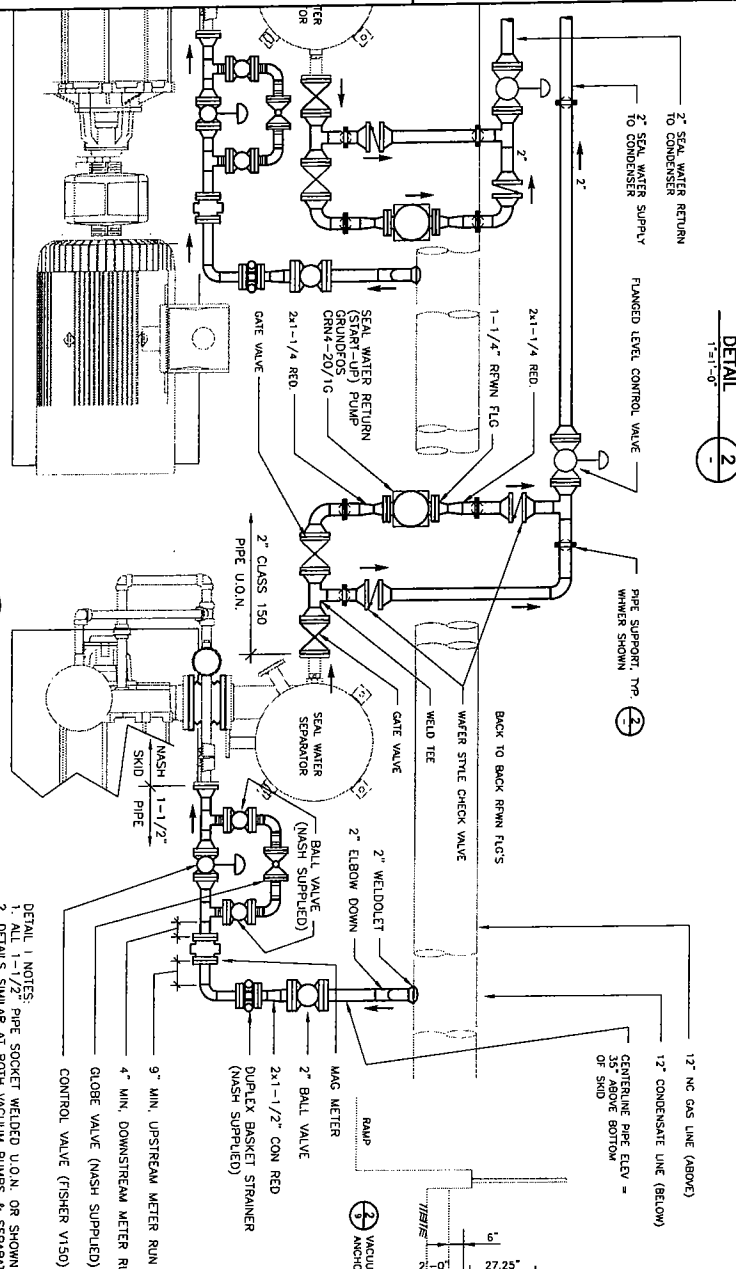
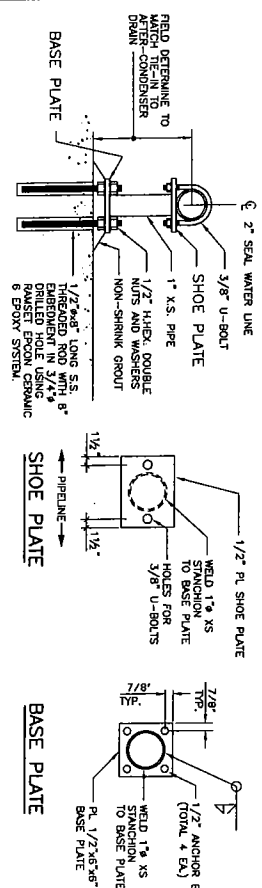
NO.	REVISIONS	BY	DATE
A	ISSUED FOR CLIENT REVIEW	WMP	05/23/06
B	REVISED PER CLIENT MEETING	WMP	06/02/06
C	REVISED FOR BIDDING	WMP	07/28/06
D	REVISED NC HEADLINE TO 15" & 12" IN	WMP	08/29/06
E	REVISED FOR BIDDING	WMP	09/02/06
F	REVISED FOR BIDDING	WMP	09/02/06
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J	REVISED FOR BIDDING	WMP	09/02/06
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Z	REVISED FOR BIDDING	WMP	09/02/06

VEZADES & ASSOCIATES, INC.
CONSULTING ENGINEERS
5 THIRD STREET, SUITE 400 - SAN FRANCISCO, CA 94103
TEL: 415. 394.8855 FAX: 415. 394.8866

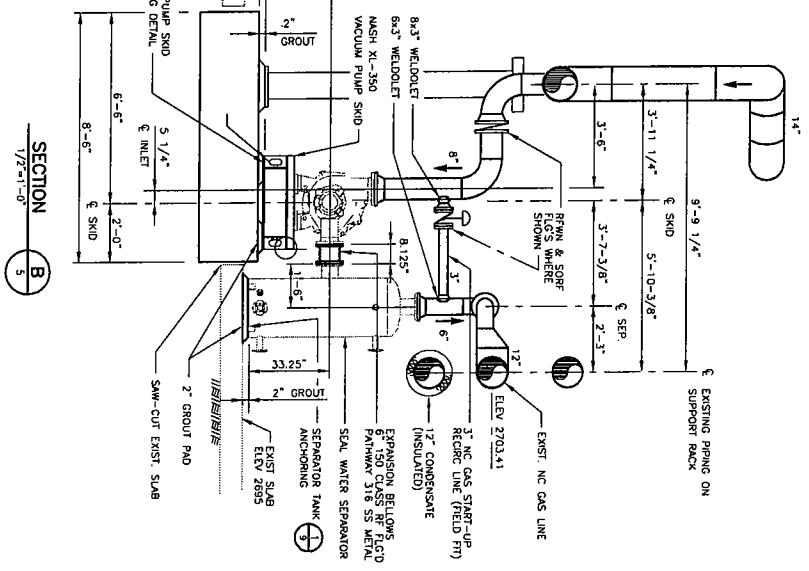
Bottle Rock Power Corporation
CERRILLO, CALIFORNIA
BOTTLE ROCK GEOTHERMAL POWER PLANT
HYBRID NC GAS EXTRACTION SYSTEM



VEZADES & ASSOCIATES, INC. CONSULTING ENGINEERS 5 THIRD STREET, SUITE 400 - SAN FRANCISCO, CA 94103 TEL: 415. 394.8855 FAX: 415. 394.8866		Bottle Rock Power Corporation CORN, CALIFORNIA	
WARNING IF BAR BELOW DOES NOT MEET 1" MIN. DIM. DRAWING TO SCALE 1" MIN.	REVISIONS NO. 1 DATE 8/28/06 BY JEP/ML REVISIONS	PROJECT NO. 253-003 CONTRACT NO. 003-06 SHEET NO. 6 REV. NO.	BOTTLE ROCK GEOTHERMAL POWER PLANT HYBRID NC GAS EXTRACTION SYSTEM VACUUM PUMP DETAILS - 1



- DETAIL 1 NOTES:
1. ALL 1-1/2" PIPE SOCKET WELDED U.O.N. OR SHOWN
 2. DETAILS SIMILAR AT BOTH VACUUM PUMPS & SEPARATORS.
 3. ALL FLANGES SHALL BE CLASS 150
 4. ALL SEAL WATER SUPPLY & RETURN PIPING TO BE STAINLESS STEEL AND MAX. SUPPORT SPAN OF 10'.



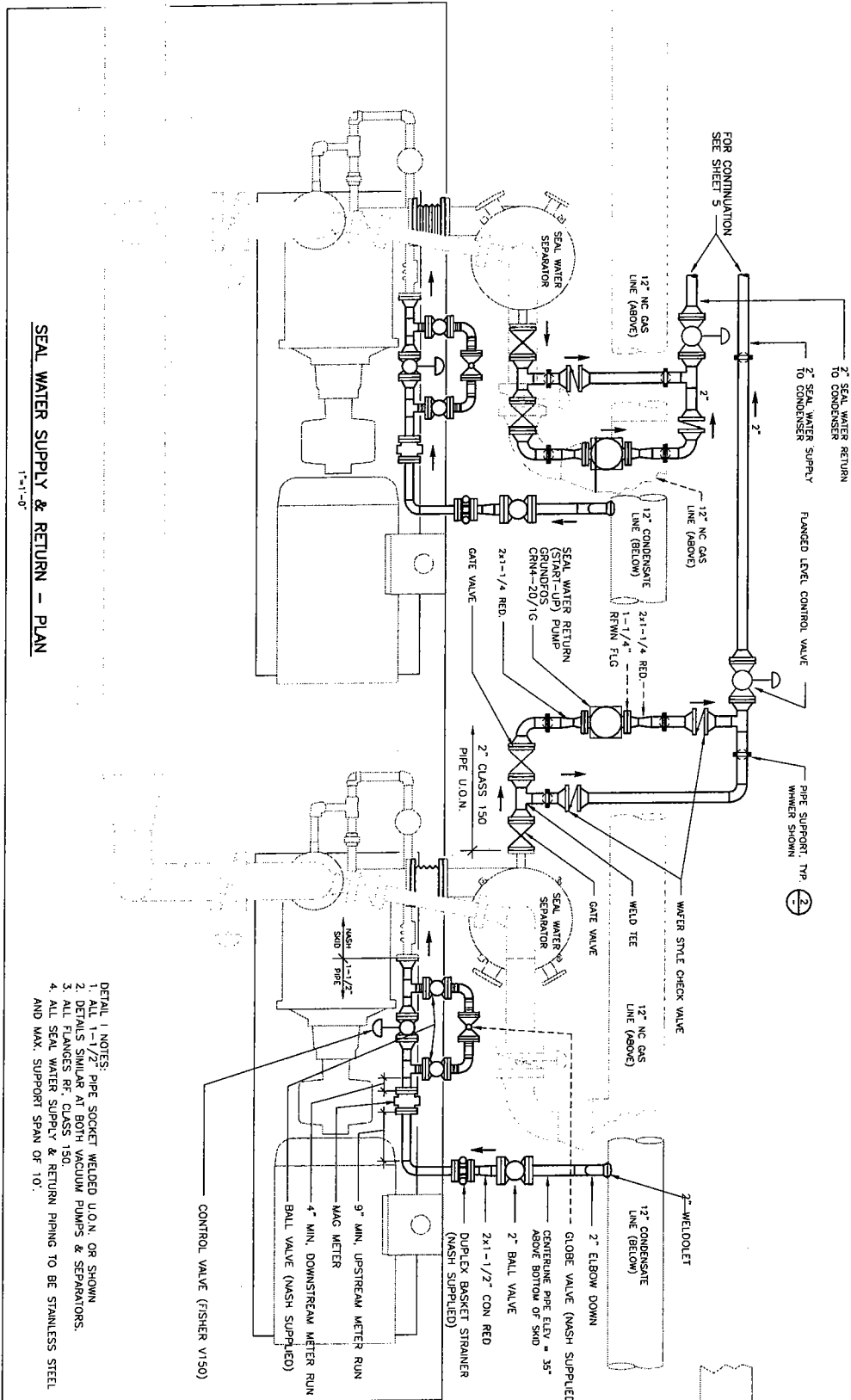
NO.	REVISIONS	DATE	BY	APPROV.
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B	ISSUED FOR WASH REVIEW	NOV 6/20/08	TC	
C	RE-ISSUE FOR BID	NOV 7/21/08	SSJ	
D	ISSUED FOR WASH REVIEW	NOV 9/21/08	WAP	

VEZADES & ASSOCIATES, INC.
CONSULTING ENGINEERS
5 THIRD STREET, SUITE 400 - SAN FRANCISCO, CA 94103
TEL: 415. 394.8855 FAX: 415. 394.8866

DESIGNED BY	CHECKED BY	DATE
SSJ	WAP	NOV 6/20/08
WAP	TC	NOV 6/20/08

Bottle Rock Power Corporation
COOR. CALIFORNIA
BOTTLE ROCK GEOTHERMAL POWER PLANT
HYBRID NC GAS EXTRACTION SYSTEM
VACUUM PUMP DETAILS - 2

PROJECT NO.	253-003
DRAWING NO.	001-06
SHEET NO.	7

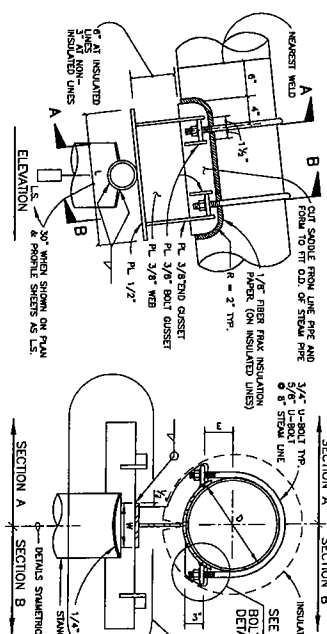


SEAL WATER SUPPLY & RETURN - PLAN

1"=1'-0"

- DETAIL 1 NOTES:
1. ALL 1-1/2" PIPE SOCKET WELDED U.O.N. OR SHOWN
 2. DETAILS SIMILAR AT BOTH VACUUM PUMPS & SEPARATORS.
 3. ALL FLANGES RF, CLASS 150.
 4. ALL SEAL WATER SUPPLY & RETURN PIPING TO BE STAINLESS STEEL AND MAX. SUPPORT SPAN OF 10'.

