DOCKETED	
Docket Number:	20-EPIC-01
Project Title:	Development of the California Energy Commission Electric Program Investment Charge Investment Plans 2021-2025
TN #:	238711
Document Title:	Presentation - EPIC - The Role of Green Hydrogen in a Decarbonized California - A Roadmap and Strategic Plan
Description:	Full presentation for the July 1,2021 EPIC Workshop
Filer:	Harrison Reynolds
Organization:	California Energy Commission
Submitter Role:	Commission Staff
Submission Date:	7/7/2021 12:25:51 PM
Docketed Date:	7/7/2021



Electric Program Investment Charge: 2021-2025 (EPIC 4) Investment Plan Scoping Workshop

The Role of Green Hydrogen in a Decarbonized California - A Roadmap and Strategic Plan July 1, 2021



EPIC 4 Investment Plan Process, Timeline, and Public Participation

Mike Petouhoff, CEC

EPIC Investment Planning Background

- The CPUC requires each EPIC administrator to submit an Investment Plan.
- Investment Plans lay out the proposed research investments for the funding period.
- The EPIC 4 Plan will describe the CEC's proposed investments for funding collected from **2021-2025**.
- CEC develops its plan through an open and transparent stakeholder process.
- The previous CEC EPIC Investment Plan can be found at: https://docs.cpuc.ca.gov/PublishedDocs/Efile/G000/M1 85/K575/185575884.PDF
- Draft Proposed EPIC Interim Investment Plan 2021 <u>https://efiling.energy.ca.gov/getdocument.aspx?tn=236</u> 221



EPIC 4 Investment Plan Research Themes

Decarbonization

Reduce GHG emissions and use of fossil fuels.



Resilience and Reliability

Provide firming and shaping to balance increasing amounts of intermittent renewable generation to help match load and generation to keep the grid stable

Support Resilience for PSPS events



Entrepreneurship

Support clean energy entrepreneurs developing breakthrough technology solutions from idea to market.



Affordability

Improve the affordability of energy services for all electric ratepayers.

EQUITY is an overarching theme for EPIC investment planning. Initiatives will include funding set-asides for projects in under-resourced communities and other equity-targeting elements.

EPIC 4 Plan Schedule

Task / Event	Date(s)
Public workshops to solicit stakeholder input on specific topic gaps	May – July 2021
Public workshop to get input and feedback on the CEC's draft research initiatives being considered for the EPIC 4 Investment Plan	August 4, 2021
EPIC 4 Investment Plan considered at CEC Business Meeting for approval	September 2021 (tentative)
EPIC 4 Investment Plan submitted to CPUC	October 1, 2021 (tentative)
CPUC Decision on EPIC 4 Plan expected	Spring-2022 (tentative)
The first EPIC 4 solicitations released	Summer-Fall 2022

EPIC 4 Workshops

Workshop Title and Description	Date
Hydrogen Roadmap	Thursday,
	July 1, 2021
	1:00 p.m.
Offshore Wind Energy R&D	Wednesday, July 14, 2021
Opportunities for EPIC 4	1:00 p.m.
Industrial Decarbonization	Friday,
	July 16, 2021
	9:30 a.m.
Technology Advancements for Energy	Tuesday,
Storage	July 20, 2021
	9:30 a.m.
Improving the Bankability of New Clean	Thursday,
Energy Technologies	July 22, 2021
	10:00 a.m.
Draft Initiatives for EPIC 4	Wednesday, August 4, 2021
	9:00 a.m.



empowerinnovation.net

To stay involved in EPIC 4:

Visit CEC's website for workshop info, presentations, docket, e-commenting, and EPIC listserv sign up: <u>www.energy.ca.gov/epic4</u>

Submitting Written Comments:

Workshop Comments may be submitted using CEC's **e-commenting** system: <u>https://efiling.energy.ca.gov/Ecomment/Ecomment.aspx?docketnumber=20-EPIC-01</u>

See this event's **notice** for **e-mail and U.S. Mail** commenting instructions: <u>https://efiling.energy.ca.gov/getdocument.aspx?tn=238093</u>

For all comments, please include docket # **20-EPIC-01** and "EPIC 4 Investment Plan" in the subject line and on the cover page. Comments for this workshop are due **July 15, 2021.**



- **Keynote:** The Role of Green Hydrogen in a Decarbonized CA- A Roadmap and Strategic Plan
- **Panel 1:** Green Hydrogen for Grid Reliability- Firming and Shaping Intermittent Renewables in the Grid of the Future
- Panel 2: The Role of Green Hydrogen in the Decarbonization of the Transportation System as FCV and BEV's Evolve
- Panel 3: California End Use Applications of Green Hydrogen
- Presentation: DOD Activities in Green Hydrogen Research

Format

- 1. Panelists will provide introductory remarks
- 2. Moderators will provide questions and guide the discussion
- 3. Attendees: Please type your questions and comments in the Q&A in Zoom. CEC staff may respond in writing or during the public question session.
- 4. Public questions and comments can also be taken at the end of the workshop



California Energy Commission

Interim EPIC Project:

The Role of Green Hydrogen in a Decarbonized CA- A Roadmap and Strategic Plan

Presenter: Mike Petouhoff, Manager, Energy Systems Research Office, ERDD







Data Gathering		Green H2 Generation	Distribution & Storage Technology	Priority End Uses
 Staff Collaboration Brian CEC research 	• Cu	rrent Tech Ikaline		
 Phor CEC research Information Sharing and Workshops, Expert Pane EPIC- July 1 IEPR- July 28 Working Groups 	• P els n • S • P	Proton-exchange nembrane (PEM) folid oxide Photon-based		
 Germany Denmark 	• Em • S • N	erging Tech alt water Ion-water Electrolytes		



Data Gathering	Green H2 Generation	Distribution & Storage Technology	Priority End Uses
 Staff Collaboration Prior CEC research Information Sharing and Workshops, Expert Pane EPIC- July 1 IEPR- July 28 Working Groups 	 Current Tech Alkaline Proton-exchange membrane (PEM) Solid oxide Photon-based 	 Current Gaseous in Tanks Pipelines Geologic Storage Liquid H2 Ammonia Green CH4 	
 Germany Denmark 	 Emerging Tech Salt water Non-water Electrolytes 	 Eco System Examples Land Base PV-H2 Offshore Wind - H2 	



Data Gathering	Green H2 Generation	Distribution & Storage Technolog	Priority End Uses
 Staff Collaboration Prior CEC research Information Sharing and Workshops, Expert Pane EPIC- July 1 IEPR- July 28 Working Groups 	 Current Tech Alkaline Proton-exchange membrane (PEM) Solid oxide Photon-based 	 Current Gaseous in Tanks Pipelines Geologic Storage Liquid H2 Ammonia Green CH4 	 Electric generation and storage Turbines for firm decarbonized dispatchable generation
 Germany Denmark 	 Emerging Tech Salt water Non-water Electrolytes 	 Eco System Examples Land Base PV-H2 Offshore Wind - H2 	 Transportation (FCV) Hard to electrify applications (ex. high-heat industrial)

H2 Roadmap Approach

Keeping hydrogen's role in focus

- Establish a hydrogen (H2) roadmap with ongoing updates
- Research and demonstration projects will focus on data gaps
- Next updates will reflect research and industry progress milestones





Hydrogen (H₂) is classified by color into three types according to the feedstock used and method of H₂ production: gray, blue, and green.



