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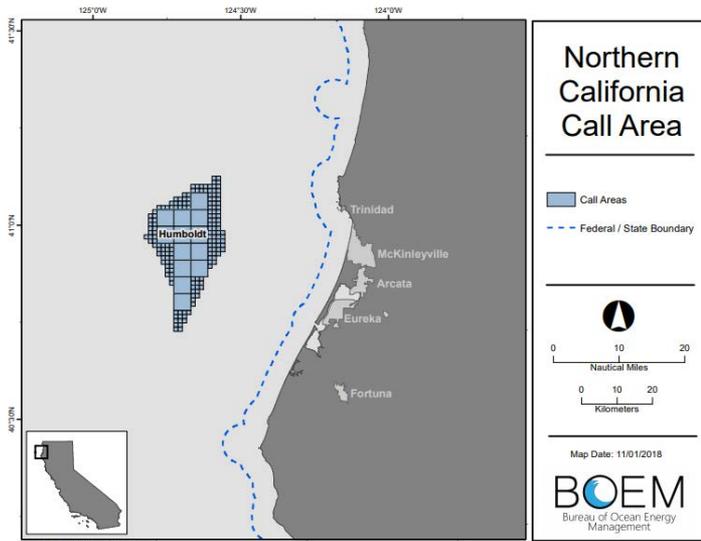
Docket Number:	19-IEPR-07
Project Title:	Electricity Sector
TN #:	229916
Document Title:	A Project Developer Perspective on Floating Foundation Innovation
Description:	Presentation by Jeff Kehne, Magellan Wind
Filer:	Raquel Kravitz
Organization:	Magellan Wind
Submitter Role:	Public
Submission Date:	10/1/2019 3:58:23 PM
Docketed Date:	10/1/2019

A Project Developer Perspective on Floating Foundation Innovation

3 October 2019



The First US Floating Wind Market



Strong fundamentals

- Enormous electricity market – world's 5th largest economy uses >250 TWh/year
- Consistent ambitions to lead on climate
- High quality offshore wind resource

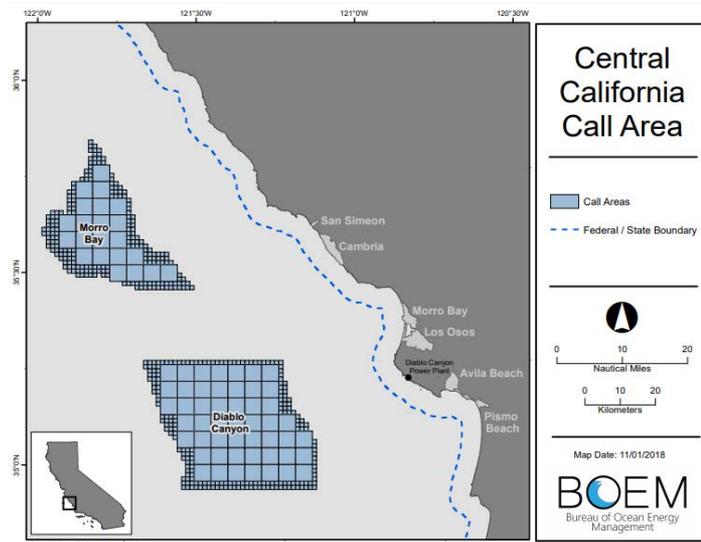
Challenges

- Price-competition from solar and low-cost land-based wind via long-distance transmission

California may be first to pose a challenge that will become apparent in many markets:

"For deep water floating wind farms the yardstick will not be costs compared with bottom-fixed offshore wind, the yardstick against which floating wind will have to compete is solar PV and storage."

-- Henrik Stiesdal, Offshore Wind Journal (Nov. 2018)