VEIZADES & ASSOCIATES, INC. CONSULTING ENGINEERS 5780 STREET - SUITE 400 - SAN FRANCISCO, CA 94103 TEL: 415. 394. 8855 FAX: 415. 394. 8866		DESIGNED BY: MAP CHECKED BY: MAP DRAWN BY: MAP APPROVED BY: MAP DATE: 9/17/08 SCALE: 1/2"=1'-0"		Bottle Rock Power Corporation 1000 CALIFORNIA BOTTLE ROCK GEOTHERMAL POWER PLANT HYBRID NC GAS EXTRACTION SYSTEM SEAL WATER SUPPLY & RETURN PLAN	
WARNING: IF BAR BELOW DOES NOT SHOW, IT IS TO BE 1" INCH TO SCALE 0 1		PROJECT NO: 200-003 CONTRACT NO: 003-08 SHEET NO: 7A REV. NO: 0		PROJECT NO: 200-003 CONTRACT NO: 003-08 SHEET NO: 7A REV. NO: 0	

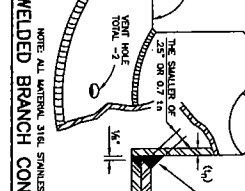
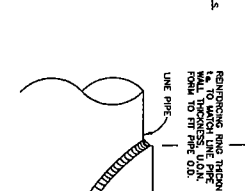
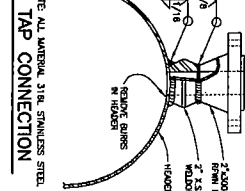
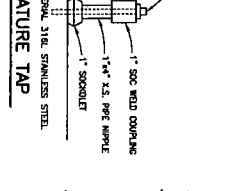
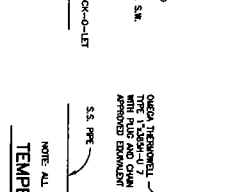
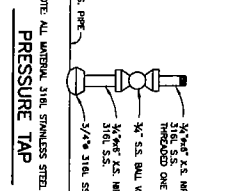
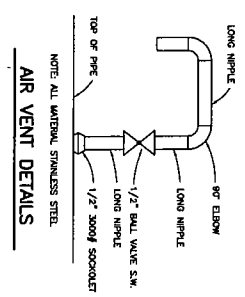
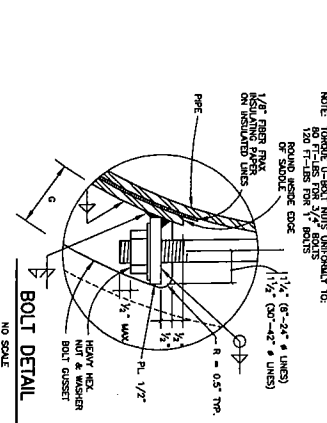
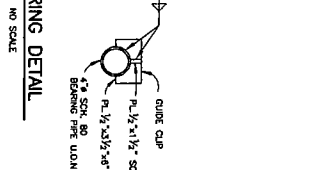


PIPE SUPPORT TYPE PS
8" - 24" PIPE
NO SCALE

TABLE

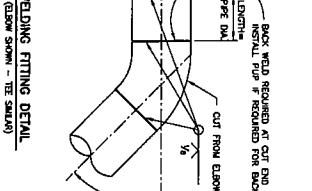
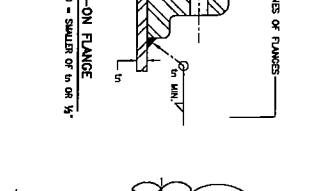
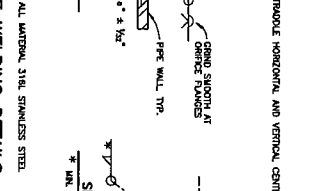
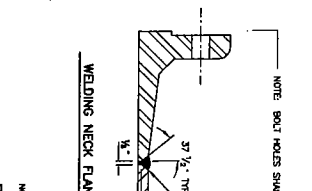
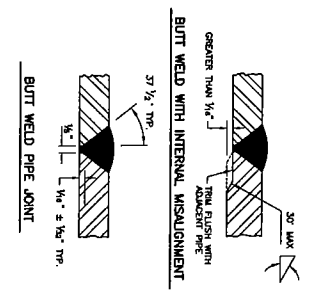
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L	18	18	18	18
E	2 1/2	3 1/2	3 1/2	3 1/2
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(O=MIN. DIA.) VALUES IN INCHES
* 30" FOR LONG SHOE WIDTH 1.5"

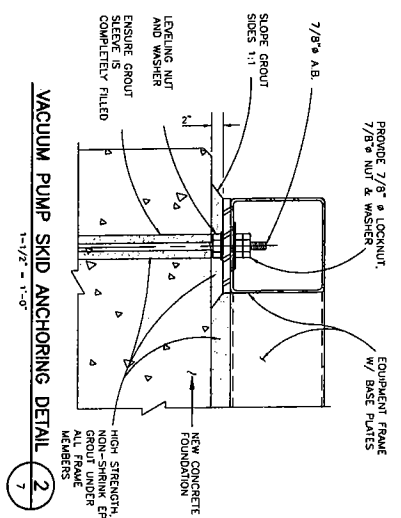
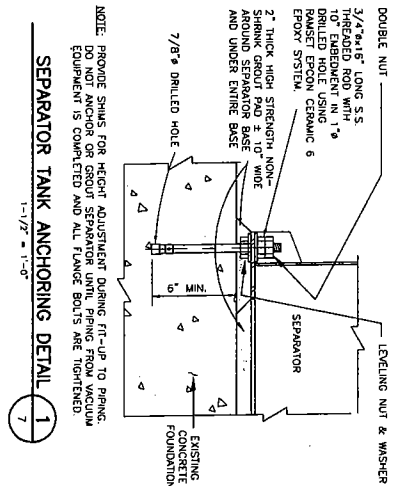


VALUES IN INCHES

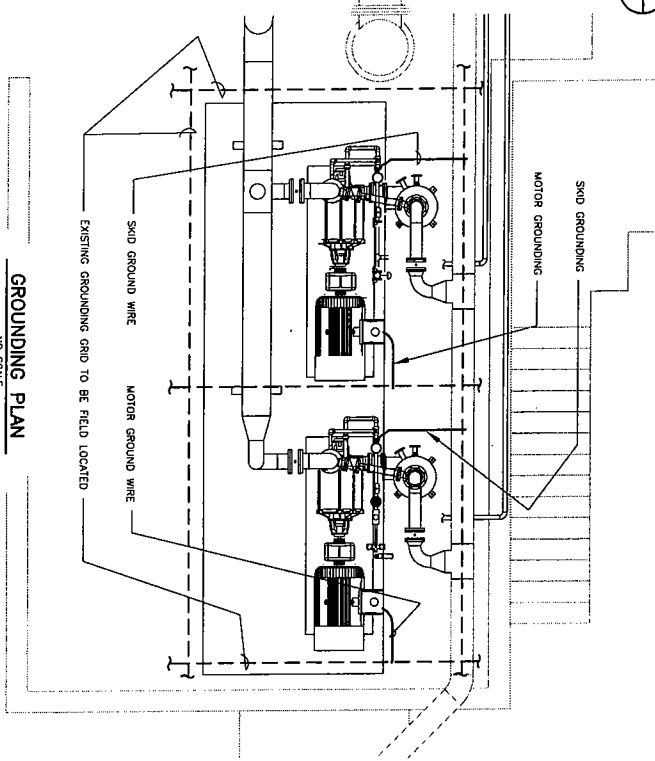
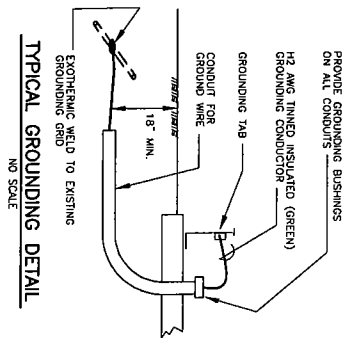
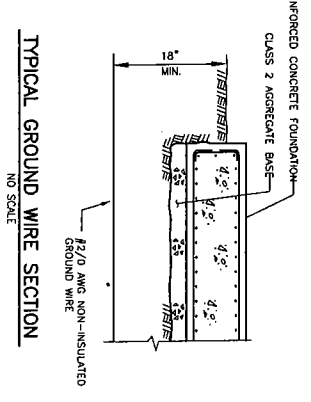
D	8	10	12	14	16	18	20	24	30	36
Y	3-8	2-3/4	3-1/2	4-1/2	5-1/2	6-1/2	7-1/4	8-1/4	11-1/4	14-1/4



