

## DOCKETED

<b>Docket Number:</b>	15-AAER-02
<b>Project Title:</b>	Pool Pumps and Spa Labeling
<b>TN #:</b>	210375
<b>Document Title:</b>	Staff Workshop Draft Pool Pump and Motor Standards - Slides
<b>Description:</b>	N/A
<b>Filer:</b>	Sean Steffensen
<b>Organization:</b>	California Energy Commission
<b>Submitter Role:</b>	Commission Staff
<b>Submission Date:</b>	2/17/2016 4:19:26 PM
<b>Docketed Date:</b>	2/17/2016



California Energy Commission

# Staff Workshop

## Draft Pool Pump and Motor Standards

February 18, 2016

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# Presentation Agenda

- Background
- Scope and Product Description
- Regulatory Approach
- Technical Feasibility
- Cost Effectiveness
- Statewide Energy Savings
- Environmental Benefits
- Discussion Items



# Workshop Purpose

- Staff Proposal:
  - Expand scope to commercial pool pump motors under 5 hp
  - Expand scope to include filter, booster, and waterfall pumps
  - Remove prescriptive prohibition of certain motor types
  - Add minimum motor efficiency performance requirement
  - Adopt CSA 747-09 Motor Efficiency Test Procedure
  - Adopt ANSI/HI14.6-2011 Pump Efficiency Test Procedure
- The draft staff report contains proposal details.
  - [http://docketpublic.energy.ca.gov/PublicDocuments/15-AAER-02/TN210066\\_20160128T103017\\_Analysis\\_of\\_Efficiency\\_Standards\\_for\\_Pool\\_Pumps\\_and\\_Motors\\_and.pdf](http://docketpublic.energy.ca.gov/PublicDocuments/15-AAER-02/TN210066_20160128T103017_Analysis_of_Efficiency_Standards_for_Pool_Pumps_and_Motors_and.pdf)
- Staff seeks public comments on the proposal.



# Scope

- Staff Proposal:
  - Expand scope to commercial pool pump motors 5 total hp or less
  - Expand scope to include filter, booster and waterfall pumps
  - Includes pumps and motors for residential, commercial, above ground, in-ground, permanent and storable pools
- Rationale:
  - Improve compliance and enforcement of regulation
  - Increase energy savings through application to additional pump types



Pool Pump and Motor Combination



Replacement Pool Pump Motor



# Scope Description

In Scope (5 total horsepower or less):  
Residential and Commercial Filter



Residential and Commercial Booster



Residential and Commercial Waterfall



In ground, above ground, and storable  
pools



Out of Scope:  
Pool Pumps > 5 total horsepower



Portable Electric Spa Pumps



Commercial and Industrial Pumps





# Motor Efficiency

- Staff Proposal:
  - Remove prescriptive prohibition of motor types
  - Add minimum motor efficiency performance requirement
- Rationale:
  - Technology neutral performance requirement allows for market innovation
  - Standard will lead to energy savings by improving efficiency of all pool pump motors sold in California
  - Tiered approach to allow market transition to efficient motors



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# Motor Efficiency

<b>Motor Design</b>	<b>Full-Speed (3450 RPM)</b>	<b>Half-Speed (1725 RPM)</b>
Single-Speed (up to 1 hp)	70%	N/A
Variable-Speed/Multiple-Speed/Dual-Speed (up to 5 hp)	70%	50%

Tier 1: Effective January 1, 2018

<b>Motor Design</b>	<b>Full-Speed (3450 RPM)</b>	<b>Half-Speed (1725 RPM)</b>
Single-Speed (up to 1 hp)	80%	N/A
Variable-Speed/Multiple-Speed/Dual-Speed (up to 5 hp)	80%	65%

Tier 2: Effective January 1, 2021

Motors between 1 hp and 5 hp total capacity require a minimum 2 speed





# Test Method

- Staff Proposal:
  - Adopt CSA 747-09 Motor Efficiency Test Procedure
  - Adopt ANSI/HI14.6-2011 Pump Efficiency Test Procedure
- Rationale:
  - CSA test standard provides for efficiency testing of all small motor types and at speeds less than full speed
  - ANSI/HI14.6-2011 test standard modernizes pump efficiency standard



