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Appendix 5.1A
Emission Calculations
and Support Data

Calculation of Maximum Hourly, Daily, and Annual Emissions

Tables presented in this Appendix are as follows:

5.1A-1	Turbine Emissions Estimates
5.1A-2	Fire Pump Engine Emissions Estimates
5.1A-3	SF6 Emissions Estimates
5.1A-4	Natural Gas Analysis
5.1A-5	LS Diesel Fuel Analysis
5.1A-6	Turbine HAPs Emissions Estimates
5.1A-7	Commissioning Operations and Emissions Data

In addition to the above tables, other miscellaneous support data for the device-specific emissions calculations may also be included in this Appendix.

Attachment 5.1A-1	Turbine Case Run Data Matrix
Attachment 5.1A-2	Fire Pump Engine Specification Sheet

Table 5.1A-1

Maximum Hourly, Daily, and Annual Emissions Calculations

Case #: LM6000 Peaking Units-Mission Rock

Input data per unit:

Max Operation hrs/day	24	Max Annual Op hrs	2500	Avg # of Startups day	2	Max Annual Op hrs	29
Annual CF %:	0	SS Runtime	0.5	Startup Time hrs	0.5	Startup Time hrs	1
	0		0	Startup Time hrs	0	Startup Time hrs	1
	0		0	Shutdown Time hrs	0.15	Shutdown Time hrs	0.85
	0		0	Starts events/yr	150	Starts events/yr	0

Number of Identical Engines: 5

Turbine Model: LM6000 PG Sprint

Pollutant	Startup Emissions lbs/event	Shutdown Emissions lbs/event	Steady State Emissions		Worst Hr Emissions lbs/hr	Total Start hrs/yr	Total Shutdown hrs/yr	Annual Steady State Non SU/SD hrs/yr	Total Annual Emissions lbs/yr	Starts lbs/yr	Estimated Shutdowns yr	Max Estimated Shutdowns day
			Case 14 lbs/hr	Case 1 lbs/hr								
NOx	9.10	1.20	4.04	5.10	11.65	75	22.5	2402.5	1365.0	1365.0	150	2
CO	5.50	1.80	4.92	4.97	7.99			97.5	825.0	825.0	0	0
VOC	1.00	1.00	0.71	0.71	1.36				150.0	150.0	0	0
SOx	0.30	0.09	0.20	0.59	0.59				44.3	44.3	0	0
PM10	1.00	0.30	2.00	2.00	2.00				150.0	150.0	0	0
PM2.5	1.00	0.30	2.00	2.00	2.00				150.0	150.0	0	0
NH3	1.89	0.57	3.74	3.77	1.89				283.5	283.5	0	0

Cold start plus shutdown =

hrs	0.65
hrs	0.15
hrs	0.15
hrs	0.15

Shut down =

Annual Fuel Use Values	mmbtu/hr
Case 14 w/chiller	561.00
*includes SU/SD hours	0.00

hrs/yr	2500
hrs/yr	0

mmbtu/yr	1402500
mmbtu/yr	0
Total =	1402500

Maximum Estimated Annual Emissions

Ops Scenario

Cold Startups

Shutdowns Steady State

NOx lbs/yr	1365.0	CO lbs/yr	825.0	VOC lbs/yr	150.0	SOx lbs/yr	44.3	PM10 lbs/yr	150.0	NH3 lbs/yr	150.0
0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
180.0	270.0	150.0	13.5	45.0	4805.0	8985.4	4805.0	0.0	0.0	0.0	
9706.1	11820.3	1693.8	480.5	538.3	5000.0	8985.4	5000.0	0.0	0.0	0.0	
11251.1	12915.3	1993.8	538.3	2.50	2.50	4.49	2.50	2.50	2.50	4.49	

Single Turbine, lbs/yr:

Single Turbine, tons/yr:

EPA PSD Program Trigger Levels, TPY:	250	CO tpy	32.29	VOC tpy	4.98	SOx tpy	1.35	PM10 tpy	12.50	NH3 tpy	22.46
EPA PSD Significant Emissions Rates, TPY:	40	NOx tpy	28.13	CO tpy	250	SOx tpy	250	PM10 tpy	250	PM2.5 tpy	250
VCAPCD Air Agency Offset Trigger Levels, TPY:	5	NOx tpy	5	CO tpy	5	SOx tpy	5	PM10 tpy	15	PM2.5 tpy	15
(If PTE for ROC or NOx is > 25 tpy then the offset ratio is 1.3:1. Offset ratio for PM10 or SOx is 1:1.)											

Maximum Estimated Daily Emissions based on a 24 Hr Ops Cold Day

Max Daily Emissions Assumptions (Per turbine):

starts per day =	2
shutdowns per day =	0
Steady state ops hrs/day =	0
	2

	lbs/day	lbs/day all units
NOx	136.37	681.85
CO	127.42	637.10
VOC	20.12	100.59
SOx	14.16	70.82
PM10	48.00	240.00
PM2.5	48.00	240.00
NH3	90.50	452.50

Maximum Estimated Hourly Emissions

Max hourly emissions assumptions (Per turbine):

1. Startup, cold day
2. remainder of hour, cold day no DB, Case 1
3. NH3 is cold day data-steady state

	lbs/hr	lbs/hr All Units
NOx	11.65	58.25
CO	7.99	39.93
VOC	1.35	6.76
SOx	0.59	2.95
PM10	2.00	10.00
PM2.5	2.00	10.00
NH3	3.77	18.85

Hours	0.5
	0.5

Case 1 used for remaining hour of start (lb/hr)

NOx	5.10
CO	4.97
VOC	0.71
SOx	0.26
PM10	1.00
PM2.5	1.00
NH3	3.77

Power Production Estimates

Case 14, Avg Day, 100% Load, Kw:

Case 14, Avg Day, 100% Load, Kw:	MW	All Units
	MW	286.605
	Annual MW	716513
	Annual MW	691095

	Gross
	Net
	Gross
	Net
	Gross
	Net

GHG Emissions Estimates

Fuel:	Natural Gas				
Btu/scf:	1021	HHV			short tons/yr
Heat Rate:	1402500	mmbtu/yr		1.64E+08	8.20E+04
Fuel Rate:	1373.6533	mmscf/yr		3.09E+03	1.55E+00
<i>Emissions Factors</i>				3.09E+02	1.55E-01
CO2	116.89	lbs/mmbtu			
CH4	0.002205	lbs/mmbtu			
N2O	0.0002205	lbs/mmbtu			

Emissions Factors for GHG: 40 CFR 98, Subpart C, Tables C-1, C-2.

GWP values: 40 CFR 98, Subpart A, Table A-1

1 short ton = 2000 lbs, 1 metric ton = 2200 lbs.

GWP Values		CO2e short tons/yr
1		8.20E+04
25		3.87E+01
298		4.61E+01
Total CO2e:	82,054	short TPY
Total CO2e:	410,269	short TPY
Total CO2e:	74,594	metric TPY
Total CO2e:	372,972	metric TPY
		1 Engine
		All Engines
		1 Engine
		All Engines

Average CO2 Performance Estimate:

Gross MW: 1144.0 lbs CO2/Mw-hr

Net MW: 1186.1 lbs CO2/Mw-hr

Notes:

1. Turbine steady-state emissions based on the following:
 NOx 2.5 ppm (1-hour) and 2.0 (annual)
 CO 4.0 ppm
 VOC <= 1 ppm
2. Startup data has no margin and assumed 30 minutes
3. Start event data is based on 30 minute start cycle to achieve compliance with BACT limits.
4. Short-term emissions based on 30 degree day (Case 1 cold day)
5. Annual emissions based on ISO day (Case 9)

Data References:

1. GE Base Load Performance Data as provided by the applicant.
2. GE LM6000 PG Sprint SU/SD data as provided by the applicant.
3. Proposed operational data as provided by the applicant.
4. *
5. *

Table 5.1A-2 EXPECTED INTERNAL COMBUSTION ENGINE EMISSIONS

Liquid Fuel		# of Identical Engines:	1	
Engine Service: Fire Pump				
Mfg:	Clark	Stack Data (Optional)		
Engine #:	JU6H-UFADP8	Height:	13.5	Ft. 4.11 m
Kw	164	Diameter:	0.4167	Ft. 0.13 m
BHP:	220	Temp:	986	deg F 802.9 deg K
RPM:	1760	ACFM:	1189	0.56 m3/sec
Fuel:	#2 ULS Diesel	Area:	0.1364	Sq.Ft. 0.0127 m2
Fuel Use:	11.2 Gph (1)	Velocity:	145.31	Ft/Sec 44.29 m/sec
Fuel HHV:	139000 Btu/gal			
mmbtu/hr:	1.56 HHV	# of Tests per Day:	1	
EPA Tier:	3	Max Daily Op Hrs:	1	
		Max Annual Op Hrs:	52	
Fuel Wt:	6.87 Lbs/gal			
Fuel S:	0.0015 % wt.			
Fuel S:	0.10305 Lbs/1000 gal			
SO2:	0.2061 Lbs/1000 gal			

EFs (g/bhp-hr)	Lb/Hr	Single Engine			All Engines				
		Lb/Day	Lbs/Yr	Tons/Yr	Lb/Hr	Lb/Day	Lbs/Yr	Tons/Yr	
NOx	2.8	1.36	1.36	70.56	0.035	1.36	1.36	70.56	0.035
CO	2.6	1.26	1.26	65.52	0.033	1.26	1.26	65.52	0.033
VOC	0.2	0.10	0.10	5.04	0.003	0.10	0.10	5.04	0.003
PM10	0.15	0.07	0.07	3.78	0.002	0.07	0.07	3.78	0.002
SOx	NA	0.0023	0.00	0.12	0.00006	0.00	0.00	0.12	0.00006
	lbs/mmbtu								
CO2	163.052	254	254	13200	6.60	254	254	13200	6.60
Methane	0.00661	0.0103	0.010	0.54	2.6755E-04	0.01	0.01	0.54	2.6755E-04
N2O	0.001323	0.0021	0.002	0.11	5.3551E-05	0.00	0.00	0.11	5.3551E-05
CO2e					6.622				6.622
		Each Engine					Mtons		6.02
	1 HR	Annual							
	g/sec	g/hr	g/sec						
NOx	0.1711	615.44	1.01E-03						
CO	0.1589	571.48	9.42E-04						
VOC	0.0122	43.96	7.25E-05						
PM10	0.0092	32.97	5.44E-05						
SOx	0.0003	1.05	1.73E-06						