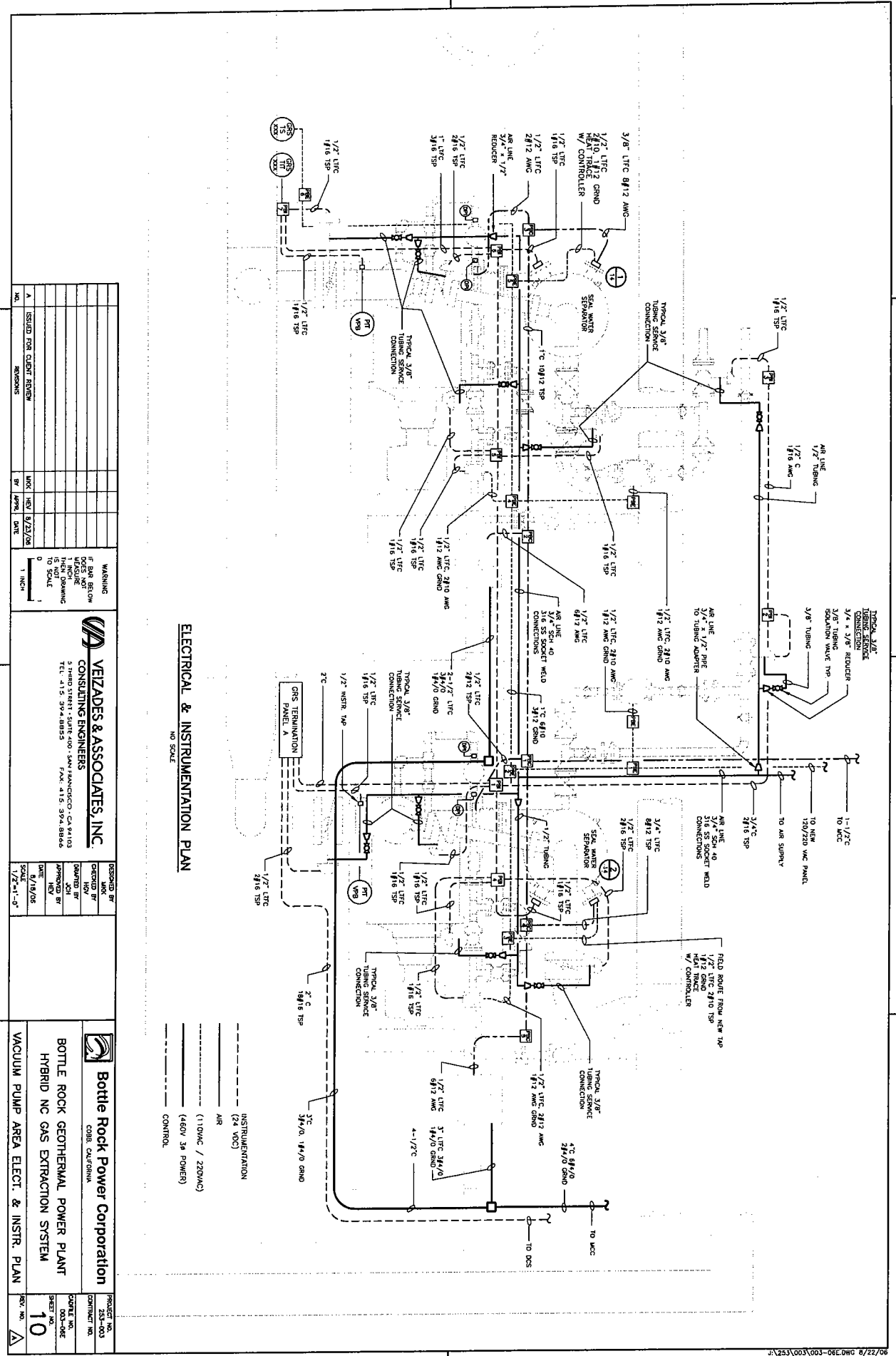
<p>VEZADES & ASSOCIATES, INC. CONSULTING ENGINEERS 5 HIND STREET - SUITE 400 - SAN FRANCISCO - CA 94103 TEL: 415. 974.0805 FAX: 415. 394.0806</p>		<p>DESIGNED BY PSC CHECKED BY JAH DRAWN BY JAH APPROVED BY JAH DATE 6/20/06 SCALE AS SHOWN</p>		<p>PROJECT NO. 235-003 CONTRACT NO. BOTTLE ROCK GEOTHERMAL POWER PLANT HYBRID NC GAS EXTRACTION SYSTEM SHEET NO. 8</p>	
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- ### GROUNDING NOTES
1. GROUNDING GRID SHOWN FOR ILLUSTRATION. MUST FIELD LOCATE AFTER IDENTIFICATION OF CONCRETE. SCALE
 2. GROUND CABLE LOOP SHALL BE OF AWG 2/0. HEAVILY TANNED BARE COPPER CABLE SHALL BE USED. ALL CABLES SHALL BE INSULATED WITH GREEN INSULATION.
 3. ALL NON-CORROSIVE CARRYING METAL PARTS OF ELECTRICAL EQUIPMENT AND INSTALLATION SHALL BE GROUNDED TO THE GROUNDING GRID. THESE INCLUDE VESSELS, PUMPS, WIREWAYS, BUSWAYS, RACKWAYS, AND MOTORS.
 4. ALL CABLE CONNECTIONS BELOW GRADE SHALL BE MADE BY EXOTHERMIC WELDING PROCESS (OWNED AS MANUFACTURED BY ERCO, INC. OR EQUAL) ABOVE GRADE THEY SHALL BE EITHER EXOTHERMICALLY WELDED OR CONNECTED BY PRESSURE CONNECTORS.
 5. CONNECTION TO ABOVE GRADE EQUIPMENT SHALL BE BY CLOSED LOOP TERMINAL, LUG, SPADE-TYPE CONNECTORS ARE NOT PERMITTED.



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Bottle Rock Power Corporation 6000 CALIFORNIA		PROJECT NO. 003-11 SHEET NO. 9	
BOTTLE ROCK GEOTHERMAL POWER PLANT HYBRID NC GAS EXTRACTION SYSTEM FOUNDATION & GROUNDING DETAILS		PROJECT NO. 003-11 SHEET NO. 9	



ELECTRICAL & INSTRUMENTATION PLAN

NO SCALE

NO.	ISSUED FOR CLIENT REVIEW	BY	DATE
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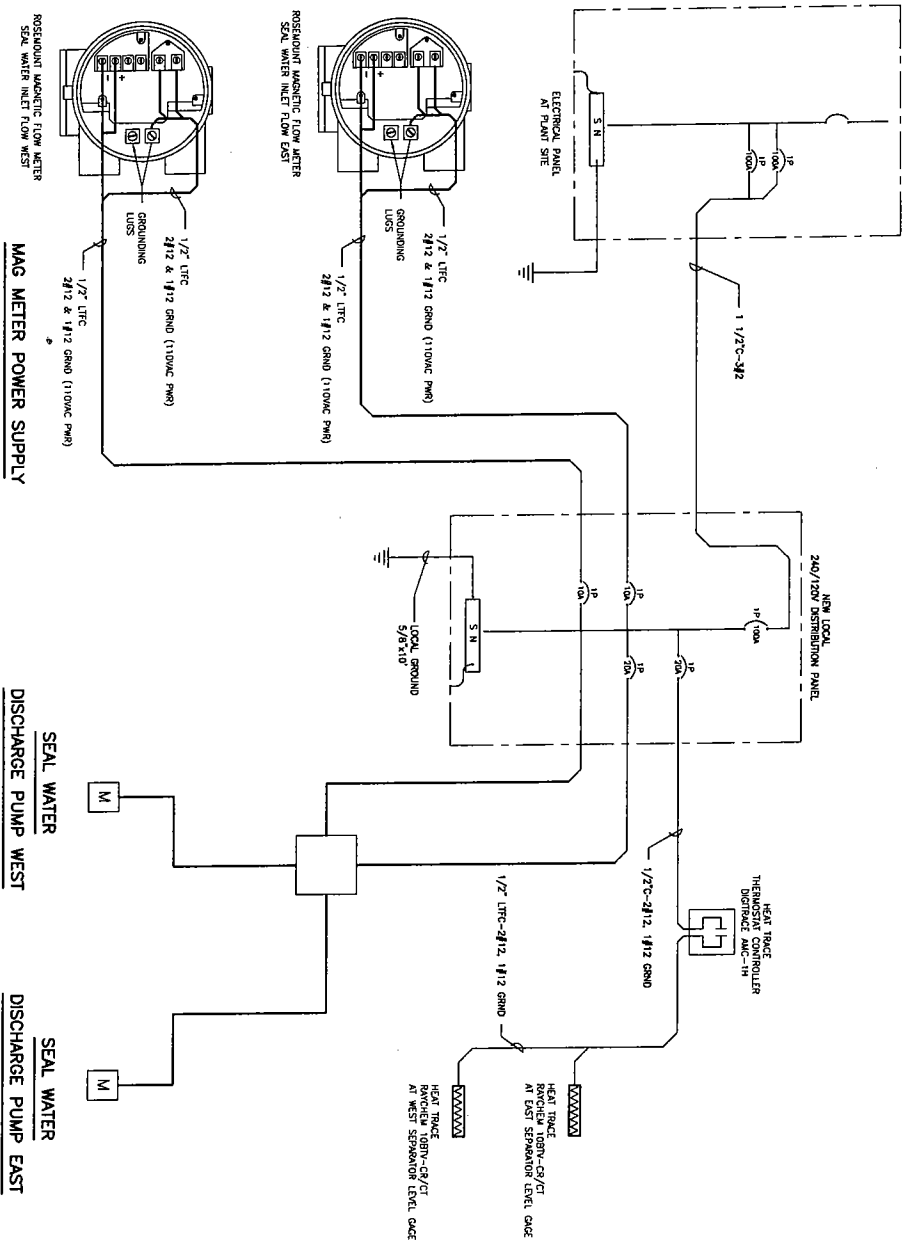
VEJADES & ASSOCIATES, INC.
CONSULTING ENGINEERS
3140 STREET - SUITE 400 - SAN FRANCISCO - CA 94103
TEL: 415. 394.8855 FAX: 415. 394.8866

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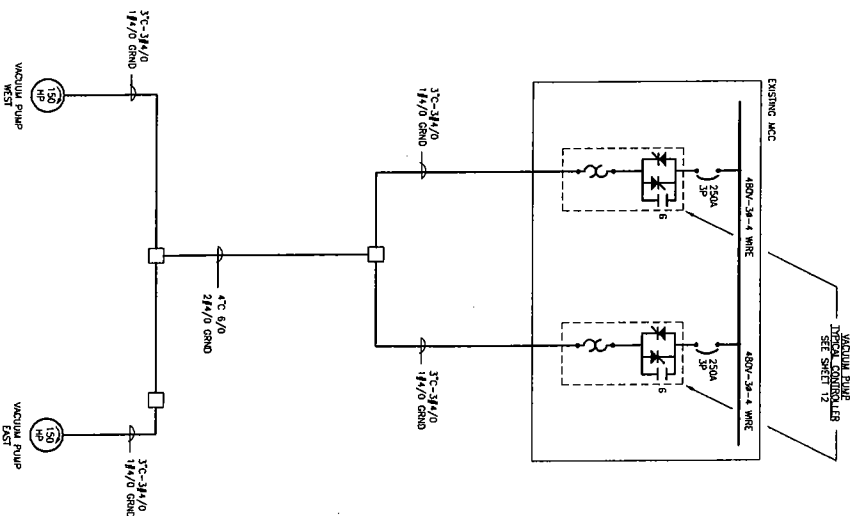
Bottle Rock Power Corporation
BOTTLE ROCK GEOTHERMAL POWER PLANT
HYBRID NC GAS EXTRACTION SYSTEM
VACUUM PUMP AREA ELECTR. & INSTR. PLAN

PROJECT NO.	SHEET NO.
100-000	10

INSTRUMENTATION
--- (24 VDC)
--- AIR
--- (110VAC / 220VAC)
--- (460V 3Ø POWER)
--- CONTROL



110/220 SINGLE LINE DIAGRAM



460V SINGLE LINE DIAGRAM

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1	REVISIONS		

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WARNING
F 848 BELOW
DOES NOT
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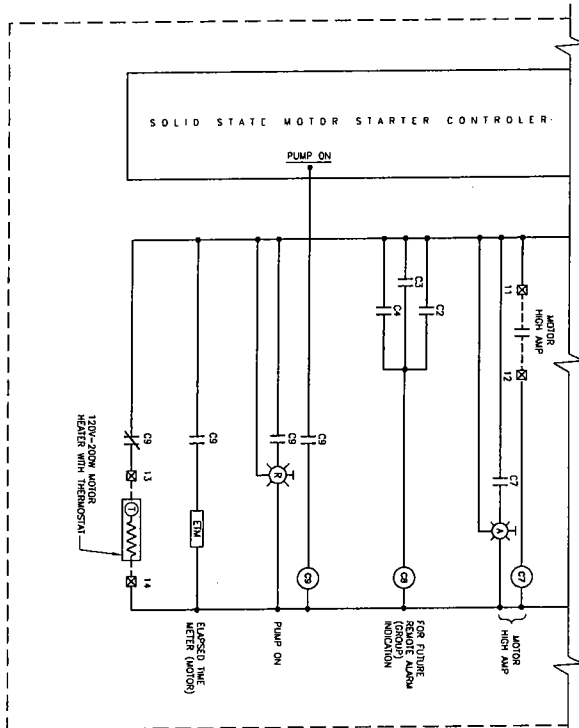
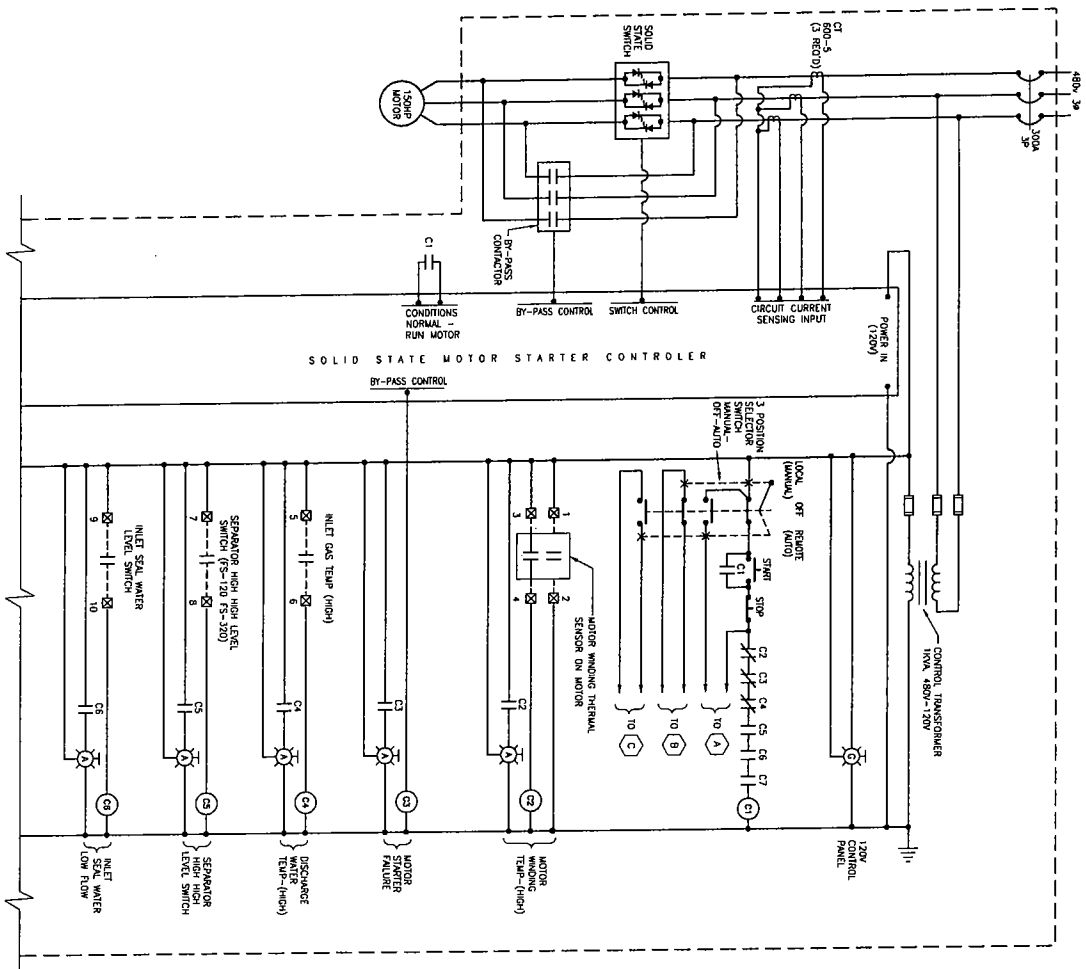
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Bottle Rock Power Corporation
COBB, CALIFORNIA