Gray hydrogen is produced from fossil fuel feedstocks without carbon capture at the point of production. Gray hydrogen accounts for more than 95% of global hydrogen production today.



Blue hydrogen is produced from fossil fuel feedstocks with carbon capture at the point of production. Blue hydrogen exhibits significant potential in reducing emissions in end-use segments in the near term.



Green hydrogen encompasses multiple carbon-neutral production pathways:

- Electrolytic hydrogen or power-to-gas (P2G), is the conversion of electrical power into a gaseous energy carrier, such as hydrogen or methane, using an electrolyzer. When powered with renewable electricity, P2G is a green hydrogen source.
- Hvdrogen
- Other green hydrogen generation pathways exist, including biogas reforming and artificial photosynthesis.



SEC. 2. Section 400.2 is added to the Public Utilities Code, to read:

400.2. For the purposes of this article, "**green electrolytic hydrogen**" means hydrogen gas produced through electrolysis and does not include hydrogen gas manufactured using steam reforming or any other conversion technology that produces hydrogen from a fossil fuel feedstock.

SEC. 3. Section 400.3 is added to the Public Utilities Code, to read:

400.3. The commission, State Air Resources Board, and Energy Commission shall consider green electrolytic hydrogen an **eligible form of energy storage**, and shall consider other potential uses of green electrolytic hydrogen.

Hydrogen for Decarbonization

Hydrogen as a key decarbonization lever

- Hydrogen is already used in a wide range of applications, with overall demand continuing to be dominated by its use as an industrial feedstock.
- Hydrogen has the potential to significantly expand to other use cases where it could act as a key decarbonization lever across the economy, if produced via electrolysis or coupled with CCUS.





- SB100 Scenarios show up to 15 GW of Firm Dispatchable Generation May be needed (p 13)- Trade off w long duration storage
- The incremental cost between the SB100 "Core" and SB100 "Study" (no combustion) option is about \$8B/Year
- Less land use impacts as well

Why H₂? Long Duration Storage Medium

Hydrogen's value as a storage medium is derived from its ability to be cost-effectively stored for long durations relative to other current storage technologies such as Lithium Ion.



Notes: PHES = pumped-hydro energy storage; CAES = compressed air energy storage; Li-lon = lithium-ion battery. Compressed hydrogen storage refers to compressed gaseous storage in salt caverns, ammonia storage to storage in tanks. Source: IEA 2019. All rights reserved.

Green H2 Ecosystem examples



CA Land Based PV + H2

CA Land Offshore Wind + H2



Example: North Sea Wind + H2

H_2 Supply Chain Map (1/2)



H_2 Supply Chain Map (2/2)



Electricity input costs dominate the economics for electrolysis

Note the difference when ϕ/kWh costs drop from 7¢ to 3¢.



Capital Costs Decommissioning Costs Fixed O&M

Feedstock Costs Other Raw Material Costs Electricity and Other Var.

Relevant to

- Curtailed Clean PV or Wind
- *Optimizing* Purpose Built PV or Wind

PEMEC Example

The cost of electricity is the top (light blue) section of each stacked bar

- The two bars on the left are for <u>distributed</u> H₂
- The two bars on the right are for <u>centrally produced</u> H₂







- Compressed gaseous H2 tanks
- Pipelines for gaseous H2
- Geologic storage
 - depleted oil and gas fields or storage structures



• Liquid H2 tanks

A variety of H₂ storage options need to be considered for California

To meet the needs of distributed systems as well as provide strategic, long-term storage, a variety of storage options will need to be deployed.

- **Compressed gaseous H**₂ **tanks** will continue to be the most visible form of H₂ storage, including for onsite systems generating H₂ and users in remote locations.
- Pipelines, Pure H₂ or blending into NG pipelines, provide efficient movement of gaseous H₂ produced offsite.
- Geologic gaseous storage for regional or state-level strategic inventory control to meet seasonal needs and long duration needs; often viewed as critical to substantial use of H₂ in the long term.
- Liquid H₂(LH₂) and ammonia both have existing industrial applications in California in addition to being a storage medium; thus, benefits accrue from both storage and decarbonization of H₂.
- Methanol, another chemical with existing industrial application, is considered a representative of a group called Liquid Organic H₂ Carriers (LOHCs) that can be stored at ambient temperatures.



Cost of H₂ Power Solutions- H2 Turbines more cost effective than H2 Fuel Cell

- Fuel cell (FC) upfront costs vary widely but are significantly higher than turbine or reciprocating engine generator solutions of comparable size
- Large FC systems require more modules, limiting upfront savings from scaling up
- Initial H₂-capable turbines available commercially from major manufacturers may carry a price premium relative to incumbent systems designed for NG
- Initial H₂-capable reciprocating engines available commercially from major manufacturers may carry modest (<10%) price premiums relative to incumbent NG or diesel systems

H₂ in Natural Gas Pipelines

- H₂ is limited in natural gas pipelines to blending of 20% by volume and 7% by weight due to metallurgical embrittlement and related issues.
- H₂ may be transmitted in dedicated purpose-built pipes at 100%- and these are common in the
 petroleum industry
- A process can convert Green H2 + CO2 > Green CH4, which can be transmitted in natural gas pipelines and used in the same way as natural gas, but which is decarbonized



Technical Challenges

- Despite some strong track records, reliability of various FC technologies is not uniformly high.
- NO_x management via Dry Low Emissions (DLE) is a major area of R&D by NG turbine manufacturers, having H₂ blending impacts. (See graphic below)

System/Procedures	H ₂ Volume Impact on DLE Combustion Systems			
	0%	10 -30 vol%	50 70 vol%"	100%
		10-30 vol%*	50 – 70 vol%*	
Burners and combustion chamber	No change	Modified burner may be required	New burner design	
"Deventees unles from OT model to model and on	lealer fielt servicements			

'Percentage varies from GT model to model and emission limit requirements

Figure 7: Hydrogen fuel volume impacts on DLE combustion systems

https://new.siemens.com/global/en/products/energy/technical-papers/download-hydrogen-capabilities-gt.html





Figure 5 - Hydrogen and Propane Flames in Daylight (Photo courtesy of HAMMER)

Figure 6 - Hydrogen and Propane Flames at Night (Photo courtesy of ImageWorks)