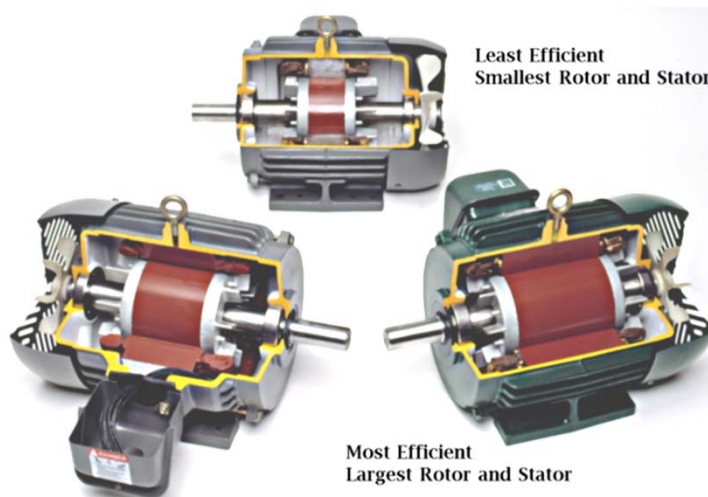
Electric Motor Test Bench



# Technical Feasibility

- Motor manufacturers have improved efficiency by modifying the motor design to reduce energy losses:

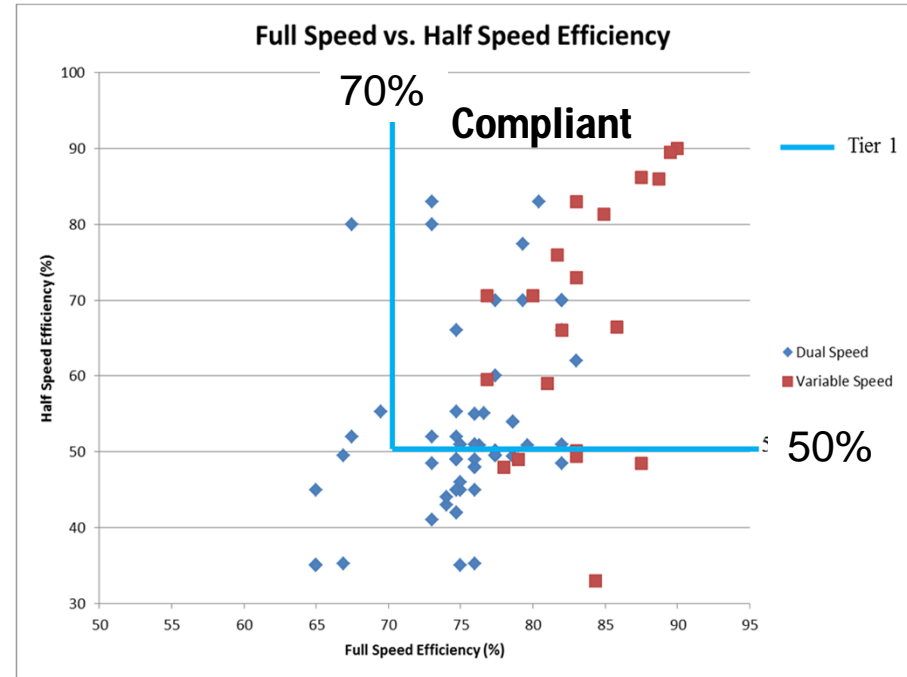
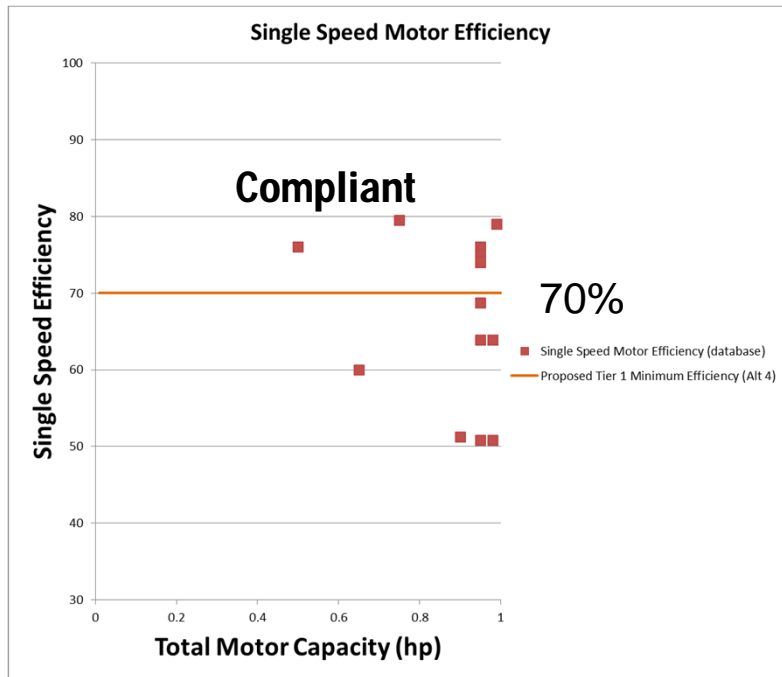
Source of Energy Loss	Design Solution
Conduction losses in motor stator	Reduce conduction losses within the motor's stator by increasing copper conductors
Conduction losses in motor rotor	Eliminate conduction losses in motor's rotor by replacing electro-magnet with permanent magnet