Floating Foundations Prototypes Perform Well But Cost Cuts Are Needed

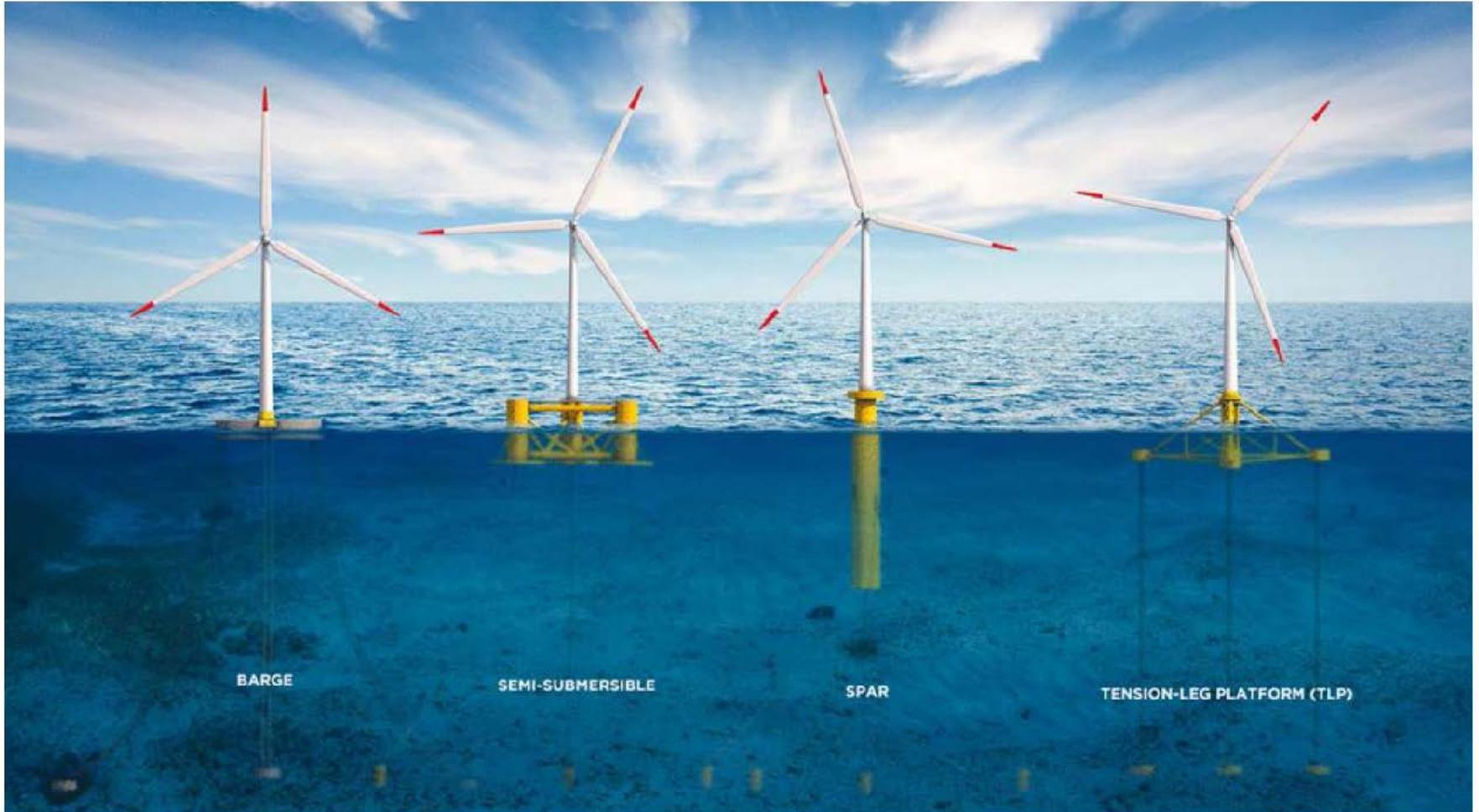
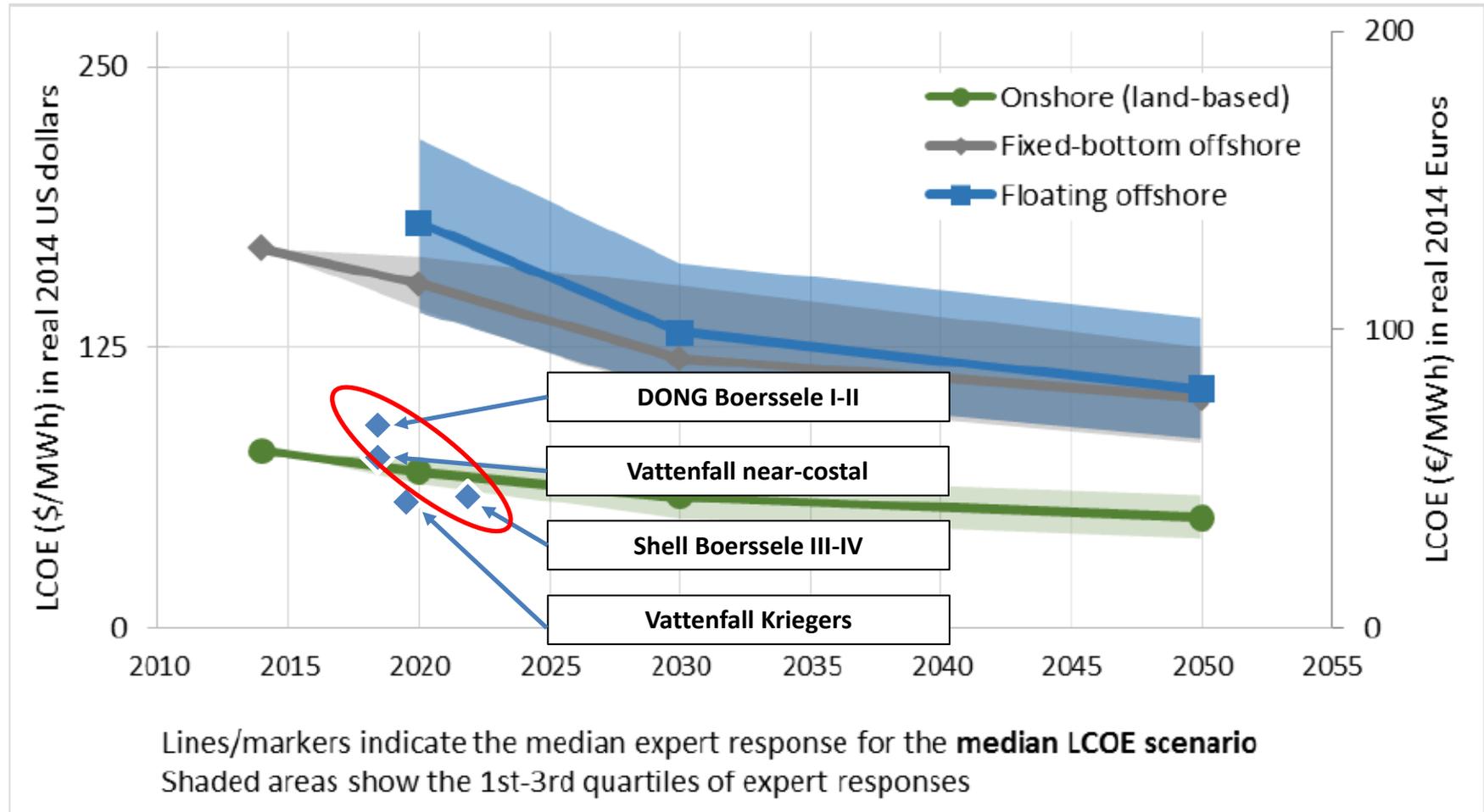