Notes:

- fuel consumption based on 0.055 gal/hp-hr (avg EPA and SCAQMD values) if no value given by mfg for specific engine.
- PM10 equals PM2.5.
- PM10 used in HRA to represent DPM emissions.
- GHG Ef: FR 74, #209, Part 98 Subpart C, 10-30-2009, Pg. 56409-56411, Tables C-1 and C-2. #2 Diesel Fuel. GWP values: 40 CFR 98, Subpart A, Table A-1
- fuel density and heat values are EPA defaults unless otherwise specified

Greenhouse Gas Emissions Calculator

Table 5.1A-3

SF6-Direct Fugitive Emissions Electrical Equipment Used by Utilities

Emissions Analysis Period: Annual

System ID: MREC

of SF6 breakers: 4

SF6 capacity of each unit, lbs: 250

Total capacity of system identified, lbs: 1000 = 453.60 kg

Calculated losses of SF6 (lbs) for the device and reporting period: 5.00 lbs/yr 2.27 kg/yr

GWP Factor: 22800

Total Annual Emissions of SF6: 51.7 CO2e metric tons

* estimated loss rate from circuit breakers is less than 0.5% wt. per year.

Ref: Calpine Proejct Team, 2015

Ref: GWP Factor - 40 CFR 98, Subpart A, Table A-1, updated 1/1/14.

Table 5.1A-4 Natural Gas Analysis Data

Component Analysis	Component Analysis
Methane – 95.83% vol	Sulfur 0.25 grs/100 scf (long term)
Ethane – 2.32% vol	Sulfur 0.75 grs/100 scf (short term)
Nitrogen – 0.51% vol	Sp Gr – 0.58
Carbon Dioxide – 0.99% vol	Btu/lb LHV – 20727
Propane – 0.25% vol	Btu/lb HHV – 22979
Butane – 0.07% vol	scf/mmbtu HHV – 979.432
Hexane – 0.01% vol	LHV 921 btu/scf
	HHV 1021 btu/scf

Fuel data from SCE, Calpine revised fuel spec (Aero Energy Fuel Number 900-4186)
Supplied by GE and applicant.

Table 5.1A-5 Typical California Ultra-Low Sulfur Diesel Fuel Analysis

Parameter	Average Data
Carbon % wt	85.86
Hydrogen % wt	13.35
Oxygen % wt	0.65
Nitrogen % wt	0.097
Sulfur % wt	<=0.0015
Ash % wt	0.01
Btu/gal (HHV)	~139,000
Lbs/gal	~6.87
Btu/lb	~19857

Data derived from AB2588 fuel testing for sources in the South Coast AQMD.

Total number of samples used for averages = 10.

**Table 5.1A-6
Calculation of Hazardous and Toxic Pollutant Emissions from Combustion Turbines**

Compound	EF Src	Uncontrolled Emission Factor, lb/MMscf	CO Catalyst Control Multiplier	Single Turbine			All Turbines			Federal HAP	
				Maximum Hourly Emissions, lb/hr	Maximum Daily Emissions, lb/day	Annual Emissions, lb/yr	Maximum Hourly Emissions, lb/hr	Maximum Daily Emissions, lb/day	Annual Emissions, lb/yr		
											Maximum Hourly Emissions, lb/hr
Acetaldehyde	EPA	4.08E-02	2.00E-01	4.52E-03	1.09E-01	1.12E+01	2.26E-02	5.43E-01	5.60E+01	2.80E-02	Yes
Acrolein	EPA	6.50E-03	2.00E-01	7.21E-04	1.73E-02	1.79E+00	3.60E-03	8.65E-02	8.93E+00	4.46E-03	Yes
Ammonia	MFG	(3)		3.77E+00	9.05E+01	9.43E+03	1.89E+01	4.52E+02	4.71E+04	2.36E+01	No
Benzene	EPA	1.23E-02	2.00E-01	1.36E-03	3.26E-02	3.37E+00	6.79E-03	1.63E-01	1.68E+01	8.41E-03	Yes
1,3-Butadiene	EPA	4.39E-04	2.00E-01	4.87E-05	1.17E-03	1.21E-01	2.43E-04	5.84E-03	6.03E-01	3.02E-04	Yes
Ethylbenzene	EPA	3.27E-02	2.00E-01	3.63E-03	8.70E-02	8.98E+00	1.81E-02	4.35E-01	4.49E+01	2.25E-02	Yes
Formaldehyde	EPA	7.25E-01	5.00E-01	2.01E-01	4.82E+00	4.98E+02	1.00E+00	2.41E+01	2.49E+03	1.24E+00	Yes
Hexane	CATEF	2.59E-01	2.00E-01	2.87E-02	6.89E-01	7.12E+01	1.44E-01	3.45E+00	3.56E+02	1.78E-01	Yes
Naphthalene	EPA	1.33E-03	2.00E-01	1.47E-04	3.54E-03	3.65E-01	7.37E-04	1.77E-02	1.83E+00	9.13E-04	Yes
PAHs (BaP)	CATEF	2.41E-04	2.00E-01	2.67E-05	6.41E-04	6.62E-02	1.34E-04	3.21E-03	3.31E-01	1.66E-04	Yes
Propylene	CATEF	7.71E-01	2.00E-01	8.55E-02	2.05E+00	2.12E+02	4.28E-01	1.03E+01	1.06E+03	5.30E-01	No
Propylene oxide	EPA	2.96E-02	2.00E-01	3.28E-03	7.88E-02	8.13E+00	1.64E-02	3.94E-01	4.07E+01	2.03E-02	Yes
Toluene	EPA	1.33E-01	2.00E-01	1.47E-02	3.53E-01	3.65E+01	7.36E-02	1.77E+00	1.82E+02	9.11E-02	Yes
Xylene	EPA	6.53E-02	2.00E-01	7.25E-03	1.74E-01	1.80E+01	3.62E-02	8.69E-01	8.98E+01	4.49E-02	Yes
*		0.00E+00	5.00E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
*		0.00E+00	5.00E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
*		0.00E+00	5.00E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
*		0.00E+00	5.00E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
*		0.00E+00	5.00E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
*		0.00E+00	5.00E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
*		0.00E+00	5.00E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
*		0.00E+00	5.00E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
Notes:											
(1) Provided by CATEF database and EPA AP-42, Section 3.1, 2000.											
(2) Based on maximum hourly turbine fuel use of:											
				5.5450E-01	mmscf/hr						Federal HAPs, tons/yr: 1.64E+00
				1.3307E+01	mmscf/day						
				1.3737E+03	mmscf/yr						
Based on a maximum daily turbine fuel use of:											
Based on maximum annual turbine fuel use of:											
Fuel use values from Fuel Calculation Sheet											
(3) Values from ammonia slip calculations by GE Case 1 (cold day)											
(4) Fuel use values include HRSG duct burner(s) (Yes or No)											
				No							

CO Catalyst Control Efficiencies

Control Frac.	Multiplier	Each Turbine
0.80	0.20	Each Turbine
0.50	0.50	Each Turbine

24	Max hrs/day
2500	Max Hrs/yr

Table 5.1A-7 Turbine Commissioning Schedule and Emissions Estimates

Ref: GE Energy, 9/3/15, Estimated Commissioning Schedule and Emissions

Commissioning Phase	Phase #	Length, Hrs	Per Turbine Basis							
			Emissions, lbs/event				Emissions. Lbs/Hr			
			NOx	CO	VOC	PM10	NOx	CO	VOC	PM10
Dry Fire GTG	1	12	0	0	0	0	0.00	0.00	0.00	0.00
First Fire and Shutdown	2	16	292	1137	20	48	18.25	71.06	1.25	3.00
Sync and Check E-stop	3	12	219	853	15	36	18.25	71.08	1.25	3.00
AVR, Sync to Grid	4	12	666	1000	18	36	55.50	83.33	1.50	3.00
Break In	5	8	444	667	12	24	55.50	83.38	1.50	3.00
Dynamic Commissioning 1		3	167	250	5	9	55.67	83.33	1.67	3.00
Dynamic Commissioning 2		3	204	218	4	9	68.00	72.67	1.33	3.00
Dynamic Commissioning 3		3	68	232	4	9	22.67	77.33	1.33	3.00
Dynamic Commissioning 4		3	80	267	5	9	26.67	89.00	1.67	3.00
Dynamic Commissioning 5	6	3	90	294	6	9	30.00	98.00	2.00	3.00
Dynamic Commissioning 6		3	102	311	6	9	34.00	103.67	2.00	3.00
Dynamic Commissioning 7		3	114	322	7	9	38.00	107.33	2.33	3.00
Dynamic Commissioning 8		3	126	330	8	9	42.00	110.00	2.67	3.00
Dynamic Commissioning 9		3	139	340	8	9	46.33	113.33	2.67	3.00
Dynamic Commissioning 10		3	154	352	9	9	51.33	117.33	3.00	3.00
Base Load AVR	7	12	615	1407	35	36	51.25	117.25	2.92	3.00
ECS Tuning-Break In		2	20	47	5	6	10.00	23.50	2.50	3.00
ECS Startup		4	24	78	5	12	6.00	19.50	1.25	3.00
ECS Tuning 1		1.5	6	21	2	6	4.00	14.00	1.33	4.00
ECS Tuning 2		1.5	17	25	2	6	11.33	16.67	1.33	4.00
ECS Tuning 3		1.5	20	22	2	6	13.33	14.67	1.33	4.00
ECS Tuning 4		1.5	7	23	2	6	4.67	15.33	1.33	4.00
ECS Tuning 5	8	1.5	8	27	2	6	5.33	18.00	1.33	4.00
ECS Tuning 6		1.5	9	29	2	6	6.00	19.33	1.33	4.00
ECS Tuning 7		1.5	10	31	2	6	6.67	20.67	1.33	4.00
ECS Tuning 8		1.5	11	32	3	6	7.33	21.33	2.00	4.00
ECS Tuning 9		1.5	13	33	3	6	8.67	22.00	2.00	4.00
ECS Tuning 10		1.5	14	34	3	6	9.33	22.67	2.00	4.00
ECS Tuning 11		1.5	15	35	4	6	10.00	23.33	2.67	4.00
Prelim Performance Test		9	8	41	40	12	32	5.13	5.00	1.50
PPA Performance Test	10	8	41	40	12	32	5.13	5.00	1.50	4.00
Reliability Test	11	72	396	360	103	288	5.50	5.00	1.43	4.00
		Hrs	NOx, lbs	CO, lbs	VOC, lbs	PM10, lbs	PM2.5, lbs	(PM2.5 assumed equal to PM10)		
Firing Hours without Catalyst		125	3480	7980	162	270	270.00			
Firing hours with Catalyst		88	626	878	165	436	436.00			
Totals		213	4106	8858	327	706	706.00			
<i>Period Avg, lbs/hr</i>			<i>19.28</i>	<i>41.59</i>	<i>1.54</i>	<i>3.31</i>	<i>3.31</i>			