Investment Area	<u>\$19M invested</u>
Generation and storage	 Wind to H2 storage for load shifting when prices are high Solar to H2 for 100-hour storage in metal hydrides Lowering the energy and cost of electrolysis with advanced non water electrolytes
Mobile H2 for PSPS	 Mobile H2 production and energy storage, emergency power & PSPS resiliency
Transportation	 Fuel Cell Railway switcher locomotive Fuel Cell Tugboat Fuel Cell Harbor craft and mobile refueling system

Upcoming Research for ERDD

Investment Area	Details
Generation	 Cost Reduction and Efficiency Improvement for Renewable H2 Production Developing and Demonstrating H2 Power Generation Systems
Delivery & Storage	 Green Hydrogen, A Roadmap and Strategic Plan for a Decarbonized CA Hydrogen Roadmap for the Natural Gas System Hydrogen Blending Validation
Transportation	 H2 Fuel Cell Truck and Bus Tech, Integration and Demonstration Advanced Hydrogen Refueling Infrastructure Solutions for Heavy Transport
Buildings and Industrial	 Effects of Hydrogen in end use Appliances for Large Commercial Buildings and Industrial Applications Likely Industrial Candidates for Hydrogen Adoption

Fuels and Transportation Investments

Investment Area	<u>\$194.5M invested</u>
Fueling Infrastructure	\$169.4M
Hydrogen Production	\$7.9M
Fuel Standards and Equipment Certification	\$3.9M
Light-Duty ZEV Deployment (CVRP support)	\$0.7M
Medium- & Heavy- Duty Advanced Vehicle Technology Demonstration	\$11.9M
Regional Alternative Fuel Readiness and Planning	\$0.8 M



"Detailed Technical Analysis needs to be completed on each on each sector to assess how green hydrogen compares to other alternatives for each of the potential uses"

"The role of Green H2 in a Decarbonized CA- A Roadmap and Strategic Plan"



Evaluation of Green H2 End Uses & Alternatives

The project statement requires that we consider alternatives to H2 for each end use

Green H2	Green CH4
 Needs updated H2 Turbines and delivery system 	1. Can use existing Generation and pipeline
2. Compare costs to long term energy storage	2. Compare Costs to long Term Energy Storage
Fuel cell vehicles (for applications not well-served by BEVs)	Initially provided easy conversion of combustion engines, but those are being phased out
 may need end use appliance change and new delivery 	Same appliancesSame pipeline
 systems delivery cost needs to be defined 	
	 Green H2 1. Needs updated H2 Turbines and delivery system 2. Compare costs to long term energy storage Fuel cell vehicles (<i>for applications not well-served by</i> <i>BEVs</i>) may need end use appliance change and new delivery systems delivery cost needs to be defined



Green H2 to Green CH4 Case Study: Audi e-gas plant in Werlte, Germany



Electrolyzers (3 x 2 MW)

Methanation Unit





Image source: http://hybalance.eu/wpcontent/uploads/2020/09/20200924_HyBalance_Hydrogenics_vEINAL.pdf



Green H2 to Green CH4 Case study: Audi e-gas plant in Werlte, Germany

Proximity:

- The electrolyzer is onsite with respect to the methanation plant
- Availability of resources:
 - Wind power provides the green electricity resources to produce green hydrogen
 - CO₂ is provided from biofuel production by a nearby EWE plant
- Economics:
 - This project is funded by Audi

Specifications

- Operational year: 2013
- Total cost: 6 million EUR?
- Hydrogen Capacity: 2.8 mt H₂ per day *
- Power Capacity: 6.0 MW *
- Electrolyzer technology: AEC
- **Footprint:** 4,100 m² (roughly 64m x 64m)



- * Based on electrolyzer specs. Given CH₄ production rate, capacity
- factor is ~50%.



How Green CH4 Relates to Green H2

The Price of Green CH4 relates to the total budget for all end uses



The biomethane supply curve segments (green) are based on allocating California's population-weighted share of United States waste and residue biomass entirely to biomethane. In the PATHWAYS scenarios, much of the biomass is used for liquid fuels to displace petroleum consumption in transportation and industry.

Source: E3

- Green H2 can be converted to Green CH4 through a CO2 sequestration process:
- Green H2 + CO2 > Green CH4
- This could also be combined with CH4 from Biomass
- Either could be used ubiquitously in the Natural Gas Pipeline System or in natural gas appliances
- Uses would need to be very limited due to cost concerns- see supply curveneed to stay in the "green zone"
Key Considerations Going Forward

- How much H2 will we need as these evolve?
 - Long duration storage and reliability as we move to higher levels of intermittent renewables
 - Future of Transport in a BEV context
 - Projected Legacy Buildings and Specific Industrial End Use
- Identify key system conversion efficiencies and expected costs
- Define H2 infrastructure and configurations
- Explore Future of the Natural Gas Pipeline System





And now for our panels!



Panel 1: Green Hydrogen for Grid Reliability-Firming and Shaping Intermittent Renewables in the Grid of the Future

- Moderator: Mike Petouhoff, CEC
- A. Janice Lin, Green Hydrogen Coalition
- B. Peter J. Sawicki, Pacific West Mitsubishi Power Americas, Inc.
- C. Mårten Lunde, Hydrogen Pro
- D. Alex Morris, California Energy Storage Association
- E. Julia Levin, BioEnergy Association of CA



Panel 1: Some Key Questions to Answer Along the Road Ahead?

- How much of the energy storage capability planned for the state should be green hydrogen?
- The SB100 report shows that about 15 GW of firm dispatchable generation is needed-depending on trade offs with LDShow much of this should be H2?
- What is the capacity need for seasonal energy storage that green H2 could be well suited to address?
- What is the current price of H2 what trajectory do you expect it to take over time? The DOE Earth shot goal is to reduce the price of H2 to \$1/kg in a decade.
- What is the rough cost/efficiency of electrolyzers?
- What is the ideal size paring of an electrolyzer and the RE generating asset to ensure optimal utilization of each?
- What is the rough cost/efficiency of an H2 Turbine- what is the cost/kWh for electricity generated from an H2 Turbine? What are issues w NOx?
- What are industry plans for H2 Turbines, when will 50% and 100% turbines be available?
- What is an H2 eco-system likely to look like for land based PV and off shore wind
- Should H2 sources from organic sources such as reforming Green CH4 be considered Renewable H2? Is it decarbonized?
- Can Green CH4 be used for grid support generation? What are the trade offs with Green H2? Can Storage be used with Green CH4 generation to reduce criteria pollutants?