Image: WindEurope

1st Game Changer: Falling Costs for Common Systems



Source: Berkeley National Lab

2nd Game Changer: Foundation Innovations

Surging R&D investment:



Evaluating rapidly advancing floating foundation technology:

- All-in costs, including materials, assembly, deployment, O&M, and decommissioning
- Design maturity when choice is required
- Scalability and fabrication logistics
- Also, in some situations, local content and environmental impacts (especially impacts of mooring systems)

Cost Reduction Through Industrialization

Mindset

- Conventional thinking
 - We have designed this structure – now, how do we build it?
- SOT approach
 - We need to manufacture this way – now, how do we design it?

Concept

- Modular – all components factory-made, transported by road
- Components assembled at quayside without extensive welding
- Turbine mounted in harbor and towed to site, no installation vessels
- Weight 1000-1500 t for 6 MW turbine



TetraSpar Assembly and Installation



The TetraSpar Demonstrator

Stage 1 - 2016

- Concept
- Initial validation

€ 0.2m

Stage 2 - 2017

- Design
- Tank test OK

€ 18m

Stage 3 - 2020

- Prototype
- Full validation



Stage 4 - 2021

- Pilot project
- Release

Prototype

- Siemens SWT-3.6-130, 3.6 MW rated power, 130 m rotor diameter
- Status 30.05.19: Fabrication start June 2019, installation scheduled for April, 2020
- Foundation contractor: Welcon