Attachment 5.1A-1
Turbine Case Run Data Matrix

Attachment 5.1A-2
Fire Pump Engine Specification Sheet

JU6H-UFADMG	JU6H-UFADP0	JU6H-UFADR0	JU6H-UFADT0
JU6H-UFAD58	JU6H-UFADP8	JU6H-UFADR8	JU6H-UFADW8
JU6H-UFADNG	JU6H-UFADQ0	JU6H-UFADS8	JU6H-UFADX8
JU6H-UFADN0	JU6H-UFAD88	JU6H-UFADS0	JU6H-UFAD98

FM-UL-cUL APPROVED RATINGS BHP/KW

JU6H MODEL ◆	RATED SPEED								US-EPA (NSPS) Available Until ●
	1760		2100		2350		2400		
UFADMG			175	131	175	131			No Expiration
UFAD58	183	137							No Expiration
UFADNG	190	142	181	135	183	137	183	137	No Expiration
UFADN0	197	147	197	147	200	149	200	149	No Expiration
UFADP0			209	156	211	157	211	157	No Expiration
UFADP8	220	164							No Expiration
UFADQ0			224	167	226	169	226	169	No Expiration
UFAD88	237	177							No Expiration
UFADR0			238	177.5	240	179	240	179	No Expiration
UFADR8	250	187							No Expiration
UFADS8	260	194							No Expiration
UFADS0			260	194	268	200	268	200	No Expiration
UFADT0			274	204	275	205	275	205	No Expiration
UFADW8	282	211							No Expiration
UFADX8	305	227.5							No Expiration
UFAD98	315	235							No Expiration



Picture represents JU6H-TRWA Power Tech Plus Engine Series

● USA EPA (NSPS) Tier 3 Emissions Certified Off-Road (40 CFR Part 89) and NSPS Stationary (40 CFR Part 60 Sub Part III). Meet EU Stage IIIA emission levels.

◆ All Models available for Export

SPECIFICATIONS

ITEM	JU6H MODELS															
	MG	58	NG	N0	P8	88	P0	Q0	R0	S0	T0	R8	S8	W8	X8	98
Number of Cylinders	6															
Aspiration	TRWA															
Rotation*	CW															
Overall Dimensions – in. (mm)	59.8 (1519) H x 56.7 (1414) L x 36.7 (933) W								60.9 (1547) H x 58.6 (1488) L x 40.0 (1015) W							
Crankshaft Centerline Height – in. (mm)	14 (356)															
Weight – lb (kg)	1747 (791)															
Compression Ratio	19.0:1								17.0:1							
Displacement – cu. in. (L)	415 (6.8)															
Engine Type	4 Stroke Cycle – Inline Construction															
Bore & Stroke – in. (mm)	4.19 x 5.00 (106 x 127)															
Installation Drawing	D628															
Wiring Diagram AC	C07651															
Wiring Diagram DC	C071367, C072146, C071361								C071368, C072146, C071761							
Engine Series	John Deere 6068 Series Power Tech E								John Deere 6068 Series Power Tech Plus							
Speed Interpolation	N/A															

Abbreviations: CW – Clockwise TRWA – Turbocharged with Raw Water Aftercooling N/A - Not Available L – Length W – Width H - Height

*Rotation viewed from Heat Exchanger / Front of engine

CERTIFIED POWER RATING

- Each engine is factory tested to verify power and performance.
- FM-UL power ratings are shown at specific speeds, Clarke engines can be applied at a single rated RPM setting ± 50 RPM.



ENGINE RATINGS BASELINES

- Engines are to be used for stationary emergency standby fire pump service only. Engines are to be tested in accordance with NFPA 25.
- Engines are rated at standard SAE conditions of 29.61 in. (752.1 mm) Hg barometer and 77°F (25°C) inlet air temperature [approximates 300 ft. (91.4 m) above sea level] by the testing laboratory (see SAE Standard J 1349).
- A deduction of 3 percent from engine horsepower rating at standard SAE conditions shall be made for diesel engines for each 1000 ft. (305 m) altitude above 300 ft. (91.4 m)
- A deduction of 1 percent from engine horsepower rating as corrected to standard SAE conditions shall be made for diesel engines for every 10°F (5.6°C) above 77°F (25°C) ambient temperature.

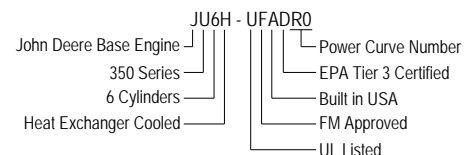
JU6H-UFADMG	JU6H-UFADP0	JU6H-UFADR0	JU6H-UFADT0
JU6H-UFAD58	JU6H-UFADP8	JU6H-UFADR8	JU6H-UFADW8
JU6H-UFADNG	JU6H-UFADQ0	JU6H-UFADS8	JU6H-UFADX8
JU6H-UFADN0	JU6H-UFAD88	JU6H-UFADS0	JU6H-UFAD98

ENGINE EQUIPMENT

EQUIPMENT	STANDARD	OPTIONAL
Air Cleaner	Direct Mounted, Washable, Indoor Service with Drip Shield	Disposable, Drip Proof, Indoor Service Outdoor Type, Single or Two Stage (Cyclonic)
Alarms	Overspeed Alarm & Shutdown, Low Oil Pressure, Low & High Coolant Temperature, Low Raw Water Flow, High Raw Water Temperature, Alternate ECM Warning, Fuel Injection Malfunction, ECM Warning and Failure with Automatic Switching	Low Coolant Level, Low Oil Level, Oil Filter Differential Pressure, Fuel Filter Differential Pressure, Air Filter Restriction
Alternator	12V-DC, 42 Amps with Poly-Vee Belt and Guard	24V-DC, 40 Amps with Poly-Vee Belt and Guard
Coupling	Bare Flywheel	UL Listed Driveshaft and Guard, JU6H-UFAD58/NG/ADMG/ADM8/K0/N0/Q0/R0-CDS30-S1; JU6H-UFADP8/P0/T0/88/R8/S8/S0/W8/X8/98- CDS50-SC at 1760/2100 RPM only
Electronic Control Module	12V-DC, Energized to Stop, Primary ECM always Powered on	24V-DC, Energized to Stop, Primary ECM always Powered on
Engine Heater	115V-AC, 1360 Watt	230V-AC, 1360 Watt
Exhaust Flex Connection	SS Flex, 150# ANSI Flanged Connection, 5" for JU6H-UFAD58/MG/NG/N0/P8/88; SS Flex, 150# ANSI Flanged Connection, 6" for JU6H-UFADP0/Q0/R0/S0/T0/R8/S8/W8/X8/98 (w/ orifice plate)	SS Flex, 150# ANSI Flanged Connection, 6" for JU6H-UFAD58/MG/NG/N0/P8/88; SS Flex, 150# ANSI Flanged Connection, 8" for JU6H-UFADP0/Q0/R0/S0/T0/R8/S8/W8/X8/98 (w/ orifice plate)
Exhaust Protection	Metal Guards on Manifolds and Turbocharger	
Flywheel Housing	SAE #3	
Flywheel Power Take Off	11.5" SAE Industrial Flywheel Connection	
Fuel Connections	Fire Resistant, Flexible, USA Coast Guard Approved, Supply and Return Lines	SS, Braided, cUL Listed, Supply and Return Lines
Fuel Filter	Primary Filter with Priming Pump	
Fuel Injection System	High Pressure Common Rail	
Governor, Speed	Dual Electronic Control Modules	
Heat Exchanger	Tube and Shell Type, 60 PSI (4 BAR), NPT(F) Connections – Sea Water Compatible	
Instrument Panel	Multimeter to Display English and Metric, Tachometer, Hourmeter, Water Temperature, Oil Pressure and One (1) Voltmeter with Toggle Switch, Front Opening	
Junction Box	Integral with Instrument Panel; For DC Wiring Interconnection to Engine Controller	
Lube Oil Cooler	Engine Water Cooled, Plate Type	
Lube Oil Filter	Full Flow with By-Pass Valve	
Lube Oil Pump	Gear Driven, Gear Type	
Manual Start Control	On Instrument Panel with Control Position Warning Light	
Overspeed Control	Electronic, Factory Set, Not Field Adjustable	
Raw Water Cooling Loop w/Alarms	Galvanized	Seawater, All 316SS, High Pressure
Raw Water Cooling Loop Solenoid Operation	Automatic from Fire Pump Controller and from Engine Instrument Panel (for Horizontal Fire Pump Applications)	Not Supplied (for Vertical Turbine Fire Pump Applications)
Run – Stop Control	On Instrument Panel with Control Position Warning Light	
Starters	Two (2) 12V-DC	Two (2) 24V-DC
Throttle Control	Adjustable Speed Control by Increase/Decrease Button, Tamper Proof in Instrument Panel	
Water Pump	Centrifugal Type, Poly-Vee Belt Drive with Guard	