Additional rotor and stator conductors lead to better motor efficiency



# Technical Feasibility (Tier 1)

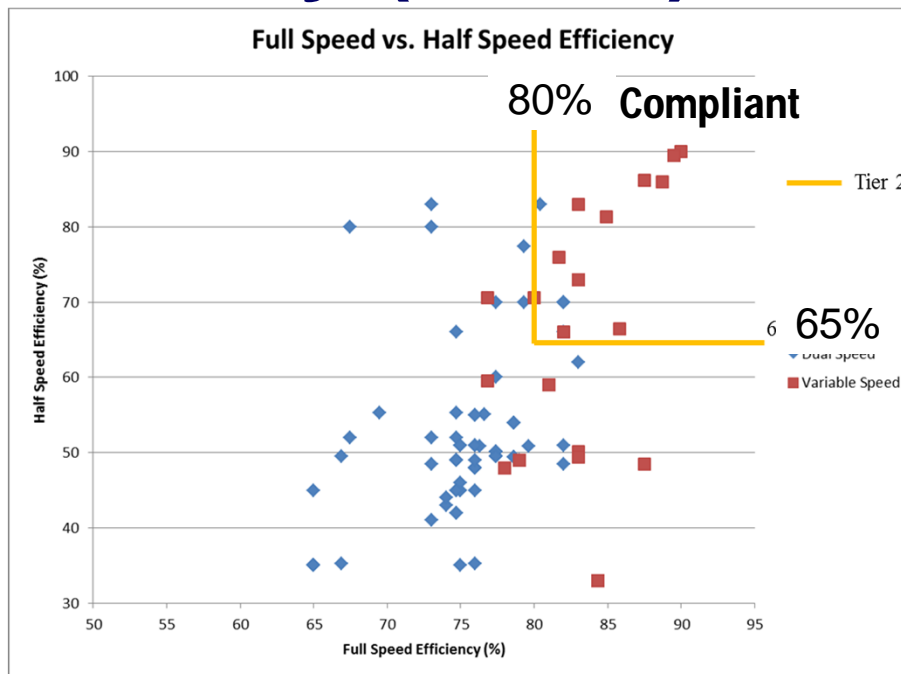
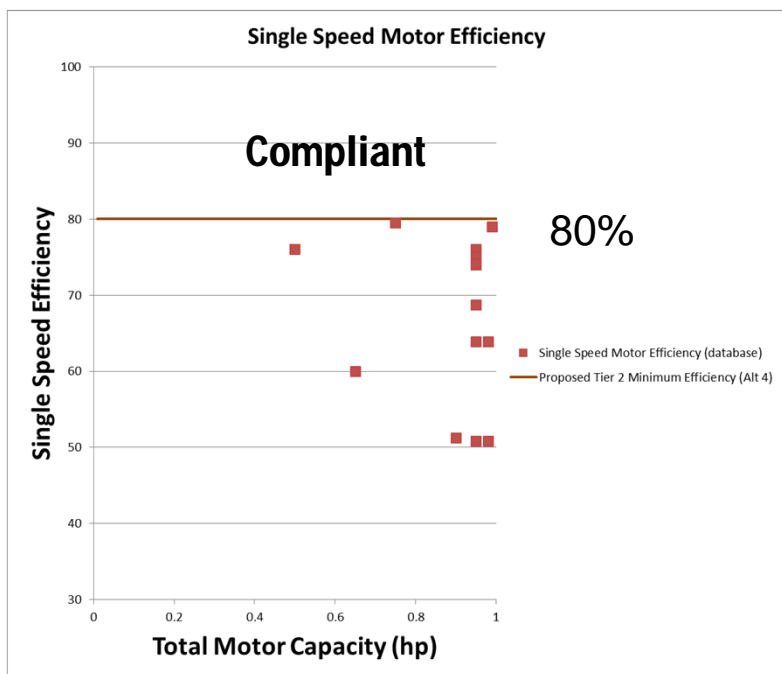