BOTTLE ROCK GEOTHERMAL POWER PLANT
HYBRID NC GAS EXTRACTION SYSTEM

VACUUM PUMP SINGLE LINE DIAGRAM

PROJECT NO. 251-003
CONTRACT NO. 001-19
SHEET NO. 11



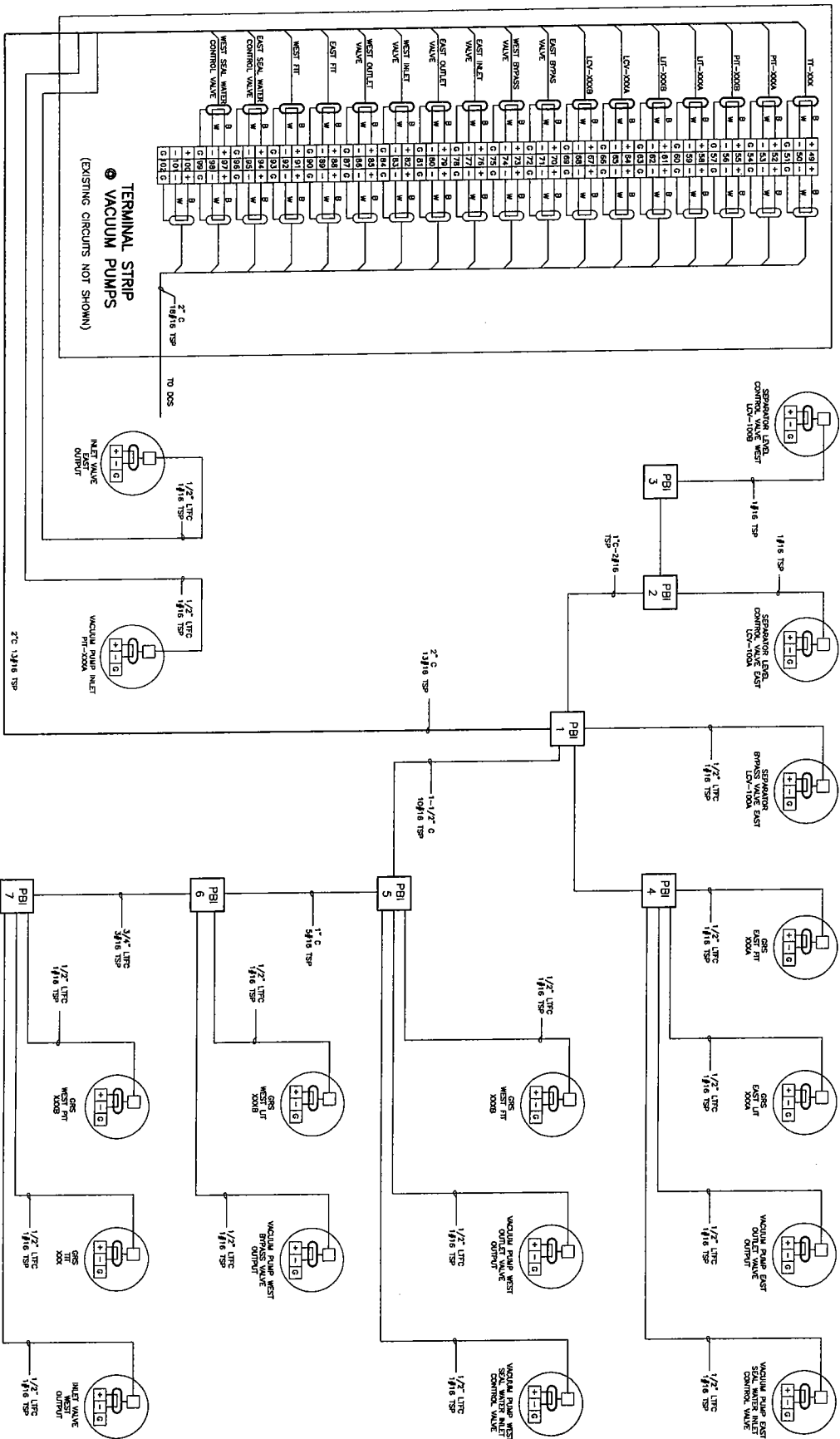
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MMK	MMK
DATE	DATE
22/AUG/05	

PROJECT NO.	CONTRACT NO.
233-003	
SHEET NO.	REV. NO.
12	

Bottle Rock Power Corporation
BOTTLE ROCK GEOTHERMAL POWER PLANT
HYBRID NC GAS EXTRACTION SYSTEM
VACUUM PUMP TYPICAL CONTROLLER



NO.	ISSUED FOR CLIENT REVIEW	REVISIONS	BY	DATE
A			HEV	8/23/06

WARNING
IF ANY REVISION
DOES NOT
INCLUDE
THESE
REVISIONS
TO SCALE
0 1 INCH

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CONSULTING ENGINEERS
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TEL: 415.394.8855 FAX: 415.394.8856

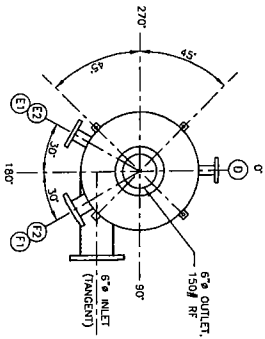
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APPROVED BY		
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Bottle Rock Power Corporation
COOR. CALIFORNIA

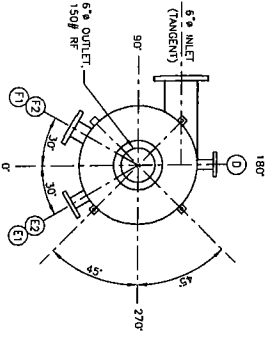
BOTTLE ROCK GEOTHERMAL POWER PLANT
HYBRID NC GAS EXTRACTION SYSTEM

VACUUM PUMP INSTRUMENTATION

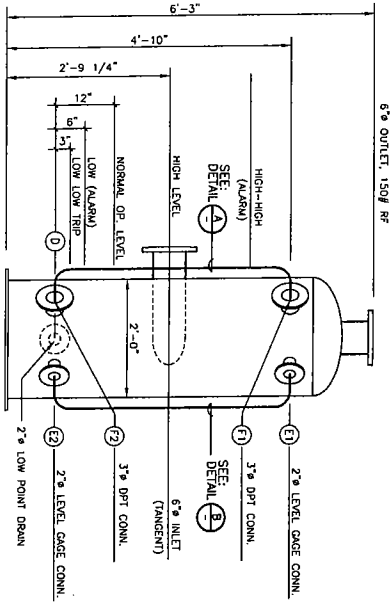
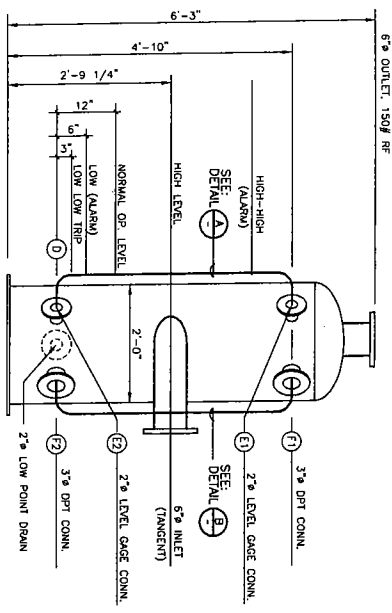
PROJECT NO. 200-003
SHEET NO. 003-13
REV. NO. 13



PLAN VIEW (WEST PUMP)



PLAN VIEW (EAST PUMP)



SET POINTS FOR DCS CONTROL

XL350 VACUUM PUMP
24" DIA. SEPARATOR
 1'-1"-0"

XL350 SEAL WATER
 NORMAL OP. FLOW = 22 GPM
 MIN. FLOW (PUMP TRIP) = 15 GPM

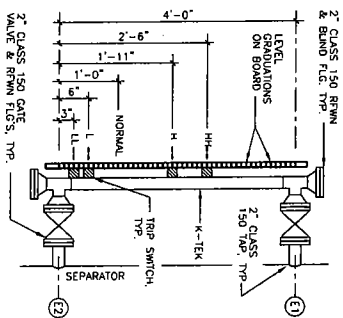
AT WEST VACUUM PUMP

SET POINTS FOR DCS CONTROL

XL350 VACUUM PUMP
24" DIA. SEPARATOR
 1'-1"-0"

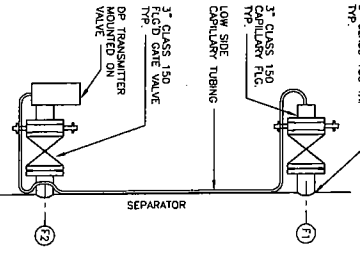
XL350 SEAL WATER
 NORMAL OP. FLOW = 22 GPM
 MIN. FLOW (PUMP TRIP) = 15 GPM

AT EAST VACUUM PUMP



SEPARATOR LEVEL GAGE
 (NOZZLES E)

DETAIL
 NO SCALE



SEPARATOR LEVEL GAGE
 (NOZZLES F)

DETAIL
 NO SCALE

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 CONSULTING ENGINEERS
 5780 STEWART AVE. SUITE 400 - SAN FRANCISCO, CA 94103
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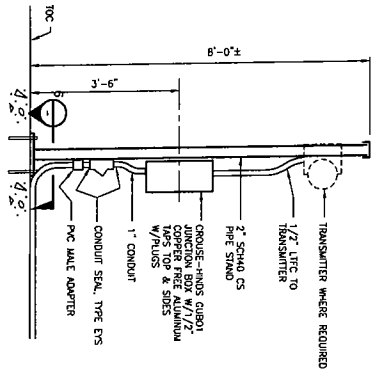
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Bottle Rock Power Corporation
 CORR. CALIFORNIA

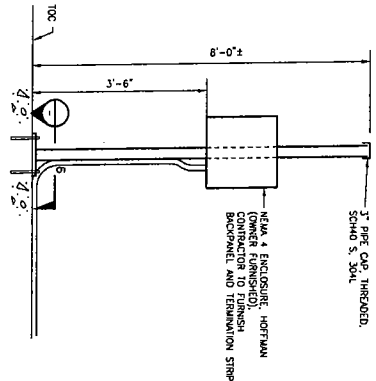
BOTTLE ROCK GEOTHERMAL POWER PLANT
 HYBRID NC GAS EXTRACTION SYSTEM

SEPARATOR LEVEL CONTROL DETAILS

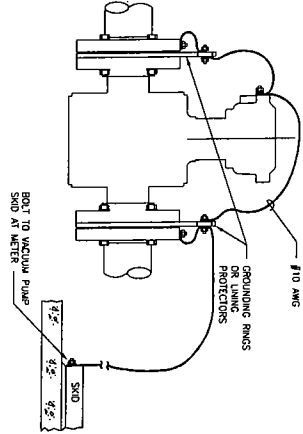
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 SHEET NO. 14