Abbreviations: DC – Direct Current, AC – Alternating Current, SAE – Society of Automotive Engineers, NPT(F) – National Pipe Tapered Thread (Female), ANSI – American National Standards Institute, SS – Stainless Steel

MODEL NOMENCLATURE: (10 Digit Models)



CLARKE Fire Protection Products, Inc.
100 Progress Place, Cincinnati, Ohio 45246
United States of America
Tel +1-513-475-FIRE(3473) Fax +1-513-771-8930
www.clarkefire.com

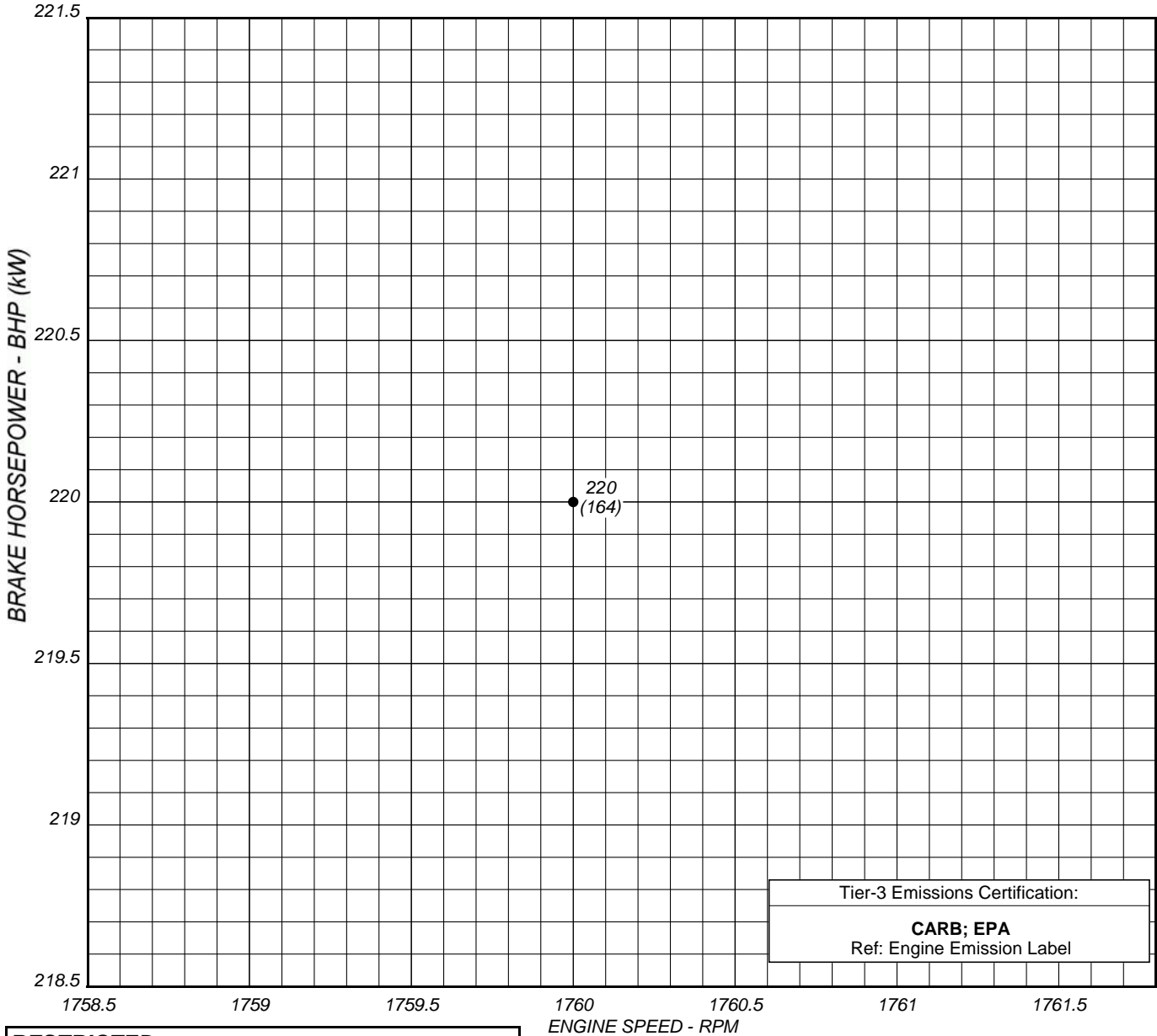
CLARKE UK, Ltd.
Grange Works, Lomond Rd., Coatbridge, ML5-2NN
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www.clarkefire.com



Fire Protection Products, Inc.

FIRE PUMP MODEL: JU6H-UFADP8

**Heat Exchanger Cooled
Raw Water Charge Cooling
Tier 3 Emissions Certified**



Tier-3 Emissions Certification:
CARB; EPA
Ref: Engine Emission Label

RESTRICTED:
USE ONLY FOR STAND-BY FIRE PUMP APPLICATIONS

ENGINE PERFORMANCE:
STANDARD CONDITIONS: (SAE J1349, ISO 3046)
77°F (25°C) AIR INLET TEMPERATURE
29.61 IN. (751.1MM) HG BAROMETRIC PRESSURE
#2 DIESEL FUEL (SEE C13940)

Kevin Kunkler
KEVIN KUNKLER 23FEB09

● — ● NAMEPLATE BHP (MAXIMUM PUMP LOAD)

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CREATED	DATE CREATED
ENGINE MODEL JU6H-UFADP8	
DRAWING NO. C132984	REV A

INSTALLATION & OPERATION DATA (I&O Data)

USA Produced

Basic Engine Description

Engine Manufacturer	John Deere Co.
Ignition Type	Compression (Diesel)
Number of Cylinders	6
Bore and Stroke - in (mm)	4.19 (106) X 5 (127)
Displacement - in ³ (L)	415 (6.8)
Compression Ratio	19.0:1
Valves per cylinder	
Intake	1
Exhaust	1
Combustion System	Direct Injection
Engine Type	In-Line, 4 Stroke Cycle
Fuel Management Control	Electronic, High Pressure Common Rail
Firing Order (CW Rotation)	1-5-3-6-2-4
Aspiration	Turbocharged
Charge Air Cooling Type	Raw Water
Rotation, viewed from front of engine, Clockwise (CW)	Standard
Engine Crankcase Vent System	Open
Installation Drawing	D628
Weight - lb (kg)	1747 (792)

Power Rating

1760

Nameplate Power - HP (kW)	220 (164)
---------------------------	-----------

Cooling System - [C051386]

1760

Engine Coolant Heat - Btu/sec (kW)	74 (78.1)
Engine Radiated Heat - Btu/sec (kW)	49 (51.7)
Heat Exchanger Minimum Flow	
60°F (15°C) Raw H ₂ O - gal/min (L/min)	13 (49.2)
100°F (37°C) Raw H ₂ O - gal/min (L/min)	20 (75.7)
Heat Exchanger Maximum Cooling Raw Water	
Inlet Pressure - psi (bar)	60 (4.1)
Flow - gal/min (L/min)	40 (151)
Typical Engine H ₂ O Operating Temp - °F (°C) ¹	180 (82.2) - 195 (90.6)
Thermostat	
Start to Open - °F (°C)	180 (82.2)
Fully Opened - °F (°C)	203 (95)
Engine Coolant Capacity - qt (L)	20.5 (19.4)
Coolant Pressure Cap - lb/in ² (kPa)	15 (103)
Maximum Engine Coolant Temperature - °F (°C)	230 (110)
Minimum Engine Coolant Temperature - °F (°C)	160 (71.1)
High Coolant Temp Alarm Switch - °F (°C) ²	235 (113) - 241 (116)

Electric System - DC

Standard

Optional

System Voltage (Nominal)	12		24	
Battery Capacity for Ambients Above 32°F (0°C)				
Voltage (Nominal)	12	[C07633]	24	[C07633]
Qty. Per Battery Bank	1		2	
SAE size per J537	8D		8D	
CCA @ 0°F (-18°C)	1400		1400	
Reserve Capacity - Minutes	430		430	
Battery Cable Circuit, Max Resistance - ohm	0.0012		0.0012	
Battery Cable Minimum Size				
0-120 in. Circuit Length ³	00		00	
121-160 in. Circuit Length ³	000		000	
161-200 in. Circuit Length ³	0000		0000	
Charging Alternator Maximum Output - Amp,	40	[C071363]	55	[C071365]
Starter Cranking Amps, Rolling - @60°F (15°C)	440	[RE69704/RE70404]	250	[C07819/C07820]

NOTE: This engine is intended for indoor installation or in a weatherproof enclosure. ¹Engine H₂O temperature is dependent on raw water temperature and flow. ²High Coolant Switch threshold varies with engine load. ³Positive and Negative Cables Combined Length.