Role of Green Hydrogen in a Decarbonized California Panel 1: Green hydrogen for Grid Reliability Janice Lin Founder and President of the Green Hydrogen Coalition 7.1.2021



GREEN HYDROGEI COALITION

About the GHC

Mission

Facilitate policies and practices to advance the production and use of green hydrogen in all sectors where it will accelerate a carbon free energy future

Approach

Prioritize green hydrogen project deployment at scale; leverage multi-sector opportunities to simultaneously scale supply and demand

*The GHC is a 501(c)(3) Tax Exempt Nonprofit Organization

GHC Focus: Accelerating the green hydrogen economy

Core effort: Coalition Building – The Intermountain Power Project



Establish appropriate legal and regulatory framework to enable an atscale power-gas-power green hydrogen project: IPP Link Initiative 1: Regional Collaboration -Western Green Hydrogen Initiative Western Interstate Energy Board



National Association of State Energy Officials

Foster regional green hydrogen collaboration to develop needed green hydrogen infrastructure and address grid reliability <u>Link</u>

DROGEN

Initiative 2: Commercialization - HyDeal North America



Aggregate multi sectoral demand and develop high-volume supply chain & infrastructure to achieve \$1.50/kg delivered green hydrogen in strategically targeted locations.

Why is green hydrogen important now for California?



Data Source: CAISO, Compiled April 2021



Data Source: Armonk Cohen Testimony



Green hydrogen is commercially viable now and on trajectory for lowest cost



Source: IRENA, 2019. Hydrogen: A Renewable Energy Perspective. International Renewable Energy Agency (IRENA). <u>Report.</u>



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With green hydrogen, 100% renewable energy is possible at competitive costs with today's wholesale electricity prices

	Explanation	Variable	Units	2028	2035	2045
Hydrogen Blended Costs	Hydrogen Cost Assumptions	Delivered GH2 Commodity Cost ⁵	\$/kg	\$2.00	\$1.50	\$1.00
		Green Hydrogen Levelized Cost, a	\$/MWh	\$116	\$87	\$58
	IPP Plant at 100% Green Hydrogen	% Hydrogen Plant Consumption	%	100%		
		Power Plant Capacity Factor ¹	%	65%		
		Heat Rate ²	BTU/kWh	6400		
		CCGT Units, b	\$/MWh	\$26		
	Carbon Abatement Cost Assumptions	GHG Cost⁴	\$/metric ton CO ₂	\$50		
		GHG Savings, c	\$/MWh	(\$17)		
	PPA Cost Assumptions	Blended Renewable Energy PPA Cost, d	\$/MWh	\$15		
	Blended GreenH ₂ + PPA cost to achieve 24x7 100% renewable electricity	25%(a+b+c) +75%(d)	\$/MWh	\$42	\$35	\$28

1. Capacity Factor based on generic CC plant from modeling performed for CEC 1368 Requirements;

2. Heat rate based on levelized heat rate of advanced class units;

- 3. CC Unit costs based on minimum costs for O&M of equipment, based on utility grade requirements (O&M, financing, excludes fuel);
- 4. GHG Costs are provided as a floating variable. Reference IEPR Reports for cost projections;
- 5. Hydrogen commodity cost is based on projections from DOE based on technology development;
- 6. Hydrogen levelized costs of hydrogen generation based on green hydrogen including storage and transporation, and CCGT equipment modifications required;
- 7. Solar and wind \$/MWh costs may fluctuate with market price. Sourced from Pacificorp's tariffs. Seeing rates currently at \$5/MWh



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Green Hydrogen can repurpose existing infrastructure & jobs

Source: DNV GL





Source: LADWP

Enabling an affordable. & responsible transition

What's the barrier to our green hydrogen economy?

Infrastructure and Economies of Scale

Cost of Green Hydrogen







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HyDeal Los Angeles Architecting the Green Hydrogen Ecosystem For a Deeply Decarbonized LA

Steering Committee Funders









I mage Source: Josh Miller, Unsplash

Los Angeles has abundant at scale green hydrogen offtakers

HyDeal Los Angeles will support Green LA and the 2028 Los Angeles Olympic Games

- Natural Gas Pipelines
 Gas Power Plants
 LAWP Power Plants
 Wind Resource
 Solar Resource
 Urban Areas of LA and LA County
 Oil Refineries
 Cement Plants
- ★ Airport
- Backup Generators
- Hydrogen Fuel Stations





HyDeal LA vision: Establish North America's first green hydrogen industrial hub

LA will be the first in North America to...



Achieve 100% renewable electricity affordably and reliably Decarbonize fuel refining and move to renewable fuels

Provide green ammonia fueling to maritime goods movement (and for fertilizer production) Demonstrate green hydrogen fuel cell passenger flight (Long Beach Airport to Sacramento) Export low-cost green hydrogen at scale

High-Level Regulatory and Policy Roadmap

2020-2025

2025-2030

- In-basin electrolytic production
- Issues:

••••

- Definition of green hydrogen; RPS & SB 100 compliance
- Siting and permitting
- Ancillary services value streams
- Electrolysis tariff (if third party owned)
- Thermal power plant permitting
- Cost allocation and cost effectiveness

- Injection into existing gas pipelines (blend)
- Issues:
 - Pipeline integrity/safety
 - Regulations: Blending/injection tariff
 - Guarantees of origin/program eligibility
 - Feasibility of synthetic green methane
 - Cost allocation and cost effectiveness

2030-2035

- 100% H2 pipeline is needed to achieve \$1.50/kg and to manage seasonal demand via connection with geologic storage
- Issues:
 - No US economic regulatory precedent
 - Long lead time
 - Eminent domain and permitting
 - Cost allocation and cost effectiveness

HyDeal LA Project Team Leverages Experience from HyDeal Europe and Ongoing GHC California Policy/Regulatory Work



HyDeal Los Angeles Advisors & Supporting Partners

Advisors





Tyson Eckerle California Gov's Office of Business & Economic Development

Jack Brouwer National Fuel Cell Research Center, UC Irvine



Rachel Fakhry Natural Resources Defense Council



Keith Wipke National Renewable Energy Laboratory





CALIFORNIA HYDROGEN BUSINESS COUNCIL





Michael

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Environmental

Defense Fund





Jeffery Preece Electric Power Research Institute

Green Hydrogen Resources



Download our Guidebook

Visit: GHCoalition.org/guidebook



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Contact information: Janice Lin, Founder & President jlin@strategen.com Maggie Field, Engagement Manager mfield@strategen.com



Peter J. Sawicki

Pacific West Mitsubishi Power Americas, Inc.