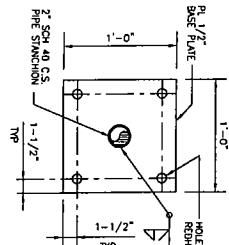
TRANSMITTER / PULLBOX STAND 1



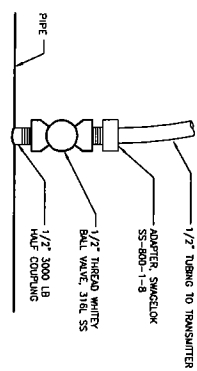
TYPICAL PANEL INSTALLATION 2



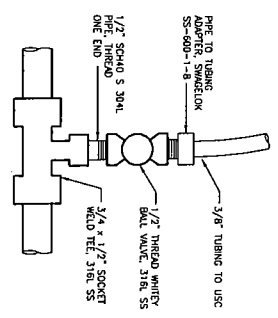
MAGNETIC FLOWMETER GROUNDING DETAIL 3



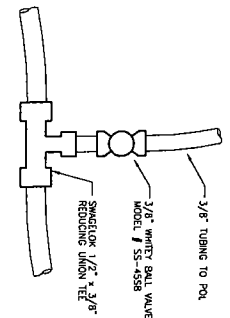
BASE PLATE DETAIL 4



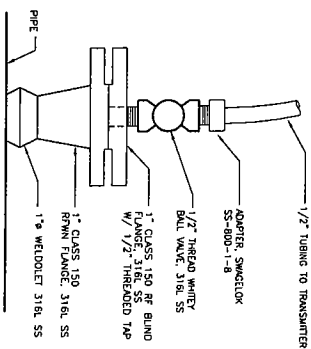
STRAINER DIFFERENTIAL PRESSURE TAP 5



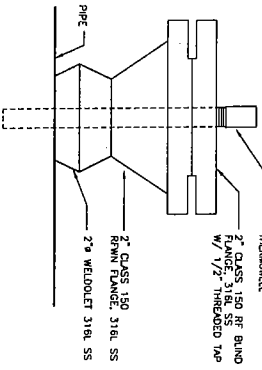
TYPICAL PIPE INSTRUMENT AIR TAP 6



TYPICAL TUBING INSTRUMENT AIR TAP 7



TYPICAL PRESSURE TAP 8



TYPICAL TEMPERATURE TAP 9

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WARNING: IF ANY BELOW DOES NOT MEET THE FOLLOWING REQUIREMENTS TO SCALE: 0 1 INCH		Bottle Rock Power Corporation 6000, CALIFORNIA BOTTLE ROCK GEOTHERMAL POWER PLANT HYBRID NC GAS EXTRACTION SYSTEM I & C DETAILS	
PROJECT NO.: 003-20 SHEET NO.: 15 DATE: 8/23/06		PROJECT NO.: 003-20 SHEET NO.: 15 DATE: 8/23/06	

CUSTOMER CONNECTIONS

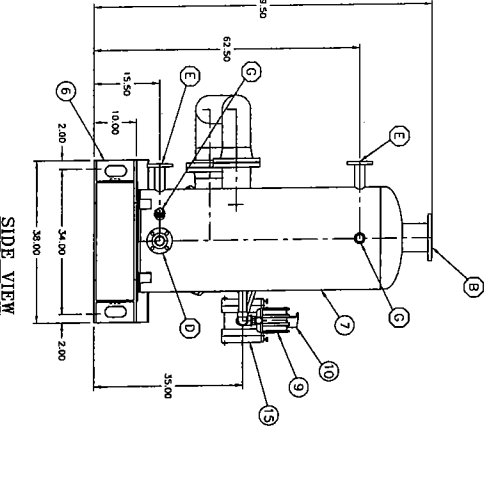
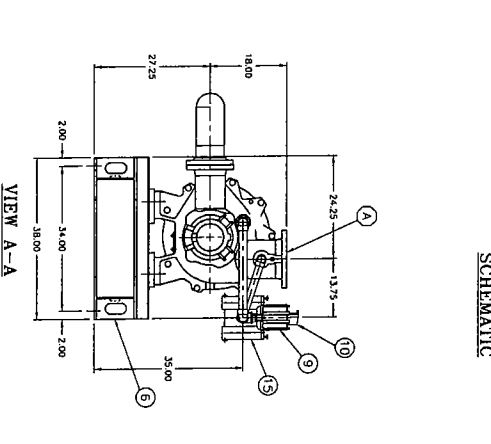
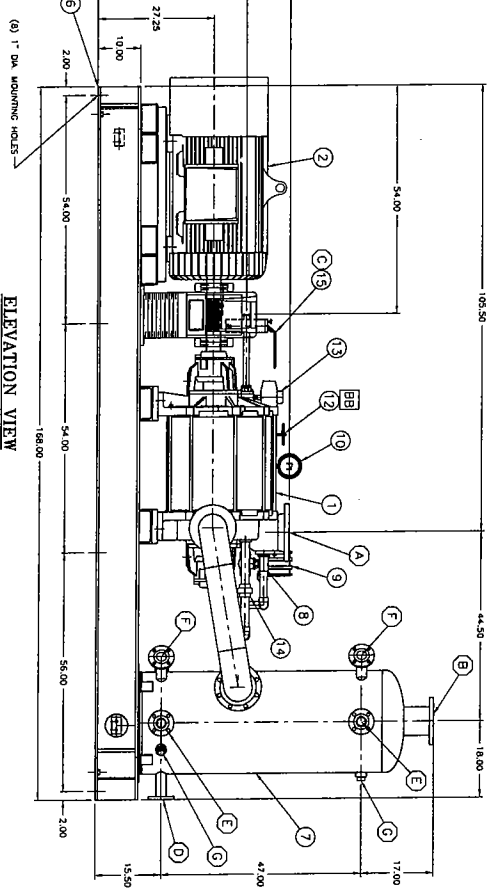
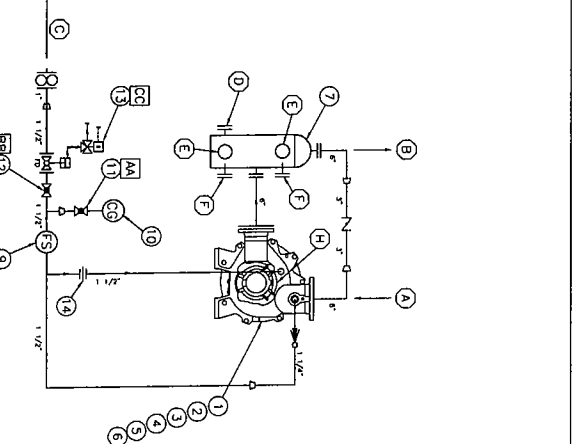
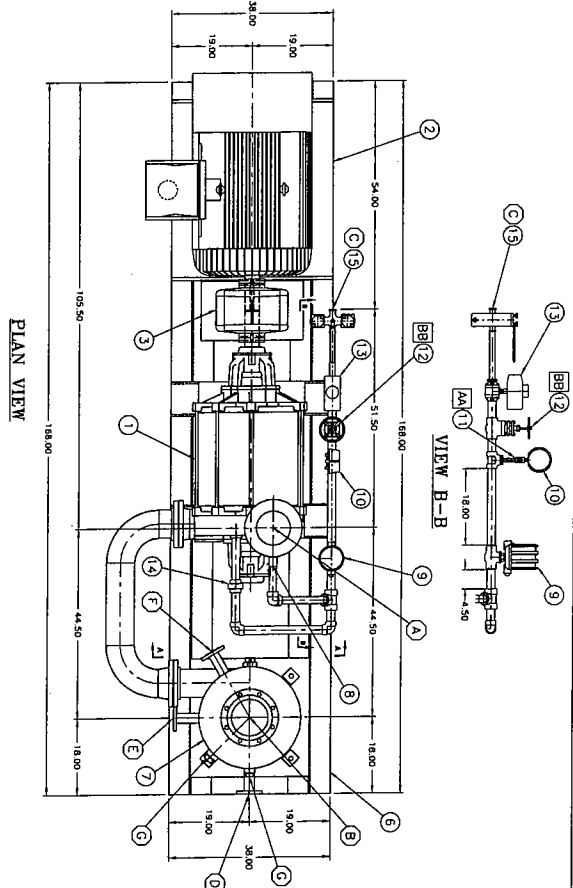
ITEM	QTY	SIZE	DESCRIPTION	PROCESS
A	1	8"	FLANGE RF 150	PROCESS DISCHARGE
B	1	8"	FLANGE RF 150	PROCESS DISCHARGE
C	1	8"	FLANGE RF 150	PROCESS DISCHARGE
D	1	8"	FLANGE RF 150	PROCESS DISCHARGE
E	1	8"	FLANGE RF 150	PROCESS DISCHARGE
F	1	8"	FLANGE RF 150	PROCESS DISCHARGE
G	1	8"	FLANGE RF 150	PROCESS DISCHARGE
H	1	8"	FLANGE RF 150	PROCESS DISCHARGE
I	1	8"	FLANGE RF 150	PROCESS DISCHARGE
J	1	8"	FLANGE RF 150	PROCESS DISCHARGE
K	1	8"	FLANGE RF 150	PROCESS DISCHARGE
L	1	8"	FLANGE RF 150	PROCESS DISCHARGE
M	1	8"	FLANGE RF 150	PROCESS DISCHARGE
N	1	8"	FLANGE RF 150	PROCESS DISCHARGE
O	1	8"	FLANGE RF 150	PROCESS DISCHARGE
P	1	8"	FLANGE RF 150	PROCESS DISCHARGE
Q	1	8"	FLANGE RF 150	PROCESS DISCHARGE
R	1	8"	FLANGE RF 150	PROCESS DISCHARGE
S	1	8"	FLANGE RF 150	PROCESS DISCHARGE
T	1	8"	FLANGE RF 150	PROCESS DISCHARGE
U	1	8"	FLANGE RF 150	PROCESS DISCHARGE
V	1	8"	FLANGE RF 150	PROCESS DISCHARGE
W	1	8"	FLANGE RF 150	PROCESS DISCHARGE
X	1	8"	FLANGE RF 150	PROCESS DISCHARGE
Y	1	8"	FLANGE RF 150	PROCESS DISCHARGE
Z	1	8"	FLANGE RF 150	PROCESS DISCHARGE

OPERATING VALVES

ITEM	QTY	SIZE	DESCRIPTION	PROCESS
AA	1	1/2"	BALL VALVE, NPT	GAUGE ISOLATION
BB	1	1/2"	BALL VALVE, NPT	SEAL WATER
CC	1	1/2"	DOWNED BALL VALVE, NPT	SEAL WATER

BILL OF MATERIALS

ITEM	DESCRIPTION	QTY	UNIT
1	21-150 SS VERTICAL PUMP	1	EA
2	1/2" COUPLING MOTOR HUB	1	EA
3	COUPLING MOTOR HUB	1	EA
4	COUPLING MOTOR HUB	1	EA
5	COUPLING MOTOR HUB	1	EA
6	COUPLING MOTOR HUB	1	EA
7	COUPLING MOTOR HUB	1	EA
8	COUPLING MOTOR HUB	1	EA
9	COUPLING MOTOR HUB	1	EA
10	COUPLING MOTOR HUB	1	EA
11	COUPLING MOTOR HUB	1	EA
12	COUPLING MOTOR HUB	1	EA
13	COUPLING MOTOR HUB	1	EA
14	COUPLING MOTOR HUB	1	EA
15	COUPLING MOTOR HUB	1	EA



NOTES:

- ALL DIMENSIONS ARE IN INCHES.
- FOR INSTALLATION AND OPERATION SEE MANUALS.
- FOR WELDING, REFER TO WELDING SCHEDULE 40.
- FOR GROUNDING, REFER TO GROUNDING SCHEDULE 40.
- FOR MATERIAL, REFER TO MATERIAL SCHEDULE 40.
- FOR FINISH, REFER TO FINISH SCHEDULE 40.
- FOR PAINT, REFER TO PAINT SCHEDULE 40.
- FOR WEIGHT, REFER TO WEIGHT SCHEDULE 40.
- FOR PARTS, REFER TO PARTS SCHEDULE 40.
- FOR ASSEMBLY, REFER TO ASSEMBLY SCHEDULE 40.
- FOR TESTING, REFER TO TESTING SCHEDULE 40.
- FOR MAINTENANCE, REFER TO MAINTENANCE SCHEDULE 40.
- FOR REPAIR, REFER TO REPAIR SCHEDULE 40.
- FOR REPLACEMENT, REFER TO REPLACEMENT SCHEDULE 40.
- FOR DISPOSAL, REFER TO DISPOSAL SCHEDULE 40.