INSTALLATION & OPERATION DATA (I&O Data)

USA Produced

Exhaust System

1760

Exhaust Flow - ft. ³ /min (m ³ /min) _ _ _ _ _	1189 (33.7)
Exhaust Temperature - °F (°C) _ _ _ _ _	986 (530)
Maximum Allowable Back Pressure - in H ₂ O (kPa) _ _ _ _ _	30 (7.5)
Minimum Exhaust Pipe Dia. - in (mm) ^[4] _ _ _ _ _	5 (127)

Fuel System

1760

Fuel Consumption - gal/hr (L/hr) _ _ _ _ _	11.2 (42.4)
Fuel Return - gal/hr (L/hr) _ _ _ _ _	16.6 (62.8)
Fuel Supply - gal/hr (L/hr) _ _ _ _ _	27.8 (105)
Fuel Pressure - lb/in ² (kPa) _ _ _ _ _	3 (20.7) - 6 (41.4)
Minimum Line Size - Supply - in. _ _ _ _ _	.50 Schedule 40 Steel Pipe
Pipe Outer Diameter - in (mm) _ _ _ _ _	0.848 (21.5)
Minimum Line Size - Return - in. _ _ _ _ _	.375 Schedule 40 Steel Pipe
Pipe Outer Diameter - in (mm) _ _ _ _ _	0.675 (17.1)
Maximum Allowable Fuel Pump Suction Lift with clean Filter - in H ₂ O (mH ₂ O) _ _ _ _ _	80 (2)
Maximum Allowable Fuel Head above Fuel pump, Supply or Return - ft (m) _ _ _ _ _	6.6 (2)
Fuel Filter Micron Size _ _ _ _ _	2 (Secondary)

Heater System

Standard

Optional

Engine Coolant Heater		
Wattage (Nominal) _ _ _ _ _	1360	1360
Voltage - AC, 1 Phase _ _ _ _ _	115 (+5% -10%)	230 (+5%, -10%)
Part Number _ _ _ _ _	[C123640]	[C123644]

Air System

1760

Combustion Air Flow - ft. ³ /min (m ³ /min) _ _ _ _ _	445 (12.6)
Air Cleaner	Standard
Part Number _ _ _ _ _	[C03396]
Type _ _ _ _ _	Indoor Service Only, with Shield
Cleaning method _ _ _ _ _	Washable
Air Intake Restriction Maximum Limit	
Dirty Air Cleaner - in H ₂ O (kPa) _ _ _ _ _	10 (2.5)
Clean Air Cleaner - in H ₂ O (kPa) _ _ _ _ _	6 (1.5)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C) ^[5] _ _ _ _ _	130 (54.4)

Optional

[C03327]
Canister, Single-Stage Disposable

Lubrication System

Oil Pressure - normal - lb/in ² (kPa) _ _ _ _ _	40 (276) - 60 (414)
Low Oil Pressure Alarm Switch - lb/in ² (kPa) ^[6] _ _ _ _ _	30 (207) to 35 (241)
In Pan Oil Temperature - °F (°C) _ _ _ _ _	220 (104) - 245 (118)
Total Oil Capacity with Filter - qt (L) _ _ _ _ _	21.1 (20)

Lube Oil Heater

Optional

Optional

Wattage (Nominal) _ _ _ _ _	150	150
Voltage _ _ _ _ _	120V (+5%, -10%)	240V (+5%, -10%)
Part Number _ _ _ _ _	C04430	C04431

Performance

1760

BMEP - lb/in ² (kPa) _ _ _ _ _	239 (1650)
Piston Speed - ft/min (m/min) _ _ _ _ _	1467 (447)
Mechanical Noise - dB(A) @ 1m _ _ _ _ _	C133370
Power Curve _ _ _ _ _	C132984

⁴Based on Nominal System. Back pressure flow analysis must be done to assure maximum allowable back pressure is not exceeded. (Note: minimum exhaust Pipe diameter is based on: 15 feet of pipe, one 90° elbow, and a silencer pressure drop no greater than one half of the maximum allowable back pressure.) ⁵Review for horsepower derate if ambient air entering engine exceeds 77°F (25°C). ⁶Low Oil Pressure Switch threshold varies w/engine speed. [] indicates component reference part number.

**JU4H, JU4R & JU6H, JU6R ENGINE MODELS
ENGINE MATERIALS AND CONSTRUCTION**

Air Cleaner

Type..... Indoor Usage Only
Oiled Fabric Pleats
Material..... Surgical Cotton
Aluminum Mesh

Air Cleaner - Optional

Type..... Canister
Material..... Pleated Paper
Housing..... Enclosed

Camshaft

Material..... Cast Iron
Chill Hardened
Location..... In Block
Drive..... Gear, Spur
Type of Cam..... Ground

Charge Air Cooler (JU6H-60,62,68,74,84, ADK0, AD58, ADNG, ADN0, ADQ0, ADR0, AAQ8, AARG, ADP8, ADP0, ADT0, AD88, ADR8, AD98, ADS0, ADW8, ADX8, AD98 only)

Type..... Raw Water Cooled
Materials (in contact with raw water)
Tubes..... 90/10 CU/NI
Headers 36500 Muntz
Covers 83600 Red Brass
Plumbing 316 Stainless Steel/ Brass
90/10 Silicone

Charge Air Cooler (JU6R-AA67, 59, 61, PF, Q7, RF, S9, 83 only)

Type..... Air to Air Cooled
Materials
Core..... Aluminum

Coolant Pump

Type..... Centrifugal
Drive..... Poly Vee Belt

Coolant Thermostat

Type..... Non Blocking
Qty..... 1

Cooling Loop (Galvanized)

Tees, Elbows, Pipe..... Galvanized Steel
Ball Valves..... Brass ASTM B 124,
Solenoid Valve..... Brass
Pressure Regulator..... Bronze
Strainer..... Cast Iron (1/2" - 1" loops) or
Bronze (1.25" - 2" loops)

Cooling Loop (Sea Water)

Tees, Elbows, Pipe..... 316 Stainless Steel
Ball Valves..... 316 Stainless Steel
Solenoid Valve..... 316 Stainless Steel
Pressure Regulator/Strainer Cast Brass ASTM B176
C87800

Cooling Loop (316SS)

Tees, Elbows, Pipe..... 316 Stainless Steel
Ball Valves..... 316 Stainless Steel
Solenoid Valve..... 316 Stainless Steel
Pressure Regulator/Strainer 316 Stainless Steel

Connecting Rod

Type..... I-Beam Taper
Material..... Forged Steel Alloy

Crank Pin Bearings

Type..... Precision Half Shell
Number..... 1 Pair Per Cylinder
Material..... Wear-Guard

Crankshaft

Material..... Forged Steel
Type of Balance..... Dynamic

Cylinder Block

Type..... One Piece with
Non-Siamese Cylinders
Material..... Annealed Gray Iron

Cylinder Head

Type..... Slab 2 Valve
Material..... Annealed Gray Iron

Cylinder Liners

Type..... Centrifugal Cast, Wet Liner
Material..... Alloy Iron Plateau, Honed

Fuel Pump

Type..... Diaphragm
Drive..... Cam Lobe

Heat Exchanger (USA) - JU4H & JU6H Only

Type..... Tube & Shell

Materials

Tube & Headers..... Copper
Shell..... Copper
Electrode..... Zinc

Heat Exchanger (UK) - JU4H & JU6H Only

Type..... Tube & Bundle

Materials

Tube & Headers..... Copper
Shell..... Aluminum

Injection Pump

Type..... Rotary
Drive..... Gear

Lubrication Cooler

Type..... Plate

Lubrication Pump

Type..... Gear
Drive..... Gear

Main Bearings

Type..... Precision Half Shells
Material..... Steel Backed-Aluminum
Lined

Piston

Type and Material..... Aluminum Alloy with
Reinforced Top Ring Groove
Cooling..... Oil Jet Spray

Piston Pin

Type..... Full Floating - Offset

Piston Rings

Number/Piston..... 3
Top..... Keystone Barrel Faced -
Plasma Coated
Second..... Tapered Cast Iron
Third..... Double Rail Type
w/Expander Spring

Radiator - JU4R & JU6R Only

Type..... Plate Fin

Materials

Core..... Copper & Brass
Tank & Structure..... Steel

Valves

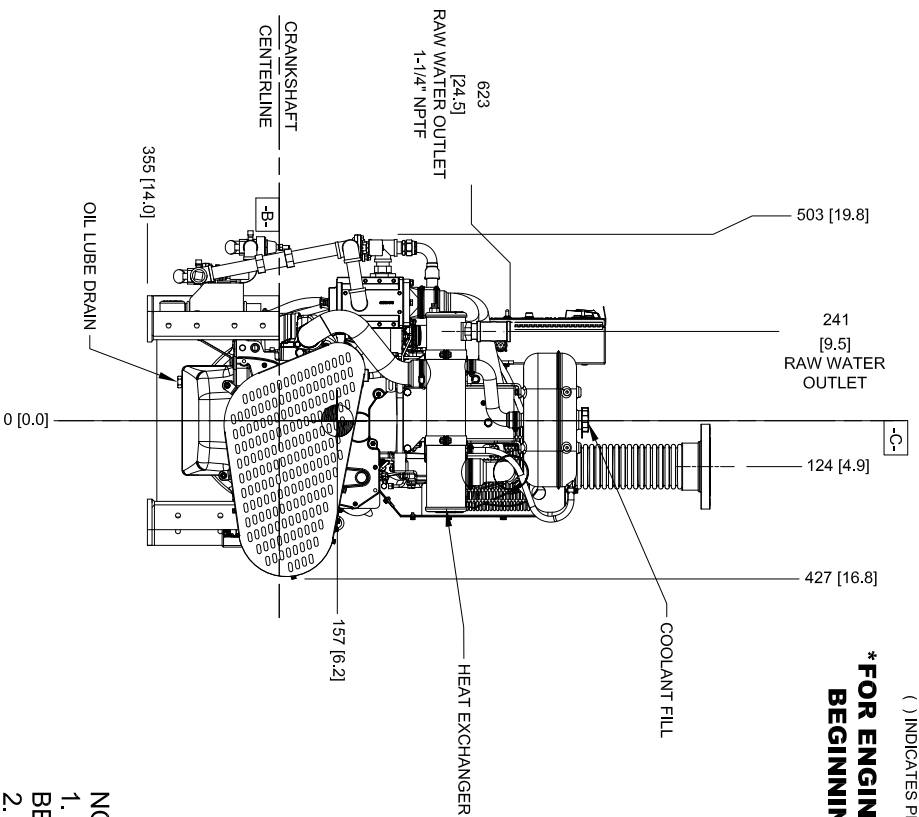
Type..... Poppet
Arrangement..... Overhead Valve
Number/Cylinder..... 1 intake
1 exhaust
Operating Mechanism..... Mechanical Rocker Arm
Type of Lifter..... Large Head
Valve Seat Insert..... Replaceable