Looking beyond IPA Project

Hydrogen Spokes Connected with Pacific Northwest Renewables & Transmission

- Electrical Infrastructure and Hydrogen Infrastructure Connects Northwest United States
- Enables Regional carbon-free generation and storage
- Seasonal Shifting across the region

Regional Strategy Requires a Coalition

Mitsubishi Power Driving Broader Strategy

- Joint development agreements with multiple regional customers
- A Founding Member of The Green Hydrogen Coalition
- Developed PACNW CEO Round Table with PNWER
- Initiated MT legislation for state tax incentives and H2 right of ways

Utilities are stronger and more influential when acting in concert





Scale of Power improves Transportation costs...Utilization Rate of Transportation improves Power Costs

Hydrogen Storage

¹ "Discharge" capability based on hydrogen GTCC
 ²Assumes ~3,000 psig to 800 psig working gas
 ³Assumes 500+MW H2-GTCC@ 100% H2 operation
 ⁴Assumes 500+MW H2-GTCC@ 30% H2 operation



Salt Cavern



Hydrogen Pipeline Pack











Per 10-Bullet Stats

>200 MWh¹

10 tonnes² H_2

0.5 hours³ to 4 hours⁴

Per 1 Cavern Stats>100,000 MWh¹ $5,500 \text{ tonnes}^2 \text{ H}_2$ 10 days³ to 1 month⁴

Per 10-mile Stats >1,000 MWh¹ 45 tonnes² H₂

2 hours³ to 16 hours⁴

WECC Analysis – Power Systems With and Without Hydrogen Storage





- > Wind and solar provides majority of system energy needs
- Significant amount of curtailments avoided with hydrogen
- Large renewable build requires inter-weekly / longer duration storage which cannot be met with batteries alone

Hydaptive Scenario achieves larger carbon reductions, less system overbuilds, and lower system costs



Currently, Mitsubishi Power has 3 types of combustors catering to individual project requirements and hydrogen densities



*DLN : Dry Low NOx

Under

NOx In Focus





■ Power Sector ■ Transportation Sector ■ Industrial Sector ■ Other



NOx Reductions since 1995

- 65% reduction across all sectors
- 85% reduction in Power Sector

Natural Gas Power Emission Progress Since 1995

- 98% reduction in point-source NOx emissions
- Ultra-low plant emissions of 2 ppm are now available
- Plant yearly NOx emissions of <u>100 TPY*</u> compared to 996,000 TPY power sector-wide and 8,950,000 TPY total

Hydrogen Power Facts

- Our target is for Hydrogen stack NOx emissions of <u>2 ppm</u>
- Combustion system in development/validation now
- CO₂, CO, VOC, and SOx emissions eliminated with hydrogen
- Power sector NOx emissions will be near zero

Significant NOx reductions already achieved... trend will continue with shift to hydrogen

Source – US EPA *Typical yearly emissions of 1on1 baseload GTCC based on PSD permits; inclusive of steady state and start-up/shut down emissions

Water Consumption Comparisons





HydrogenPro

CEC EPIC Webinar 1 July, 2021

Hydrogen pro - in brief

- Founded 2013 by core team with several years of experience from electrolyzer industry from Norsk Hydro
- Headquartered in Porsgrunn, Norway
- Core technology developed through a combination of Norwegian and Chinese electrolyzer competence and experience
- IPO and stock listing at Oslo Stock Exchange in October 2020 raising proceeds of MNOK550
- Partnerships with Mitsubishi Power and ABB
- Chosen as supplier of electrolyser equipment for projects comprising 353MW internationally
- Ownership of next generation electrode technology

HydrogenPro delivers large-scale hydrogen plants for decarbonization of industries and society



Kokkola Plant 2014 (Finland), 9MW 3*600Nm3/h electrolyzers



The technology is old and well proven



Producing hydrogen from electrolyzis is an old, well proven technology (> 100 years)

The electrolyzer technology has never been industrialized and scaled

Maturing the electrolyzer technology

Market drivers

- Price of renwable power
- Decarbonization

HydrogenPro response and focus

- Improved efficiency HydrogenPro targetting 93% in 2022
- Industrial scale up to reduce capex
- Efficiency is the key driver in a TCO perspective

Next generation electrolyser technology based on new advanced electrodes

Reduction of voltage for hydrogen formation

Testing of small-scale electrodes



Statistics based on 10 m³/h pilotplant

- Based on more than 10 years of extensive R&D activities
- The new technology will lower the voltage for hydrogen formation \rightarrow increased efficiency
- With standard electrodes the needed voltage is 1.95V
- The new technology reduces the needed voltage by 0.3V to 1.65V

- Potential to improve operating efficiency of electrolysers with **14%**
- Current large-scale electrolyzers consume 4.4 MW to produce 90 kg H_2 /hour \rightarrow Tests show that this is reduced to 3.8 MW
- Reaching an efficiency factor of 93% of theoretical maximum capacity
- 75% less cooling water needed

A large electrolyzer for the US market to be upscaled with next generation electrode technology

Mitsubishi & HydrogenPro have developed a new large 11MW electorlyzer for the US market





Hydrogen pro

Increasing the 11MW electrolyzer to 17MW by leveraging HydrogenPro's unique electrode technology

Summary features of the high pressure alkaline electrolyzer technology

Pushing the energy transition forward

- Ideal for large scale applications
- High efficiency
- Less cooling water
- No noble metals
- No use of poyfluorinated alkyl substances, PFAS (*)
- Superior TOC in life cycle perspective

* The <u>EU Chemicals Strategy for sustainability</u> released on October 14th, 2020, plans for the ban and phasing out of all per- and polyfluorinated alkyl substances (PFAS).
Hydrogen pro

www.hydrogen-pro.com

<u>Mårten Lunde, marten@hydrogen-pro.com</u> <u>Richard Espeseth, richard@hydrogen-pro.com</u>



Long-Duration Storage and Roles for Hydrogen

Alex Morris, Executive Director California Energy Storage Alliance (CESA)



July 1, 2021

THE DEFINITIVE VOICE FOR ENERGY STORAGE IN CALIFORNIA

CESA creates and builds energy storage markets and networks to support the grid in CA. CESA members help drive our advocacy, build relationships with our 100+ members, gain insight, and connect with energy storage policy-makers and buyers such as IOUs, CCAs, Munis, and more.











- CESA supports 'readiness' of storage tool-kit in advance of gigantic market needs
- Hydrogen one of many types of storage in CESA's 'Technology Neutral' approach
 - CESA championed SB 1369 (Skinner, 2018) to define green electrolytic hydrogen as energy storage
- Hydrogen storage applications likely could/should include:
 - Long-duration (8 hours +) storage solutions, including 'very-long' duration needs
 - Gas-Plant storage hybridization/augmentation





Duration Storage is Critical for Weather Resilience



- During the worst weather week, long-duration storage
 Sopplere Renewabler ity cludes small by dro, geothermal, and biomass. "Other clean" includes hydro, nuclear, and demand

CALIFORNIA ENERGY STORAGE ALLIANCE





seasonal storage reserves



Worst weather week almost fully drains 100 hr. storage reserves





eployments accelerate significantly



CALIFORNIA ENERGY STORAGE ALLIANCE





Near-term, no- regrets procurement	More procurement, construction, and contracting for a diverse energy storage portfolio is appropriate for many reasons
Ready our Toolkit Now	Further readying our energy-storage fleet, including with RD&D and commercializing viable technologies, is prudent. Diversifying our fleet lowers risks.
Properly Value Long-Duration Storage	Update our rules and regulations to reflect the increased reliability benefits of a diverse and long-duration storage fleet