DO NOT USE THIS PRINT FOR CONSTRUCTION UNLESS CERTIFIED AND DATED.

THIS DRAWING IS THE PROPERTY OF NASH. IT IS TO BE USED FOR THE DESIGN AND CONSTRUCTION OF THE PUMP AND MOTOR ONLY. IT IS NOT TO BE USED FOR ANY OTHER PURPOSE.

REVISIONS:

REV.	DESCRIPTION	DATE	BY	CHK.
0	ORIGINAL	05/05/05	DAVID B.	DAVID B.

DATE: 05/05/05

BY: DAVID B.

CHK: DAVID B.

APP: DAVID B.

REV: 0

DATE: 05/05/05

BOTTLE ROCK POWER CORPORATION (BRPC) POWER PLANT AND STEAMFIELD CONTROL SYSTEM

Introduction

The supervisory control system originally installed at the Bottle Rock facility is at present in a non-operational state due to failed and missing equipment. The technologies utilized in the existing system are non-standard, are in general obsolete, and are severely handicapped by a lack of suitable repair parts and maintenance equipment necessary for startup and long term operations and maintenance. Other concerns include a lack of integration between the power block, gas treatment, and steam field control sub-systems, high operational manpower requirements, and in general a lack of redundancy in any of the subsystems. BRPC is recommending that a new Digital Control System (DCS) be installed that will use all of the existing measurement and control points, but will now allow these points to be viewed and controlled from either the power plant control room or from the Stretford control area.

Replacement System Criteria

Due to the aforementioned issues, a replacement control system has been designed to provide superior total project performance through tight system integration and enhanced control system algorithms, reduced operational and maintenance manpower loading by the utilization of advanced system and human machine interface (HMI) programming packages, advanced data collection, monitoring, and manipulation capabilities, continued long term hardware and software support, reduced spare parts inventory, and high overall reliability. Allen Bradley, the market share leader in PLC based automation systems, has been selected to provide the system hardware and programming software for the project. An Allen Bradley approved system integrator, Wood Group, has been contracted to engineer, construct, program, and commission the system.

System Description

The Bottle Rock control system architecture is based on Allen Bradley's ControlLogix family of automation processors. These processors are among the most advanced automation controllers available in the market today, offering a high performance control platform for multidiscipline control as well as the widest range of communication, analog, and digital I/O modules available in the industry.

The proposed system implementation for the Bottle Rock project is outlined in Figure 1. Redundant ControlLogix processors and power supplies on the turbine/generator, balance of plant, and H₂S abatement control subsystems provide bumpless switchover to the backup process assembly in the highly unlikely event of a processor or power supply failure. Communications between the processors and their associated I/O modules is accomplished using Allen Bradley ControlNet protocol, allowing high speed, deterministic bi-directional transfer of time critical data. The ControlNet protocol also

supports media redundancy to ensure continued system operation in the event of failure of one of the redundant data highways.

Communications between the Operator Interface Consoles, I/O Servers, and the processor controller systems will utilize Industrial Ethernet protocol. Industrial Ethernet provides ease of networking, seamless integration with standard IT systems, as well as a nearly endless selection of hardware and software options. Redundant I/O servers located in the Main and Stretford control rooms will allow operations personnel to perform all plant operations from either location as well as allow continued plant operation in the event of a single I/O server failure. Citech HMI software will enable all plant and wellfield process variables to be monitored, logged, and adjusted as required from any of the OIC or server workstations.

Communications between the remote wellfield control systems and the main plant control will be accomplished via encrypted wireless Ethernet. Non-redundant CompactLogix processors will be utilized as hot standby is not required, however a full complement of spares will be located on site to enable expedient system repairs if required.

Required electrical protection protective relaying will utilize modern microprocessor based equipment designed to provide adequate system protection as well as meet CAISO and PG&E system protection requirements. Redundant relays will be installed as required ensure high system availability.

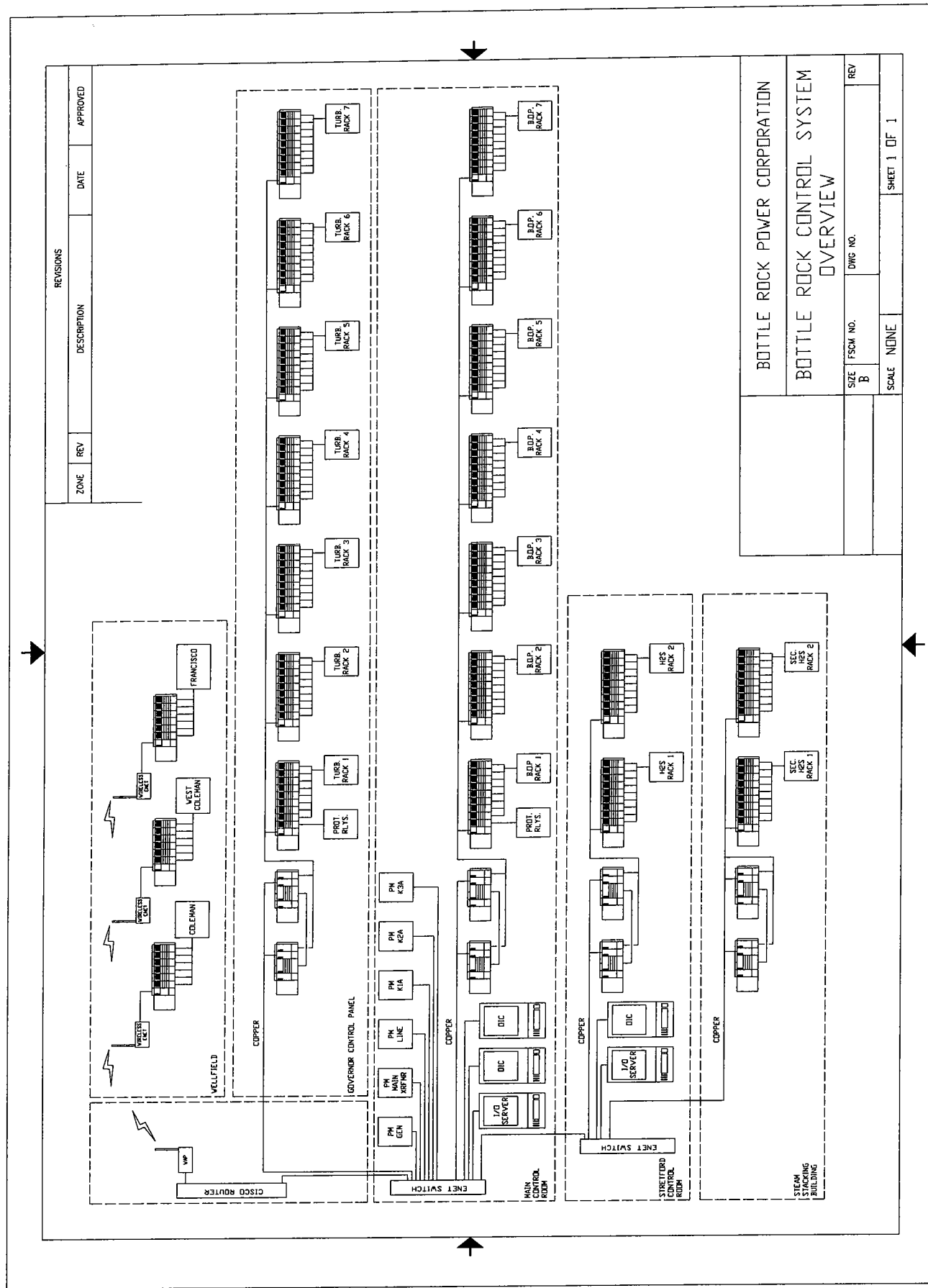
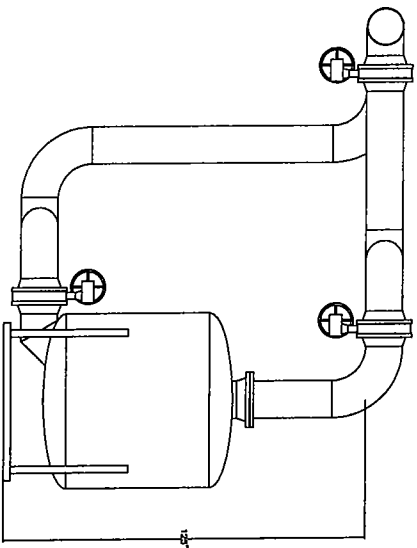
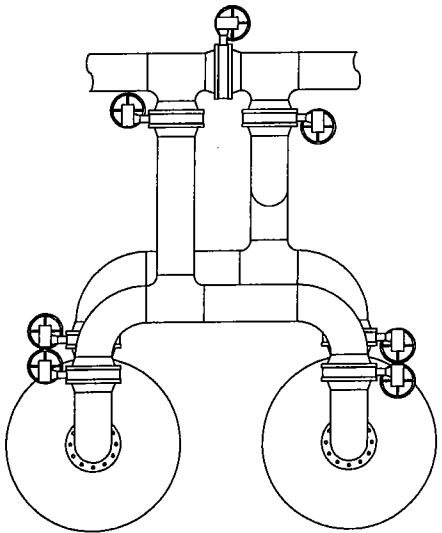


Figure 1. Control System Overview

**BOTTLE ROCK POWER CORPORATION (BRPC)
STRETFORD SYSTEM MODIFICATION**

Installation of carbon filters.

The plant proposes adding one (and in the future possibly a second) 100% flow, carbon bed filters to aid in the removal of mercury from the non-condensable gas stream. The size is yet to be determined but will be approximately 120 cubic feet of carbon.



REVISIONS						REFERENCE DRAWINGS	
ZONE	REV	DESCRIPTION	DATE	DRN	DSGN	CKD	APPD
	0	PRELIMINARY DESIGN	08/05/06	LEB	LEB		

**BOTTLE
Rock
POWER**

US RENEWABLES GROUP
HIGH VALLEY ROAD

BOTTLE ROCK POWER

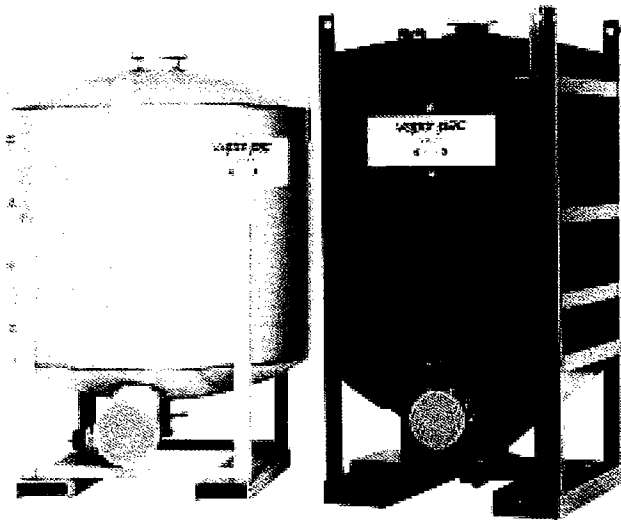
CARBON FILTER INSTALLATION

SIZE	FILE NAME	DWG NO.	REV
B	BRP-MECH-SFD-CF-001.DWG	BRP-MECH-SFD-CF-001	0

SCALE: NONE

SHEET 1 OF 1

VAPOR-PAC[®] Service Based Equipment



VAPOR-PAC[®] Stainless Steel

VAPOR-PAC[®] Plastic

Calgon Carbon's VAPOR-PAC[®] Service meets industrial needs for cost-effective removal of volatile organic compounds (VOCs) at air emission sources.