DATUMS:

- A- MOUNTING FACE OF FLYWHEEL
- B- ENGINE CRANKSHAFT HORIZONTAL CENTERLINE
- C- ENGINE CRANKSHAFT VERTICAL CENTERLINE
- CENTER OF GRAVITY OF ENGINE
- CLOCKWISE ROTATION WHEN VIEWED FROM FRONT OF ENGINE

NOTE:
THE LOOP SHOWN IS BASED ON STANDARD LOOP CONSTRUCTION AND FM SIZING CONDITIONS
FOR ALTERNATE LOOP CONSTRUCTION (STAINLESS STEEL, SEA WATER, AND HIGH PRESSURE) SIZES MAY VARY

DRAWING SUBJECT TO CHANGE WITHOUT NOTICE

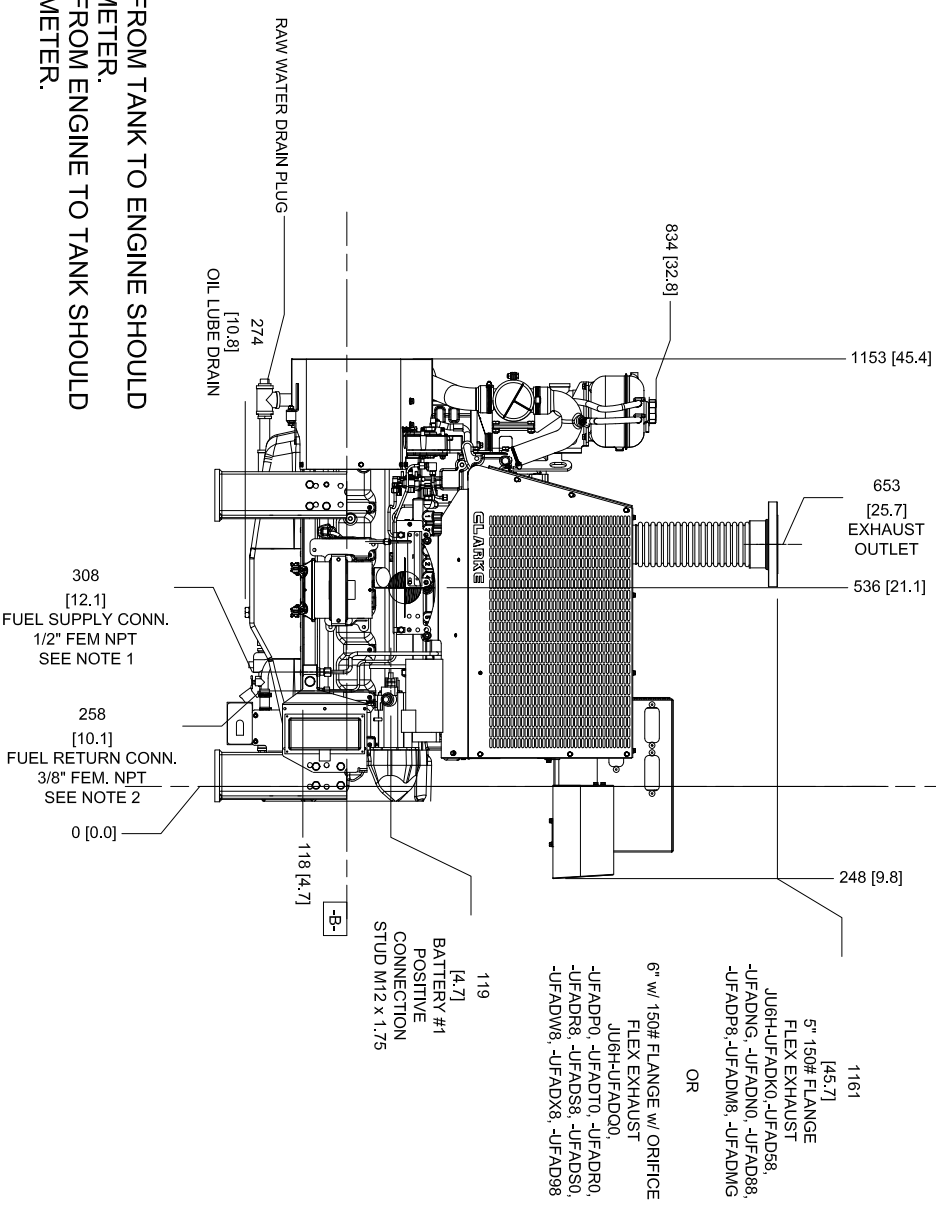
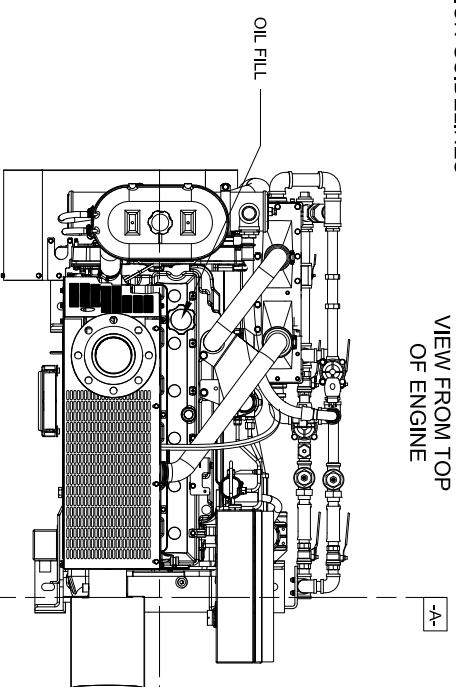


"TRWA" (TURBOCHARGED w/ RAW WATER AFTERCooling) MODELS	JU6H-UJFAD58, -UFAD88 JU6H-UJFADK0 [*] -UFADNG JU6H-UJFADP8, -UFADN0 JU6H-UJFADM8, -UFADMG JU6H-UJFADP8 (MODELS SHOWN)
	JU6H-UJFAD98, -UFADP0 JU6H-UJFADQ0, -UFADR0 JU6H-UJFADR8, -UFADS0 JU6H-UJFADS8, -UFADT0 JU6H-UJFADW8, -UFADX8 SEE PG. 3 FOR RAW WATER INLET DIMENSIONS

() INDICATES PLD ENINCE MODEL ONLY
***FOR ENGINES BUILT IN USA BEGINNING APRIL 2015**

CAUTION:
ALL PLUMBING MUST BE SUPPORTED AND/OR ISOLATED SO THAT NO WEIGHT OR STRESS IS APPLIED TO ANY ENGINE COMPONENT

ATTENTION
REFER TO THE SPECIFIC MODEL "INSTALLATION AND OPERATION DATA" FOR INSTALLATION GUIDELINES



- NOTES:**
- FUEL SUPPLY PIPING FROM TANK TO ENGINE SHOULD BE 1/2" MINIMUM PIPE DIAMETER.
 - FUEL RETURN PIPING FROM ENGINE TO TANK SHOULD BE 3/8" MINIMUM PIPE DIAMETER.

REV	DESCRIPTION	ECN#	DWN	AP/VD	DATE	THIS DRAWING AND THE INFORMATION HEREON ARE FOR YOUR USE ONLY. ALL RIGHTS ARE RESERVED. NO PARTS OF THIS DRAWING OR INFORMATION HEREON ARE TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF CLARKE ENGINE PRODUCTS, INC.	CONTROLLED DRAWING	DATE	SCALE	UNITS	PAGE	OF
E	REVISED EXH FLEX CONNECTION DATA	1997	JCA	KTC	23JUN10		<input type="checkbox"/>				1	3
F	REVISED ENGINE FOOT MOUNTING HOLE LOCATIONS - PAGE 2	1901	JCA	KTC	28JUL10		<input checked="" type="checkbox"/>				1	3
G	ADDED DIMENSIONS FRONT VIEW ZONE D6 PG1	2106	DMP	KTC	28OCT10		<input type="checkbox"/>				1	3
H	ADDED ENGINE MODELS: JU6H-UJFADM8 & JU6H-UJFADMG	2173	JCA	KTC	09DEC10		<input type="checkbox"/>				1	3
J	UPDATED MOUNTING FEET AND HEATER SETUP	2063	AMC	KTC	19JUL12		<input type="checkbox"/>				1	3
K	RAW WATER OUTLET WAS 1" NPTF	2649	MOH	KTC	04DEC12		<input type="checkbox"/>				1	3
L	ADDED PIPING KIT/COOLING LOOP	3631	BKK	KTC	25NOV14		<input type="checkbox"/>				1	3
M	ADDED FLYWHEEL INFORMATION	4071	JGV	KTC	04AUG15		<input type="checkbox"/>				1	3
N	REVISED ENGINE FOOT MOUNTING HOLE LOCATIONS PAGE 2	4275	CGM	KTC	01OCT15		<input type="checkbox"/>				1	3

CLARKE
Fine Protection Products, Inc.