Please contact us at: <u>info@storagealliance.org</u> | <u>www.storagealliance.org</u>

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<u>WHY H₂ FROM ORGANIC WASTE?</u>

- Climate Change
- Air quality
- Landfill reduction
- Wildfire reduction
- Local energy supplies
- Community resilience



<u>Climate</u> Priorities

IPCC: We have < 10 years left to slow climate change or face catastrophic changes

ARB: SLCP Reduction and carbon sequestration are the only ways to immediately reverse climate change and its impacts

SLCP's are tens to thousands of times more damaging to the climate than CO₂







CO₂ accounts for ~half of today's warming



-

SHORT-LIVED CLIMATE POLLUTANTS



Black Carbon Sources in CA



Fireplaces

Wildfire

- Miscellaneous
- Cooking



Ag. Burning

California's Top 5 Methane Sources



BC is 3,200x more damaging to climate than CO2

CH4 is 75x more damaging to climate than CO2

GETTING ¹⁰ NEUTRAL

OPTIONS FOR NEGATIVE CARBON EMISSIONS IN CALIFORNIA

California Negative Emissions

LLNL-PRES-795982

Lawrence Livermore National Lab: "Getting to Neutral – Options for Negative Emissions in California"

Natural and Working Lands



25 MT/year

Waste Biomass Conversion to energy with CO₂ Storage



83 MT/year

Direct Air Capture with CO₂ Storage



17 MT/year

Technological readiness: mid-to-high – no new breakthroughs required

The least-cost path to 125 MT/year uses natural solutions, gasification of biomass to H_2 , and some direct air capture.





Biogas from San Diego Wastewater Treatment Plant Used to Produce Hydrogen for 3 MW Fuel Cell at UCSD





Julia Levin, Executive Director jlevin@bioenergyca.org 510-610-1733 www.bioenergyca.org



Panel 1: Some Key Questions to Answer Along the Road Ahead?

- How much of the energy storage capability planned for the state should be green hydrogen?
- The SB100 report shows that about 15 GW of firm dispatchable generation is needed-depending on trade offs with LDShow much of this should be H2?
- What is the capacity need for seasonal energy storage that green H2 could be well suited to address?
- What is the current price of H2 what trajectory do you expect it to take over time? The DOE Earth shot goal is to reduce the price of H2 to \$1/kg in a decade.
- What is the rough cost/efficiency of electrolyzers?
- What is the ideal size paring of an electrolyzer and the RE generating asset to ensure optimal utilization of each?
- What is the rough cost/efficiency of an H2 Turbine- what is the cost/kWh for electricity generated from an H2 Turbine? What are issues w NOx?
- What are industry plans for H2 Turbines, when will 50% and 100% turbines be available?
- What is an H2 eco-system likely to look like for land based PV and off shore wind
- Should H2 sources from organic sources such as reforming Green CH4 be considered Renewable H2? Is it decarbonized?
- Can Green CH4 be used for grid support generation? What are the trade offs with Green H2? Can Storage be used with Green CH4 generation to reduce criteria pollutants?



Panel 1: Green Hydrogen for Grid Reliability-Firming and Shaping Intermittent Renewables in the Grid of the Future

- Moderator: Mike Petouhoff, CEC
- A. Janice Lin, Green Hydrogen Coalition
- B. Peter J. Sawicki, Pacific West Mitsubishi Power Americas, Inc.
- C. Mårten Lunde, Hydrogen Pro
- D. Alex Morris, California Energy Storage Association
- E. Julia Levin, BioEnergy Association of CA



Panel 2: The Role of Green Hydrogen in the Decarbonization of the Transportation System as FCV and BEV's Evolve

- Peter Chen, CEC Energy Generation Research Office
- Jane Berner, CEC Advanced Vehicle Infrastructure Office



- What H2 transportation research has CEC done in the past and planned in this area?
- What is the current status of FCV and BEV adoption?
- As the transportation sector decarbonizes, what volume and type of vehicles will likely be based on H2 Fuel Cell Technology?
- How would this impact the annual H2 budget in CA?
- Though it may be outside of EPIC- is there a role for Hydrogen in ship and air travel- would it likely be in the form of NH4?

Hydrogen in the Context of Transportation Electrification Energy Research and Development Division



Peter Chen, Mechanical Engineer

July 1, 2021



- EO N-79-20 sets ambitious targets to transition light-, medium-, and heavy-duty vehicles and off-road equipment to ZE, where feasible.
 - ZEVs include both plug-in electric vehicles and hydrogen fuel cell electric vehicles.
 - Ensure that ZEV adoption is providing direct air quality benefits to communities burdened by mobile source emissions.
 - Embrace all viable pathways to ZE and design for resilience, reliability, and renewable energy penetration.



• Advance the use of H2 fuel cells to decarbonize challenging transportation applications such as heavy transport, rail, marine, and off-road:

222 kg HYDROGEN ONBOARD

FUEL MODULE

- ✓ Long range or high onboard energy requirements
- ✓ Limited refueling opportunities
- ✓ High payload capacity needs



Source: CALSTART





Source: Port of Los Angeles

H2 Fuel Cells as Distributed Generation to Support HDV Electrification

- Leverage H2 fuel cells as DG to minimize grid impacts of heavy-duty vehicle charging infrastructure and improve resiliency.
 - ✓ Supplement PV and batteries to ensure 24/7 generating capacity
 - ✓ Extend islanding capabilities to support critical loads
 - ✓ Leverage H2 supply chains for co-located hydrogen fueling



Source: Port of Los Angeles

Grid-integrated Electrolysis for Green H2 Transportation Fuel

- Determine optimal methods for producing green H2 from grid-integrated electrolysis to reduce costs and support grid needs.
 - \checkmark Avoid or defer transmission investments
 - ✓ Enable green H2 production at scale to meet transportation demand
 - \checkmark Leverage load flexibility while providing a reliable supply of green H2





Contact: Peter Chen peter.chen@energy.ca.gov

Thank you!