The VAPOR-PAC[®] Service features a small, easily transportable adsorber which contains 1,800 pounds of activated carbon. The adsorber can handle air flows up to 1,000 cfm.

Designed to remove both toxic and non-toxic VOCs, the adsorption system is especially useful for short term projects and for treatment of low volume flows that contain low to moderate VOC concentrations. Common applications include VOC removal from process vents, soil remediation vents, and air stripper off-gases.

To accommodate a wide variety of process conditions, VAPOR-PAC[®] adsorbers are available in two basic designs: a polyethylene model that offers excellent corrosion-resistance, and a stainless steel model that can withstand higher temperatures and slight pressure or vacuum conditions.

Calgon Carbon provides the adsorber, carbon, spent carbon handling, and carbon reactivation (after the carbon meets the company's acceptance criteria) as part of the VAPOR-PAC[®] Service. Ductwork and fans are the only equipment that require a capital expenditure by the user.

When carbon becomes saturated with VOCs, the system is replaced with another adsorber containing fresh carbon.

By using this unique service, users can generally achieve VOC removal and regulatory compliance objectives, minimize operating costs, and eliminate maintenance cost because the equipment is owned and maintained by Calgon Carbon.* Additionally, because organic compounds are safely destroyed through the carbon reactivation process, costs and regulations typically associated with waste disposal can be eliminated.

Please contact a Calgon Carbon Technical Sales Representative to learn more about the advantages of VAPOR-PAC[®] Service for your specific VOC control needs.

* Damage to VAPOR-PAC[®] Unit caused by negligence or misapplication is the responsibility of the user.

Features and Benefits of VAPOR-PAC[®] Service

- Adsorbers are specifically designed for ease of installation and operation.
- Adsorbers are available in plastic (polyethylene) and metal (stainless steel) construction to accommodate a wide variety of applications.
- Can operate in series or parallel mode or a combination of both to handle various flows and concentrations.
- System exchange eliminates on-site carbon handling.
- Recycling of spent carbon (as approved by carbon acceptance testing) eliminates disposal problems.
- Capital expenditure is eliminated since Calgon Carbon Corporation owns and maintains the equipment.

Installation Instructions

See bulletin #ES-IB1026-0305 for details on how to install a VAPOR-PAC[®].

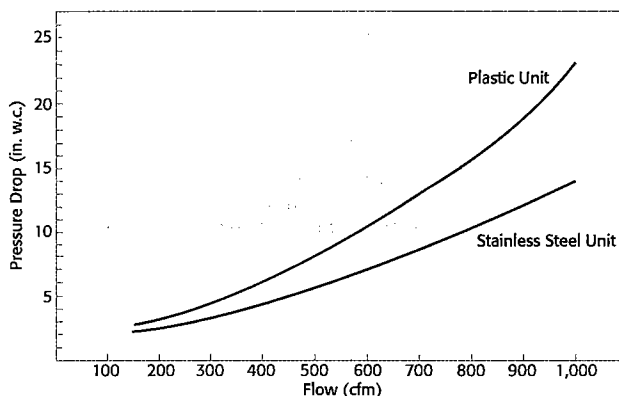
Safety Considerations

See safety bulletin #TI-006-08/94 for important safety considerations.

Optional Equipment

Inlet and outlet flange adaptors for ANSI flange or stub hose connections.

Vapor Pac Unit Pressure Drop
(upflow with 1,800 lbs., 4x10 mesh dense packed carbon)



VAPOR-PAC® Service Based Equipment



VAPOR-PAC® (Plastic) Specifications

Vessel Dimensions	44 1/4" x 44 1/4" x 89 3/8"
Inlet & Discharge Connections	6" PS 15-69 duct flanges
Carbon Volume	60 cu. ft. (1,800 lbs.)
System Shipping Weight	Empty - 2,400 lbs., Spent - 4,200 lbs.
Temperature Rating	150° F (max)
Static Pressure Rating above Carbon Level	20" w.c. (max)
Vacuum Pressure Rating above Carbon Level	2" w.c. (max)

Materials of Construction

Vessel	Polyethylene
Frame	Epoxy coated carbon steel
Inlet Flanges, Elbow, Septum	PVC
Discharge Flange	Polyethylene
Fasteners & Bottom Valve Support Plate	Steel, plated
Sample Fittings & Sample Canister	PVC

VAPOR-PAC® (Stainless Steel) Specifications

Vessel Diameter	5'
Vessel Height	7' 1"
Inlet & Discharge Connections	8' PS 15-69 duct flanges
Carbon Volume	60 cu. ft. approx. (1,800 lbs.)
System Shipping Weight	Empty - 2,800 lbs., Spent - 4,600 lbs.
Static Pressure Rating above Carbon Level	15 psig
Vacuum Pressure Rating above Carbon Level	Full

Materials of Construction

Vessel	316L stainless steel
Skid and Support Frame	304 stainless steel
Inlet Flanges, Elbow, Septum	316L stainless steel
Discharge Flange	316L stainless steel
Fasteners & Bottom Valve	300 series stainless steel
Sample Fittings & Sample Canister	PVC

Caution

Wet activated carbon preferentially removes oxygen from air. In closed or partially closed containers and vessels, oxygen depletion may reach hazardous levels. If workers are to enter a vessel containing activated carbon, appropriate sampling

and work procedures for potentially low oxygen spaces should be followed, including all applicable Federal and State requirements.



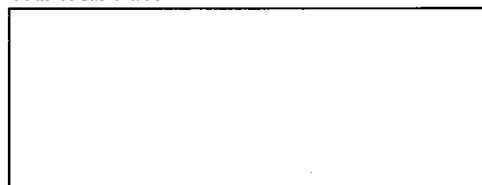
CALGON CARBON CORPORATION

Calgon Carbon Corporation
P.O. Box 717
Pittsburgh, PA USA 15230-0717
1-800-422-7266
Tel: 412-787-6700
Fx: 412-787-6713

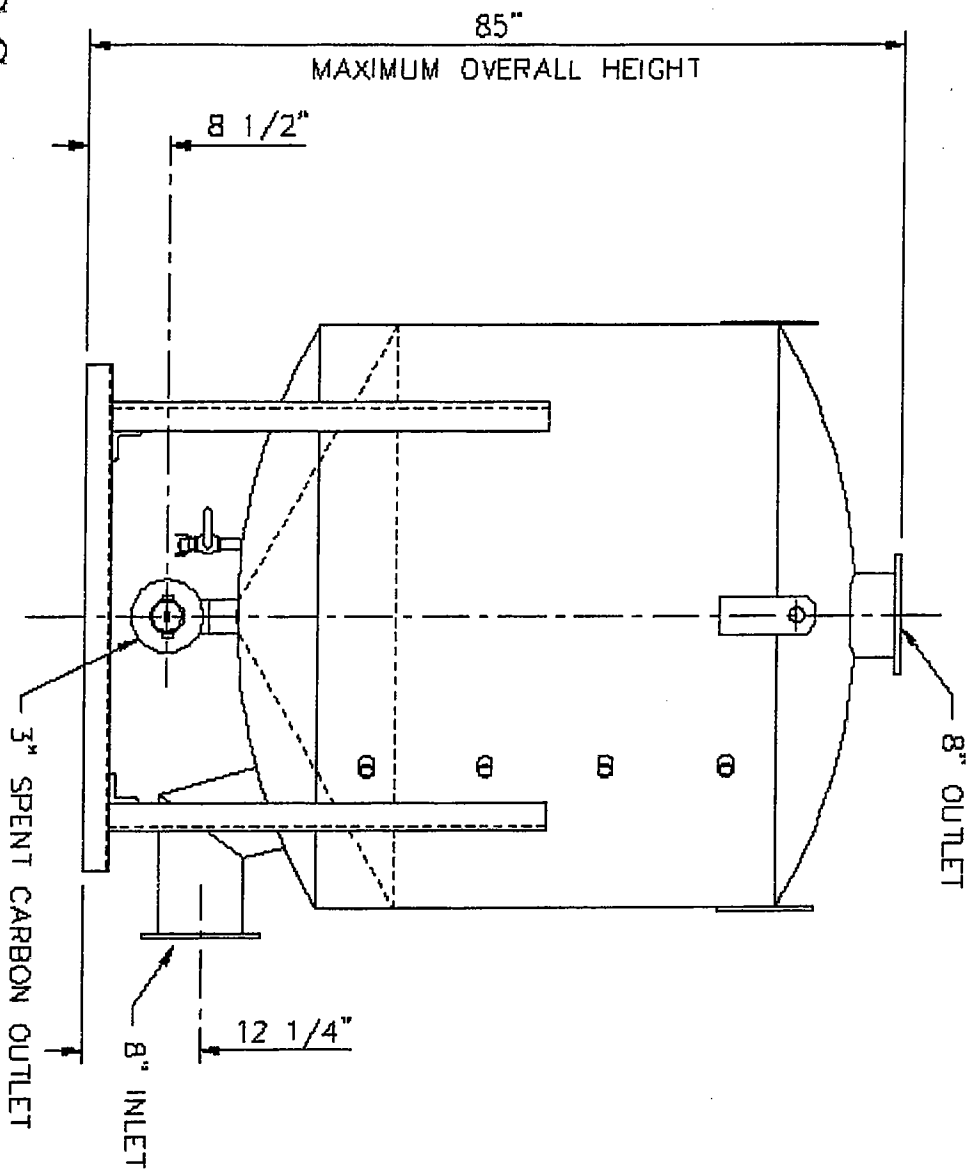
Calgon Carbon Asia
65 Chulia Street
#37-03 OCBC Centre
Singapore 049513
Tel: +65 6 221 3500
Fx: +65 6 221 3554

Chemviron Carbon
European Operations of
Calgon Carbon Corporation
Zoning Industriel C de Feluy
B-7181 Feluy, Belgium
Tel: + 32 (0) 64 51 18 11
Fx: + 32 (0) 64 54 15 91