Source: Energy Commission Appliance Database (June, 2015)

Motor Design	Full-Speed (3450 RPM)	Half-Speed (1725 RPM)
Single-Speed (up to 1 hp)	70%	N/A
Variable-Speed/Multiple-Speed/Dual-Speed (up to 5 hp)	70%	50%



# Technical Feasibility (Tier 2)



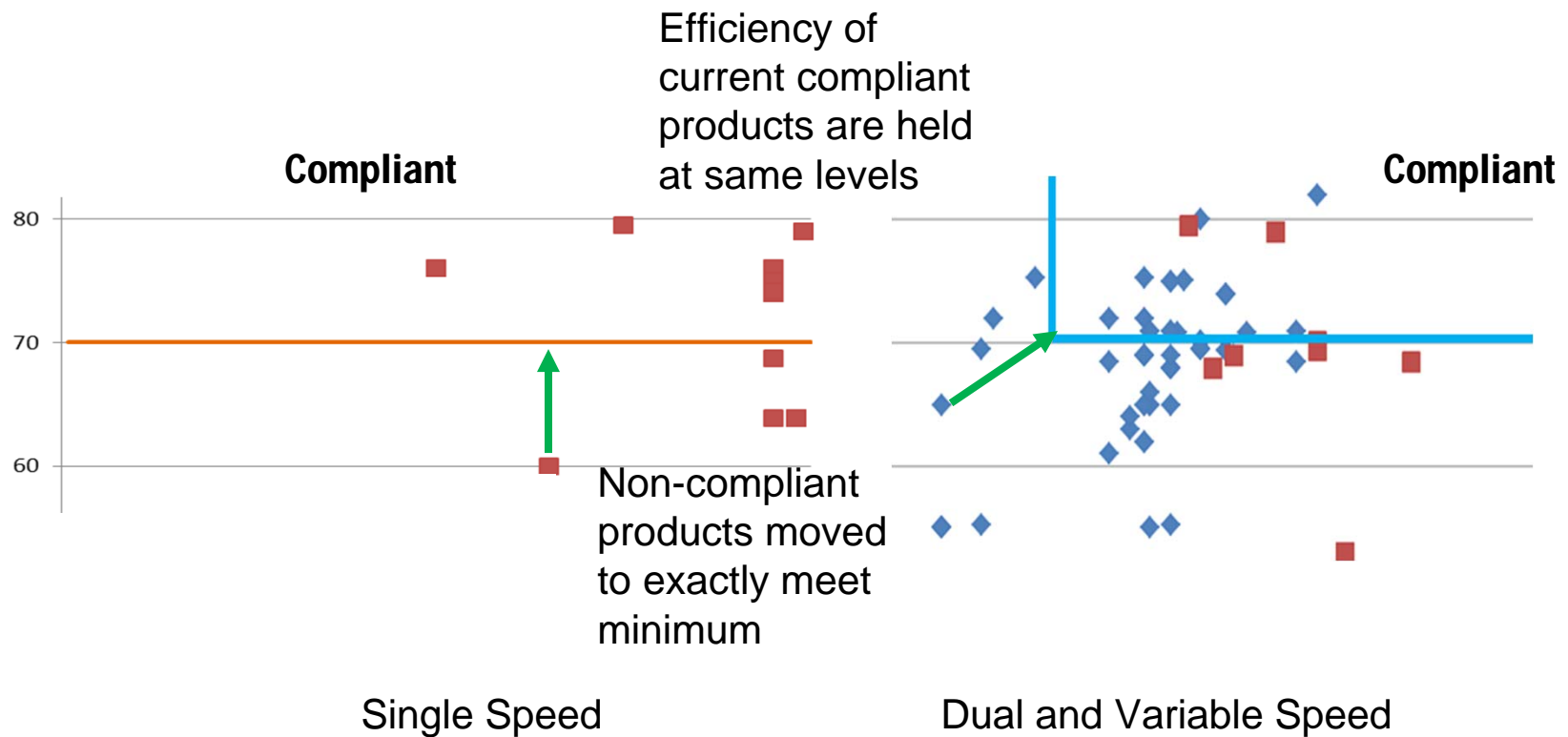
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# Savings Methodology