INSTALLATION DRAWING,
FIRE PUMP ENGINE JU6H
TIER 3 MODELS
D628

DO NOT SCALE

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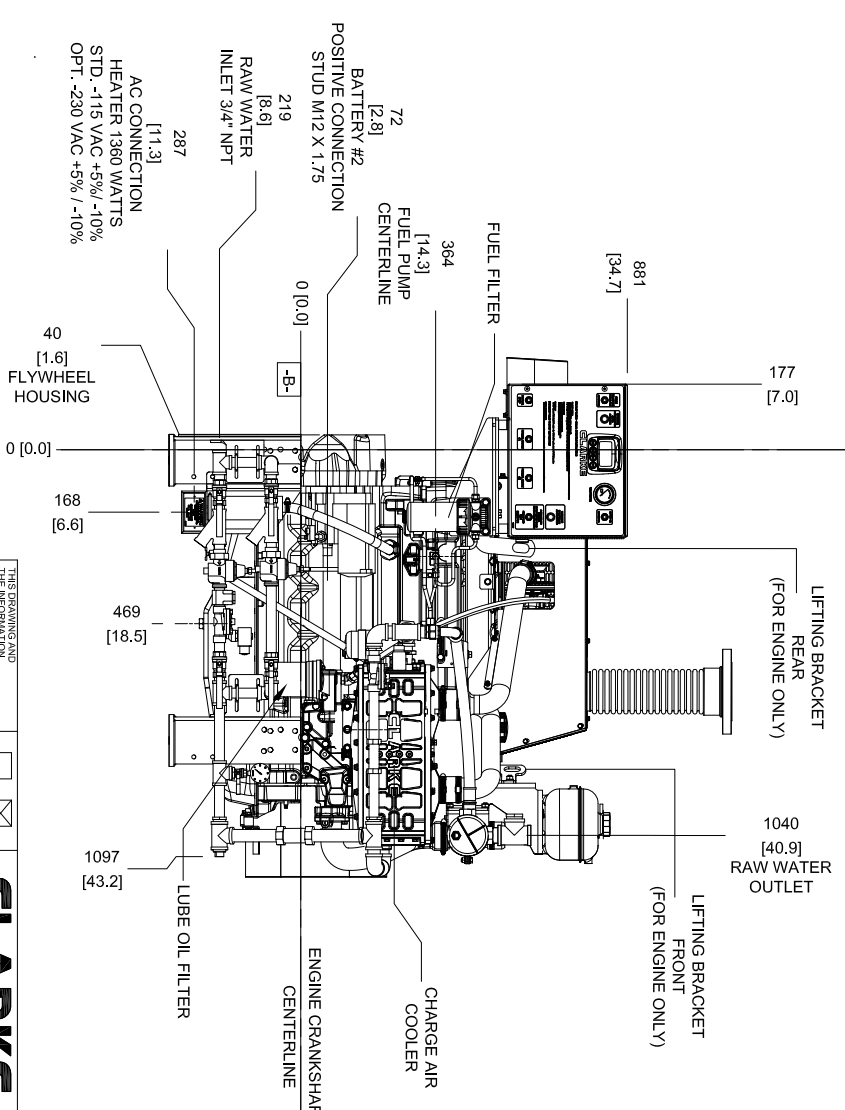
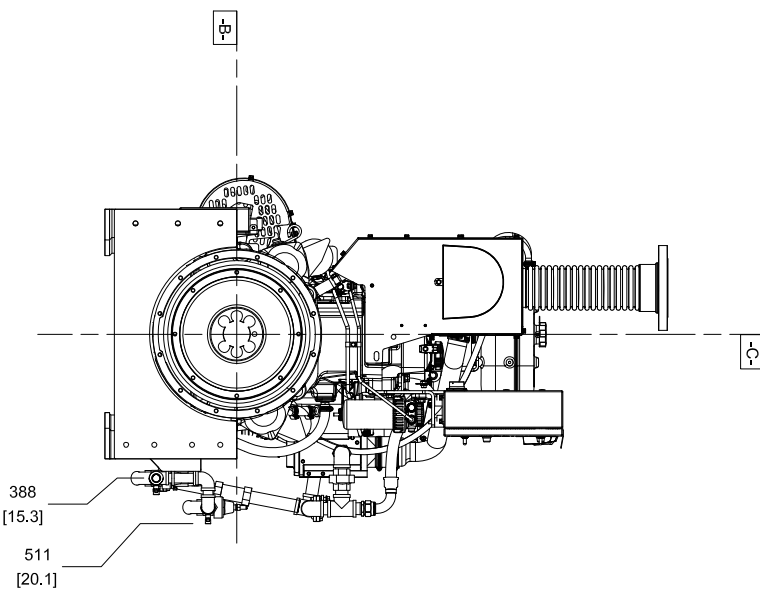
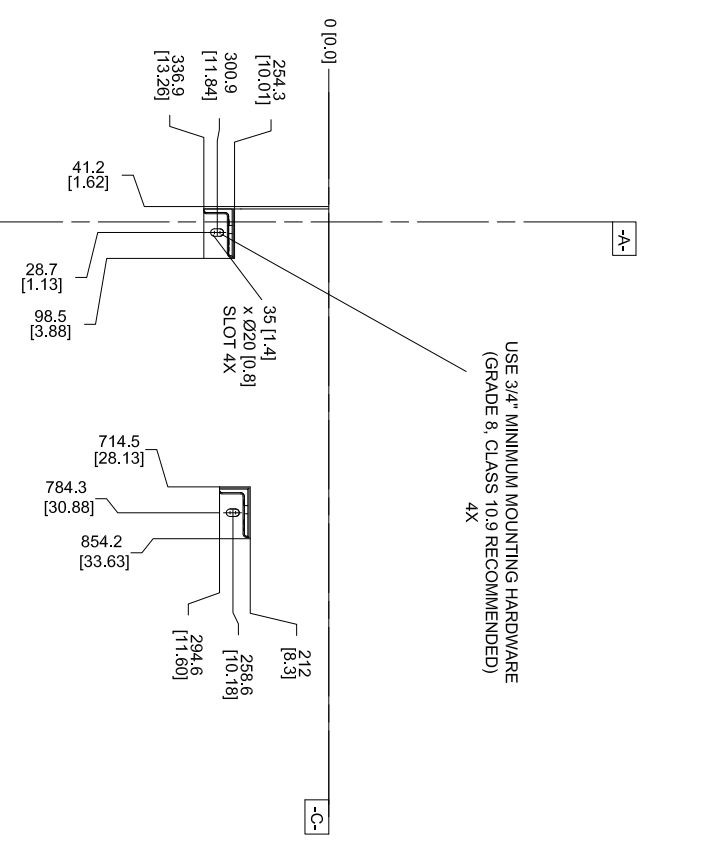
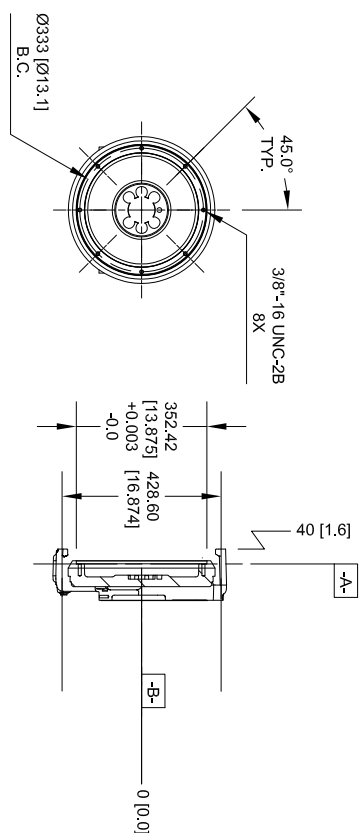
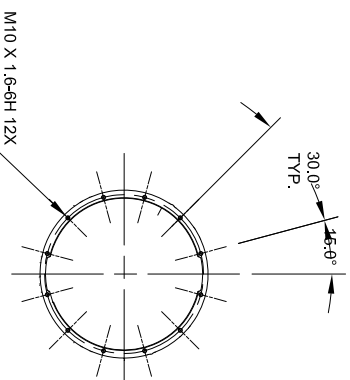
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2

1

DETAIL DATUM -A-

DO NOT SCALE



DRAWING SUBJECT TO CHANGE WITHOUT NOTICE

FOR ENGINES BUILT IN USA BEGINNING APRIL 2015
FOR ENGINE SPECIFIC OPTIONS SEE WWW.CLARKEFIRE.COM

CLARKE
Fire Protection Products, Inc.

INSTALLATION DRAWING,
FIRE PUMP ENGINE JU6H
TIER 3 MODELS
D628

DATE	2/25/2009	ENGINEER	KKUNKLER
DRAWN	MWLEMING	CONTROLLED	YES
SCALE	NTS	PART NO.	D628
UNITS	MM [INCH]	PAGE	2 OF 3

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8 7 6 5 4 3 2 1

DO NOT SCALE

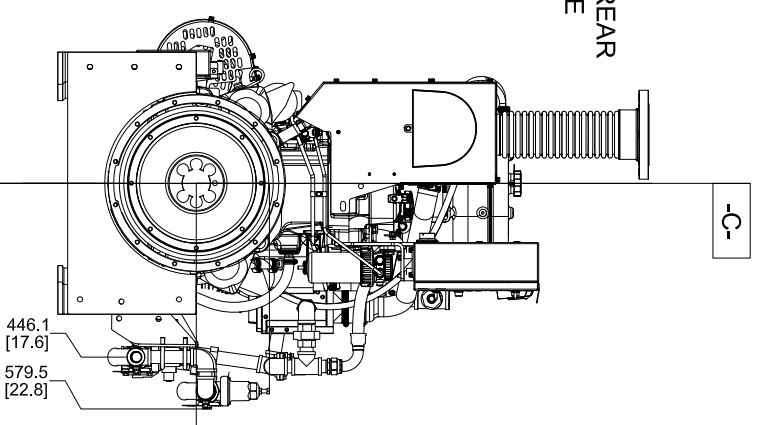
DATUMS

- A- MOUNTING FACE OF FLYWHEEL
- B- ENGINE CRANKSHAFT HORIZONTAL CENTERLINE
- C- ENGINE CRANKSHAFT VERTICAL CENTERLINE
- ⊕ CENTER OF GRAVITY OF ENGINE
- ↻ CLOCKWISE ROTATION WHEN VIEWED FROM FRONT OF ENGINE