California Energy Commission

Fuels and Transportation Division Hydrogen Activities

Jane Berner

July 1, 2021

Clean Transportation Program

Assembly Bill No. 118 Assembly Bill No. 8 Ana of, to CHAPTER 401 Divisio Code. An act to amend Sections 41081, 44060.5, 44125, 44225, 44229, 44270.3, 44271, 44272, 44273, 44274, 44275, 44280, 44281, 44282, 44283, 44287, 44299.1, and 44299.2 of, to add and repeal Section 43018.9 of, and to repeal Section 44299 of, the Health and Safety Code, to amend Sections 42885 and 42889 of the Public Resources Code, and to amend Sections 9250.1. 9250.2, 9261.1, and 9853.6 of the Vehicle Code, relating to vehicular air pollution, and declaring the urgency thereof, to take effect immediately. AB program (1) H [Approved by Governor September 28, 2013. Filed with contam Secretary of State September 28, 2013.] sources as the sta LEGISLATIVE COUNSEL'S DIGEST air poll and Dev AB 8, Perea, Alternative fuel and vehicle technologies: funding programs. other sta (1) Existing law establishes the Alternative and Renewable Fuel and the use Vehicle Technology Program, administered by the State Energy Resources Existi Conservation and Development Commission, to provide to specified entities, Demons upon appropriation by the Legislature, grants, loans, loan guarantees, collecte efficient revolving loans, or other appropriate measures, for the development and deployment of innovative technologies that would transform California's develop fuel and vehicle types to help attain the state's climate change goals. Existing be depo law specifies that only certain projects or programs are eligible for funding, implem Demons including block grants administered by public entities or not-for-profit quality. technology entities for multiple projects, education and program promotion energy within California, and development of alternative and renewable fuel and tangible The b vehicle technology centers. Existing law requires the commission to develop and adopt an investment plan to determine priorities and opportunities for Techno the program. Existing law also creates the Air Quality Improvement Program. provide. administered by the State Air Resources Board, to fund air quality guarante improvement projects related to fuel and vehicle technologies. agencie

This bill would provide that the state board has no authority to enforce any element of its existing clean fuels outlet regulation or other regulation that requires or has the effect of requiring any supplier, as defined, to construct, operate, or provide funding for the construction or operation of any publicly available hydrogen-fueling station. The bill would require the state board to aggregate and make available to the public, no later than June 30, 2014, and every year thereafter, the number of hydrogen-fueled vehicles that motor vehicle manufacturers project to be sold or leased over the next 3 years, as reported to the state board, and the number of hydrogen-fueled vehicles registered with the Department of Motor Vehicles through April 30. The bill would require the commission to allocate \$20 million annually, as specified, until there are at least 100 publicly available hydrogen-fueling

Formerly known as the Alternative and Renewable Fuel & Vehicle Technology Program

Established in 2007 by Assembly Bill 118 (Núñez, 2007)

Extended through January 1, 2024 by Assembly Bill 8 (Perea, 2013)

\$100 million per year with funds collected from vehicle registration fees

\$20 million per year for hydrogen stations to establish at least 100 stations


- AB 8: 100 publicly available stations
- Governor Edmund G. Brown Jr.'s
 <u>Executive Order B-48-18</u>
 - 200 hydrogen stations by 2025
 - 5 million zero-emission vehicles by 2030
- Governor Gavin Newsom's
 <u>Executive Order N-79-20</u>
 - 100 percent of new-passengervehicle sales be zero-emission by 2035
 - 100 percent of medium- and heavyduty vehicle operations be zeroemission by 2045 where feasible



Picture of a station from FirstElement Fuel

H2 Retail Station Development



Clean Transportation Program Investment

Public Hydrogen Refueling Stations ~\$170 M



Medium / Heavy-Duty Refueling Stations ~\$30 M

Renewable Hydrogen Production ~\$8 M



- Block Grant for MD/HD ZEV Infrastructure Incentive Projects
- Blueprints for MD/HD ZEV Infrastructure
- Zero-Emission Transit Fleet Infrastructure Deployment
- Zero-Emission Drayage Truck and Infrastructure Pilot Project
- School Bus Replacement Program
- Hydrogen Fuel Cell Demonstrations in Rail and Marine Applications at Ports (H2RAM)

Hydrogen Fuel Dispensed 2015-2020



Renewable Hydrogen Requirement:

33.3% SB 1505 (Lowenthal, 2006)

40% Low Carbon Fuel Standard Hydrogen Refueling Infrastructure Program



Today: ~10,000 FCEVs

179 Stations:

~160,000 kg/day Capacity





Tank Capacity



New Hydrogen Production

- Clean Transportation Program
 - <u>GFO-20-609</u> will fund new green hydrogen production projects for transportation uses in California
- Air Liquide
 - New 30 ton/day liquid <u>hydrogen production plant</u> is under construction in North Las Vegas, Nevada, to serve the California mobility market and will have the capacity to fuel 42,000 light-duty FCEVs.
- Air Products
 - Investing in 650 ton/day green production plant in Saudi Arabia to serve the global transportation market.
- Linde PLC
 - Is upgrading and expanding its <u>hydrogen plant</u> in Ontario, California, to add a highpressure filling system and be able to supply green hydrogen for up to 1,600 FCEVs daily.



Contact: Jane Berner jane.berner@energy.ca.gov

Thank You!



Panel 2: Some Key Questions to Answer Along the Road Ahead?

- What H2 transportation research has CEC done in the past and planned in this area?
- What is the current status of FCV and BEV adoption?
- As the transportation sector decarbonizes, what volume and type of vehicles will likely be based on H2 Fuel Cell Technology?
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Panel 2: The Role of Green Hydrogen in the Decarbonization of the Transportation System as FCV and BEV's Evolve

- Peter Chen, CEC Mechanical Engineer
- Jane Berner, CEC Fuels and Transportation Division Green Hydrogen Activities



Panel 3: California End Use Applications of Green Hydrogen

Moderator: Kevin Uy, CEC Energy Efficiency Research Office
A. Bill Zobel, California Hydrogen Business Coalition
B. Dr. Jack Brouwer, UC Irvine



Panel 3: Some Key Questions to Answer Along the Road Ahead?

Overarching questions

- Most beneficial applications of H2 for stationary end uses a
- What are the obstacles and how does that inform the research?
- What are the use cases or deployment strategies where green hydrogen is most promising in California?

Industrial questions

- What industrial sub sectors are best suited for green H2?
- What technical or economic challenges are there to utilizing green hydrogen in this sub sector and how could research help address these challenges?
- What is the price goal that need to be achieved to make industrial use of green hydrogen competitive to hydrogen produced via conventional steam methane reforming (with and without carbon capture)?
- What are some green hydrogen production technologies that could have favorable economics in the industrial sector (for instance, by reuse of byproducts)?