- The average unit energy savings calculated by comparing performance data to minimum efficiency





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# Cost Effectiveness

Product	Design Life (years)	Electricity Savings (kWh/yr)	Incremental Cost (\$)	Avg. Annual Savings (\$)	Life-Cycle Savings (\$)	Life-Cycle Benefit (\$)	Payback Period (years)
Variable-Speed Tier 1	10	0	\$0	\$0	\$0	\$0	N/A
Variable-Speed Tier 2	10	51	\$18	\$8	\$81	\$63	2.3
Dual-Speed Tier 1	10	53	\$5	\$9	\$85	\$80	0.5
Dual-Speed Tier 2	10	352	\$65	\$56	\$564	\$499	1.2
Single-Speed Residential Filtration Tier 1	10	297	\$12	\$48	\$476	\$464	0.3
Single-Speed Residential Non-Filtration Tier 1	10	157	\$12	\$25	\$252	\$240	0.5
Single-Speed Commercial Tier 1	10	682	\$12	\$109	\$1,091	\$1,079	0.1
Single-Speed Residential Filtration Tier 2	10	186	\$55	\$30	\$297	\$242	1.8
Single-Speed Residential Non-Filtration Tier 2	10	98	\$55	\$16	\$157	\$102	3.4
Single-Speed Commercial Tier 2	10	2,335	\$65	\$374	\$3,736	\$3,671	0.2



# Statewide Energy Savings

Product	First Year Savings		Annual Existing and Incremental Stock Savings	
	Electricity Savings (GWh/yr)	Savings (\$ million)	Electricity Savings (GWh/yr)	Savings (\$ million)
Tier 1 Total Savings	60.9	\$9.7	608.7	\$97.4
Tier 2 Total Savings	56.9	\$9.1	569.1	\$91.0
Tier 1 and Tier 2 Total Savings	<b>117.8</b>	<b>\$18.8</b>	<b>1,177.8</b>	<b>\$188.4</b>



# Environmental Benefits

Annual Reductions (tons)	Avoided Emissions (tons)				
	Oxides of Nitrogen (NO <sub>x</sub> )	Sulfur Dioxide (SO <sub>x</sub> )	Carbon Monoxide (CO)	Particulate Matter (PM <sub>2.5</sub> )	Greenhouse Gas (eCO <sub>2</sub> )
Dual- and Variable-Speed Tier 1	0.37	0.05	0.53	0.16	3,670
Dual- and Variable-Speed Tier 2	2.87	0.41	4.11	1.23	28,333
Single-Speed Tier 1	20.93	4.33	29.90	8.97	206,329
Single-Speed Tier 2	17.04	2.43	24.35	7.30	167,993
<b>Total Avoided Emissions</b>	41.22	7.23	58.89	17.67	406,324





# Discussion Items

- Identify how other codes/standards interact with the proposed efficiency standard
  - California Health and Safety Code
  - California Title 24 Building Energy Efficiency Standards
  - Proposed Federal Department of Energy Regulation on Dedicated Purpose Pool Pumps
- Identify alternate pool pump and motor duty cycles and uses
  - Freeze protection
  - Above ground and storable pool use
- Describe industry's manufacturing timeline versus effective date
- Identify unintended environmental impacts from the proposed standard
- Identify any small businesses/manufacturers impacted by the proposed standard



# Comments

- Comments due **by 5:00 p.m. on February 29, 2016**
- Submit comments electronically:
  - Go to: <http://www.energy.ca.gov/appliances/2015-AAER-02/rulemaking/>
  - Click on the “Submit eComment” link
- Or send a hard copy to:

California Energy Commission  
Dockets Office, MS-4  
Re: Docket No. **15-AAER-02**  
1516 Ninth Street  
Sacramento, CA 95814-5512
- Or send a digital copy to [docket@energy.ca.gov](mailto:docket@energy.ca.gov), please include docket number **15-AAER-02** and indicate Pool Pump Motors and Portable Electric Spas in the subject line.



## California Energy Commission

# Thank You!

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Appliances & Existing Buildings

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