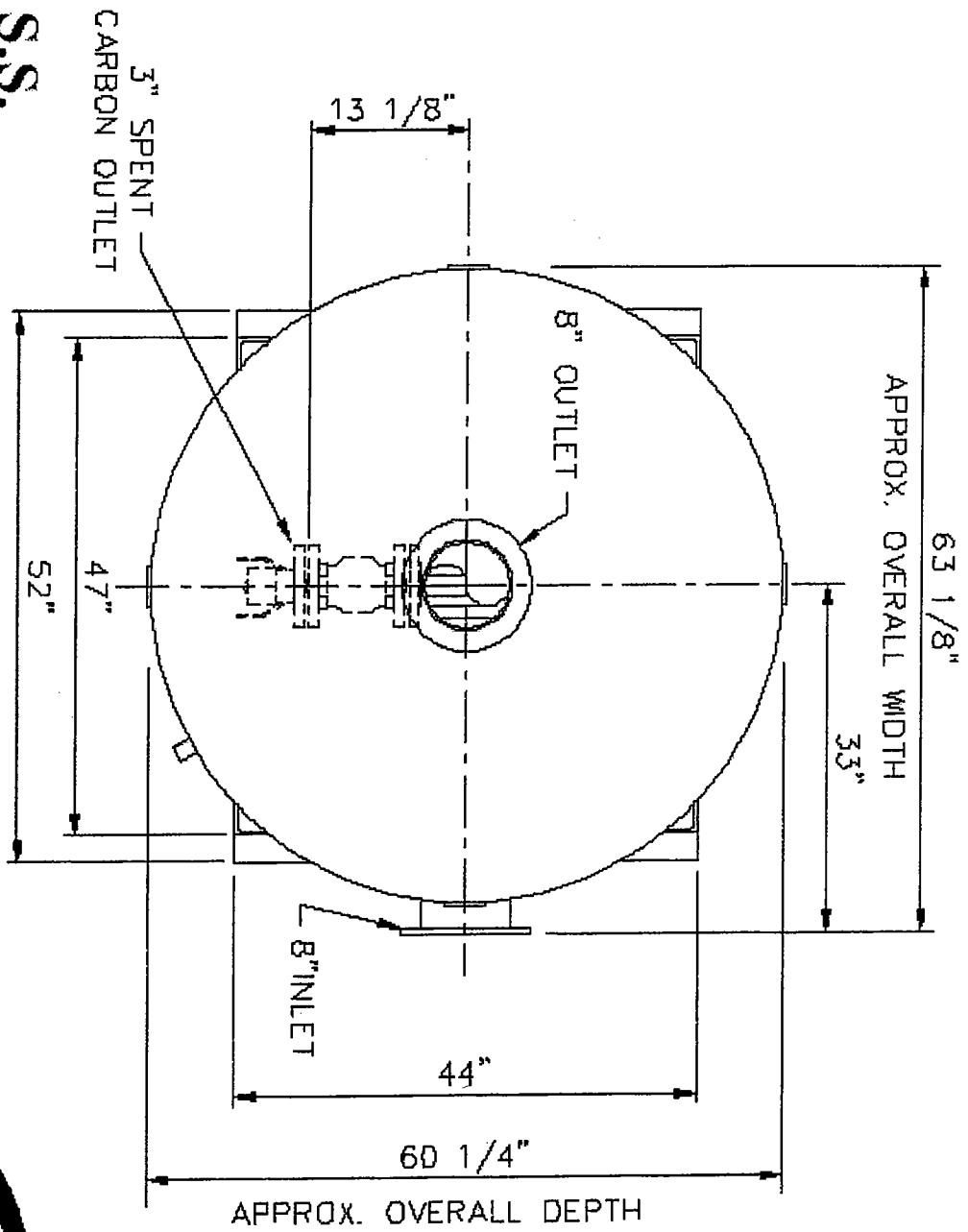
Your local office



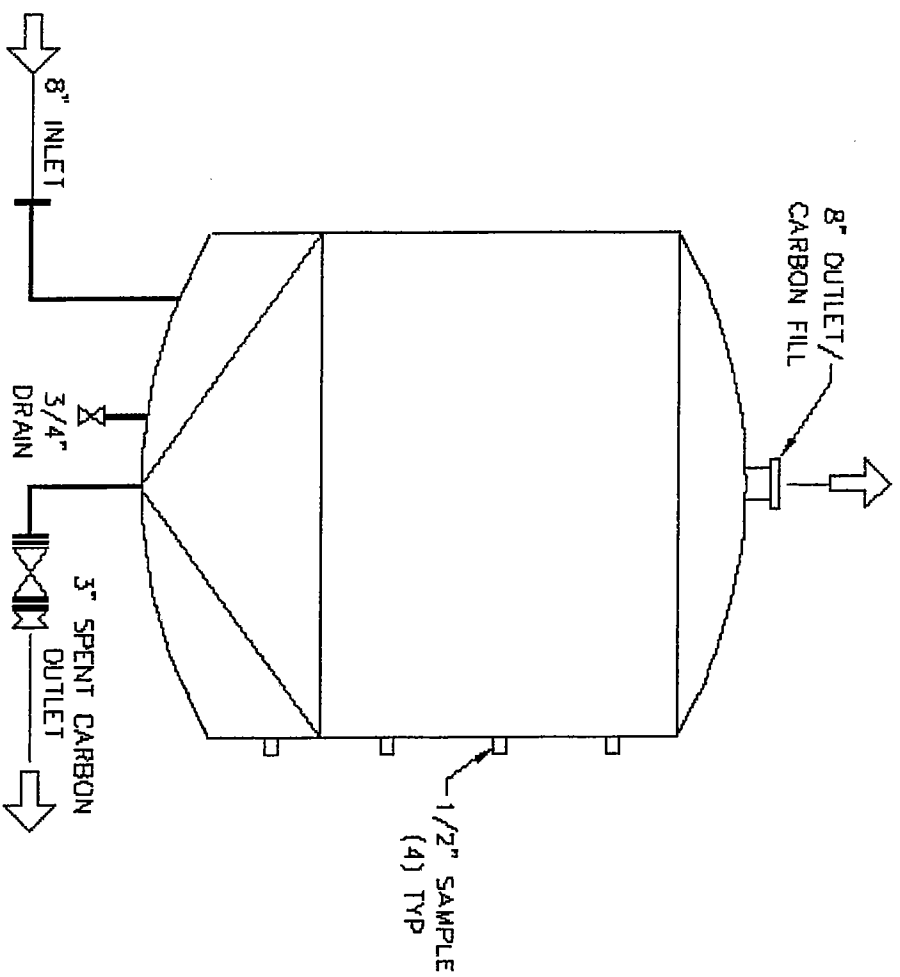
VaporPac S.S.
Elevation View



VaporPac S.S.
Plan View



VaporPac S.S. Flow Diagram

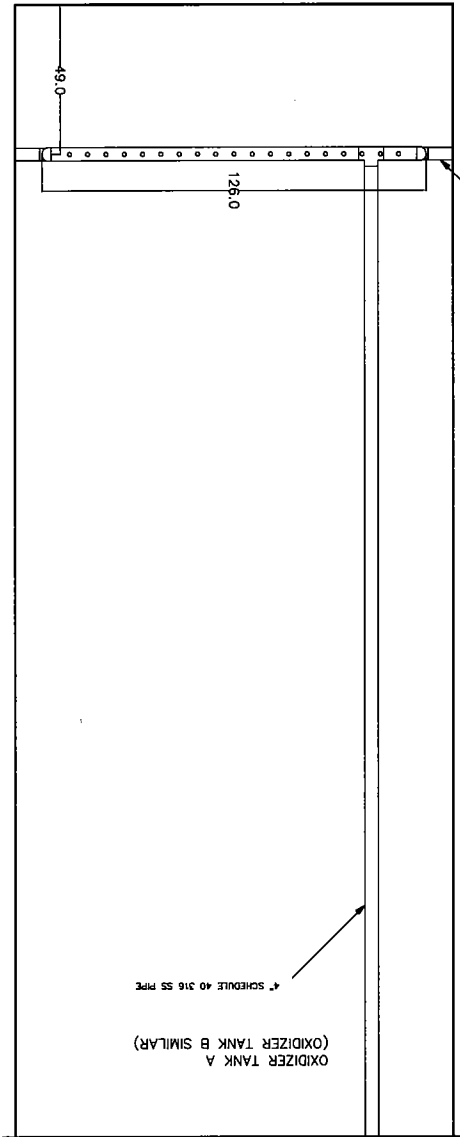


BOTTLE ROCK POWER CORPORATION (BRPC)
STRETTFORD SYSTEM MODIFICATION

Delivery of atmospheric air to the oxidizer tanks.

Air is currently introduced into the oxidizer tanks at four mixing venturis per tank. Atmospheric air commingles with Stretford solution that is discharging into the delay tank. The air and Stretford solution enters the delay tank about 4' off the bottom of the tank. The venturis have a tendency to plug due to small amount of elemental sulphur precipitating out at this point.

The plant proposes adding a sparging header inside each tank about 5' off the bottom. This header will deliver air more evenly and will potentially eliminate the plugging that occurs in the venturis. The original delivery system described above will remain in place and fully functional.



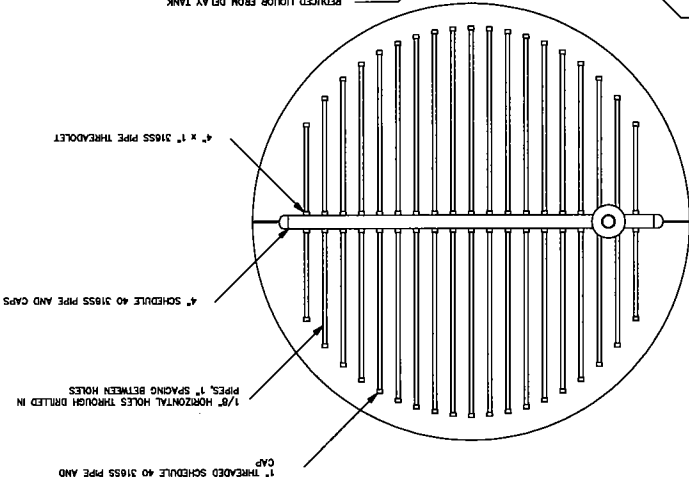
4" x 8" x .25" 316SS FLAT BAR WELDED TO EXISTING TANK WALL. 4" x 8" x .25" 316SS BOLTING TO CONSIST OF THREE 1/4" 316SS CAP SCREWS, NUTS, AND LOCK WASHERS.

OXIDIZER TANK A
(OXIDIZER TANK B SIMILAR)

4" SCHEDULE 40 316 SS PIPE

REDUCED LIQUOR FROM DELAY TANK

AIR SUPPLY FROM AIR BLOWERS
6" 150# 316SS BLIND FLANGE DRILLED FOR 4" ID SCHEDULE 40 316 SS PIPE





4" x 1" 316SS PIPE THREADED

4" SCHEDULE 40 316SS PIPE AND CAPS

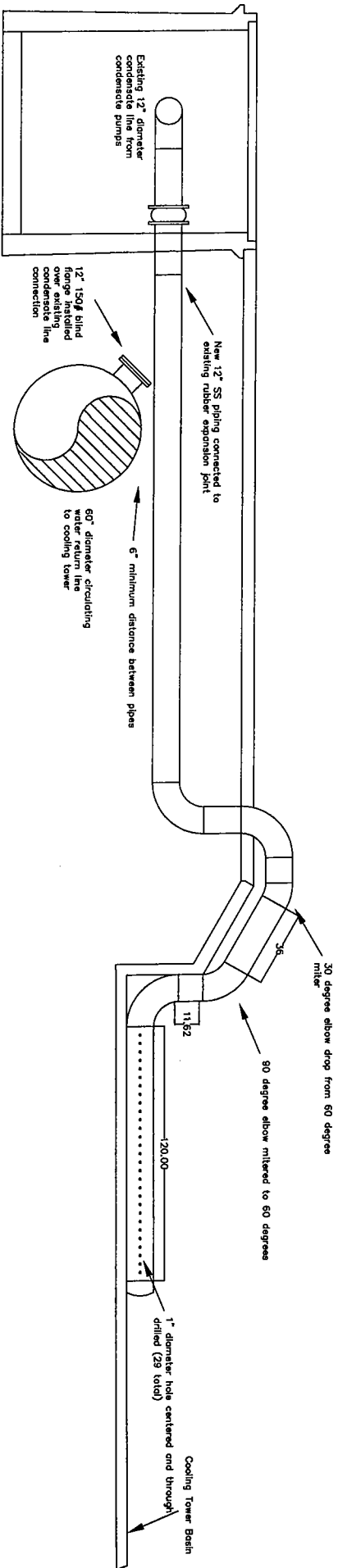
1/8" HORIZONTAL HOLES THROUGH DRILLED IN PIPES, 1" SPACING BETWEEN HOLES

1" THREADED SCHEDULE 40 316SS PIPE AND CAP


REVISIONS						REFERENCE DRAWINGS						BOTTLE ROCK POWER				STRETFORD OXIDIZER AIR SPARGER MODIFICATIONS			
ZONE	REV	DESCRIPTION	DATE	DRN	DSGN	CHKD	APPD					 BOTTLE ROCK POWER				SIZE FILE NAME: DWG NO. REV B BRP-MECH-SFD-OX-001.DWG BRP-MECH-SFD-OX-001 0			
												 US RENEWABLES GROUP HIGH VALLEY ROAD				SCALE NONE SHEET 1 OF 1			
	0	PRELIMINARY DESIGN	08/05/06	LEB															

BOTTLE ROCK POWER CORPORATION (BRPC)
Cooling Tower Sparger

Per the request of LCAQMD the plant is submitting a design for returning hotwell condensate directly to the cooling tower basin and dispensing the condensate through a distribution header. Also, BRPC currently has multiple options for routing the condensate: (A) Commingle the condensate with the circulating water just prior to the cooling tower risers. (B) Commingle the condensate with the circulating water at the discharge of the condenser. (C) Commingle the condensate with the circulating water at the inlet to the condenser. (D) In combination with any of the above listed condensate flow paths, up to 50% of the hotwell condensate can be reinjected through a spray header into the vacuum side of the main condenser. Thus offering an additional opportunity to volatilize entrained hydrogen sulfide.



REVISIONS						REFERENCE DRAWINGS					
ZONE	REV	DESCRIPTION	DATE	DRN	DSGN	CHKD	APPD				
	0	PRELIMINARY DESIGN	08/05/06	LEB	LEB						

 BOTTLE ROCK POWER US RENEWABLES GROUP HIGH VALLEY ROAD		CONDENSATE SPARGING SYSTEM	
		SIZE: B FILE NAME: BRP-MECH-CT-SPG-001.DWG SCALE: NONE	DWG NO.: BRP-MECH-CT-SPG-001 SHEET 1 OF 1