Buildings questions

- In what building types would green hydrogen be best utilized? (Ex. large campuses with cogeneration facilities)
 - Are there specific appliances that would be good candidates for green hydrogen but need additional research to enable existing models to use the fuel?
 - What technical or economic challenges are there to utilizing green hydrogen in this application and how could research help address these challenges?
- What are some potential non-energy benefits green hydrogen offer building occupants or owners? (resiliency, low GHG emissions, and etc.,)
- Are there any infrastructure challenges to transport green hydrogen to residential or commercial buildings? (lower priority question may overlap with infrastructure panel)



EPIC 4 Workshop - The Role of Green Hydrogen in a Decarbonized California - A Roadmap and Strategic Plan

- **Project Highlight:** PIR-16-017, Implications of Increased Renewable Natural Gas on Appliances
- **Research Goal:** evaluate the stability, operational, and emissions implications of operating dual fuel appliances (natural gas + CO₂ or H₂)
 - Experimentally tested **4 appliances** and applied simulation methodologies to 9
- Key Findings:
 - For these un-modified appliances, when H₂ concentration increases above 10% by volume, probability of combustion instability increases (e.g. flashback)
 - At 10% H_2 level, NO_x and CO level decrease in general
 - Modelling approach shows a lot of variance—needs to be anchored in more experimental testing
 - There is a need for more standardized testing procedures



(a) Photograph of experiment setup.



(b) Figure from 3-D model for cooktop burner

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Planned Research Initiative (Natural Gas Research Program): Examining the Effects of Hydrogen in End-Use Appliances

- Establish criteria to define "safe" in the context of a hydrogen-blended natural gas supply
- Evaluate fuel composition that reduces emissions (e.g. NOx, CO) and maximizes efficiency
- Estimate the cost of retrofitting appliances to accommodate higher blends of hydrogen
- Quantify the impact of varying levels of hydrogen blends on the carbon intensity of natural gas-fueled appliances and its overall contribution to state climate and energy goals



Bill Zobel

California Hydrogen Business Coalition



NATIONAL FUEL CELL RESEARCH CENTER



Hydrogen for Industry & Agriculture

Jack Brouwer

July 1, 2021

California Energy Commission EPIC Hydrogen Technology Workshop

Hydrogen for Industry and Agriculture

- Begin overall industrial decarbonization by transforming gas system
 - Support renewable electricity generation investment
- Begin transformation of massive storage facilities
 - Enable resilient 100% renewable electric grid & industry
- Integrate production and use of renewable hydrogen in various end uses
 - Heavy duty transport
 - Cement
 - Steel production & recycling
 - Ammonia main agriculture connection
 - Food processing with combined heat & power
 - Refining
 - Plastics
 - Pharmaceuticals
 - Computer chip fabrication

0 ...







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Gas System – MASSIVE Resource for Zero Emissions

40% of all electric demand – 20 sq. miles of solar, only gas system ur for H₂ storage AND all T&D Pipe 1 Pressure (Pa) Feb Pipe 2 Pressure(Pa) Jan Pipe 3 Pressure(Pa) Jan Pipe 4 Pressure(Pa) Heydarzadeh, Zahra, PhD Dissertation, UC Irvine, J. Brouwer advisor, 2020.



Demonstrated Resilience of Fuel Cells and Gas System



Massive Storage Facility Transformation

Salt Caverns already widely used and proven

- Air Liquide & Praxair operating H2 salt cavern storage in Texas since 2016
 - Very low leakage rate
 - Massive energy storage
 - Safe & Low cost storage
- Similar success in Europe



Plan for storing hydrogen in Utah salt caverns Images: Los Angeles Department of Water and Power

• Magnum working with LADWP to adopt similar salt cavern H2 storage in Utah

Current CA depleted oil and gas fields not yet used or proven for H₂ use

- Several research and development needs
 - H2 leakage
 - H2 reaction with petroleum remnants
 - H2 biological interactions
 - H2 storage capacity
 - H2 safety





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Low Fuel **Utilisation Solid Oxide Fuel Cell** System for CO₂free Hydrogen Production in Oil Refineries

Luca Mastropasqua^{*,a}, Andrea Pegorin^b Campanari^b

^a Advanced Power and Ep of California, Irvine, CA 9. ^bGroup of Energy Conversion di Milano, Via Lambruschini e-mail: *Corresponding author



Oil refining sector contributes for 4% of the overall anthropogenic CO₂ emissions and it is recognised as important industrial sector for the implementation of carbon capture and storage technologies. This work focu on the investigation of oil refinery emission sources and the specific development of a multi-energy SOFC-ba system for the combined production of hydrogen, electricity and process steam with carbon capture. The sys is sized to satisfy the fraction of refinery hydrogen demand, i.e., 22,500 $\text{Nm}^3 \text{h}^{-1}$ – conventionally covered natural gas fired steam methane reformers. Four plant layouts are designed for this purpose featuring differ levels of integration with the refinery process. The thermodynamic analysis shows the potentialities in term primary energy savings compared to separate production with conventional technologies. CO₂ emissions car reduced by 85% compared to reference cases, reaching zero or negative overall emissions due to the expon steam and electricity. A preliminary economic analysis is performed to establish the value of the levelised cos hydrogen, to define its dependence on the carbon tax value and compare its value with difference hydro production technologies. This works shows the possibility of producing hydrogen at 3.3 \notin kg⁻¹ in a current of scenario.

Value of H₂: Zero Emissions Fuel





Why Hydrogen? Industry Requirements for Heat, Feedstock, ...

Many examples of applications that cannot be electrified

Steel Manufacturing & Processing



Cement Production



(Photo: ABB Cement)

Plastics



, *hoto:* DowDuPont Inc.)

Pharmaceuticals



(Photo: Geosyntec Consultants)

Ammonia & Fertilizer Production



(Photo: Galveston County Economic Development)

Computer Chip Fabrication



(Photo: American Chemical Society)

Integration w/ Various Industrial Applications

• The hotter the better – solid oxide electrolysis ~ 1073K (800°C)



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Panel 3: California End Use Applications of Green Hydrogen

Moderator: Kevin Uy, CEC Energy Efficiency Research Office
A. Bill Zobel, California Hydrogen Business Coalition
B. Dr. Jack Brouwer, UC Irvine



Presentation: DOD Activities in Green Hydrogen Research

- Mike Gravely, Military Advisor to CEC Chair David Hochschild
- Ben Richardson, Portfolio Director, Advanced Energy & Materials, Defense Innovation Unit

PUBLIC INPUT SESSION Stakeholder Comments on the Scope of the EPIC 4 Investment Plan

- 3 minutes per commenter, 1 commenter per organization
- Please clearly state your name and affiliation
- Use the raise hand function in Zoom and wait to be called upon to unmute
- Type questions/comments into the Q/A window

https://www.online-stopwatch.com/full-screenstopwatch/

Next Steps

To stay involved in EPIC 4: Visit www.energy.ca.gov/epic4.

Submitting Written Comments and EPIC 4 Plan Concepts:

Please use CEC's **e-commenting** system: <u>https://efiling.energy.ca.gov/Ecomment/Ecomment.aspx?docketnu</u> <u>mber=20-EPIC-01</u>

See **notice** for **e-mail and U.S. Mail** commenting instructions: <u>https://efiling.energy.ca.gov/getdocument.aspx?tn=238093</u>

Workshop Comments are due July 15, 2021.



Thank You