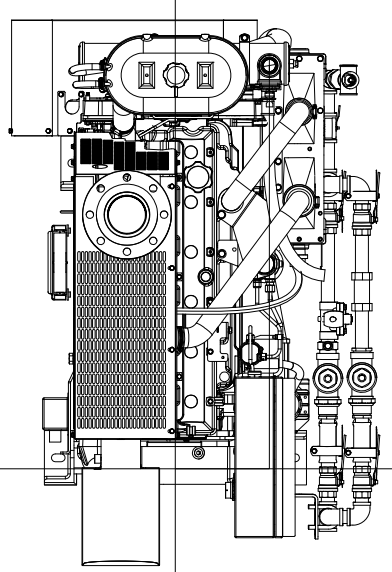
TRWA 1" LOOP w/ 1 1/2" REGULATORS MODELS	JU6H-JUFAD98 -JUFADP0 JU6H -JUFADQ0, -JUFADR0 JU6H-JUFADR8, -JUFADS0 JU6H-JUFAD58, -JUFADT0 JU6H-JUFADW8, -JUFADX8
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**FOR ALL OTHER MODELS
SEE PAGE 2**

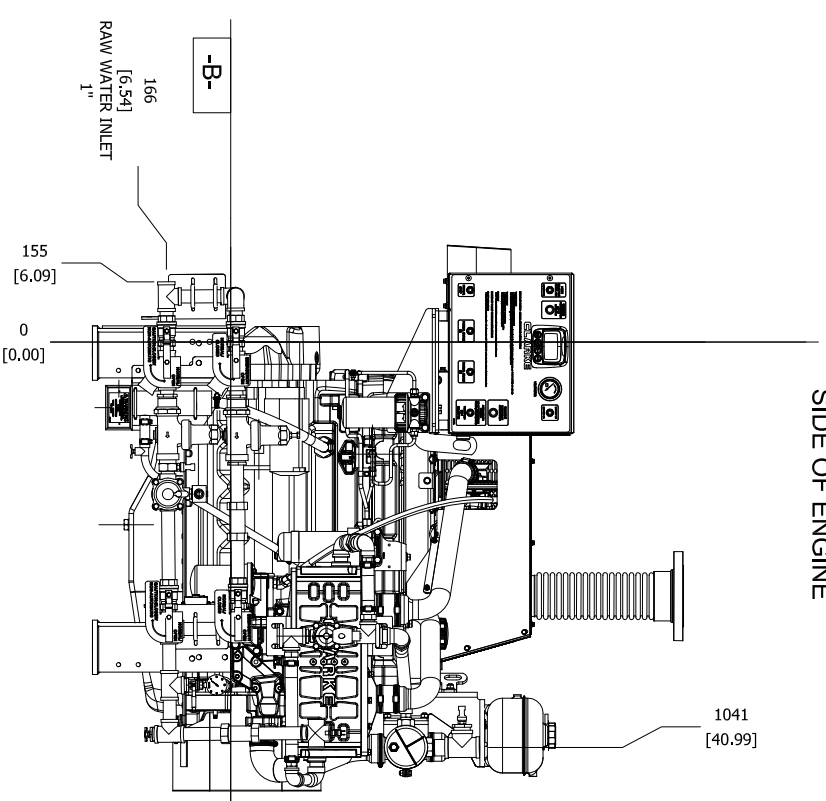
VIEW FROM REAR
OF ENGINE



VIEW FROM TOP
OF ENGINE



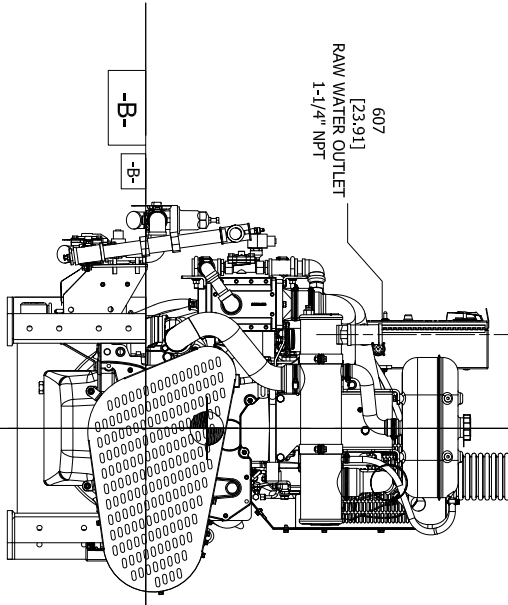
VIEW FROM RIGHT
SIDE OF ENGINE



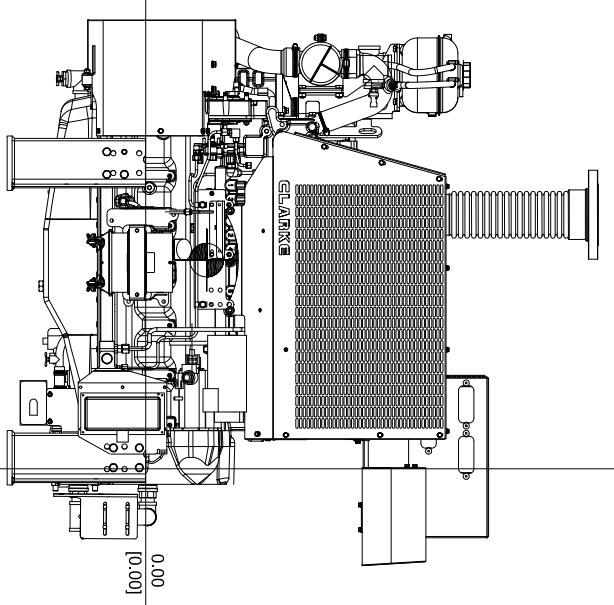
RAW WATER
OUTLET

607
[23.91]
RAW WATER OUTLET
1-1/4" NPT

VIEW FROM FRONT
OF ENGINE



VIEW FROM LEFT
SIDE OF ENGINE



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CLARKE

Fire Protection Products, Inc.

INSTALLATION DRAWING
FIRE PUMP ENGINE JU6H
TIER 3 MODELS

DECIMAL	mm	INCH	FRAC
XXX	± 0.08	± 0.006	1/32
XXXX	± 0.03	± 0.003	1/64
XXXXX	± 0.025	± 0.001	1/16
XXXXXX	± 0.001	± 0.0001	0.001

DATE	11SEP09
ENGR	ACRISTOFARO
DRAWN	PMKOWALL
CONTROLLED	YES
DRAWINGS	NO

PART NO.	D628
SCALE	NTS
UNITS	MM [INCH]
REFERENCE	EC1628
PAGE	3
OF	3
REV.	N

Rating Specific Emissions Data - John Deere Power Systems



Nameplate Rating Information

Clarke Model	JU6H-UFADP8
Power Rating (BHP / kW)	220 / 164
Certified Speed (RPM)	1760

Rating Data

Rating	6068HFC28A	
Certified Power (kW)	177	
Rated Speed	1760	
Vehicle Model Number	Clarke Fire Pump	
Units	g/kW-hr	g/hp-hr
NOx	3.6	2.7
HC	0.2	0.1
NOx + HC	3.8	2.8
Pm	0.13	0.10
CO	1.2	0.9

Certificate Data

Engine Model Year	2011	
EPA Family Name	BJDXL06.8120	
EPA JD Name	350HAK	
EPA Certificate Number	JDX-NRCI-11-29	
CARB Executive Order	Not Applicable	
Parent of Family	6068HFG82A	
Units	g/kW-hr	
NOx	3.8	
HC	0.1	
NOx + HC	3.9	
Pm	0.12	
CO	1.2	

* The emission data listed is measured from a laboratory test engine according to the test procedures of 40 CFR 89 or 40 CFR 1039, as applicable. The test engine is intended to represent nominal production hardware, and we do not guarantee that every production engine will have identical test results. The family parent data represents multiple ratings and this data may have been collected at a different engine speed and load. Emission results may vary due to engine manufacturing tolerances, engine operating conditions, fuels used, or other conditions beyond our control.

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JU6H-UFADP8 FIRE PUMP DRIVER NOISE DATA

Mechanical Engine Noise *

RPM	BHP	OVERALL dB(A)	Octave Band									
			31.5 Hz dB(A)	63 Hz dB(A)	125 Hz dB(A)	250 Hz dB(A)	500 Hz dB(A)	1k Hz dB(A)	2k Hz dB(A)	4k Hz dB(A)	8k Hz dB(A)	16k Hz dB(A)
1760	220	105.6	65.2	66.8	78.8	82.2	89.7	97.9	100.1	98.7	94.2	87.7

Raw Exhaust Engine Noise **

RPM	BHP	OVERALL dB(A)	Octave Band									
			31.5 Hz dB(A)	63 Hz dB(A)	125 Hz dB(A)	250 Hz dB(A)	500 Hz dB(A)	1k Hz dB(A)	2k Hz dB(A)	4k Hz dB(A)	8k Hz dB(A)	16k Hz dB(A)
1760	220	110.2		99.9	104.3	99	101.2	100.8	103.5	100.7	90.4	84

* Values above are provided at 3.3ft (1m) from engine block and do not include the raw exhaust noise.

** Values above are provided at 23ft (7m), 90° horizontal, from a vertical exhaust outlet and does not include noise created mechanically by the engine.

The above data reflects values for a typical engine of this model, speed and power in a free-field environment.

Installation specifics such as background noise level and amplification of noise levels from reflecting off of surrounding objects, will affect the overall noise levels observed. As a result of this, Clarke makes no guarantees to the above levels in an actual installation.